

Vacuum Ejector

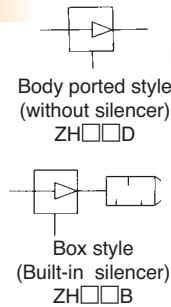
Box Type (Built in Silencer)/Body Ported Type

Series ZH

Features

- Compact and lightweight desing.
- Choice of 7 nozzle diameters.
- Standard or low vacuum pressure options.
- One touch or threaded ports for easy connection in a system.
- Mounting holes available on all units to fix to machinery.

Symbol



How to Order

Box type (Built-in silencer) **E ZH 07 B S 06 F01**

Body ported type (Without silencer) **E ZH 07 D S F01 F01 F01**

— One touch fittings only
E Threaded port included

Nozzle diameter

05	0.5 mmø
07	0.7 mmø
10	1.0 mmø
13	1.3 mmø
15	1.5 mmø
18	1.8 mmø
20	2.0 mmø

Maximum vacuum pressure

S	-88 kPa
L	-48 kPa

SUP. port size

Symbol	Size	Style
06	ø6	One-touch
08	ø8	One-touch
10	ø10	One-touch
12	ø12	One-touch
F01	G1/8	Screw-in
F02	G1/4	Screw-in
F03	G3/8	Screw-in

VAC. port size

Symbol	Size	Style
06	ø6	One-touch
10	ø10	One-touch
12	ø12	One-touch
16	ø16	One-touch
F01	G1/8	Screw-in
F02	G1/4	Screw-in
F03	G3/8	Screw-in
F04	G1/2	Screw-in

EXH. port size

Symbol	Size	Style
06	ø6	One-touch
08	ø8	One-touch
10	ø10	One-touch
12	ø12	One-touch
16	ø16	One-touch
F01	G1/8	Screw-in
F02	G1/4	Screw-in
F03	G3/8	Screw-in
F04	G1/2	Screw-in

Note) See dimensions tables for all combinations available.
If a part number is not present there it cannot be ordered.

Product Recommendation



Stocked items for fast delivery

ZH05BS-06-06	ZH07DS-06-06-06	ZH13BS-08-10	ZH20DS-12-16-16
EZH05BS-F01	EZH07DS-F01-F01-F01	ZH13BS-08-F02	EZH20DS-F03-F04-F04
EZH05BS-F01-F01	ZH10BS-06-06	EZH13BS-F01-F02	
ZH05DS-06-06-06	EZH10BS-06-F01	ZH13DS-08-10-10	
EZH05DS-F01-F01-F01	EZH10BS-F01-F01	EZH13DS-F01-F02-F02	
ZH07BS-06-06	ZH10DS-06-06-08	ZH15DS-10-12-12	
EZH07BS-06-F01	EZH10DS-F01-F01-F01	ZH18DS-12-12-12	



Related Products

- Series V100 - 3 Port Valve - page 353
- Series ZFZ - Air Suction Filter - www.smc.eu
- Series ZPT - Vacuum Pad - www.smc.eu
- Series ZP2 - Vacuum Pad - page 1414
- Series PFM - Flow Switch - page 1298
- Series ZSE40A(F)/ISE40A - Vacuum Switch - page 1283
- Series GZ - Pressure Gauge for Vacuum - www.smc.eu
- Series AC - Air Preparation - page 1076
- Series TU - Tubing - page 1223
- Series KQB2 - Fittings - page 1212

Vacuum

Specifications

Model	Nozzle diameter [mm]	Body type	Max. vacuum pressure * [kPa]		Maximum suction flow rate [l/min (ANR)]		Air consumption [l/min (ANR)]	Connection (One-touch/Screw-in)			Weight [g]	
			Type S	Type L	Type S	Type L		Type S/Type L	SUP	VAC		EXH
ZH05B□	0.5	Box type (Built-in silencer)	-88	-48	5	8	13	ø6/1/8	ø6/1/8	-	28	
ZH07B□	0.7				12	20	23					28
ZH10B□	1.0				24	34	46					
ZH13B□	1.3				40	70	78					ø8/1/8
ZH05D□	0.5	Body ported type (Without silencer)	-88	-48	5	8	13	ø6/1/8	ø6/1/8	ø6/1/8	11	
ZH07D□	0.7				12	20	23					12
ZH10D□	1.0				24	34	46					
ZH13D□	1.3				40	70	78					ø8/1/8
ZH15D□	1.5	Body ported type (Without silencer)	-88	-53	55	75	95	ø10/1/4	ø12/3/8	ø12/3/8	43	
ZH18D□	1.8				65	110	150					55
ZH20D□	2.0				85	135	185					

* Supply pressure: 0.45 MPa.

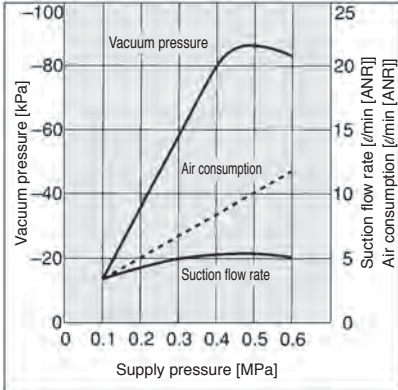
Flow Characteristics

The flow characteristics correspond to a supply pressure of 0.45 MPa.

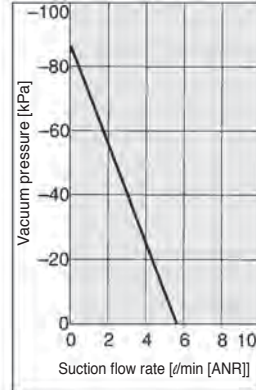
ZH05□S

Max. vacuum pressure: -88 kPa

Exhaust Characteristics



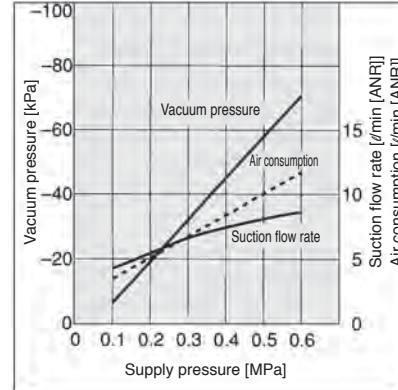
Flow Characteristics



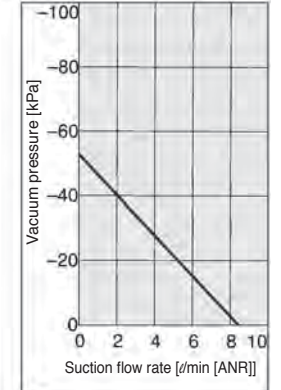
ZH05□L

Max. vacuum pressure: -48 kPa

Exhaust Characteristics



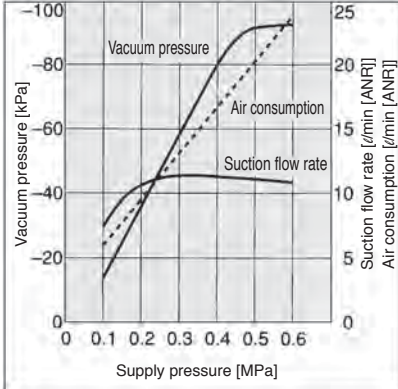
Flow Characteristics



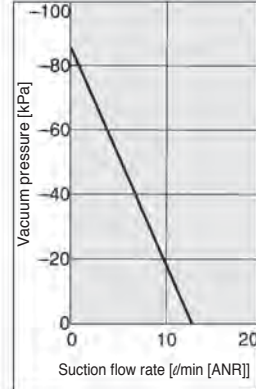
ZH07□S

Max. vacuum pressure: -88 kPa

Exhaust Characteristics



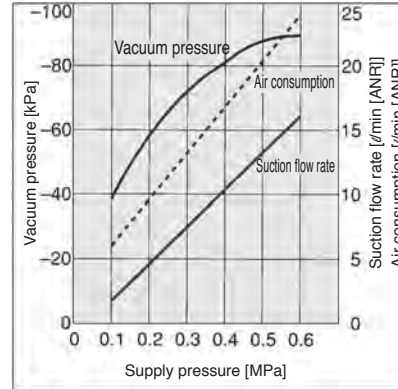
Flow Characteristics



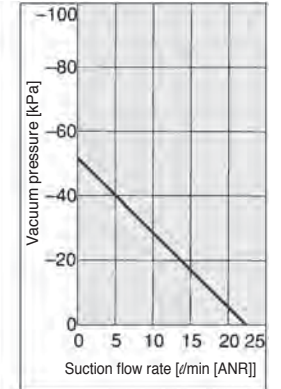
ZH07□L

Max. vacuum pressure: -48 kPa

Exhaust Characteristics



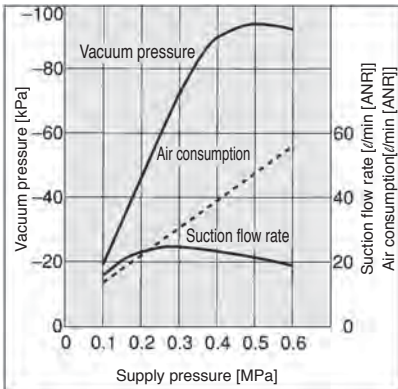
Flow Characteristics



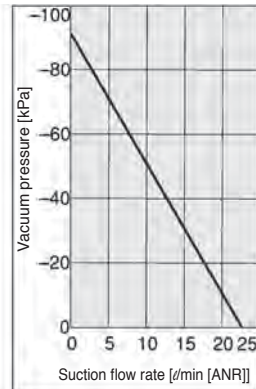
ZH10□S

Max. vacuum pressure: -88 kPa

Exhaust Characteristics



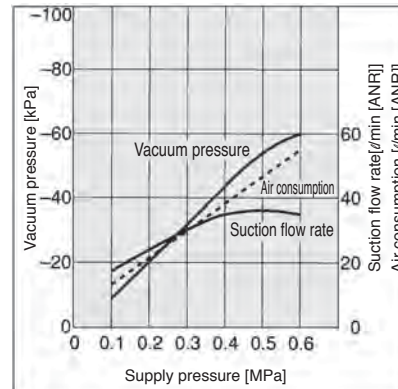
Flow Characteristics



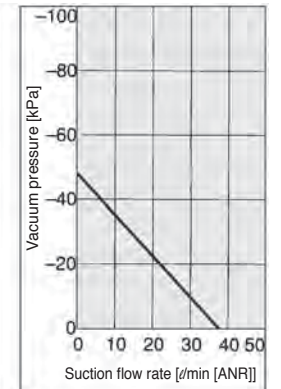
ZH10□L

Max. vacuum pressure: -48 kPa

Exhaust Characteristics



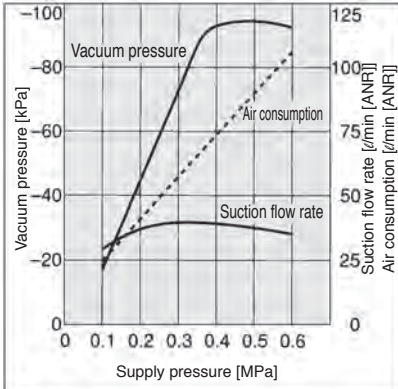
Flow Characteristics



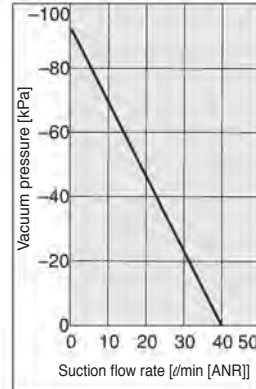
ZH13□S

Max. vacuum pressure: -88 kPa

Exhaust Characteristics



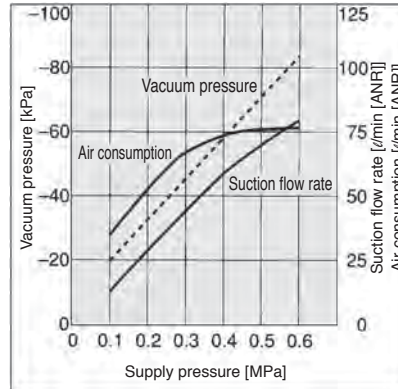
Flow Characteristics



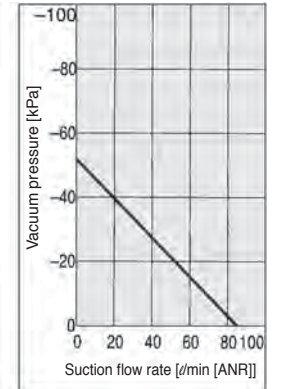
ZH13□L

Max. vacuum pressure: -48 kPa

Exhaust Characteristics



Flow Characteristics

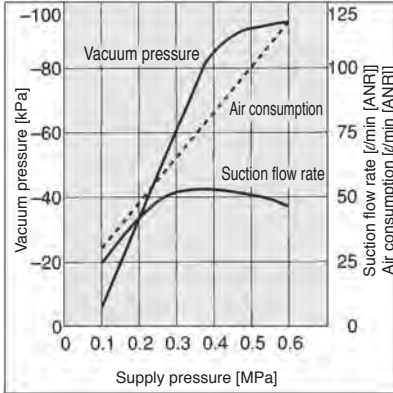


The flow characteristics correspond to a supply pressure of 0.45 MPa.

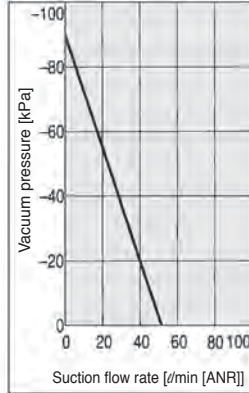
ZH15□S

Max. vacuum pressure: -88 kPa

Exhaust Characteristics



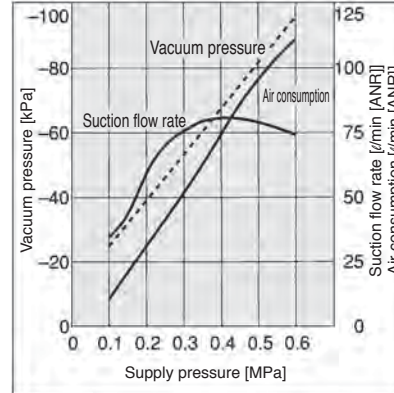
Flow Characteristics



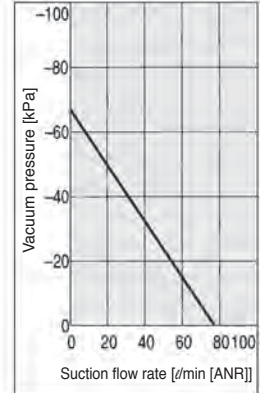
ZH15□L

Max. vacuum pressure: -53 kPa

Exhaust Characteristics



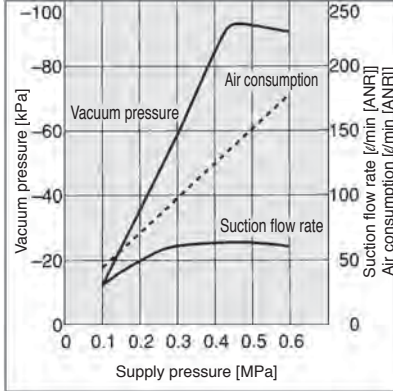
Flow Characteristics



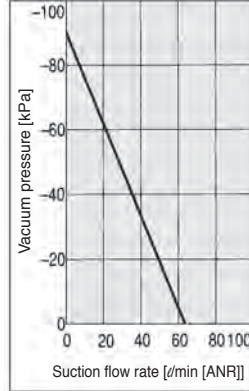
ZH18□S

Max. vacuum pressure: -88 kPa

Exhaust Characteristics



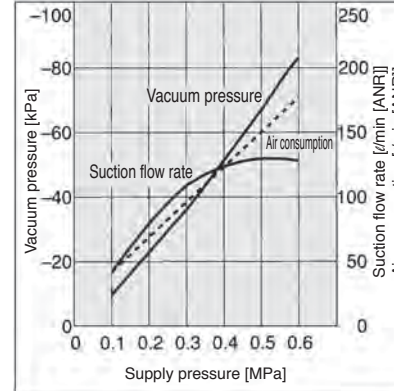
Flow Characteristics



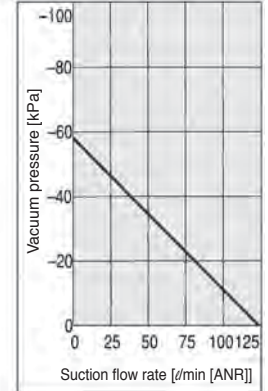
ZH18□L

Max. vacuum pressure: -53 kPa

Exhaust Characteristics



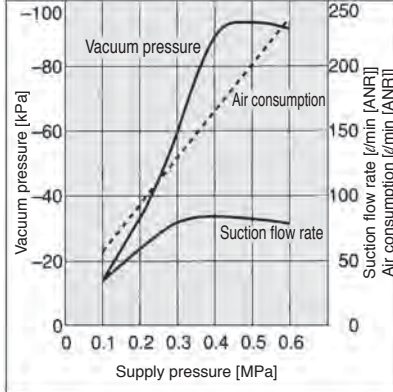
Flow Characteristics



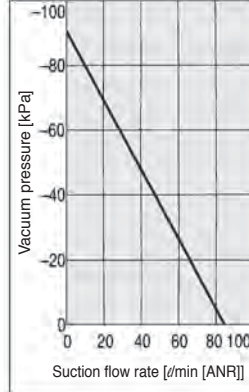
ZH20□S

Max. vacuum pressure: -88 kPa

Exhaust Characteristics



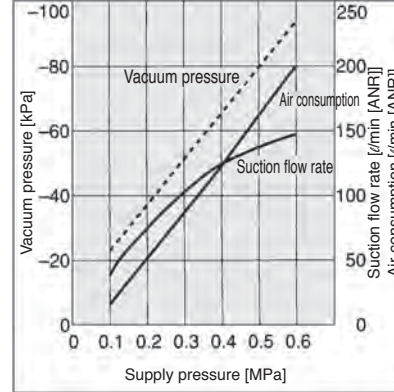
Flow Characteristics



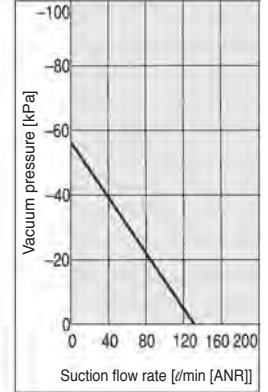
ZH20□L

Max. vacuum pressure: -53 kPa

Exhaust Characteristics



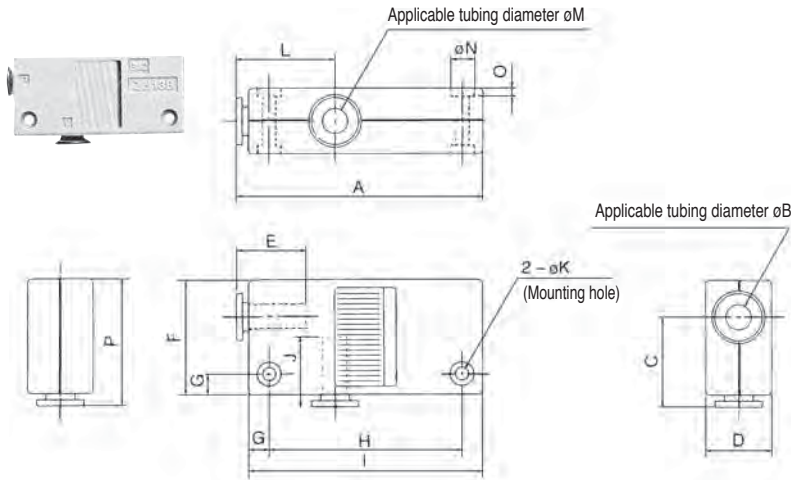
Flow Characteristics



Dimensions

Box Type (Built-in silencer): ZH□B^S-□-□

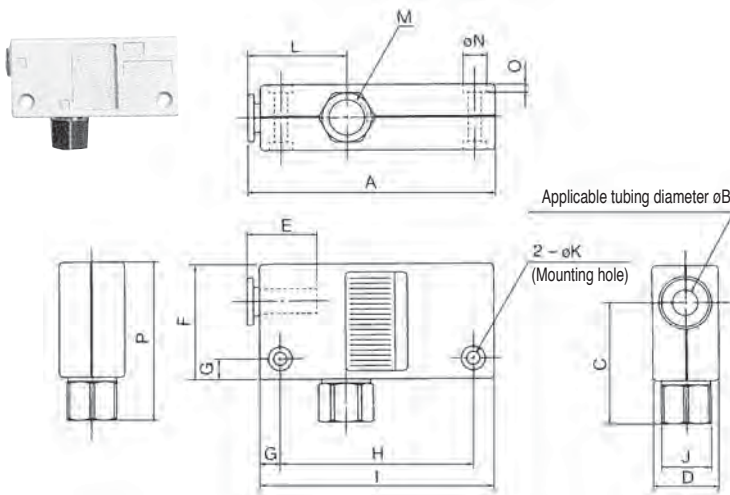
One-touch connections



Model	A	øB	C	D	E	F	G	H
ZH05BS-06-06	60	6	22	16	12.8	28	5	47
ZH05BL-06-06	60	6	22	16	12.8	28	5	47
ZH07BS-06-06	60	6	22	16	12.8	28	5	47
ZH07BL-06-06	60	6	22	16	12.8	28	5	47
ZH10BS-06-06	63	6	23	18	12.8	29	5	50
ZH10BL-06-06	63	6	23	18	12.8	29	5	50
ZH13BS-08-10	78	8	27.5	23	13.7	35	7	61
ZH13BL-08-10	78	8	27.5	23	13.7	35	7	61

Model	I	J	øK	L	øM	øN	O	P
ZH05BS-06-06	57	12.8	3.2	24	6	5.8	2	31
ZH05BL-06-06	57	12.8	3.2	24	6	5.8	2	31
ZH07BS-06-06	57	12.8	3.2	24	6	5.8	2	31
ZH07BL-06-06	57	12.8	3.2	24	6	5.8	2	31
ZH10BS-06-06	60	12.8	3.2	26	6	5.8	2	32
ZH10BL-06-06	60	12.8	3.2	26	6	5.8	2	32
ZH13BS-08-10	75	15.3	4.2	28	10	7.5	3	38.5
ZH13BL-08-10	75	15.3	4.2	28	10	7.5	3	38.5

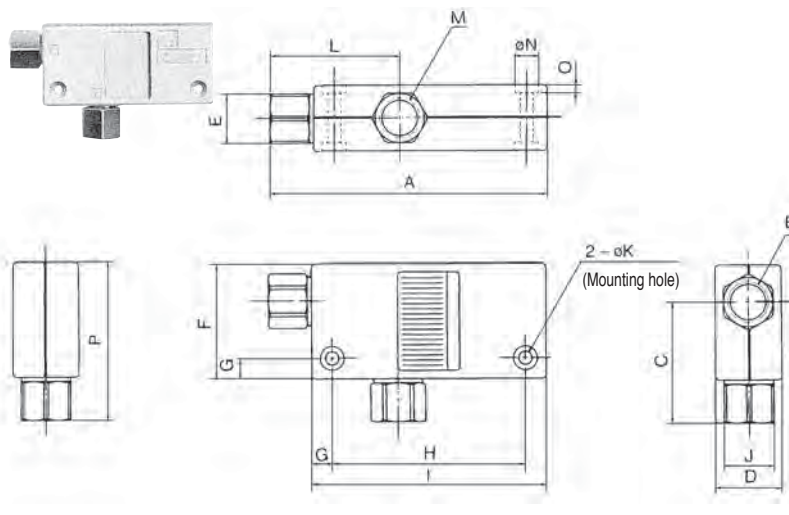
One-touch and screw-in vacuum connections



Model	A	øB	C	D	E	F	G	H
EZH05BS-06-F01	60	6	29.5	16	12.8	28	5	47
EZH05BL-06-F01	60	6	29.5	16	12.8	28	5	47
EZH07BS-06-F01	60	6	29.5	16	12.8	28	5	47
EZH07BL-06-F01	60	6	29.5	16	12.8	28	5	47
EZH10BS-06-F01	63	6	30.5	18	12.8	29	5	50
EZH10BL-06-F01	63	6	30.5	18	12.8	29	5	50
EZH13BS-08-F02	78	8	39	23	13.7	35	7	61
EZH13BL-08-F02	78	8	39	23	13.7	35	7	61

Model	I	J	øK	L	M	øN	O	P
EZH05BS-06-F01	57	12	3.2	24	G ¹ / ₈	5.8	2	38.5
EZH05BL-06-F01	57	12	3.2	24	G ¹ / ₈	5.8	2	38.5
EZH07BS-06-F01	57	12	3.2	24	G ¹ / ₈	5.8	2	38.5
EZH07BL-06-F01	57	12	3.2	24	G ¹ / ₈	5.8	2	38.5
EZH10BS-06-F01	60	12	3.2	26	G ¹ / ₈	5.8	2	39.5
EZH10BL-06-F01	60	12	3.2	26	G ¹ / ₈	5.8	2	39.5
EZH13BS-08-F02	75	17	4.2	28	G ¹ / ₄	7.5	3	50
EZH13BL-08-F02	75	17	4.2	28	G ¹ / ₄	7.5	3	50

Screw-in connections



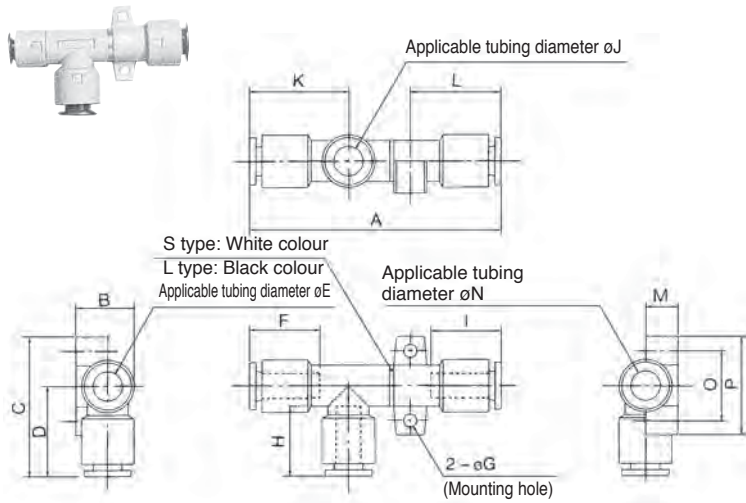
Model	A	B	C	D	E	F	G	H
EZH05BS-F01-F01	67.5	G ¹ / ₈	29.5	16	12	28	5	47
EZH05BL-F01-F01	67.5	G ¹ / ₈	29.5	16	12	28	5	47
EZH07BS-F01-F01	67.5	G ¹ / ₈	29.5	16	12	28	5	47
EZH07BL-F01-F01	67.5	G ¹ / ₈	29.5	16	12	28	5	47
EZH10BS-F01-F01	70.5	G ¹ / ₈	30.5	18	12	29	5	50
EZH10BL-F01-F01	70.5	G ¹ / ₈	30.5	18	12	29	5	50
EZH13BS-F01-F02	86.5	G ¹ / ₈	39	23	14	35	7	61
EZH13BL-F01-F02	86.5	G ¹ / ₈	39	23	14	35	7	61

Model	I	J	øK	L	M	øN	O	P
EZH05BS-F01-F01	57	12	3.2	31.5	G ¹ / ₈	5.8	2	38.5
EZH05BL-F01-F01	57	12	3.2	31.5	G ¹ / ₈	5.8	2	38.5
EZH07BS-F01-F01	57	12	3.2	31.5	G ¹ / ₈	5.8	2	38.5
EZH07BL-F01-F01	57	12	3.2	31.5	G ¹ / ₈	5.8	2	38.5
EZH10BS-F01-F01	60	12	3.2	33.5	G ¹ / ₈	5.8	2	39.5
EZH10BL-F01-F01	60	12	3.2	33.5	G ¹ / ₈	5.8	2	39.5
EZH13BS-F01-F02	75	17	4.2	36.5	G ¹ / ₄	7.5	3	50
EZH13BL-F01-F02	75	17	4.2	36.5	G ¹ / ₄	7.5	3	50



Body Ported Type (Without silencer): ZH05D_L-□-□-□ to ZH15D_L-□-□-□

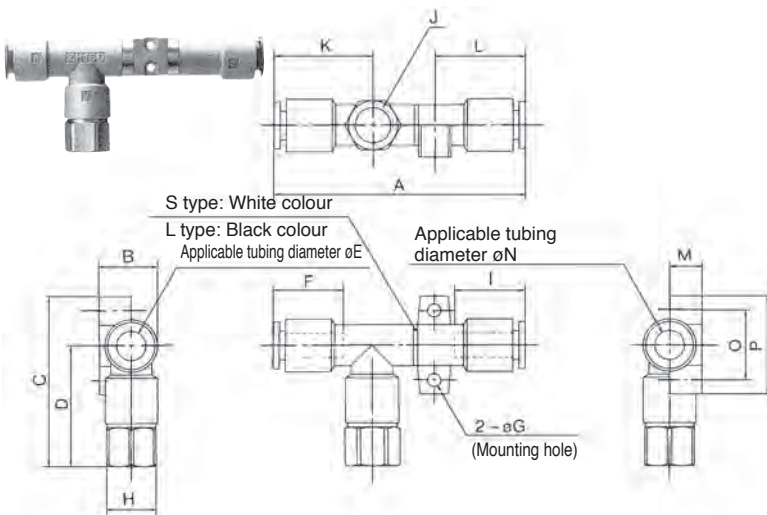
One-touch connections



Model	A	B	C	D	ϕE	F	ϕG	H
ZH05DS-06-06-06	58.5	14.2	34	22	6	12.8	3.2	12.8
ZH05DL-06-06-06	58.5	14.2	34	22	6	12.8	3.2	12.8
ZH07DS-06-06-06	61	14.2	34	22	6	12.8	3.2	12.8
ZH07DL-06-06-06	61	14.2	34	22	6	12.8	3.2	12.8
ZH10DS-06-06-08	66	17.2	37	23	6	12.8	4.2	12.8
ZH10DL-06-06-08	70	17.2	37	23	6	12.8	4.2	12.8
ZH13DS-08-10-10	74.5	20	42.5	27.5	8	13.7	4.2	15.3
ZH13DL-08-10-10	79.5	20	42.5	27.5	8	13.7	4.2	15.3
ZH15DS-10-12-12	93.3	22.45	47	29.5	10	15.3	4.2	15.8
ZH15DL-10-12-12	93.3	22.45	47	29.5	10	15.3	4.2	15.8

Model	I	ϕJ	K	L	M	ϕN	O	P
ZH05DS-06-06-06	12.8	6	24	21	7.8	6	17	24
ZH05DL-06-06-06	12.8	6	24	21	7.8	6	17	24
ZH07DS-06-06-06	12.8	6	24	22	7.8	6	17	24
ZH07DL-06-06-06	12.8	6	24	22	7.8	6	17	24
ZH10DS-06-06-08	13.7	6	26	24.5	9.6	8	20	28
ZH10DL-06-06-08	13.7	6	26	24.5	9.6	8	20	28
ZH13DS-08-10-10	15.3	10	28	27	10.7	10	22	30
ZH13DL-08-10-10	15.3	10	28	27	10.7	10	22	30
ZH15DS-10-12-12	15.8	12	31.5	32.8	12	12	27	35
ZH15DL-10-12-12	15.8	12	31.5	32.8	12	12	27	35

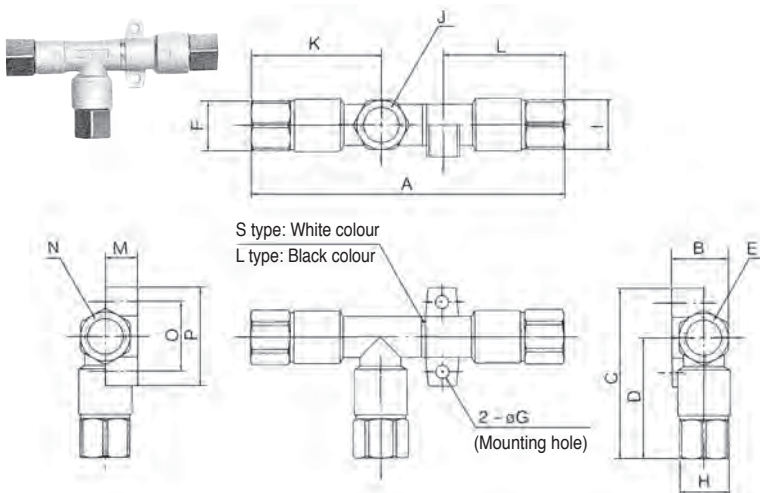
One-touch and screw-in vacuum connections



Model	A	B	C	D	ϕE	F	ϕG	H
EZH05DS-06-F01-06	58.5	14.2	41.5	29.5	6	12.8	3.2	12
EZH05DL-06-F01-06	58.5	14.2	41.5	29.5	6	12.8	3.2	12
EZH07DS-06-F01-06	61	14.2	41.5	29.5	6	12.8	3.2	12
EZH07DL-06-F01-06	61	14.2	41.5	29.5	6	12.8	3.2	12
EZH10DS-06-F01-08	66	17.2	44.5	30.5	6	12.8	4.2	12
EZH10DL-06-F01-08	70	17.2	44.5	30.5	6	12.8	4.2	12
EZH13DS-08-F02-10	74.5	19.95	54	39	8	13.7	4.2	17
EZH13DL-08-F02-10	79.5	19.95	54	39	8	13.7	4.2	17
EZH15DS-10-F03-12	93.3	22.45	58.5	41	10	15.3	4.2	19
EZH15DL-10-F03-12	93.3	22.45	58.5	41	10	15.3	4.2	19

Model	I	J	K	L	M	ϕN	O	P
EZH05DS-06-F01-06	12.8	G $\frac{1}{8}$	24	21	7.8	6	17	24
EZH05DL-06-F01-06	12.8	G $\frac{1}{8}$	24	21	7.8	6	17	24
EZH07DS-06-F01-06	12.8	G $\frac{1}{8}$	24	22	7.8	6	17	24
EZH07DL-06-F01-06	12.8	G $\frac{1}{8}$	24	22	7.8	6	17	24
EZH10DS-06-F01-08	13.7	G $\frac{1}{8}$	26	24.5	9.6	8	20	28
EZH10DL-06-F01-08	13.7	G $\frac{1}{8}$	26	24.5	9.6	8	20	28
EZH13DS-08-F02-10	15.3	G $\frac{1}{4}$	28	27	10.7	10	22	30
EZH13DL-08-F02-10	15.3	G $\frac{1}{4}$	28	27	10.7	10	22	30
EZH15DS-10-F03-12	15.8	G $\frac{3}{8}$	31.5	32.8	12	12	27	35
EZH15DL-10-F03-12	15.8	G $\frac{3}{8}$	31.5	32.8	12	12	27	35

Screw-in connections

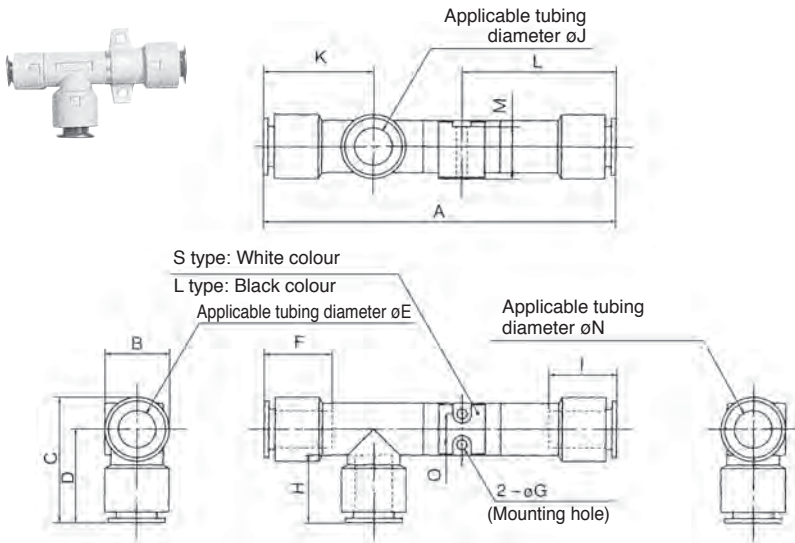


Model	A	B	C	D	E	F	ϕG	H
EZH05DS-F01-F01-F01	73.5	14.2	41.5	29.5	G $\frac{1}{8}$	12	3.2	12
EZH05DL-F01-F01-F01	73.5	14.2	41.5	29.5	G $\frac{1}{8}$	12	3.2	12
EZH07DS-F01-F01-F01	76	14.2	41.5	29.5	G $\frac{1}{8}$	12	3.2	12
EZH07DL-F01-F01-F01	76	14.2	41.5	29.5	G $\frac{1}{8}$	12	3.2	12
EZH10DS-F01-F01-F01	82	17.2	44.5	30.5	G $\frac{1}{8}$	12	4.2	12
EZH10DL-F01-F01-F01	86	17.2	44.5	30.5	G $\frac{1}{8}$	12	4.2	12
EZH13DS-F01-F02-F02	94.5	19.95	54	39	G $\frac{1}{8}$	14	4.2	17
EZH13DL-F01-F02-F02	99.5	19.95	54	39	G $\frac{1}{8}$	14	4.2	17
EZH15DS-F02-F03-F03	116.5	22.45	58.5	41	G $\frac{1}{4}$	17	4.2	19
EZH15DL-F02-F03-F03	116.5	22.45	58.5	41	G $\frac{1}{4}$	17	4.2	19

Model	I	J	K	L	M	N	O	P
EZH05DS-F01-F01-F01	12	G $\frac{1}{8}$	31.5	28.5	7.8	G $\frac{1}{8}$	17	24
EZH05DL-F01-F01-F01	12	G $\frac{1}{8}$	31.5	28.5	7.8	G $\frac{1}{8}$	17	24
EZH07DS-F01-F01-F01	12	G $\frac{1}{8}$	31.5	29.5	7.8	G $\frac{1}{8}$	17	24
EZH07DL-F01-F01-F01	12	G $\frac{1}{8}$	31.5	29.5	7.8	G $\frac{1}{8}$	17	24
EZH10DS-F01-F01-F01	14	G $\frac{1}{8}$	33.5	33	9.6	G $\frac{1}{8}$	20	28
EZH10DL-F01-F01-F01	14	G $\frac{1}{8}$	33.5	33	9.6	G $\frac{1}{8}$	20	28
EZH13DS-F01-F02-F02	17	G $\frac{1}{4}$	36.5	38.5	10.7	G $\frac{1}{4}$	22	30
EZH13DL-F01-F02-F02	17	G $\frac{1}{4}$	36.5	38.5	10.7	G $\frac{1}{4}$	22	30
EZH15DS-F02-F03-F03	19	G $\frac{3}{8}$	43	44.5	12	G $\frac{3}{8}$	27	35
EZH15DL-F02-F03-F03	19	G $\frac{3}{8}$	43	44.5	12	G $\frac{3}{8}$	27	35

Body Ported Type (Without silencer): ZH18D_S-□-□-□, ZH20D_S-□-□-□

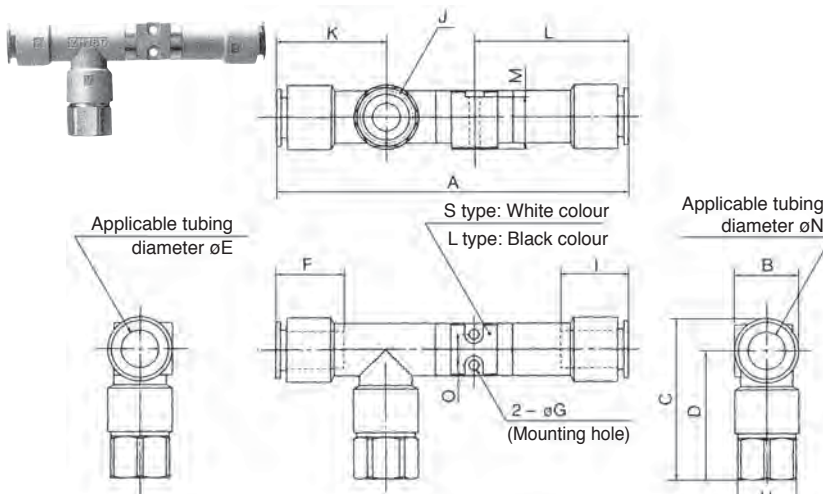
One-touch connections



Model	A	B	C	D	øE	F	øG	H
ZH18DS-12-12-12	114	20.95	40.95	30.5	ø12	15.8	ø3.5	15.8
ZH18DL-12-12-12	114	20.95	40.95	30.5	ø12	15.8	ø3.5	15.8
ZH20DS-12-16-16	124.6	26.75	45.95	32.7	ø12	15.8	ø3.5	17.2
ZH20DL-12-16-16	124.6	26.75	45.95	32.7	ø12	15.8	ø3.5	17.2

Model	I	øJ	K	L	M	øN	O
ZH18DS-12-12-12	15.8	ø12	35.5	50	17	ø12	10
ZH18DL-12-12-12	15.8	ø12	35.5	50	17	ø12	10
ZH20DS-12-16-16	17.2	ø16	38.5	54.3	21.7	ø16	12
ZH20DL-12-16-16	17.2	ø16	38.5	54.3	21.7	ø16	12

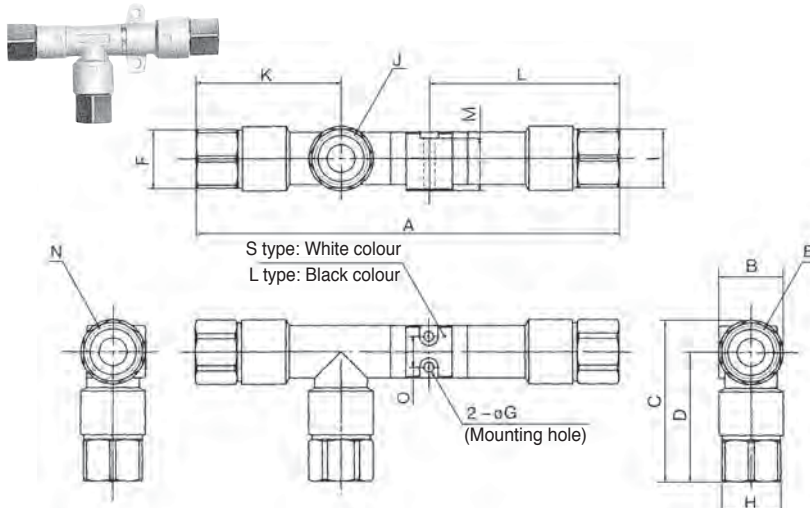
One-touch and screw-in vacuum connections



Model	A	B	C	D	øE	F	øG	H
EZH18DS-12-F03-12	110	20.95	52.45	42	ø12	15.8	ø3.5	19
EZH18DL-12-F03-12	110	20.95	52.45	42	ø12	15.8	ø3.5	19
EZH20DS-12-F04-16	124.6	26.75	60.95	47.7	ø12	15.8	ø3.5	24
EZH20DL-12-F04-16	124.6	26.75	60.95	47.7	ø12	15.8	ø3.5	24

Model	I	J	K	L	M	øN	O
EZH18DS-12-F03-12	15.8	G ³ / ₈	35.5	50	17	ø12	10
EZH18DL-12-F03-12	15.8	G ³ / ₈	35.5	50	17	ø12	10
EZH20DS-12-F04-16	17.2	G ¹ / ₂	38.5	54.3	21.7	ø16	12
EZH20DL-12-F04-16	17.2	G ¹ / ₂	38.5	54.3	21.7	ø16	12

Screw-in connections



Model	A	B	C	D	E	F	øG	H
EZH18DS-F03-F03-F03	133	20.95	52.45	42	G ³ / ₈	19	ø3.5	19
EZH18DL-F03-F03-F03	133	20.95	52.45	42	G ³ / ₈	19	ø3.5	19
EZH20DS-F03-F04-F04	151.1	26.75	60.95	47.7	G ³ / ₈	19	ø3.5	24
EZH20DL-F03-F04-F04	151.1	26.75	60.95	47.7	G ³ / ₈	19	ø3.5	24

Model	I	J	K	L	M	N	O
EZH18DS-F03-F03-F03	19	G ³ / ₈	47	57.5	17	G ³ / ₈	10
EZH18DL-F03-F03-F03	19	G ³ / ₈	47	57.5	17	G ³ / ₈	10
EZH20DS-F03-F04-F04	24	G ¹ / ₂	50	69.3	22	G ¹ / ₂	12
EZH20DL-F03-F04-F04	24	G ¹ / ₂	50	69.3	22	G ¹ / ₂	12

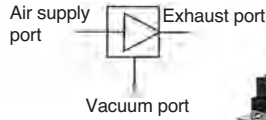


Vacuum Ejector with Valve and Switch Series EZM

Features

- Narrow body and lightweight design.
- Can be specified with vacuum on/off valve.
- Optional air release (blow off) valve.
- Integrated vacuum switches and silencer.
- 2 stage ejector for maximum efficiency.

Symbol



How to Order

With supply and release valves **EZM 07 1 H F - K 5 LZ** **E55 L - Q**

Nozzle diameter

05	0.5 mm <small>Note)</small>
07	0.7 mm
10	1.0 mm
13	1.3 mm

Note) Only applicable to H supply pressure (0.5 MPa)

Body style

Valve	Symbol	Application
With valve	1	For single unit
	3	For manifold, common SUP
	5	For manifold, individual SUP

Standard supply pressure

H	0.5 MPa
M	0.35 MPa (Except nozzle diameter "05" type)

Thread type

F	G Thread
---	----------

Supply valve/Release valve combination

J	Supply valve
K	Supply valve and release valve
A	Supply valve (N.O.)
B	Supply valve (N.O.) and release valve

Rated voltage

5	24 VDC
6	12 VDC
V	6 VDC
S	5 VDC
R	3 VDC

Vacuum switch electrical entry

-	Grommet type, with 0.6 m lead wire	
L	Grommet type, with 3 m lead wire	Solid state: ZSE1
CL	Connector type, with 3 m lead wire	
L	Grommet type, with 3 m lead wire	Diaphragm: ZSM1

Vacuum switch model

-	Without switch
E15	1 point setting/200 degrees setting (NPN)
E55	1 point setting/200 degrees setting (PNP)
M15	1 point setting/without analogue output/ Diaphragm (18 rotation setting)/Solid state(10 to 26 VDC)
M21	1 point setting/without analogue output/ Diaphragm (18 rotation setting)/Reed (100 VAC)

Manual override

-	Non-locking push type
B	Locking slotted type

Light/surge voltage suppressor

-	None
Z	With light/surge voltage suppressor

Electrical entry

G	Grommet type, with 0.3 m lead wire (applicable to DC)
L	L plug connector, with 0.3 m lead wire
LZ	L plug connector, with 0.3 m lead wire, with light/surge voltage suppressor
LO	L plug connector, without connector

Vacuum

How to Order Ejector Manifold

EZZM 06 - F 06 R - R

Multi-ejector Series ZM Manifold

01	1 station
⋮	⋮
05	5 stations
⋮	⋮
10	10 stations (Max.)

F	G Thread
---	----------

Exhaust port and silencer location

R	Right side
L	Left side
B	Both sides

Common SUP port location

-	Both sides
R	Right side
L	Left side

Common EXH port size

04	1/2
06	3/4
S	Silencer for ZZM (ZZM-SA)

Note: The above how to order supplies the manifold components only. The ejectors must be specified separately. Individual supply and common supply ejectors may be mixed on the some manifold.

Product Recommendation



Stocked items for fast delivery

EZM051HF-K5LOZ-Q	EZM101HF-J5LOZ-Q	EZM131HF-J5LZ-Q	EZM131HF-K5LO-Q	EZM131HF-K5LZ-M21L-Q
EZM051HF-K5LOZ-E55L-Q	EZM101HF-K5LZ-Q	EZM131HF-J5LZ-E55L-Q	EZM131HF-K5LZ-E55L-Q	EZM133HF-K5LOZ-E55L-Q
EZM071HF-K5LZ-M21L-Q	EZM101HF-K5LOZ-Q	EZM131HF-J5LZ-M21L-Q	EZM131HF-K5LOZ-E55L-Q	EZZM04-F04B
EZM073HF-K5LOZ-E55CL-Q	EZM101HF-K5LZ-E55L-Q	EZM131HF-K5LZ-Q	EZM131HF-K5LZ-E55CL-Q	
EZM101HF-J5LZ-Q	EZM101HF-K5LOZ-E55L-Q	EZM131HF-K5LOZ-Q	EZM131HF-K5LOZ-E55CL-Q	



Related Products

Series ZSE1 - Vacuum Pressure Switch - www.smc.eu
Series ZP2 - Vacuum Pad - page 1414
Series GZ - Pressure Gauge for Vacuum - www.smc.eu
Series PFM - Flow Switch - page 1298
Series AC - Air Preparation - page 1076
Series TU - Tubing - page 1223
Series KQB2 - Fittings - page 1212

Specifications

Ejector Models

Nozzle dia. ø[mm]	Model	Standard supply pressure		Maximum suction flow rate [ℓ/min (ANR)]	Air consumption [ℓ/min (ANR)]
		H	M		
0.5	EZM05□H	0.5 MPa	—	15	17
0.7	EZM07□H			30	30
1.0	EZM10□H			50	60
1.3	EZM13□H			66	90
0.7	EZM07□M	—	0.35 MPa	23	33
1.0	EZM10□M			38	60
1.3	EZM13□M			44	85

Vacuum Ejector Specifications

Fluid	Air	
Maximum operating pressure	0.7 MPa	
Maximum vacuum pressure	- 84 kPa	
Supply pressure range	With valve	0.25 to 0.55 MPa
Operating temperature range	With valve	5 to 50°C
Air supply valve	Main valve — Poppet	
Vacuum release valve	Pilot valve — VJ114, VJ324M	
Vacuum pressure switch	Electronic — ZSE1-00-□□□ Diaphragm — ZSM1-0□□□	
Suction filter	30 μm PE (Polyethylene)	

Solenoid Specifications

Operating pressure range	0.25 to 0.7 MPa
Electrical entry	Plug connector, Grommet
Max. operating frequency	5Hz
Voltage	24/12/6/5/3 VDC
Power consumption	DC: 1 W (With light: 1.2 W)



Specifications

Vacuum Pressure Switch/Solid State Switch (ZSE), Diaphragm Switch (ZSM)

Vacuum Switch Specifications

Model	ZSE1-00-15-Q	ZSE1-00-55-Q	ZSM1-015-Q	ZSM1-021-Q
Sensor type	NPN Solid state	PNP Solid state	Diaphragm	
Switch	Electronic circuit		Solid state	Reed
Set pressure range	0 to -101 kPa		-26.6 to -79.8 kPa	
Hysteresis	1 to 10% of the set pressure (Changeable)	1 to 10% of the set pressure (Changeable)	17% full span	23% full span
Repeatability	±1% full span or less			
Temperature characteristics	±3% full span or less		±5% full span	
Operating voltage	12 to 24 VDC (Ripple ±10% or less)		DC10 to 26V	AC100V
ON-OFF output	30 V Max. 80 mA		Open collector 30 V, Max. 100 mA	—
Setting points	1 point		1 point	
Operation indicator light	Lights up when ON		Lights ON	
Setting trimmer	3 rotations	200 degrees	18 rotations	
Current consumption	17 mA or less (When 24 VDC is ON)		16 mA	—
Max. current	—		—	5 to 20 mA
Max. operating pressure	0.2 MPa		0.5 MPa	

EZZM Manifold Specifications

Manifold style	Stacking
Common SUP port	1/4
Individual SUP port	1/8
Common EXH port	1/2, 3/4
EXH port location	Right side/Left side/Both sides *
Max. number of stations	Max.10 stations

* Right and left sides are viewed from the front side of vacuum port (V).

Maximum Ejector Stations (Max. operable nos. simultaneously)

Manifold model	Ejector model	EZM053	EZM073	EZM103	EZM133
		EZM054	EZM074	EZM104	EZM134
ZZM [Stations] – 06 $\begin{matrix} R \\ L \end{matrix}$		10	8	5	4
ZZM [Stations] – 06B		10	10	8	6
ZZM [Stations] – 04 $\begin{matrix} R \\ L \end{matrix}$		10	8	5	4
ZZM [Stations] – 04B		10	10	8	6

Accessories and Replacement Kits

Spare Parts

- Suction filter element: ZM-SF
- Exhaust silencer assembly: ZM-SA

Connector leads (spare)

For valves:







- SY100-30-4A-30: 3m lead with plug
- SY100-30-4A: 300 mm lead with plug

For solid state vacuum switches (connector type):

- ZS-20-5A-30: 3m lead assembly
- ZS-20-5A: 300 mm lead assembly

Also available

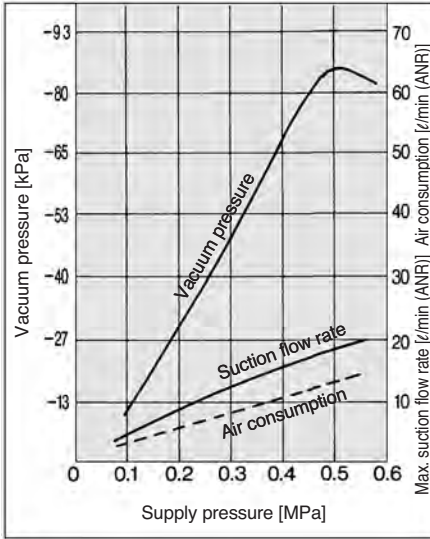
The following variants and options are also available for EZM series vacuum ejectors.

<p>With solid state timer. Series ZMA</p> 	<p>Air operated version</p> 	<p>Side entry vacuum connection</p> 	<p>High noise reduction silencer unit</p> 	<p>Without valves</p> 	<p>Power saving pilot valve specification</p> 
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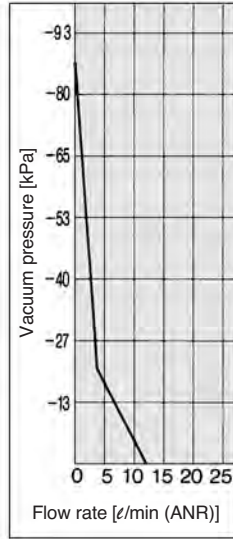
Flow Characteristics

EZM05□H

Exhaust Characteristics

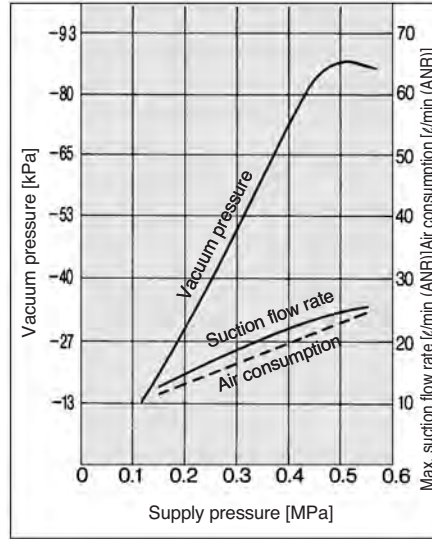


Flow Characteristics

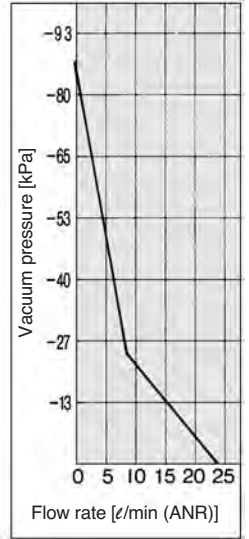


EZM07□H

Exhaust Characteristics

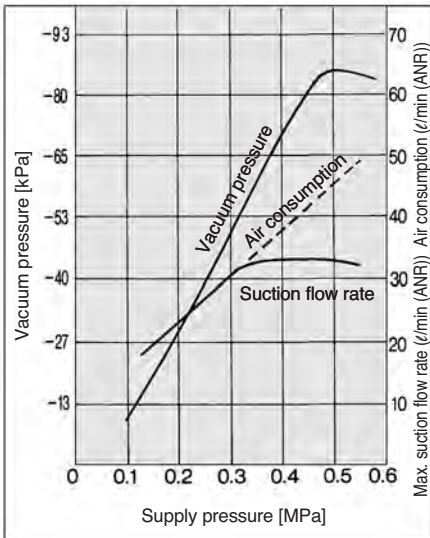


Flow Characteristics

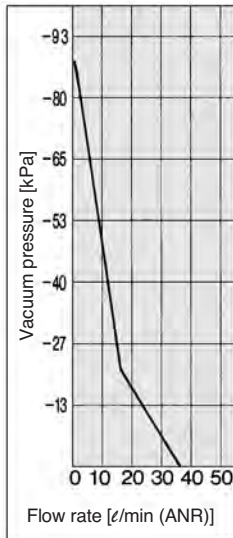


EZM10□H

Exhaust Characteristics

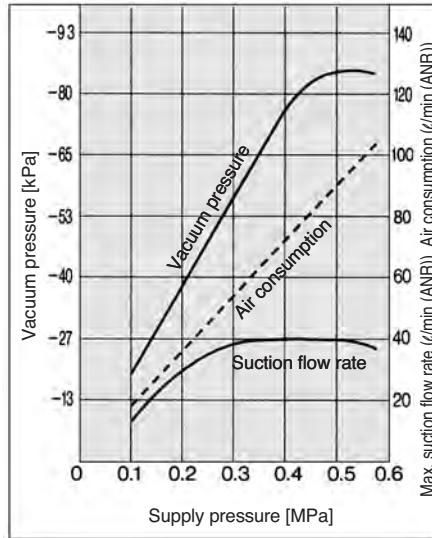


Flow Characteristics

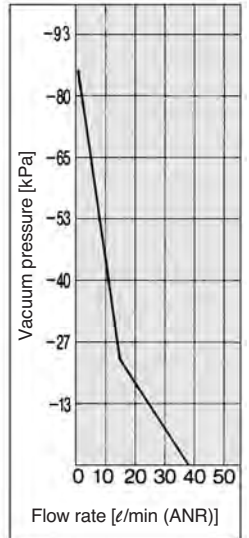


EZM13□H

Exhaust Characteristics

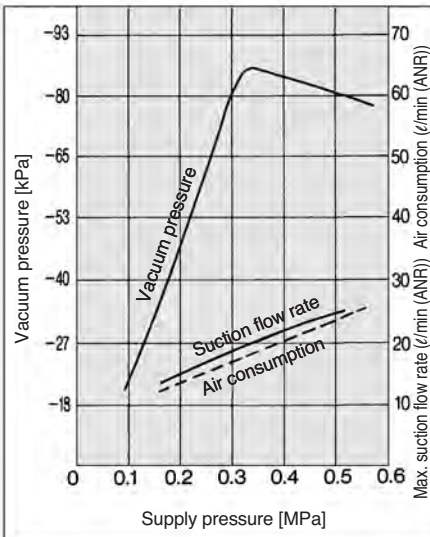


Flow Characteristics

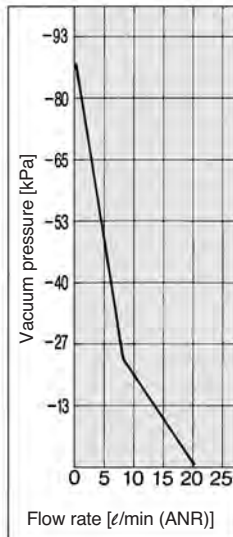


EZM07□M

Exhaust Characteristics

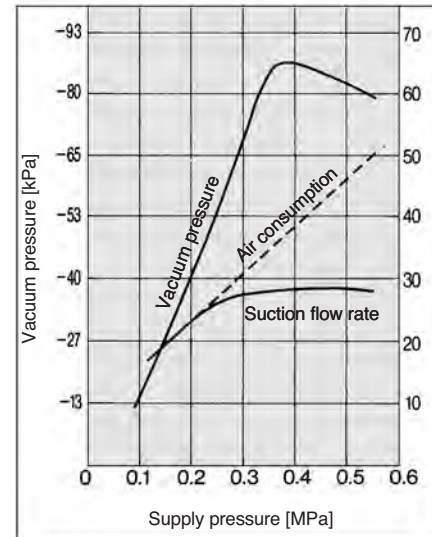


Flow Characteristics

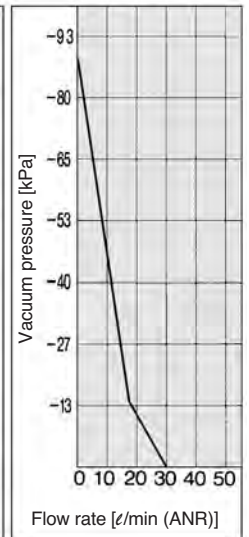


EZM10□M

Exhaust Characteristics



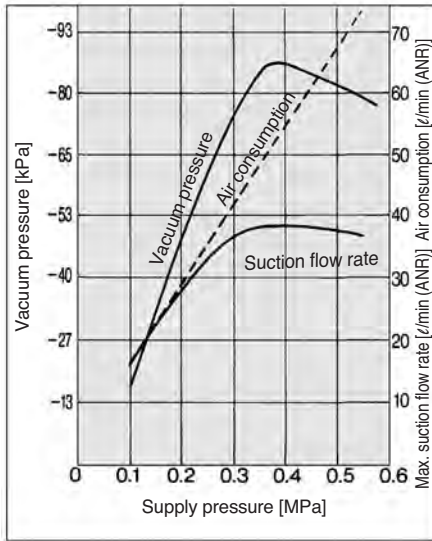
Flow Characteristics



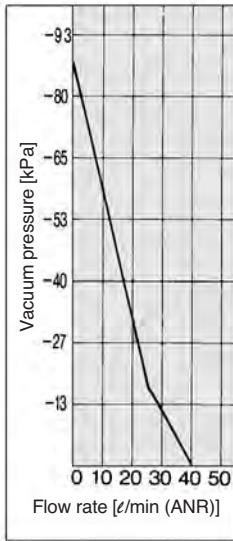
Flow Characteristics

EZM13□M

Exhaust Characteristics



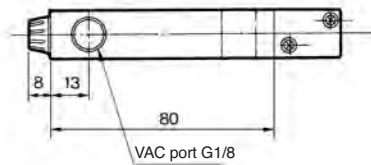
Flow Characteristics



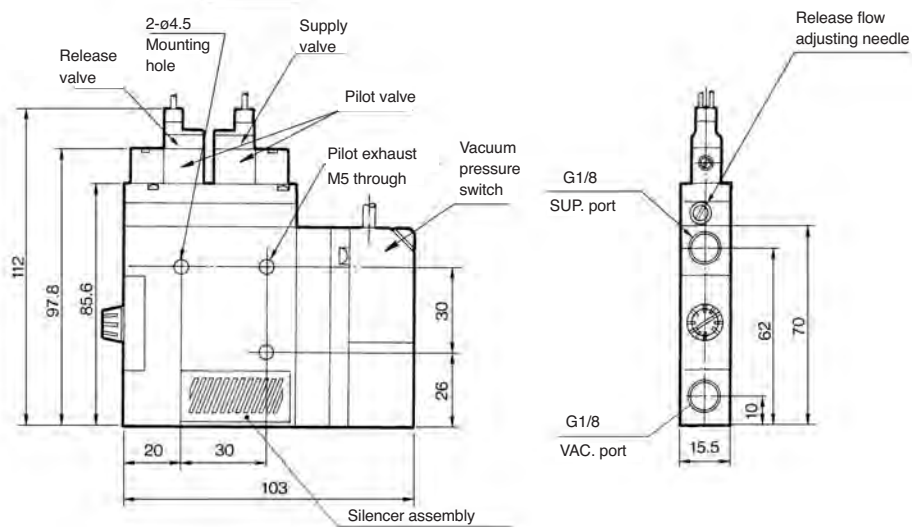
Dimensions

For Single Unit/With Valve Basic Type with Switch and Valve

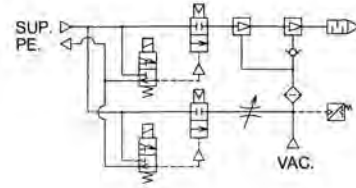
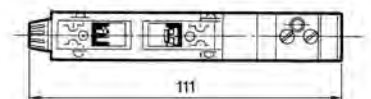
EZM□1^H_M-K□□□-E□



(Side entry style is equipped with plugs.)

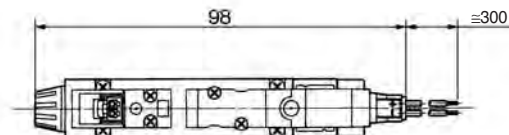
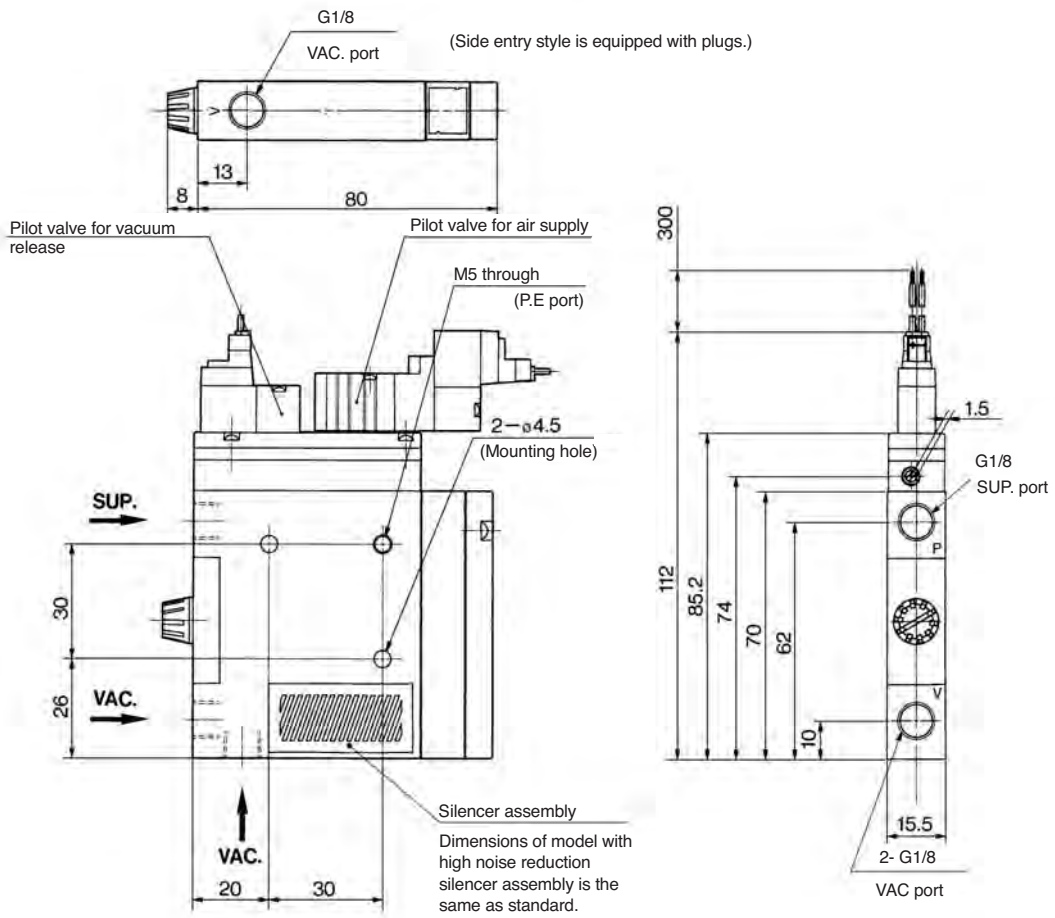
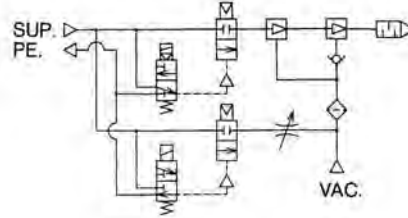


Dimensions of model with high noise reduction silencer assembly is the same as standard.



Dimensions

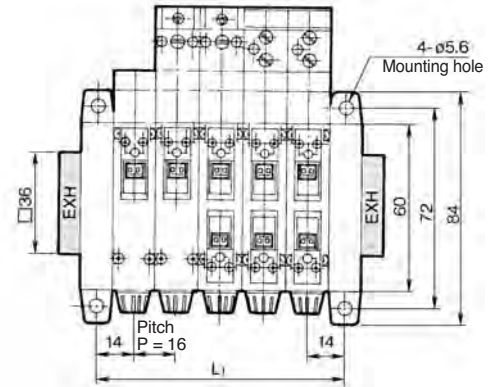
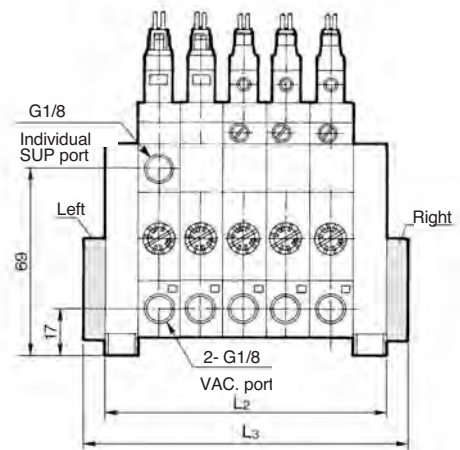
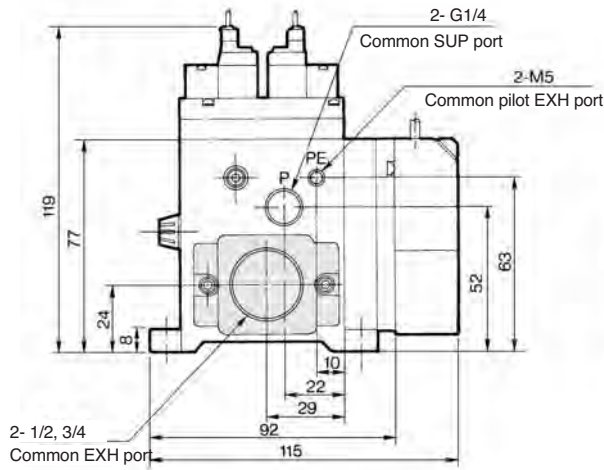
Single/With Air Supply Valve (N.O.) and Vacuum Release Valve Basic Type with Valve

 EZM□1^H_M-B□□


Dimensions

Manifold

EZZM Number of ejectors — Common EXH port Port location



[mm]

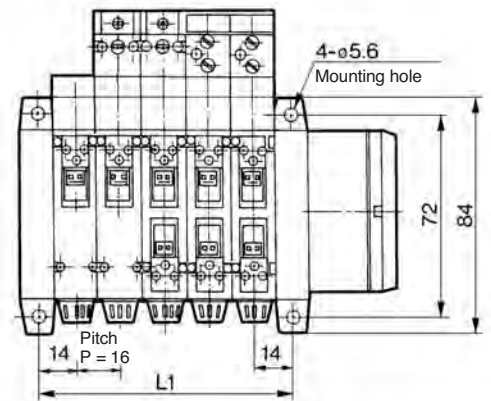
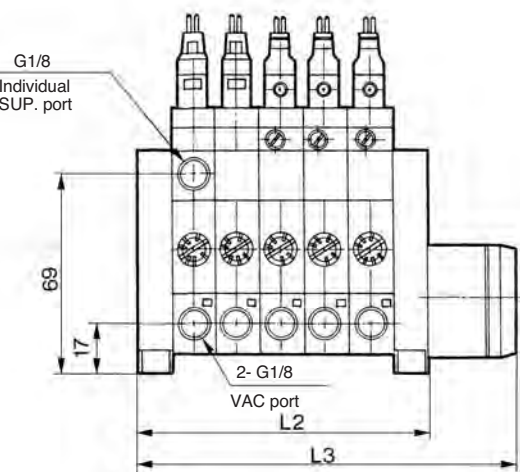
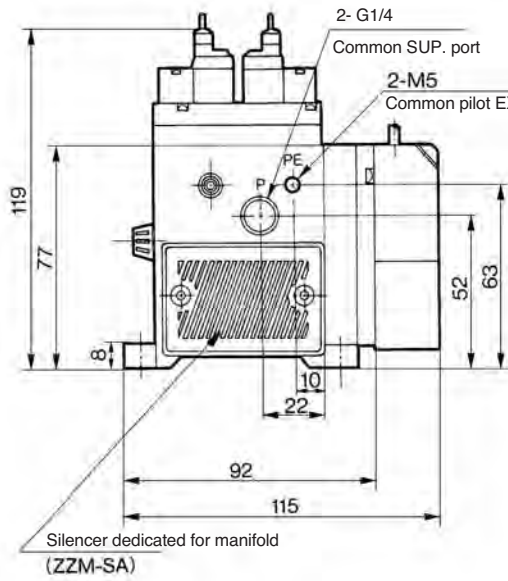
L \ Stations	1	2	3	4	5	6	7	8	9	10
L1	28 1.5	44 1.5	60 1.5	76 1.5	92 1.5	108 2.0	124 2.0	140 2.0	156 2.0	172 2.0
L2	40 1.5	56 1.5	72 1.5	88 1.5	104 1.5	120 2.0	136 2.0	152 2.0	168 2.0	184 2.0
L3	56 1.5	72 1.5	88 1.5	104 1.5	120 1.5	136 2.0	152 2.0	168 2.0	184 2.0	200 2.0

Dimensions

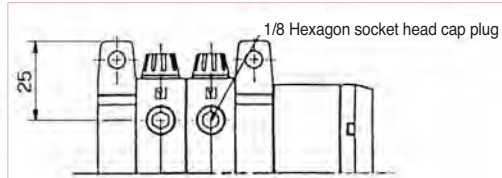
Manifold/With Silencer

Manifold with Silencer Dedicated for Manifold

EZZM Number of ejectors — Silencer location



VAC. port electrical entry (In the case of side entry/With plug at the bottom)



		[mm]									
L	Stations	1	2	3	4	5	6	7	8	9	10
	L1	28 1.5	44 1.5	60 1.5	76 1.5	92 1.5	108 2.0	124 2.0	140 2.0	156 2.0	172 2.0
	L2	40 1.5	56 1.5	72 1.5	88 1.5	104 1.5	120 2.0	136 2.0	152 2.0	168 2.0	184 2.0
	L3	72 1.5	88 1.5	104 1.5	120 1.5	136 1.5	152 2.0	168 2.0	184 2.0	200 2.0	216 2.0



For more product options and details see our specific catalogues or on-line information.

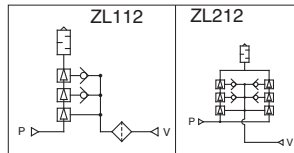
Multistage Ejector Series ZL

Features

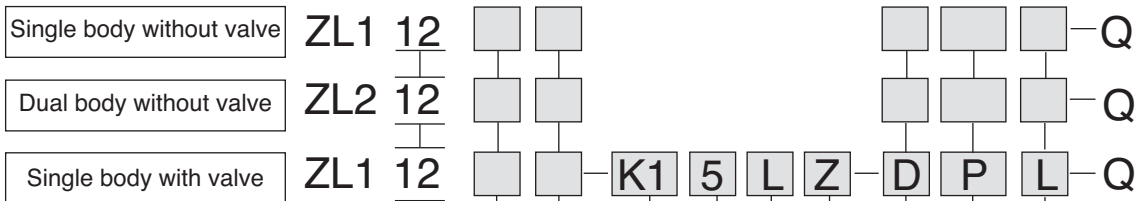
- Three stage diffuser for greater efficiency.
- Suction flows up to 200 ℓ/min.
- Optional integrated pressure gauge or digital vacuum switch.
- Supply air control and release valves can be specified.
- Integrated silencer or ported exhaust.



Symbol



How to Order



• Nozzle diameter

12	1.2 mm
----	--------

• Exhaust type

—	Built-in silencer
P	Bet exhaust

• Exhaust port-thread type

—	Rc 1/2
F	G 1/2

Note) Port exhaust only.

• Supply valve/Release valve combination

K1	With supply and release valves
K2	With supply valve

• Rated voltage

5	24 V
6	12 V
V	6 V
S	5 V
R	3 V

• Electrical entry

L	L plug connector	Lead wire 0.3 m
M	M plug connector	Lead wire 0.3 m

• Light/Surge voltage suppressor

—	Without light/surge voltage suppressor
Z	With light/surge voltage suppressor

• Lead wire length

L	1.9 m
---	-------

• Switch specification

For ZSE30A digital vacuum switch

N	1 NPN output open collector
P	1 PNP output open collector
A	2 NPN output open collector
B	2 PNP output open collector
C	1 NPN output open collector + analogue voltage output
D	1 NPN output open collector + analogue current output
E	1 PNP output open collector + analogue voltage output
F	1 PNP output open collector + analogue current output

• Vacuum pressure detection

—	None
D	Vacuum pressure switch
G	With vacuum pressure gauge

Vacuum

Product Recommendation



Stocked items for fast delivery

ZL112-G-Q	ZL112-DCL-Q	ZL212-Q	ZL212-DNL-Q
ZL112-DNL-Q	ZL112-K15LNZ-Q	ZL212P-Q	ZL212-DCL-Q
ZL112-DPL-Q	ZL112-K15MZ-DPL-Q	ZL212-G-Q	



Related Products

- Vacuum pressure gauge** - GZ30S- www.smc.eu
- Series ZSE30A(F)** - Vacuum Pressure Switch - page 1278
- Series V100** - 3 Port Valve - page 353
- Series ZFZ** - Air Suction Filter - www.smc.eu
- Series ZP2** - Vacuum Pad - page 1414
- Series PFM** - Flow Switch - page 1298
- Series AC** - Air Preparation - page 1076
- Series TU** - Tubing - page 1223
- Series KQB2** - Fittings - page 1212

Specifications

Ejector Specifications

Model	ZL112	ZL212
Nozzle diameter	ø1.2 mm	ø1.2 mm x 2
Maximum suction flow rate	100 ℓ/min (ANR)	200 ℓ/min (ANR)
Air consumption	63 ℓ/min (ANR)	126 ℓ/min (ANR)
Maximum vacuum pressure	-84 kPa	-84 kPa
Maximum operating pressure	0.7 MPa	0.7 MPa
Supply pressure range	0.2 to 0.5 MPa	0.2 to 0.5 MPa
Standard supply pressure	0.4 MPa	0.4 MPa
Operating temperature range	5 to 50°C	5 to 50°C

Supply/Release Valve Specifications (ZL112 only)

Part no.	SYJ514-□□□
Type of valve actuation	N.C.
Fluid	Air
Operating pressure range Internal pilot type	0.2 to 0.5 MPa
Ambient and fluid temperature	5 to 50°C
Response time (For 0.5 MPa)	25 ms or less
Maximum operating frequency	5 Hz
Manual override	Non-locking push type/Locking slotted type
Pilot exhaust type	Pilot valve individual exhaust, Main valve/Pilot valve common exhaust
Lubrication	Not required
Mounting position	Unrestricted
Impact/Vibration resistance	150/30 m/s ²
Enclosure	Dust proof

Vacuum Pressure Gauge Specifications

Part no.	GZ30S
Fluid	Air
Pressure range	-100 to 100 kPa
Scale range (Angular)	230°
Accuracy	±3% F.S. (Full span)
Class	Class 3
Operating temperature range	0 to 50°C
Material	Housing: Polycarbonate /ABS resin

Digital Vacuum Pressure Switch Specifications

Model	ZSE30A-00-□-□□□-X505		
Rated pressure range	0.0 to -101.0 kPa		
Regulating pressure range	10.0 to -105.0 kPa		
Proof pressure	500 kPa		
Setting/display resolution	0.1 kPa		
Applicable fluid	Air, non-corrosive gas, non-flammable gas		
Power supply voltage	12 to 24 VDC ±10% (with power supply polarity protection)		
Current consumption	40 mA or less		
Switch output	NPN or PNP open collector 1 output, NPN or PNP open collector 2 outputs (selectable)		
Maximum load current	80 mA		
Maximum applied voltage	28 V (with NPN output)		
Residual voltage	1 V or less (with load current of 80 mA)		
Response time	2.5 ms or less (with anti-chattering function: 20, 100, 500, 1000, 2000 ms)		
Short circuit protection	Yes		
Repeatability	±0.2% F.S. ±1 digit		
Hysteresis	Hysteresis mode Window comparator mode		
Analogue output	Note 1) Output voltage	1 to 5V ±2.5% F.S. or less (with rated pressure range)	
	Voltage output	Linearity	1% F.S. or less
	Output impedance	Approx. 1 k	
	Note 2) Output current	4 to 20 mA 2.5% F.S. or less (with rated pressure range)	
	Current output	Linearity	1% F.S. or less
Load impedance	Maximum load impedance: 300Ω with power supply voltage of 12 V; 600Ω with power supply voltage of 24 V Minimum load impedance: 50Ω		
Display	4-digit, 7-segment, 2-colour LCD (Red and Green)		
Display accuracy	±2% F.S. 1 digit (ambient temperature of 25 3°C)		
Indicator light	Lights up when switch output is ON. OUT1: Green, OUT2: Red		
Environment resistance	Enclosure	IP40	
	Operating temperature range	Operating: 0 to 50°C, Stored: -10 to 60°C (no freezing or condensation)	
	Operating humidity range	Operating/Stored: 35 to 85% RH (no condensation)	
	Withstand voltage	1000 VAC for 1 minute between live parts and enclosure	
	Insulation resistance	50 MΩ or more between live parts and enclosure (at 500 VDC measured via megohmmeter)	
	Vibration resistance	10 to 150 Hz, 1.5 mm amplitude (or 20 m/s ² acceleration), in X, Y, Z directions, for 2 hours each (Non-energized)	
Impact resistance	100 m/s ² in X, Y, Z directions, 3 times each (non-energised)		
Temperature characteristics	±2% F.S. (based on 25°C)		
Lead wire	Oilproof heavy-duty vinyl cable, 3 cores ø3.5, 2 m 4 cores Conductor area: 0.15 mm ² (AWG26), Insulator O.D.: 1.0 mm		
Standards	CE Marking, UL/CSA, RoHS compliance		

Note 1) When analog voltage output is selected, analog current output cannot be used together.

Note 2) When analog current output is selected, analog voltage output cannot be used together.

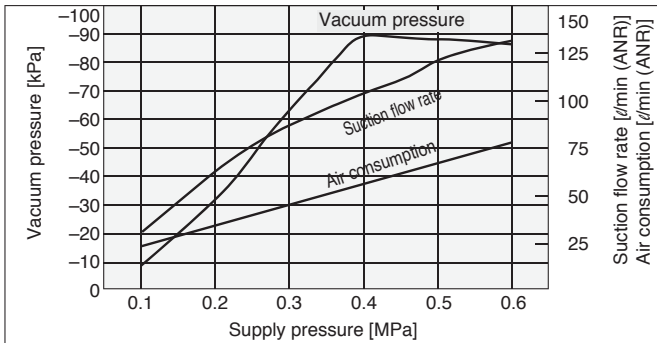


For more product options and details see our specific catalogues or on-line information.

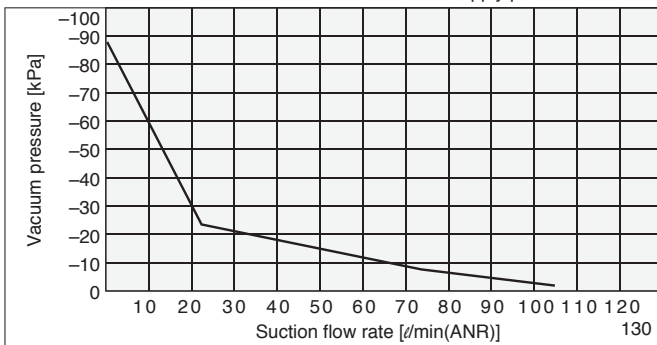
Flow Characteristics

ZL112

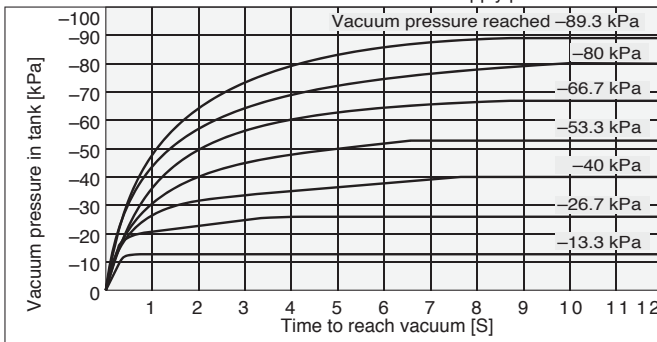
Exhaust Characteristics



Flow Characteristics Supply pressure: 0.4 MPa



Time to Reach Vacuum Tank capacity: 1ℓ Supply pressure: 0.4 MPa

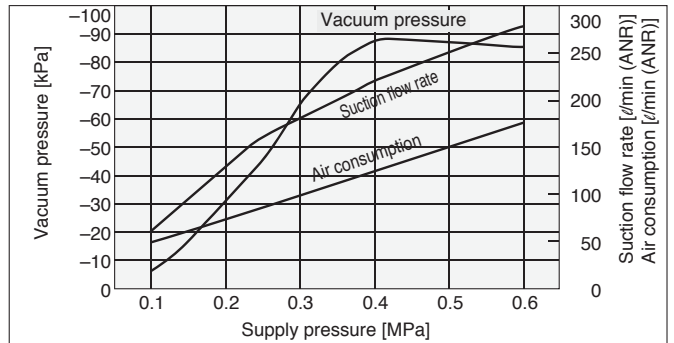


<How to Read the Graph>

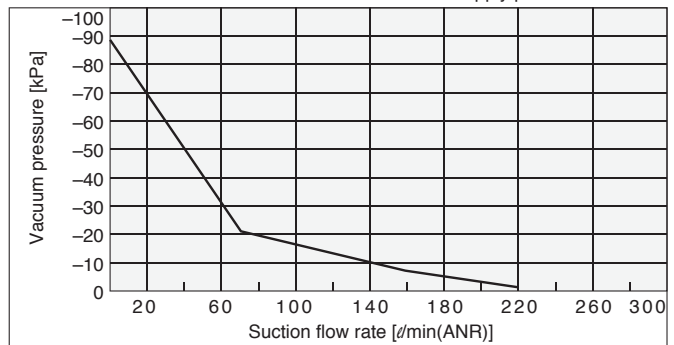
The graphics indicate the time required to reach a vacuum pressure determined by adsorption conditions for workpieces, etc., starting from atmospheric pressure in a 1ℓ sealed tank. Approximately 8.8 seconds are necessary to attain a vacuum pressure of -89.3 kPa.

ZL212

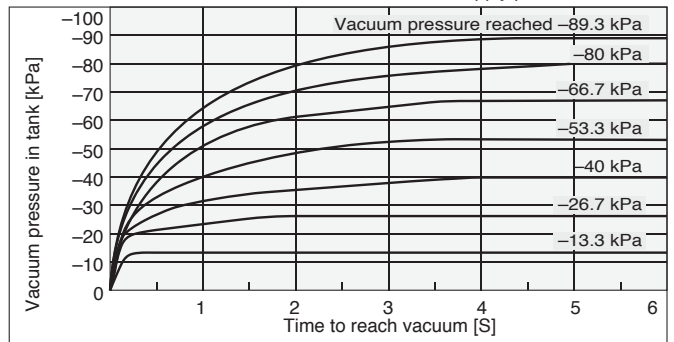
Exhaust Characteristics



Flow Characteristics Supply pressure: 0.4 MPa

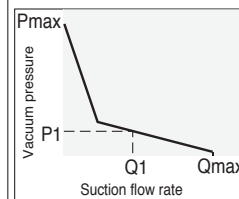


Time to Reach Vacuum Tank capacity: 1ℓ Supply pressure: 0.4 MPa



<How to Read the Graph>

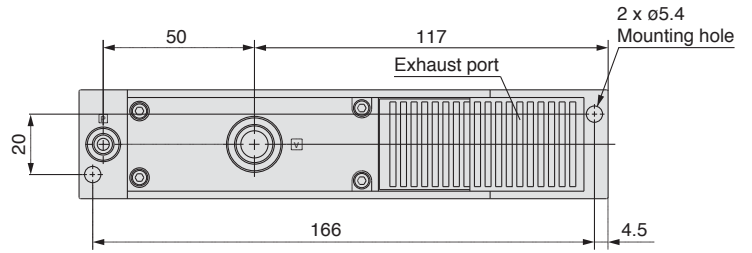
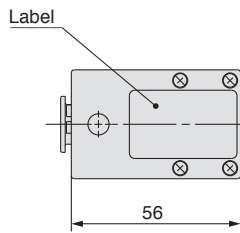
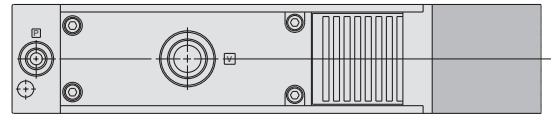
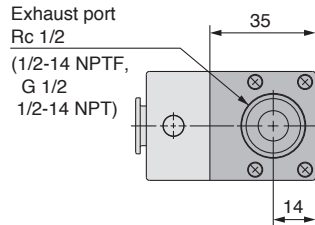
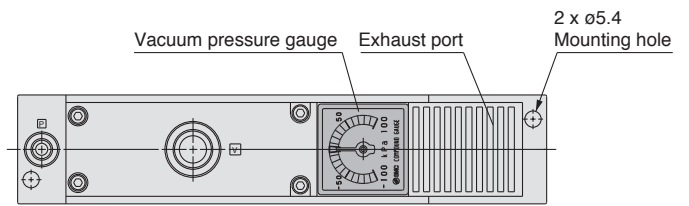
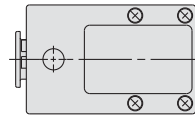
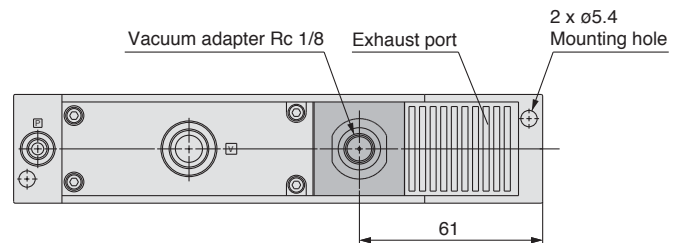
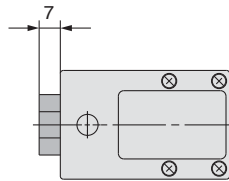
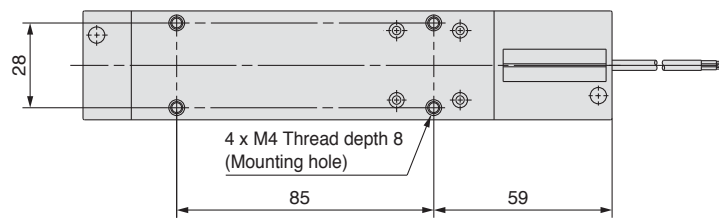
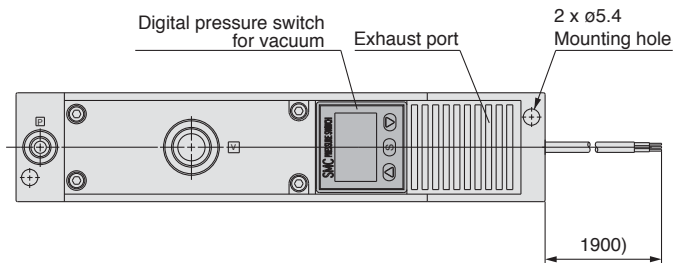
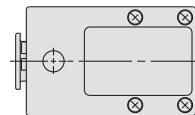
The flow characteristics indicate the relationship between the vacuum pressure and the suction flow rate of the ejector, and show that when the suction flow rate changes the vacuum pressure also changes. In general, this indicates the relationship at the ejector's standard operating pressure. In the graph, Pmax indicates the maximum vacuum pressure, and Qmax indicates the maximum suction flow rate. These are the values that are published as specifications in catalogs, etc. Changes in vacuum pressure are explained below.



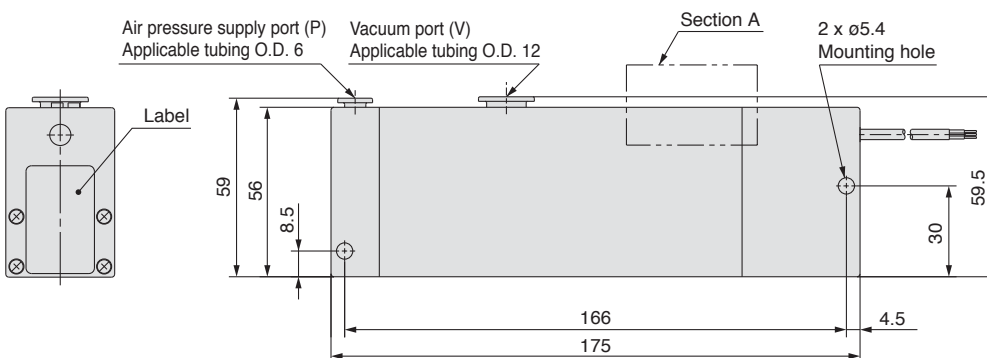
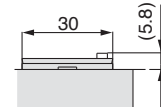
1. If the ejector's suction port is closed and sealed tight, the suction flow rate becomes "0" and the vacuum pressure increases to the maximum (Pmax).
2. If the suction port is opened and air is allowed to flow (the air leaks), the suction flow rate increases and the vacuum pressure decreases. (the condition of P1 and Q1)
3. If the suction port is opened completely, the suction flow rate increases to the maximum (Qmax), while the vacuum pressure then drops almost to "0" (atmospheric pressure). When adsorbing work pieces which are permeable or subject to leakage, etc., caution is required as the vacuum pressure will not be very high.

Dimensions

Series ZL112 (Without valve)

 Standard
ZL112

 Port exhaust
ZL112P

 With vacuum pressure
gauge
ZL112-G

 With vacuum adapter
ZL112-GN

 With digital vacuum
pressure switch
ZL112-D□□□

 Section A/ With Digital Vacuum
Pressure Switch

ZL112-D□□□(ZSE30A)

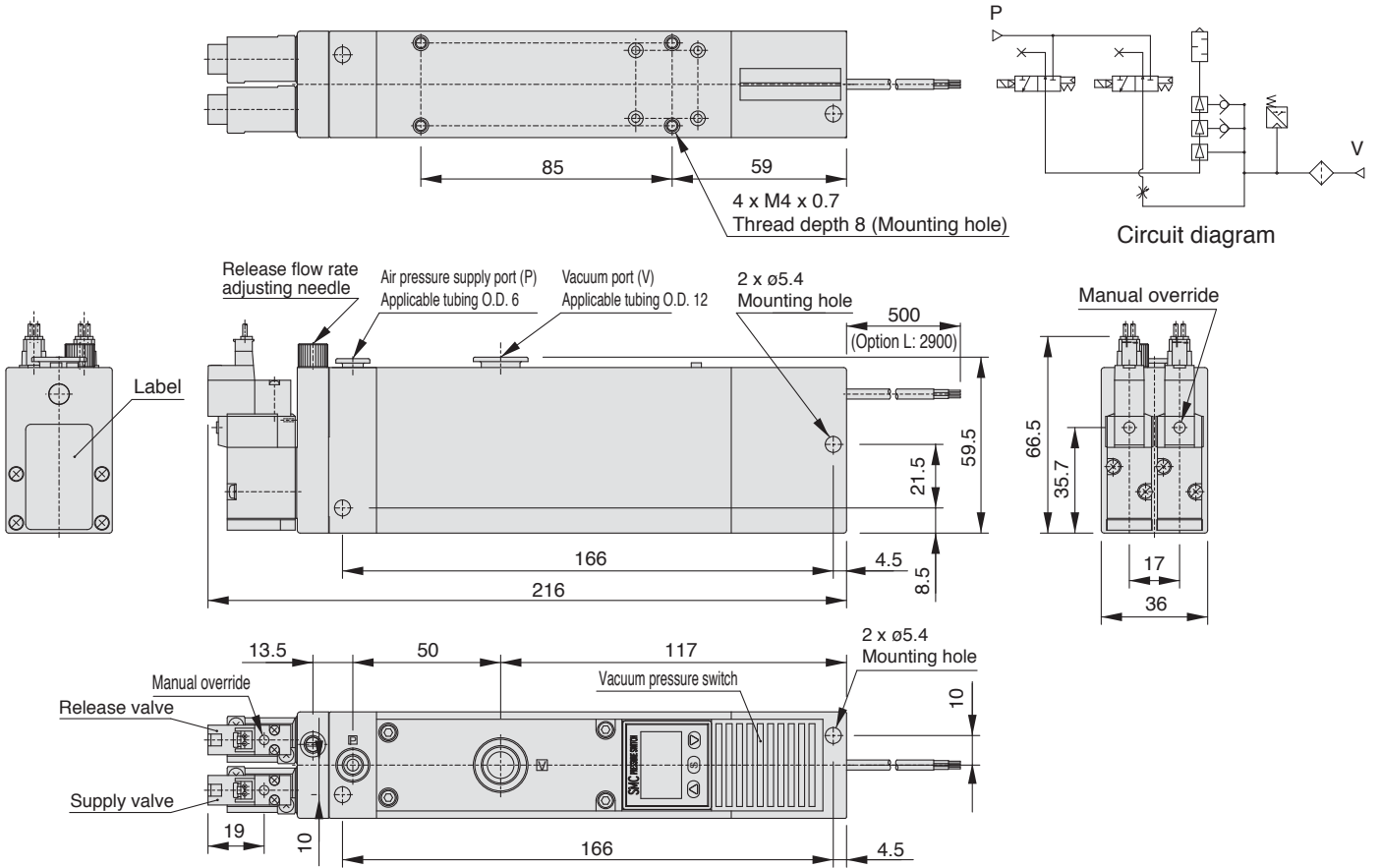


Dimensions

Series ZL112 (With Valve)

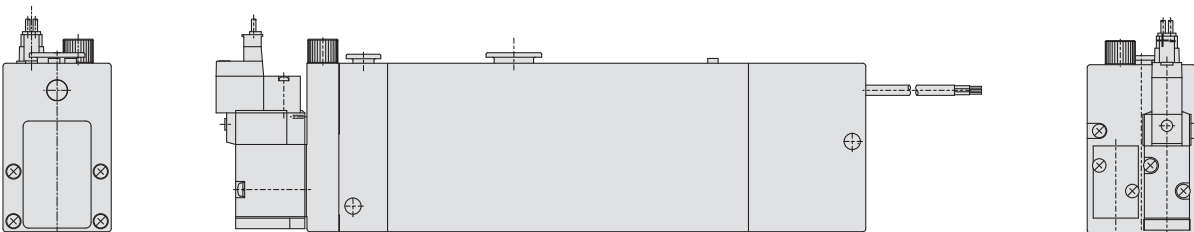
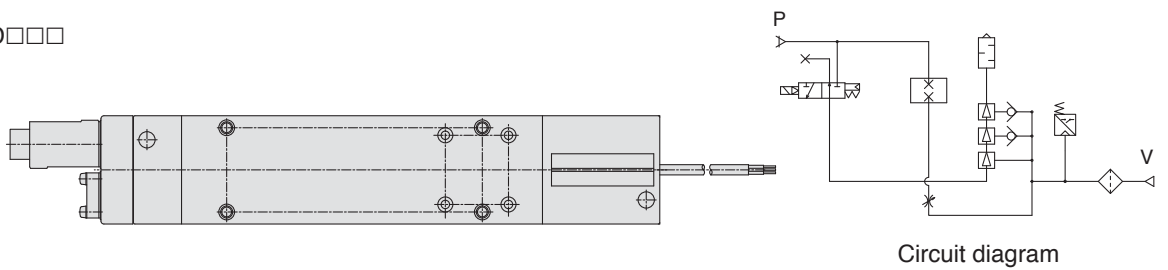
With supply valve and release valve

ZL112-K1□L□□-D□□□

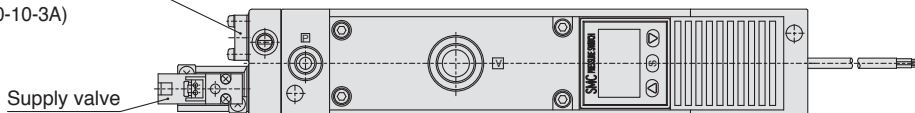


With supply valve

ZL112-K2□L□□-D□□□

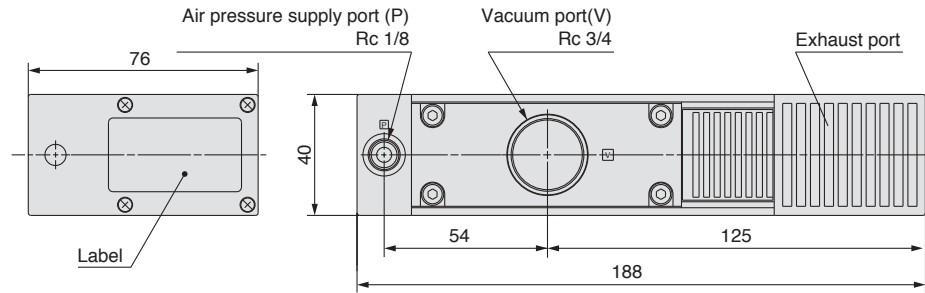
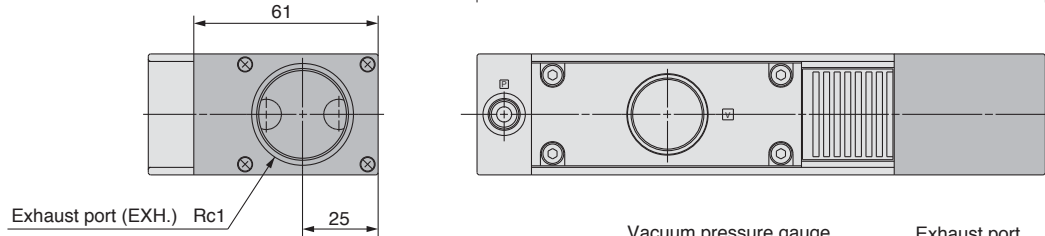
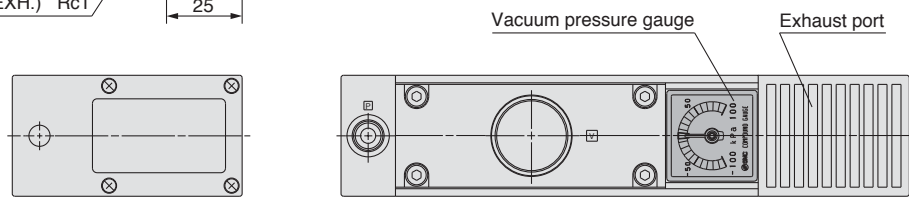
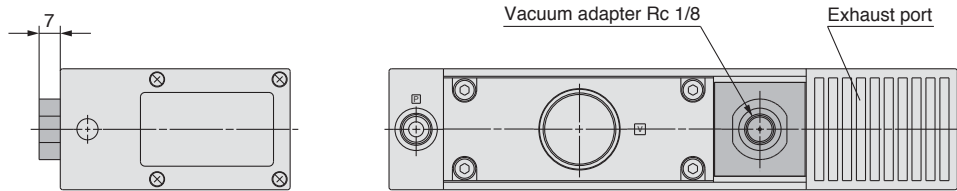
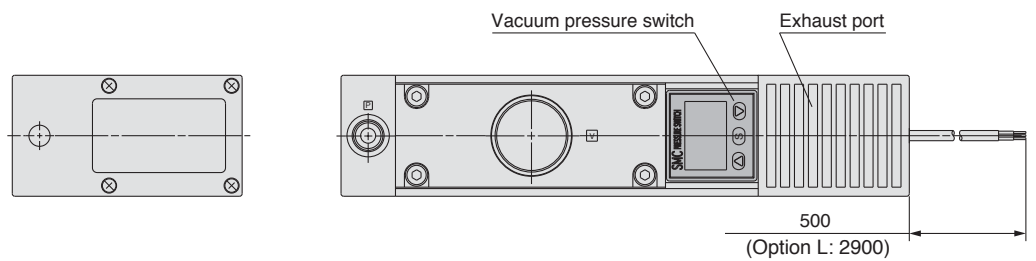
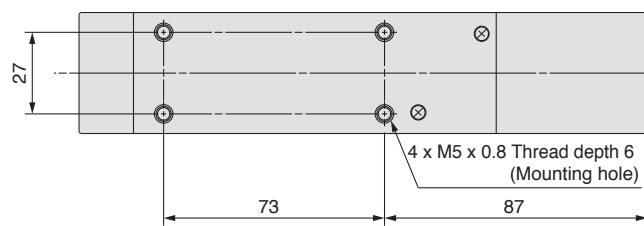
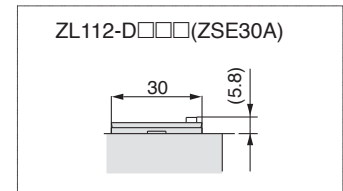


Blanking plate assembly (SYJ500-10-3A)

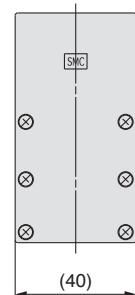
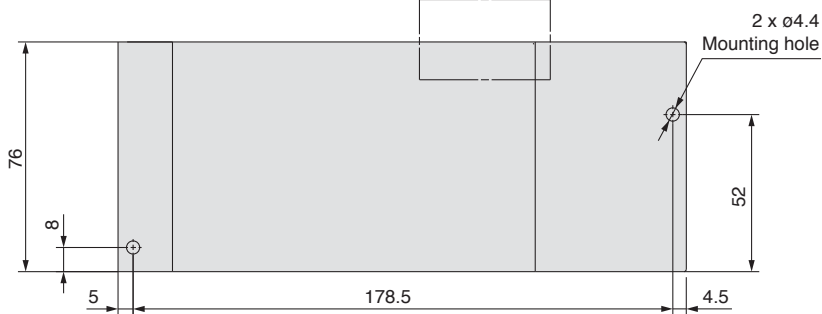
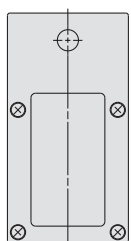


Dimensions

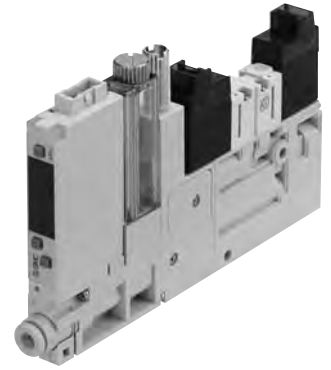
Series ZL212

 Standard
ZL212

 Port exhaust
ZL212P

 With vacuum pressure
gauge
ZL212-G

 With vacuum adapter
ZL212-GN

 With digital vacuum
pressure switch
ZL212-E

Section A/ With Digital Vacuum Pressure Switch


Section A



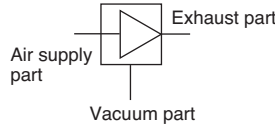
Space Saving Vacuum Ejector Series ZQ



Features

- Ultra slim modular vacuum ejector system.
- Single unit with vacuum pressure switch and suction filter.
- Easy-to-use vacuum pressure switch ZSE10.
- One-touch fittings.

Symbol



How to Order



Nozzle nominal size

05	ø0.5
07	ø0.7
10	ø1.0

Exhaust type

1U	With silencer for single unit
3M	With silencer for manifold

Solenoid valve combination

Symbol	Supply valve	Vacuum release valve
K1	Normally closed	Normally closed
K2	Normally open	Normally closed
J1	Normally closed	None
J2	Normally open	None

Pilot valve Note 1)

—	Standard (DC: 1 W) Note 2)
Y	DC low wattage type (0.5 W) Note 2)

Note 1) Avoid energizing the solenoid valve for long periods of time.

Solenoid valve rated voltage

5	24 VDC
6	12 VDC

Electrical entry

L	L-type plug connector, with 0.3 m lead wire, with light/surge voltage suppressor
LO	L-type plug connector, without connector, with light/surge voltage suppressor
G	Grommet, with 0.3 m lead wire

Manual override

—	Non-locking push type Latching type: Push-locking type
B	Locking type

Fitting (P port) Note 3)

Symbol	Applicable tubing O.D.	Part no.	Object spec.
—	Without port	—	Manifold
0	Without fitting (M5 x 0.8)	—	Single unit
2	ø4 (Straight)	KJS04-M5	
3	ø6 (Straight)	KJS06-M5	
5	ø4 (Elbow)	KJL04-M5	

Fitting (V port) Note 3)

Symbol	Applicable tubing O.D.	Part no.	
		Vacuum pressure switch	Filter only
0	Without fitting (M5 x 0.8)	VVQ1000-50A-M5	—
1	ø3.2 (Straight)	VVQ1000-50A-C3	KJS23-M5
2	ø4 (Straight)	VVQ1000-50A-C4	KJS04-M5
3	ø6 (Straight)	VVQ1000-50A-C6	KJS06-M5
4	ø3.2 (Elbow)	VVQ1000-F1-LC3	KJL23-M5
5	ø4 (Elbow)	VVQ1000-F1-LC4	KJL04-M5

Note 3) For filter only (Without vacuum pressure switch)
When neither V port fitting nor P port fitting are needed, enter nothing or -00 in the dotted line above "How to Order".

Check valve

—	None
K	With check valve

Vacuum pressure switch lead wire specifications

—	Without connector
G	Lead wire with connector (Lead wire length 2 m) With connector cover

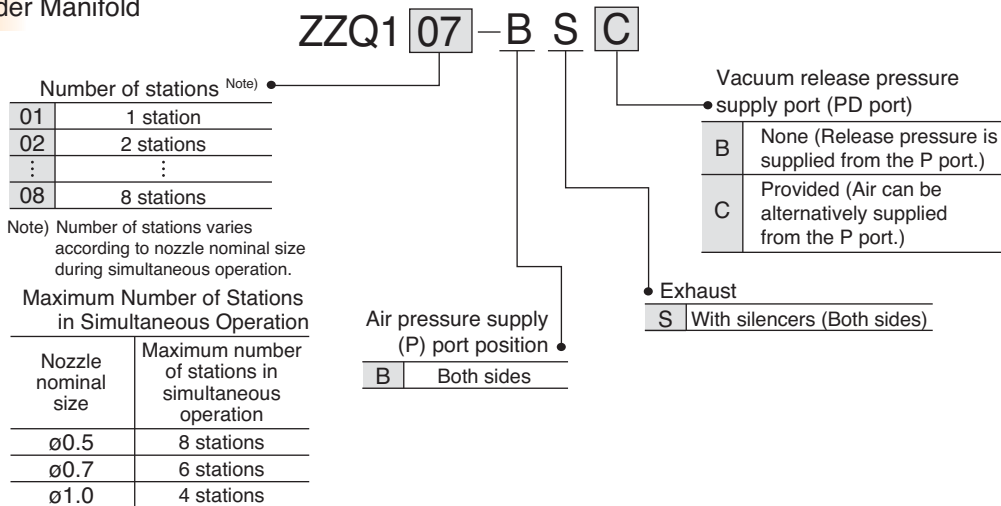
Vacuum pressure switch suction filter Note 2)

EA	0 to -101 kPa/NPN open collector 2 outputs, with suction filter
EB	0 to -101 kPa/PNP open collector 2 outputs, with suction filter
EC	0 to -101 kPa/NPN open collector 1 output + analogue voltage, with suction filter
EE	0 to -101 kPa/PNP open collector 1 output + analogue voltage, with suction filter
FA	100 to -100 kPa/NPN open collector 2 outputs, with suction filter
FB	100 to -100 kPa/PNP open collector 2 outputs, with suction filter
FC	100 to -100 kPa/NPN open collector 1 output + analogue voltage, with suction filter
FE	100 to -100 kPa/PNP open collector 1 output + analogue voltage, with suction filter
F	Suction filter only

Note 2) The filter included in this product is of a simple type.

Vacuum

How to Order Manifold



Product Recommendation



Stocked items for fast delivery

ZQ1101U-K1Y5L-EBG-00-Q ZQ1101U-K1Y5LO-EB-00-Q ZQ104-BSB



Related Products

- Series ZSE10(F) - Vacuum Pressure Switch - page 1273
- Series VQ100 - Supply Valve / Vacuum Release Valve - www.smc.eu
- Series ZFZ - Air Suction Filter - www.smc.eu
- Series ZPT - Vacuum Pad - www.smc.eu
- Series ZP2 - Vacuum Pad - page 1414
- Series IRV - Vacuum Regulator - www.smc.eu
- Series ITV209 - Electronic Vacuum Regulator - page 1119
- Series GZ - Pressure Gauge for Vacuum - www.smc.eu
- Series PFM - Flow Switch - page 1298
- Series AC - Air Preparation - page 1076
- Series TU - Tubing - page 1223
- Series KQB2 - Fittings - page 1212

Specifications

Ejector

Model	ZQ105	ZQ107	ZQ110
Nozzle nominal diameter [mm]	0.5	0.7	1.0
Maximum suction flow [ℓ/min (ANR)]	5	10	22
Air consumption [ℓ/min (ANR)]	14	23	46
Maximum vacuum pressure	-80 kPa		
Supply pressure range	0.3 to 0.5 MPa (Normally open: 0.3 to 0.45 MPa)		
Supply pressure ^{Note)}	0.35 MPa	0.43 MPa	
Operating temperature range	5 to 50°C		
Fluid	Air / Inert gas		

Note) Maximum suction flow can be obtained by standard supply pressure.

Supply Valve / Vacuum Release Valve

Type	Normally closed		Normally open
	Standard (1 W)	Low wattage type (0.5 W)	
Model	VQ110-□	VQ110Y-□	ZQ1-VQ120-□
Manual override	Non-locking push type / Locking type (Tool type)		Non-locking push type / Locking type (Tool type)
Rated coil voltage	12, 24 VDC	12, 24 VDC	12, 24 VDC
Power consumption (current value)	DC	1 W	0.5 W
Electrical entry	Grommet		Grommet
	L-type plug connector (with light/surge voltage suppressor)		L-type plug connector (with light/surge voltage suppressor)



For more product options and details see our specific catalogues or on-line information.

Specifications

Vacuum Pressure Switch

Model		ZQ1-ZSE (ZSE10)	ZQ1-ZSF (ZSE10F)
Rated pressure range		0 to -101 kPa	-100 to 100 kPa
Set pressure range/Display pressure range		10 to -105 kPa	-105 to 105 kPa
Withstand pressure		500 kPa	
Minimum setting unit		0.1 kPa	
Power supply voltage		12 to 24 VDC $\pm 10\%$, Ripple (p-p) 10% or less (with power supply polarity protection)	
Current consumption		40 mA or less	
Switch output		NPN or PNP open collector: 2 outputs (selectable)	
Switch output	Maximum load current	80 mA	
	Maximum applied voltage	28 V (with NPN output)	
	Residual voltage	2 V or less (with load current of 80 mA)	
	Response time	2.5 ms or less (Response time selections with anti-chattering function: 20, 100, 500, 1000 and 2000 ms)	
	Short circuit protection	With short-circuit protection	
Repeatability		$\pm 0.2\%$ F.S. 1 digit	
Hysteresis	Hysteresis mode	Variable (0 or above) ^{Note 1)}	
	Window comparator mode		
Analogue output	Voltage output	Output voltage (rated pressure range)	1 to 5 V $\pm 2.5\%$ F.S.
		Linearity	$\pm 1\%$ F.S. or less
		Output impedance	Approx. 1 k Ω
Display system		3 1/2-digit, 7 segment LED 1-colour display (Red)	
Display accuracy		$\pm 2\%$ F.S. ± 1 digit (at ambient temperature of 25 $^{\circ}$ C)	
Operation indicator light		Lights when ON, OUT1: Green, OUT2: Red	
Environmental resistance	Enclosure		IP40
	Ambient humidity range		Operating/Stored: 35 to 85% RH (with no condensation)
	Withstand voltage		1000 VAC for 1 min. between live parts and case
	Insulation resistance		50 M Ω or more (at 500 VDC measured via megohmmeter) between live parts and case
	Vibration resistance		10 to 150 Hz at the smaller of amplitude 1.5 mm or acceleration 20 m/s ² in X, Y, Z directions for 2 hrs. each (De-energized)
Impact resistance		100 m/s ² in X, Y, Z directions 3 times each (De-energized)	
Temperature characteristics		$\pm 2\%$ F.S. (at 25 $^{\circ}$ C of ambient temperature range between -5 and 50 $^{\circ}$ C)	
Lead wires		Oil-resistant cabtire cord Cross section: 0.15 mm ² (AWG26), 5 cores, 2 m, Conductor O.D.: 1.0 mm	

Note 1) If the applied voltage fluctuates around the set-value, the hysteresis must be set to a value more than the fluctuating width, otherwise chattering will occur.

Accessories and Replacement Kits

How to order connector assembly

• Single

AXT661-14A-□

Lead wire length

—	300 mm
20	2000 mm
30	3000 mm

Lead wire length of the plug connector

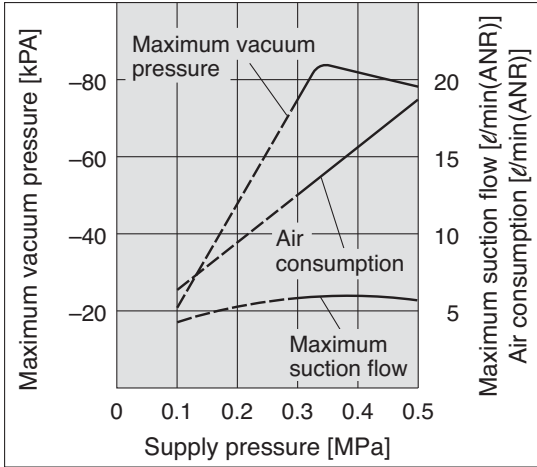
The lead wire length for a valve with a lead wire is 300 mm. When in need of a valve with a lead wire longer than 600 mm, place an order for a valve without a connector and connector assembly.

For vacuum pressure switch

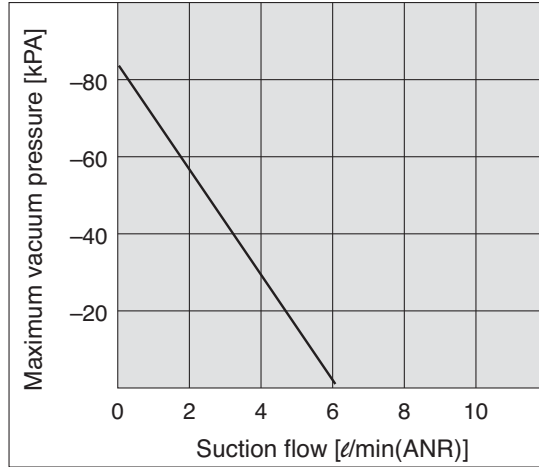
Lead wire with connector and cover (length 2m) ZS-39-5G

Flow Characteristics

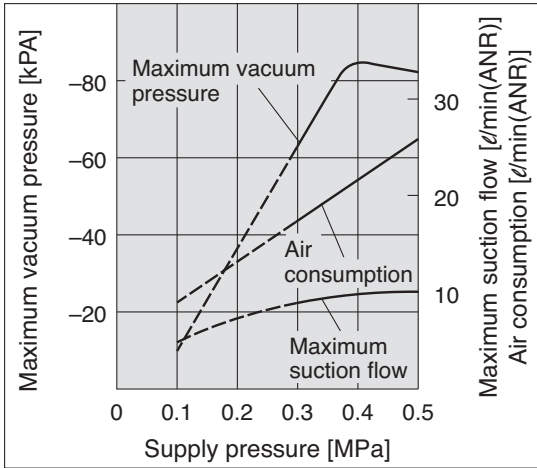
ZQ105 / Exhaust Characteristics



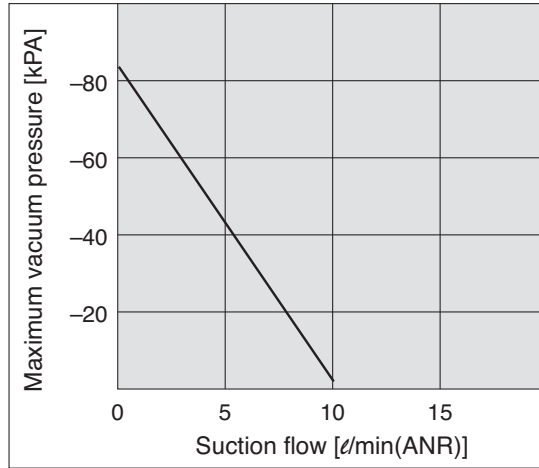
ZQ105 / Flow Characteristics

 Supply pressure
0.35 MPa


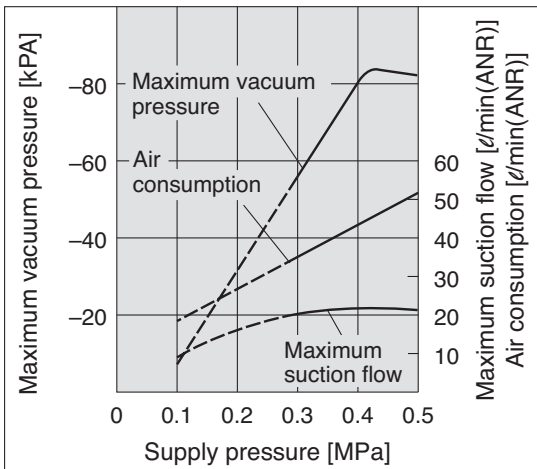
ZQ107 / Exhaust Characteristics



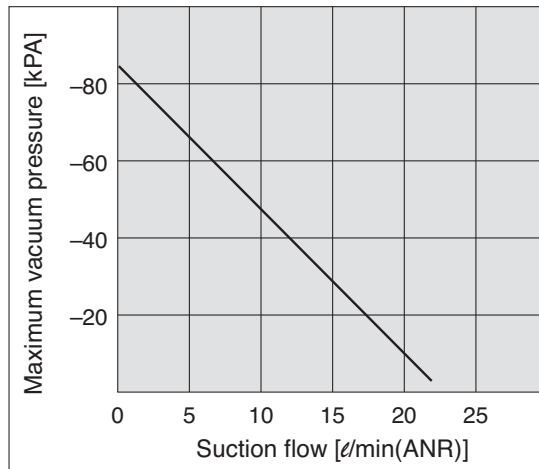
ZQ107 / Flow Characteristics

 Supply pressure
0.43 MPa


ZQ110 / Exhaust Characteristics



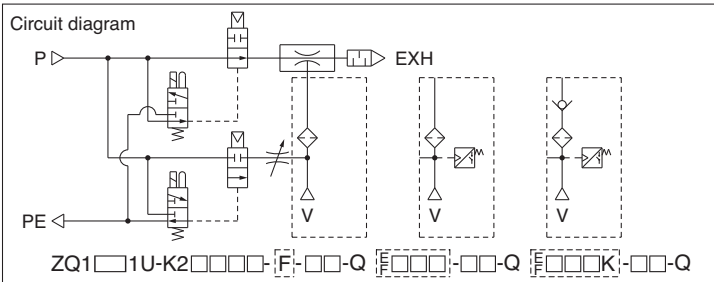
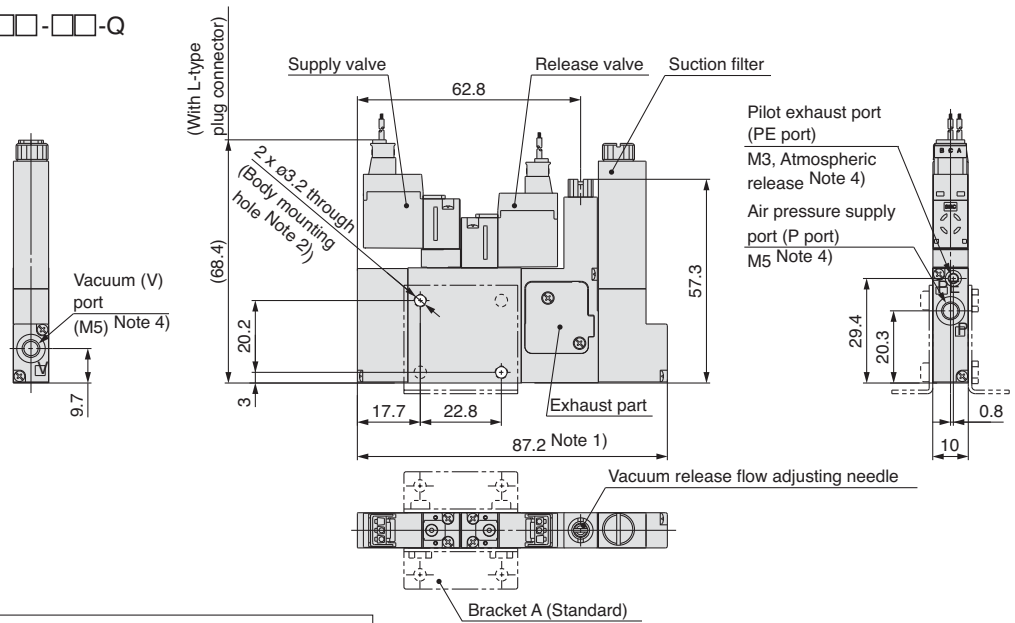
ZQ110 / Flow Characteristics

 Supply pressure
0.43 MPa


Dimensions

Type K2

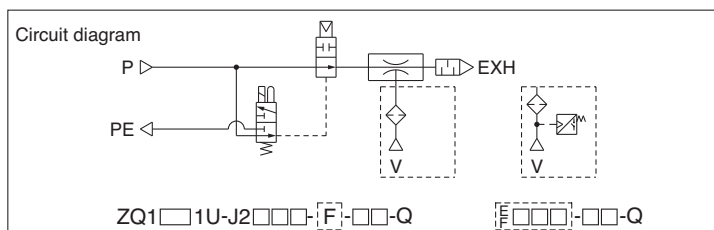
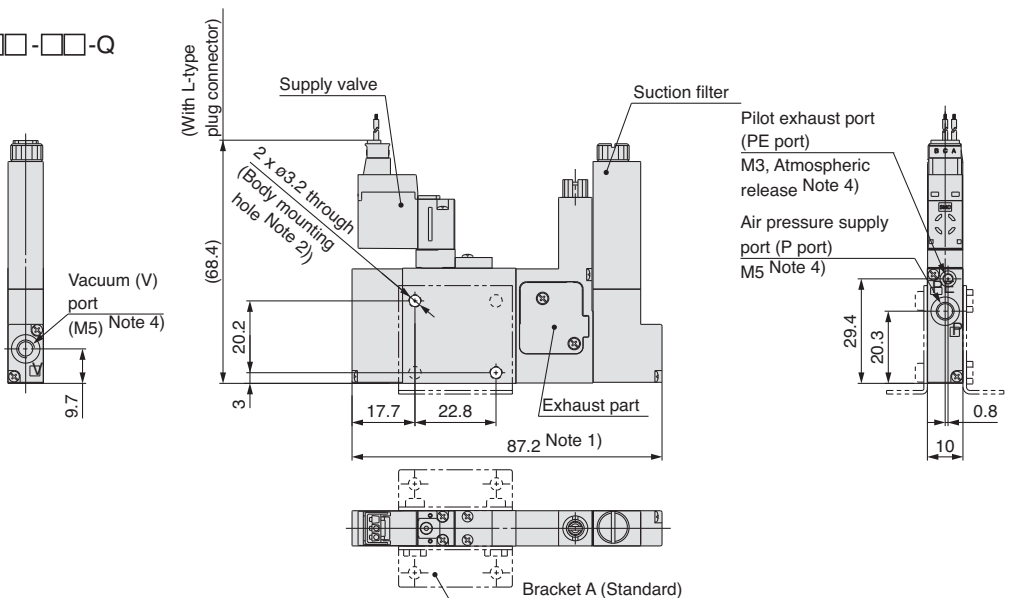
ZQ1□□1U-K2□□□□-□□□□□□-□□-□-□



- Note 1) The above dimensions are for ZQ1□□1U-K2⁵/₆L-F□□□□-□□-□-□. In case of ZQ1□□1U-K2□□□□-□□□□□□-□□□□□□-□□□□□□, the overall length is 107.5.
- Note 2) The dimensions after bracket A is mounted are the same as those of the K1 type.
- Note 3) When the body is mounted, tighten with a torque of $0.6 \pm 0.06 \text{ N}\cdot\text{m}$. Using excessive torque may cause damage to the body.
- Note 4) The pitches of P, V and PE ports are determined assuming the use of the KJ series one-touch fittings. If used with other fittings, these may cause interference, dependant on their type and size. Please refer to the catalogue to confirm the sizes of the fittings to be used.

Type J2

ZQ1□□1U-J2□□□□-□□□□□□-□□-□-□



- Note 1) The above dimensions are for ZQ1□□1U-J2⁵/₆L-F□□□□-□□-□-□. In case of ZQ1□□1U-J2□□□□-□□□□□□-□□□□□□-□□□□□□, the overall length is 107.5.
- Note 2) The dimensions after bracket A is mounted are the same as those of the K1 type.
- Note 3) When the body is mounted, tighten with a torque of $0.6 \pm 0.06 \text{ N}\cdot\text{m}$. Using excessive torque may cause damage to the body.
- Note 4) The pitches of P, V and PE ports are determined assuming the use of the KJ series one-touch fittings. If used with other fittings, these may cause interference, dependant on their type and size. Please refer to the catalogue to confirm the sizes of the fittings to be used.

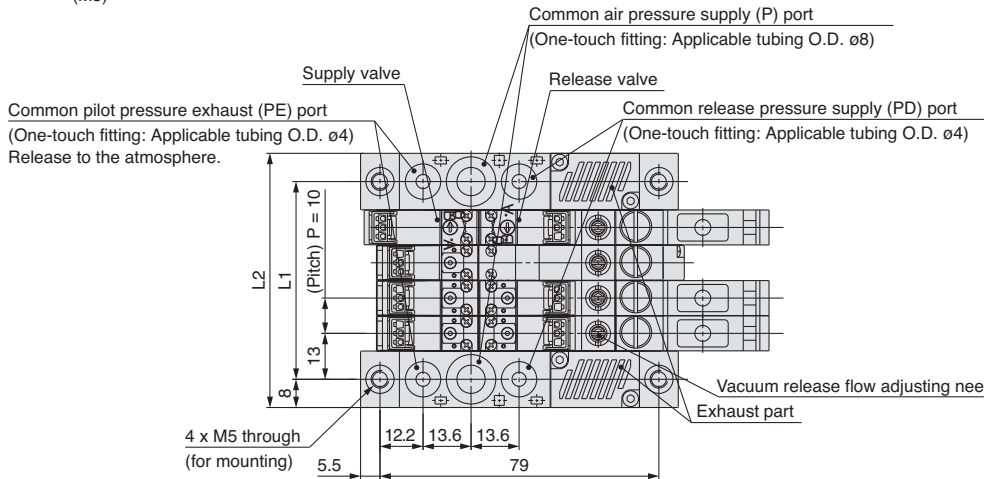
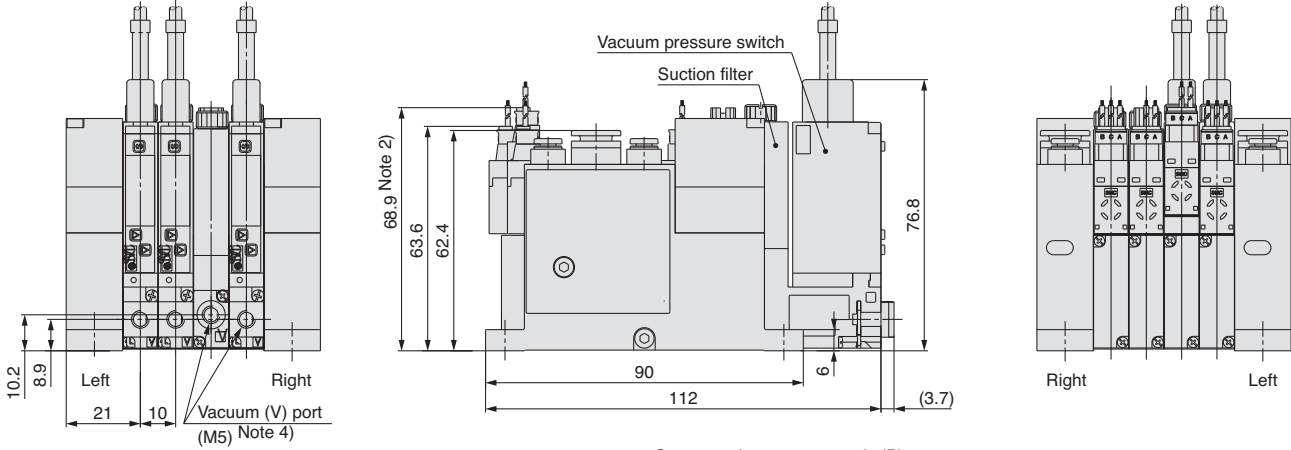


Dimensions

Manifold type (with PD port)

ZZQ1□-BSC

*ZQ1□3M-□□□□-□□□□-□□-□



Dimensions	[mm]							
n	1	2	3	4	5	6	7	8
L1	26	36	46	56	66	76	86	96
L2	42	52	62	72	82	92	102	112

Note 1) The above dimensions are for ZZQ104-BSC.

 * ZQ1□3M-K1□⁵/₈L-E□G-00-Q.

 * ZQ1□3M-K2□⁵/₈L-E□G-00-Q.

 * ZQ1□3M-J1□⁵/₈L-F□-00-Q.

* In case of ZQ1□3M-□□□□□-F□-00-Q, the overall length is 91.7.

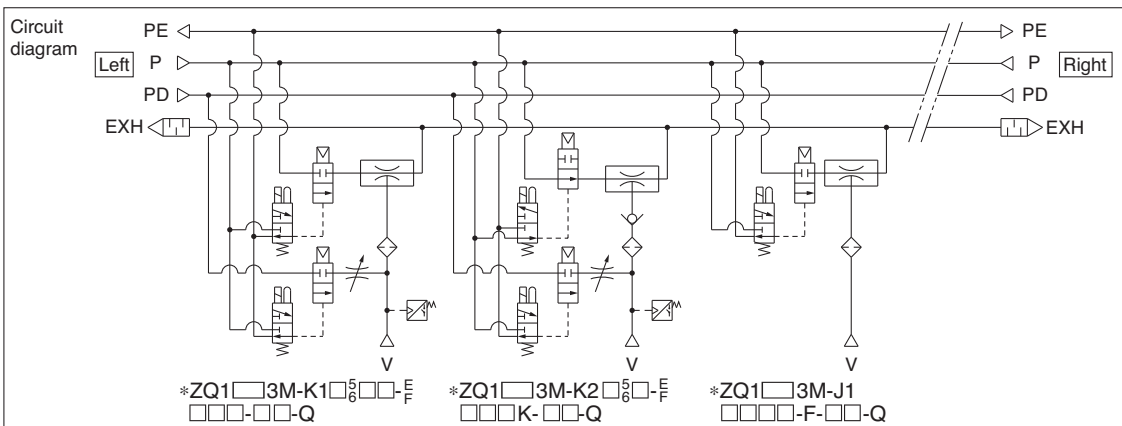
* In case of ZQ1□3M-□□□□□-E□G-00-Q, the overall length is 112.

 Note 2) * The above dimensions are for ZQ1□3M-K²/₅□□-□□□□□-□□-□.

 Note 3) When the body is mounted, tighten with a torque of 0.6 ± 0.06 N·m. Using excessive torque may cause damage to the body.

Note 4) The pitches of V ports are determined assuming the use of the KJ series one-touch fittings. If used with other fittings, these may cause interference, dependant on their type and size. Please refer to the catalogue to confirm the sizes of the fittings to be used.

Note 5) When the release valve is not used, design the circuit for vacuum release separately in order to release a workpiece.



Space Saving Vacuum Ejector Series ZQ

How to Order Vacuum Pump Unit

ZQ1000 **U** – **K1** **5** **L** – **EB** **G** – **00** – **Q**

Body type

U	For single unit
M	For manifold

Solenoid valve combination

Symbol	Supply valve	Vacuum release valve
K1	Normally closed	Normally closed
K2	Normally open	Normally closed
J1	Normally closed	None
J2	Normally open	None

Pilot valve ^{Note 1)}

–	Standard (DC: 1 W)
Y	DC low wattage type (0.5 W)

Note 1) Avoid energizing the solenoid valve for long periods of time.

Solenoid valve rated voltage

5	24 VDC
6	12 VDC

Electrical entry

L	L-type plug connector, with 0.3 m lead wire, with light/surge voltage suppressor
LO	L-type plug connector, without connector, with light/surge voltage suppressor
G	Grommet, with 0.3 m lead wire

Manual override

–	Non-locking push type Latching type: Push-locking type
B	Locking type

Fitting (Ps/PV port) ^{Note 3)}

Symbol	Applicable tubing O.D.	Part no.	Object spec.
–	Without port	–	Manifold
0	Without fitting (M5 x 0.8)	–	Single unit
2	ø4 (Straight)	KJS04-M5	
3	ø6 (Straight)	KJS06-M5	
5	ø4 (Elbow)	KJL04-M5	

Fitting (V port) ^{Note 3)}

Symbol	Applicable tubing O.D.	Part no.	
		Vacuum pressure switch	Filter only
0	Without fitting (M5 x 0.8)	VVQ1000-50A-M5	–
1	ø3.2 (Straight)	VVQ1000-50A-C3	KJS23-M5
2	ø4 (Straight)	VVQ1000-50A-C4	KJS04-M5
3	ø6 (Straight)	VVQ1000-50A-C6	KJS06-M5
4	ø3.2 (Elbow)	VVQ1000-F1-LC3	KJL23-M5
5	ø4 (Elbow)	VVQ1000-F1-LC4	KJL04-M5

Note 3) For filter only (Without vacuum pressure switch)

When neither V port fitting nor P port fitting are needed, enter nothing or –00 in the dotted line above "How to Order".

Vacuum pressure switch lead wire specifications

–	Without connector
G	Lead wire with connector (Lead wire length 2 m) With connector cover

Vacuum pressure switch suction filter ^{Note 2)}

EA	0 to –101 kPa/NPN open collector 2 outputs, with suction filter
EB	0 to –101 kPa/PNP open collector 2 outputs, with suction filter
EC	0 to –101 kPa/NPN open collector 1 output + analogue voltage, with suction filter
EE	0 to –101 kPa/PNP open collector 1 output + analogue voltage, with suction filter
FA	100 to –100 kPa/NPN open collector 2 outputs, with suction filter
FB	100 to –100 kPa/PNP open collector 2 outputs, with suction filter
FC	100 to –100 kPa/NPN open collector 1 output + analogue voltage, with suction filter
FE	100 to –100 kPa/PNP open collector 1 output + analogue voltage, with suction filter
F	Suction filter only

Note 2) The filter included in this product is of a simple type.

How to Order Manifold

ZZQ1 **08** – **L** **O** **B**

Number of stations

01	1 station
02	2 stations
⋮	⋮
08	8 stations

Vacuum pressure supply port (PV port) Port location

L	Left side
R	Right side

Release pressure supply port (PD port)

B	None (Release pressure is supplied from the PS port.)
C	Provided (Air can be alternatively supplied from the PS port.)

Table (1) Air Pressure Supply Port Location on the Manifold

PD port	Port location	Manifold					
		Left			Right		
		PS	PV	PD	PS	PV	PD
B	L (Left side)	–	●	–	● ^{Note)}	–	–
	R (Right side)	● ^{Note)}	–	–	–	●	–
C	L (Left side)	–	●	●	●	–	–
	R (Right side)	●	–	●	–	●	●

Note) The position of each port is shown as right and left sides viewed from the front side of the vacuum port. Release pressure is commonly supplied from the PS port.

* PS: Pilot pressure supply port, PV: Vacuum pressure supply port, PD: Release pressure supply port

Specifications

Common

Switching method for vacuum/release valve		Piloted
Cv factor		0.11
Supply pressure range	Vacuum pressure supply port (PV)	0 to -101.3 kPa
	Pilot/Pressure port (PS)	0.3 to 0.5 MPa (Normally open: 0.3 to 0.45 MPa)
	Supply pressure port for vacuum release (PD)	0.3 to 0.5 MPa (Normally open: 0.3 to 0.45 MPa), and also PD pressure PS pressure
Operating temperature range		5 to 50°C
Fluid		Air / Inert gas

Ejector

Model	ZQ105	ZQ107	ZQ110
Nozzle nominal diameter [mm]	0.5	0.7	1.0
Maximum suction flow [ℓ/min (ANR)]	5	10	22
Air consumption [ℓ/min (ANR)]	14	23	46
Maximum vacuum pressure	-80 kPa		
Supply pressure range	0.3 to 0.5 MPa (Normally open: 0.3 to 0.45 MPa)		
Supply pressure ^(Note)	0.35 MPa	0.43 MPa	
Operating temperature range	5 to 50°C		
Fluid	Air / Inert gas		

Note) Maximum suction flow can be obtained by standard supply pressure.

Supply Valve / Vacuum Release Valve

Type		Normally closed		Normally open
		Standard (1 W)	Low wattage type (0.5 W)	
Model		VQ110-□	VQ110Y-□	ZQ1-VQ120-□
Manual override		Non-locking push type / Locking type (Tool type)		Non-locking push type / Locking type (Tool type)
Rated coil voltage		12, 24 VDC	12, 24 VDC	12, 24 VDC
Power consumption (current value)	DC	1 W	0.5 W	1 W
Electrical entry		Grommet		Grommet
		L-type plug connector (with light/surge voltage suppressor)		L-type plug connector (with light/surge voltage suppressor)

Accessories and Replacement Kits

How to order connector assembly

• Single

AXT661-14A-□

Lead wire length

—	300 mm
20	2000 mm
30	3000 mm

Lead wire length of the plug connector

The lead wire length for a valve with a lead wire is 300 mm. When in need of a valve with a lead wire longer than 600 mm, place an order for a valve without a connector and connector assembly.

For vacuum pressure switch

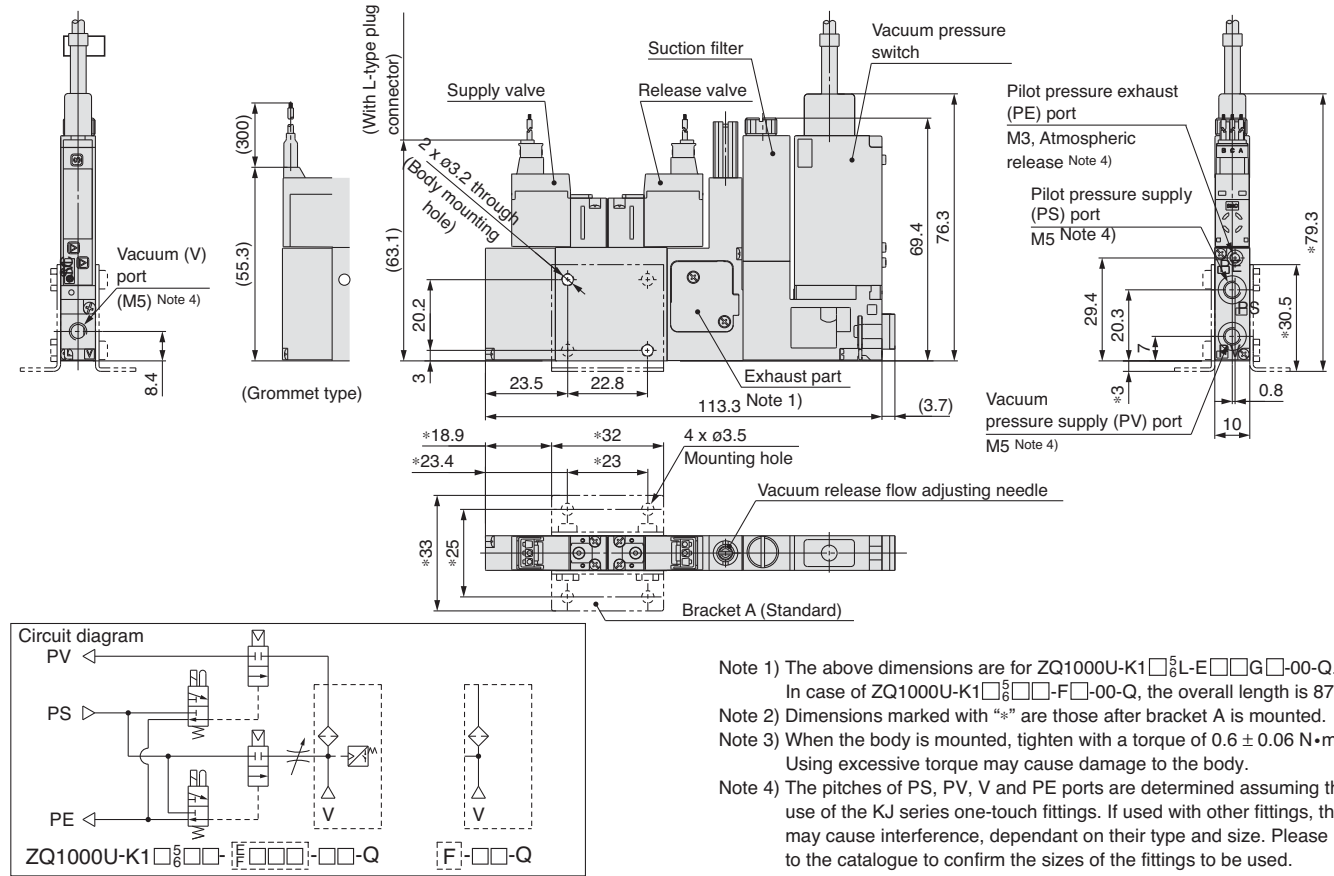
Lead wire with connector and cover (length 2m) ZS-39-5G



Dimensions

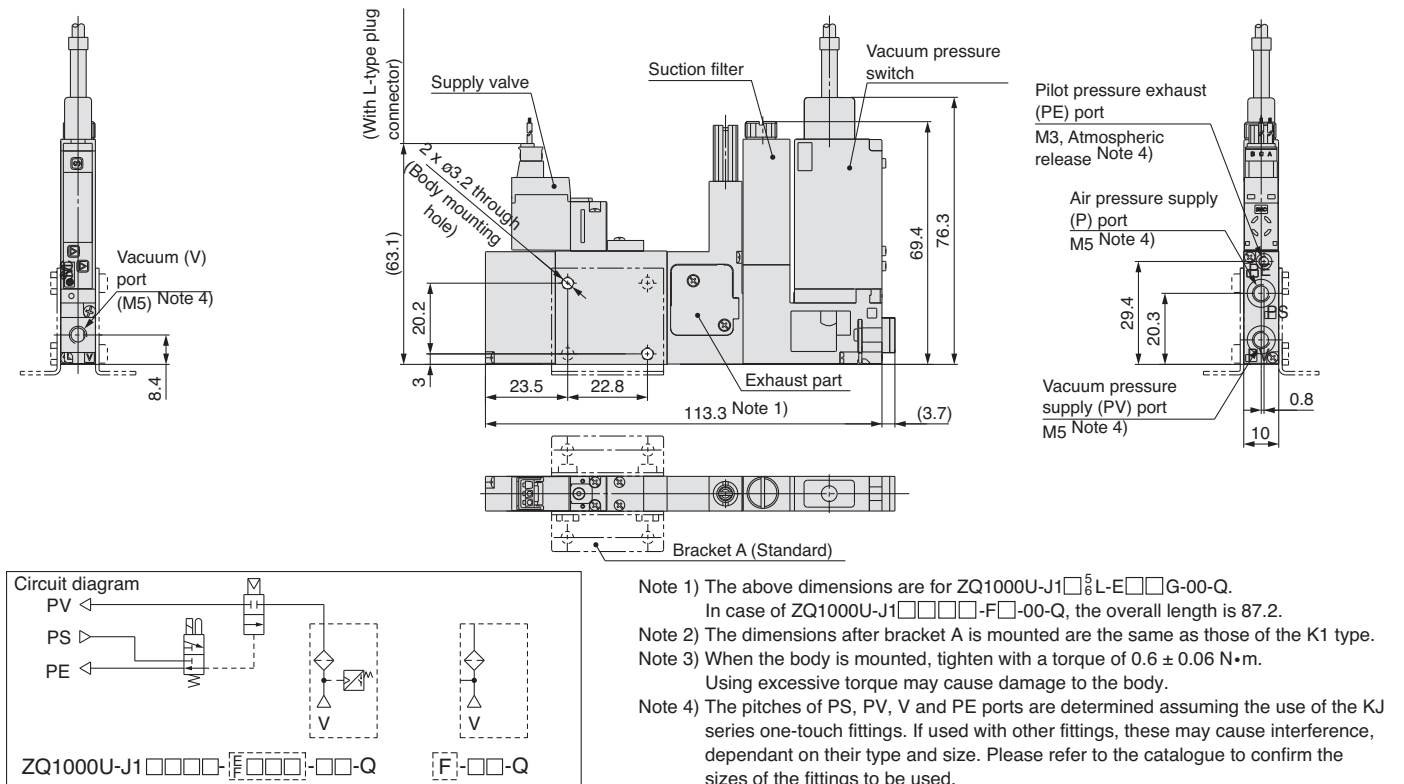
Type K1

ZQ1000U-K1 $\square^5_6 \square \square - \square \square \square \square - \square \square - Q$



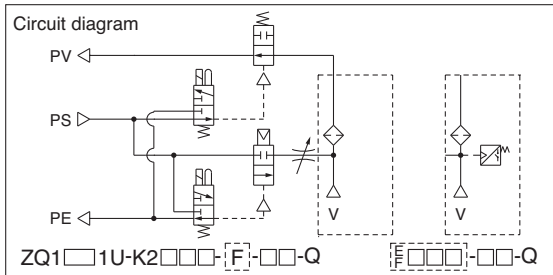
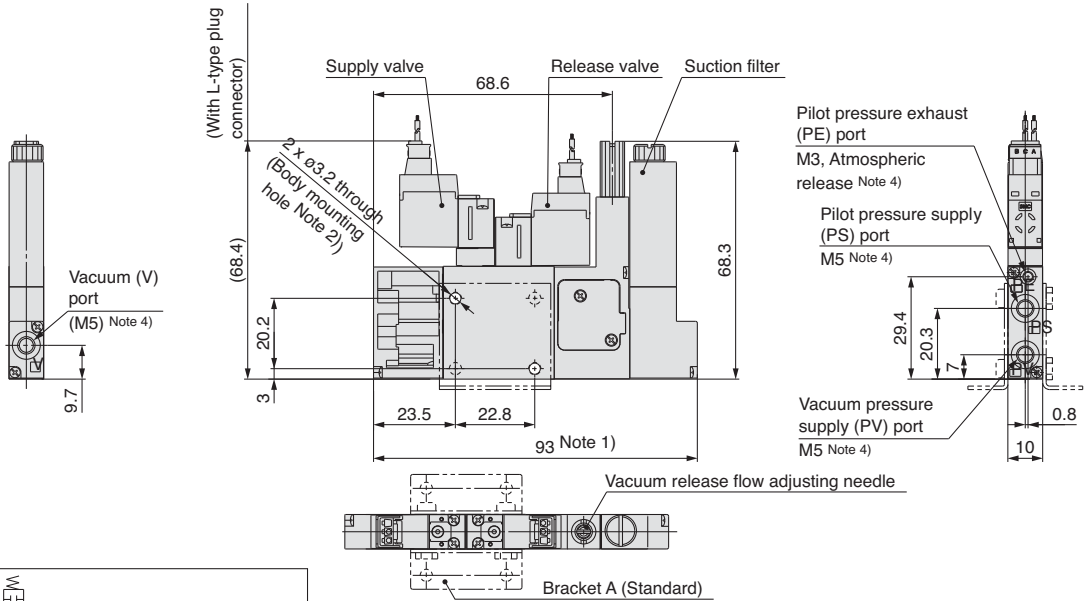
Type J1

ZQ1000U-J1 $\square \square \square \square - \square \square \square \square - \square \square - Q$



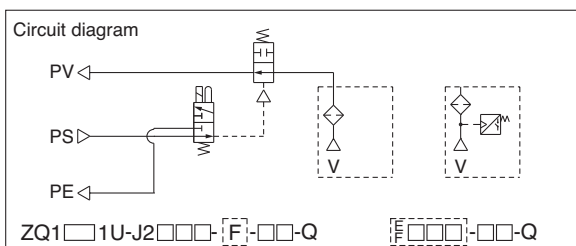
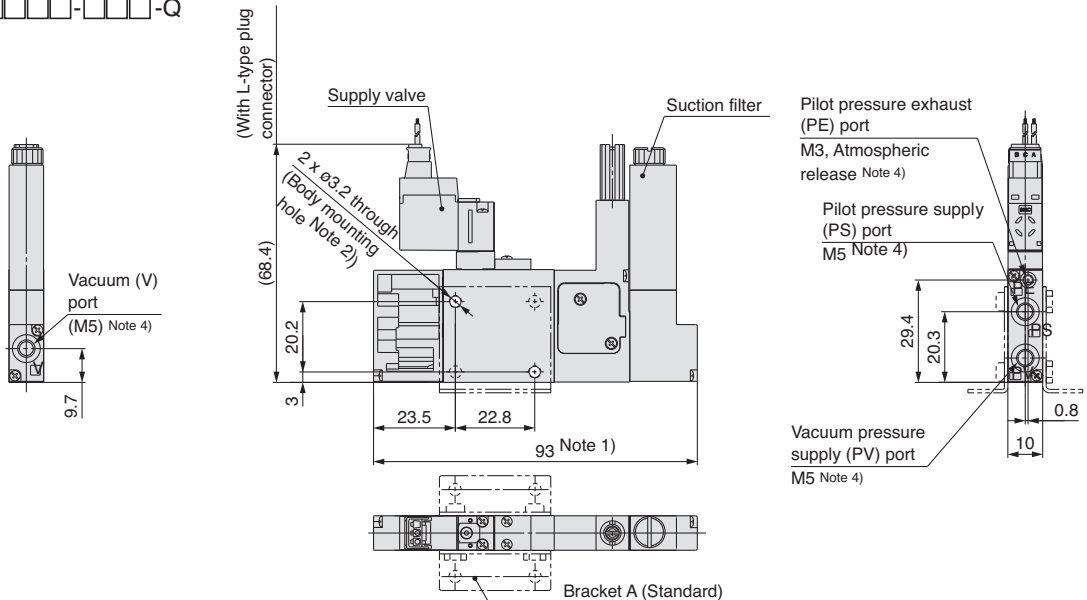
Dimensions

Type K2

 ZQ1000U-K2 - - - - Q


- Note 1) The above dimensions are for ZQ1000U-J1 - F-00-Q. In case of ZQ1000U-K1 - F-00-Q, the overall length is 113.3.
- Note 2) The dimensions after bracket A is mounted are the same as those of the K1 type.
- Note 3) When the body is mounted, tighten with a torque of $0.6 \pm 0.06 \text{ N}\cdot\text{m}$. Using excessive torque may cause damage to the body.
- Note 4) The pitches of PS, PE, PV and V ports are determined assuming the use of the KJ series one-touch fittings. If used with other fittings, these may cause interference, dependant on their type and size. Please refer to the catalogue to confirm the sizes of the fittings to be used.

Type J2

 ZQ1000U-J2 - - - - Q


- Note 1) The above dimensions are for ZQ1000U-J1 - F-00-Q. In case of ZQ1000U-K1 - F-00-Q, the overall length is 113.3.
- Note 2) The dimensions after bracket A is mounted are the same as those of the K1 type.
- Note 3) When the body is mounted, tighten with a torque of $0.6 \pm 0.06 \text{ N}\cdot\text{m}$. Using excessive torque may cause damage to the body.
- Note 4) The pitches of PS, PE, PV and V ports are determined assuming the use of the KJ series one-touch fittings. If used with other fittings, these may cause interference, dependant on their type and size. Please refer to the catalogue to confirm the sizes of the fittings to be used.
- Note 5) In order to release a workpiece, design the circuit for vacuum release separately.



Compact Vacuum Unit Series ZB

Features

- Used in an ejector or in a vacuum pump system.
- All in one product: supply and release valves, suction filter and silencer.
- Energy saving design.
- Integrated pressure sensor or digital vacuum switch with copy function.
- High speed absorption.



How to Order Single Unit

Vacuum Pump System ZB 00 2 0 - K1 5 L - P1 - C4

Ejector ZB 04 1 1 - K1 5 L - P1 - C4

Nominal Nozzle Size

Symbol	Nominal nozzle size	Applicable supply valve and standard supply pressure
00 <small>Note 1)</small>	—	P
03	ø0.3	P (0.35 MPa)
04	ø0.4	P (0.35 MPa)
05	ø0.5	P (0.35 MPa)
06	ø0.6	P (0.5 MPa)

Note 1) Vacuum pump system only

Body Type

Symbol	Body specification	Port specification <small>Note 2)</small>
1	Single unit	PV, PD common port (PV = PD)
2	Single unit	PV, PD individual port (PV PD)
3	For manifold	No distinction

Note 2) PV : Air pressure SUP port (Ejector)
Vacuum pressure SUP port (Vacuum pump system)
PD : Release pressure SUP port

Exhaust Type

0	For vacuum pump system (Without silencer)
1	Silencer exhaust (Individual exhaust)
2	Port exhaust (Individual exhaust)

Combination of Supply Valve and Release Valve

Symbol	Supply valve	Release valve	Applicable body type			
			Ejector		Pump system	
			PV = PD	PV ≠ PD	PV = PD	PV ≠ PD
K1	Normally closed	Normally closed	●	●	—	●
J1	Normally closed	None	●*	—	●*	—

* Vacuum break by port open to atmosphere

Rated Voltage

5	24 VDC
6	12 VDC

Vacuum (V) Port Note 6)

C2	Straight ø2 one-touch fitting
C4	Straight ø4 one-touch fitting
L2	Elbow ø2 one-touch fitting
L4	Elbow ø4 one-touch fitting

Note 6) With suction function: The filter included in this product is of a simple type

**Pressure Sensor/
Vacuum Pressure Switch Specifications**

Symbol	Type	Pressure range [kPa]	Specifications
—	Without pressure sensor/vacuum pressure switch		
P1	Pressure sensor	0 to -101	Output: 1 to 5 V, accuracy: 2% F.S. or less <small>Note 5)</small>
P3		-100 to 100	Output: 1 to 5 V, accuracy: 2% F.S. or less <small>Note 5)</small>
EA	Vacuum pressure switch	0 to -101	NPN 2 outputs With unit switching function
EB			PNP 2 outputs With unit switching function
FA		-100 to 100	NPN 2 outputs With unit switching function
FB			PNP 2 outputs With unit switching function

Note 5) Only the lead wire length 3 m is available for the pressure sensor.

Manual Override

—	Non-locking push type	
B	Locking type (Tool required) Semi-standard	

Supply Valve/Release Valve Electrical Entry Note 3)

L	L-type plug connector With lead wire
LO	L-type plug connector Without connector
M	M-type plug connector With lead wire <small>Note 4)</small>
MO	M-type plug connector Without connector <small>Note 4)</small>

Note 3) All with light and surge suppressor.
Lead wire length is 300 mm for the models with lead wire.

Note 4) M- and MO-type connectors cannot be selected for models with pressure sensor or pressure switch for vacuum.

How to Order Manifold

ZZB 08-01F S-M5

Stations

01	1 station
02	2 stations
⋮	⋮
12	12 stations

Common Release Pressure (PD) Port Size

–	Without PD port (PV = PD)
M5	M5 x 0.8 (PV PD)

Pressure Sensor/Vacuum Pressure Switch Mountable ^{Note)}

–	Sensor/switch non-mountable base
S	Sensor/switch mountable base

Common Supply (PV) Port Size

01F	G1/8
M5	M5 x 0.8

Note) Select "S" when the model with either the pressure sensor or the vacuum pressure switch is selected for the single unit.)

Product Recommendation



Stocked items for fast delivery

ZB0421-K15L-C4 ZB0611-K15L-C4 ZB0621-K15L-C4



Related Products

Series ZSE10(F) - Vacuum Pressure Switch - page 1273
Series PSE1000/1100 - Pressure Sensor - www.smc.eu
Series VQ100 - Supply Valve / Vacuum Release Valve - www.smc.eu
Series ZFZ - Air Suction Filter - www.smc.eu
Series ZP2 - Vacuum Pad - page 1414
Series IRV - Vacuum Regulator - www.smc.eu
Series ITV209 - Electronic Vacuum Regulator - page 1119
Series GZ - Pressure Gauge for Vacuum - www.smc.eu
Series PFM - Flow Switch - page 1298
Series AC - Air Preparation - page 1076
Series TU - Tubing - page 1223
Series KQB2 - Fittings - page 1212

Specifications

Ejector Specifications

Model	ZB03	ZB04	ZB05	ZB06
Supply valve type	Large flow (N.C.)	Large flow (N.C.)	Large flow (N.C.)	Large flow (N.C.)
Nozzle size [mm]	0.3	0.4	0.5	0.6
Supply pressure range [MPa]	0.2 to 0.55			0.3 to 0.55
Standard supply pressure [MPa]	0.35	0.35	0.35	0.5
Air consumption [ℓ/min (ANR)]	3.5	6.5	10	18
Maximum suction flow [ℓ/min (ANR)]	2	3.5	4.5	7
Maximum vacuum pressure [kPa]	–86	–90		
Operating temperature range	–5 to 50°C (No condensation)			
Fluid	Air, Inert gas			
Nominal filtration rating	30 μm			

Supply Valve/Release Valve Specifications

Type	Supply valve		Release valve
	Large flow type (N.C.)		Standard
Supply valve/release valve model	ZB1-VQ110U-□	ZB1-VQ120U-□	ZB1-VQ110-□
Applicable system	Ejector (N.C.)	Pump system (N.C.)	Ejector (N.C.) Pump system (N.C.)
Maximum operating pressure	0.55 MPa	0.1 MPa	0.55 MPa
Minimum operating pressure	0.1 MPa	–0.1 MPa	0 MPa
Response time	5 ms or less	5 ms or less	ON: 3.5 ms OFF: 2 ms
Rated coil voltage	24 VDC	0.7 W (29 mA)	1 W (42 mA)
	12 VDC	0.7 W (29 mA)	1 W (42 mA)
Electrical entry	L-type plug connector (With light/surge voltage suppressor) M-type plug connector (With light/surge voltage suppressor)		



For more product options and details see our specific catalogues or on-line information.

Specifications

Pressure Sensor/ZB1-PS□-A

Model		ZB1-PS1-A (PSE541)	ZB1-PS3-A (PSE543)
Rated pressure range		0 to -101 kPa	-100 to 100 kPa
Proof pressure		500 kPa	
Output voltage		1 to 5 VDC	
Output impedance		Approx. 1 k	
Power supply voltage		10 to 24 VDC±10%, Ripple (p-p) 10% or less	
Current consumption		15 mA or less	
Accuracy		±2% F.S. (Ambient temperature: 25°C)	
Linearity		±0.4% F.S. or less	
Repeat accuracy		±0.2% F.S. or less	
Effect of power supply voltage		±0.8% F.S. or less	
Temperature characteristics		±2% F.S. or less (Ambient temperature: based on 25°C)	
Material	Case	Resin	
	Pressure sensing section	Sensor pressure receiving area: Silicon, O-ring: HNBR	
Lead wire		Oil-resistant vinyl cabtire cable 2.7 x 3.2 mm (elliptic), Cross section: 0.15 mm ² , 3 cores, 3 m, Insulator O.D.: 0.9 mm	

Vacuum Pressure Switch/ZB1-ZS□□□□-A

Model		ZB1-ZSE□□□□-A (ZSE10)	ZB1-ZSF□□□□-A (ZSE10F)
Rated pressure range		0 to -101 kPa	-100 to 100 kPa
Set pressure range/Pressure display range		10 to -105 kPa	-105 to 105 kPa
Proof pressure		500 kPa	
Minimum unit setting		0.1 kPa	
Power supply voltage		12 to 24 VDC±10%, Ripple (p-p) 10% or less (with power supply polarity protection)	
Current consumption		40 mA or less	
Switch output		NPN or PNP open collector 2 outputs (Select)	
Maximum load current		80 mA	
Maximum applied voltage		28 V (with NPN output)	
Residual voltage		2 V or less (with load current of 80 mA)	
Response time		2.5 ms or less (Response time selections with anti-chattering function: 20, 100, 500, 1000, 2000 ms)	
Short circuit protection		Yes	
Repeat accuracy		±0.2% F.S. 1 digit	
Hysteresis	Hysteresis mode	Variable (0 or above) ^{Note 1)}	
	Window comparator mode		
Display		3 1/2 digit, 7-segment LED, 1-colour display (Red)	
Display accuracy		±2% F.S. 1 digit (Ambient temperature of 25 ±3°C)	
Indicator light		Lights up when output is turned ON. OUT1: Green, OUT2: Red	
Environmental resistance	Enclosure	IP40	
	Operating humidity range	Operating/Stored: 35 to 85% RH (No condensation)	
	Withstand voltage	1000 VAC for 1 minute between live parts and enclosure	
	Insulation resistance	50 MΩ or more between live parts and enclosure (at 500 VDC measured via megohmmeter)	
Temperature characteristics		±2% F.S. (at 25°C in an operating temperature range of -5 and 50°C)	
Lead wire		Oil-resistant vinyl cabtire cable Cross section: 0.15 mm ² (AWG26), 5 cores, 2 m, Insulator O.D.: 1.0 mm	

Note 1) If the applied voltage fluctuates around the set value, the hysteresis must be set to a value more than the fluctuating width, otherwise chattering will occur.

Accessories and Replacement Kits

Connector assembly

Applicable valve	Lead wire length [mm]
14A (1), (3), (4) (N.C.)	— 300
	20 2000
	30 3000

For vacuum pressure switch:

Lead wire with connector (with connector cover) (length: 2m)
Part number of the lead wire with connector: ZS-39-5G

Bracket mounting dimensions for single unit

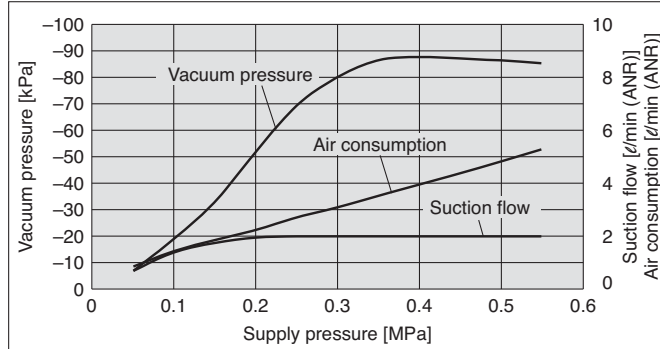
Bracket part number for single unit: ZB1-BK1-A

Filter element (10 pcs. in 1 set): ZB1-FE3-A

Flow Characteristics

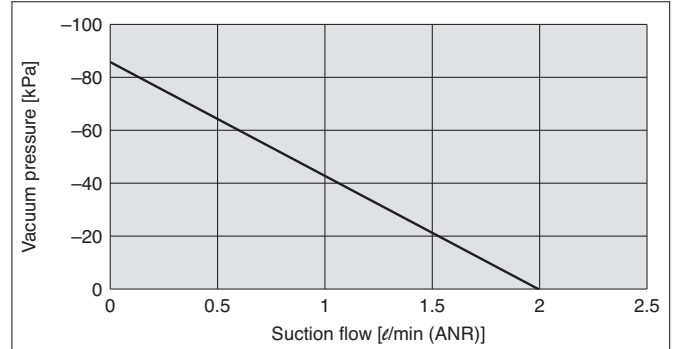
 Nozzle Size $\phi 0.3$ Supply Valve, Large Flow Type (N.C.)/ZB03□□-K₁J₁

Exhaust Characteristics

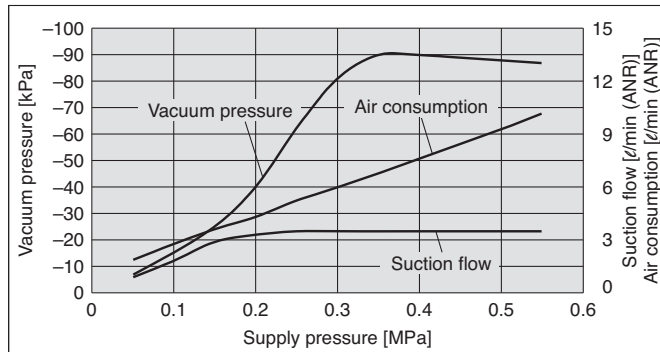


Flow-rate Characteristics

(Supply pressure: 0.35 MPa)

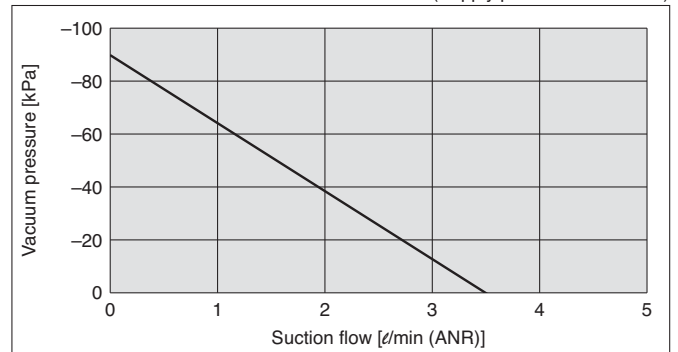

 Nozzle Size $\phi 0.4$ Supply Valve, Large Flow Type (N.C.)/ZB04□□-K₁J₁

Exhaust Characteristics

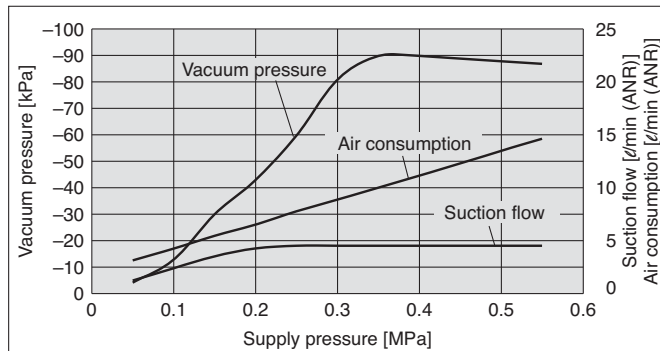


Flow-rate Characteristics

(Supply pressure: 0.35 MPa)

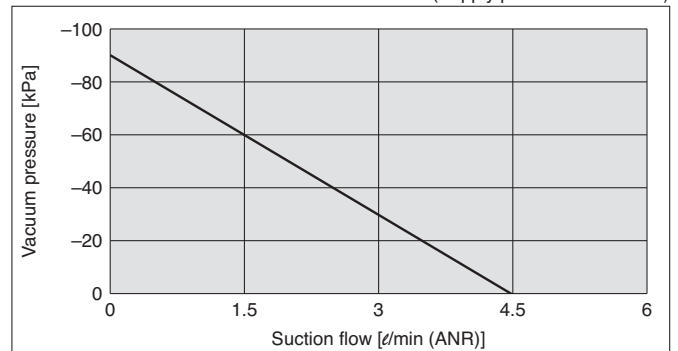

 Nozzle Size $\phi 0.5$ Supply Valve, Large Flow Type (N.C.)/ZB05□□-K₁J₁

Exhaust Characteristics

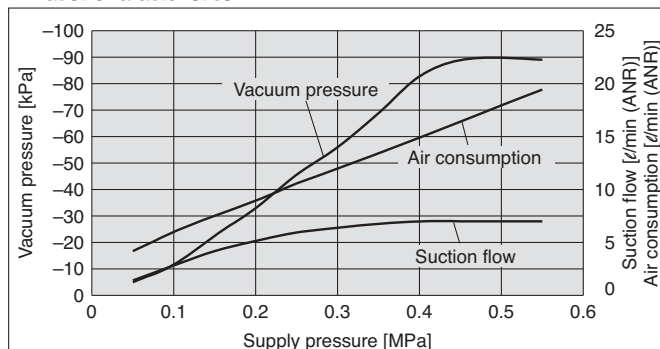


Flow-rate Characteristics

(Supply pressure: 0.35 MPa)

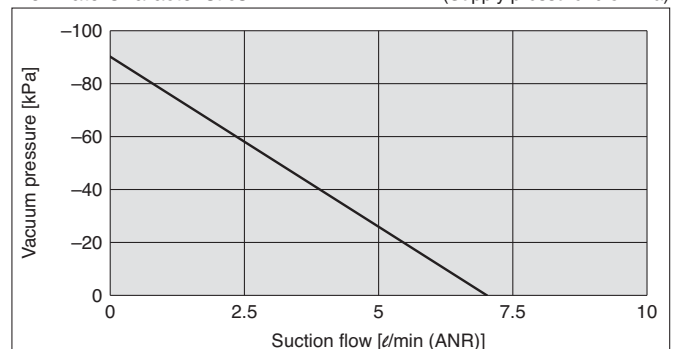

 Nozzle Size $\phi 0.6$ Supply Valve, Large Flow Type (N.C.)/ZB06□□-K₁J₁

Exhaust Characteristics



Flow-rate Characteristics

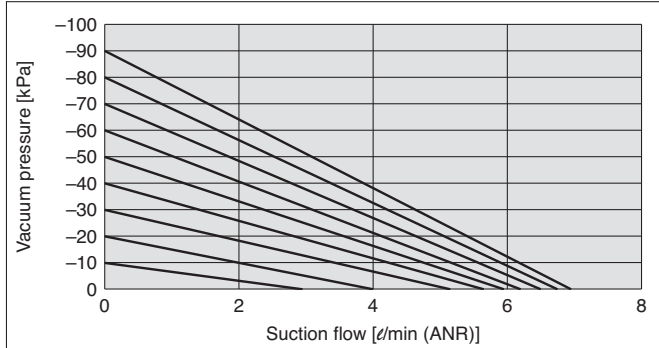
(Supply pressure: 0.5 MPa)



Flow Characteristics

Vacuum Pump System Flow-rate Characteristics/ZB00

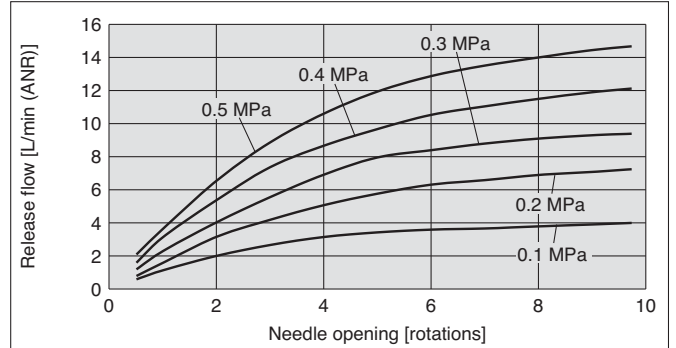
The graph shows the suction flow-rate characteristics of the vacuum pump system at different vacuum pressures.



The actual suction flow at the point of suction varies depending on the vacuum pump's piping conditions. (For above graph, vacuum (V) port is $\phi 4 \times 50$ mm.)

Release Flow-rate Characteristics (Ejector/Pump System)

The graph shows the flow-rate characteristics with various supply pressures when the vacuum break flow adjustment needle is opened from the fully close state.

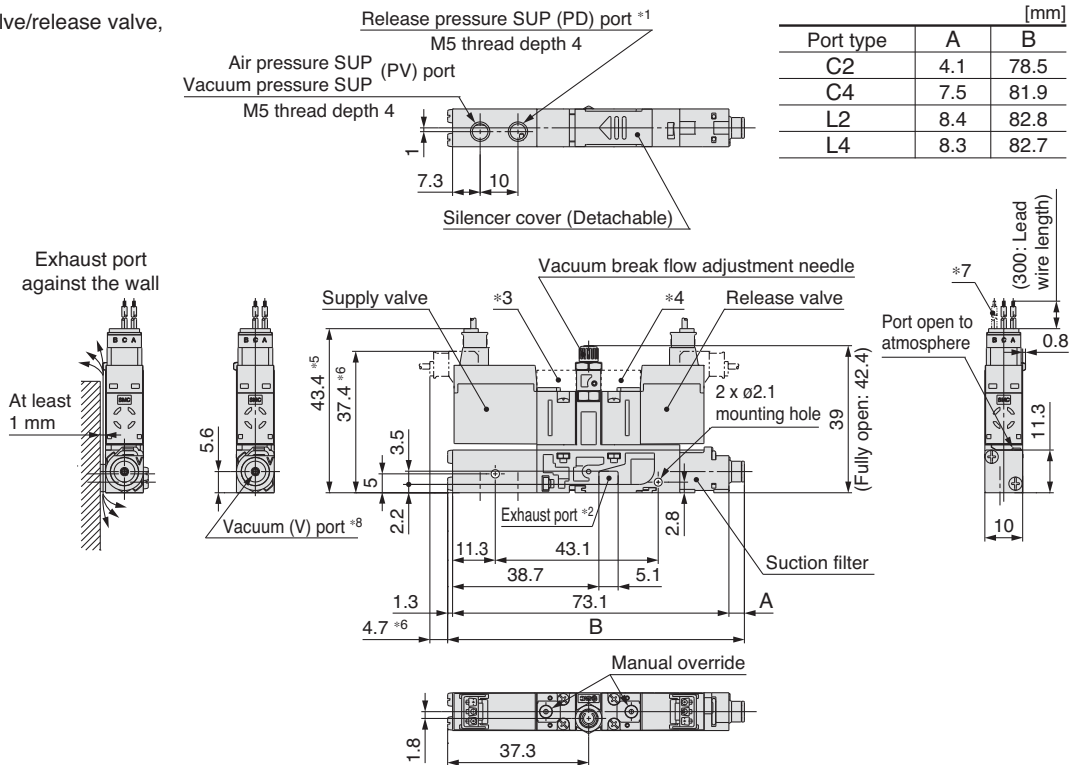
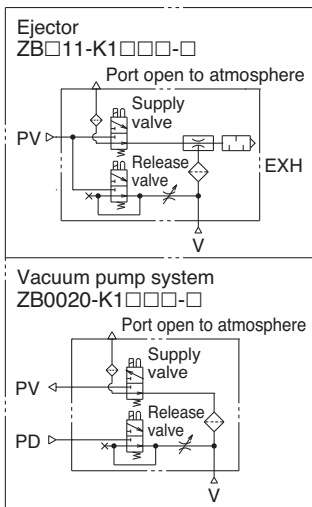


Note) The flow-rate characteristics shown in this graph are representative values, and the flow at the absorption part may vary depending on the piping conditions to the vacuum (V) port, etc.

Dimensions

ZB□ 10
11 -K1 □ □ □ □ □ □
20 L(O) □ □ □ □ □ □
21 M(O) □ □ □ □ □ □

Ejector/Vacuum pump system
Silencer exhaust, With supply valve/release valve,
Without sensor/switch

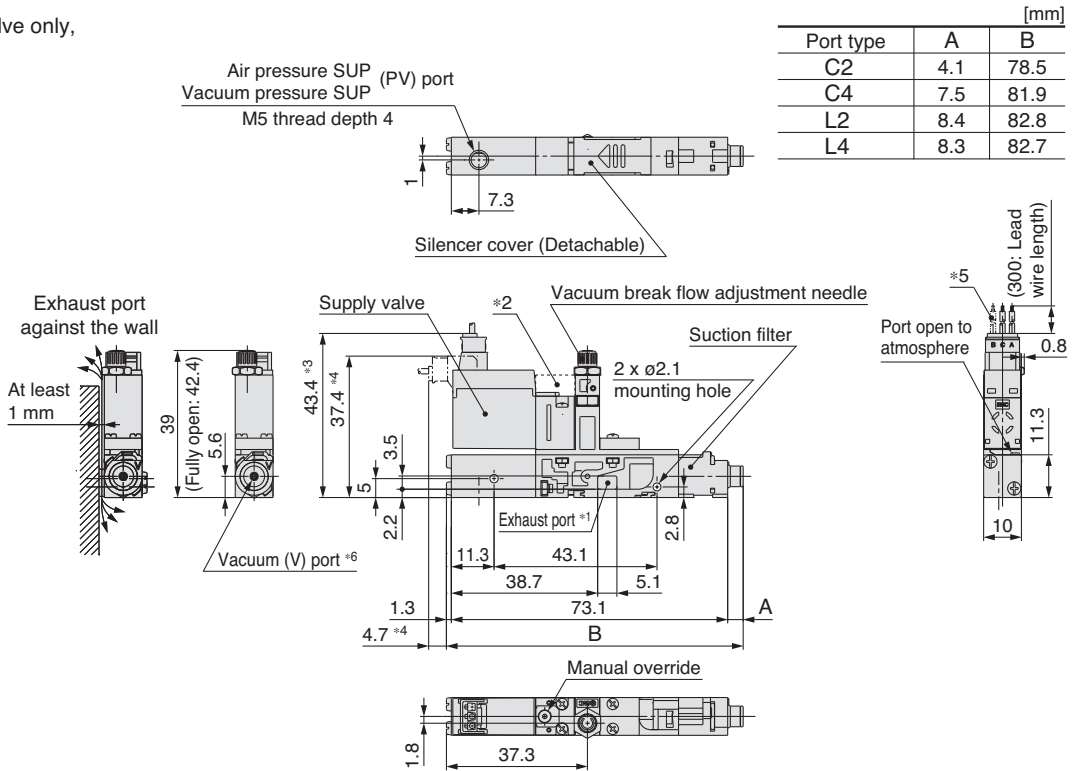
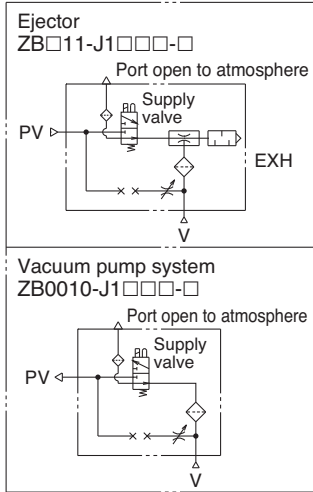


[mm]		
Port type	A	B
C2	4.1	78.5
C4	7.5	81.9
L2	8.4	82.8
L4	8.3	82.7

Dimensions

$$\text{ZB} \begin{matrix} 10 \\ 11 \\ 20 \\ 21 \end{matrix} \text{-J1} \begin{matrix} \square \\ \square \\ \square \\ \square \end{matrix} \begin{matrix} \text{L(O)} \\ \text{M(O)} \\ \square \\ \square \end{matrix} \begin{matrix} \square \\ \square \\ \square \\ \square \end{matrix}$$

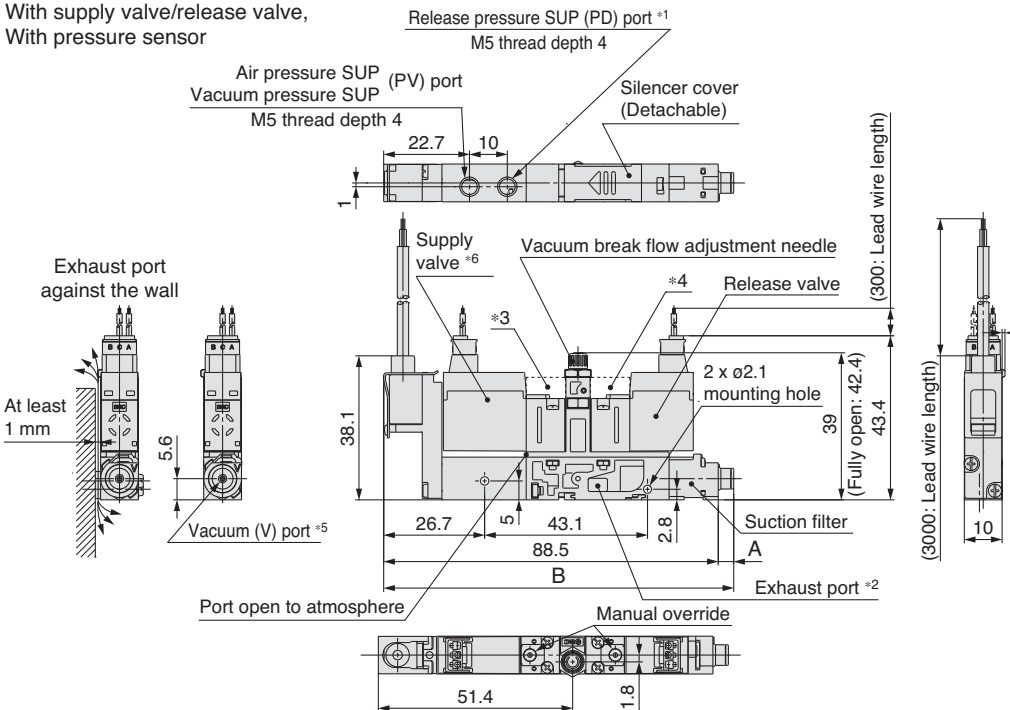
Ejector/Vacuum pump system
 Silencer exhaust, With supply valve only,
 Without sensor/switch



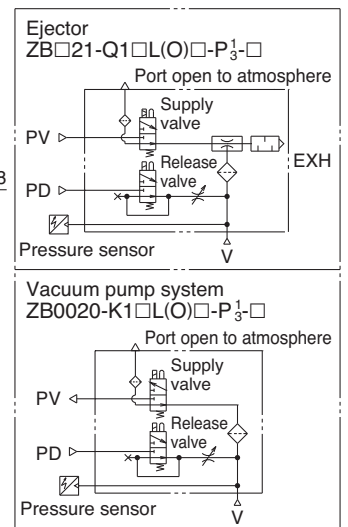
Port type	A	B
C2	4.1	78.5
C4	7.5	81.9
L2	8.4	82.8
L4	8.3	82.7

$$\text{ZB} \begin{matrix} 10 \\ 11 \\ 20 \\ 21 \end{matrix} \text{-K1} \begin{matrix} \square \\ \square \\ \square \\ \square \end{matrix} \text{L(O)} \begin{matrix} \square \\ \square \\ \square \\ \square \end{matrix} \text{P}_3 \begin{matrix} \square \\ \square \\ \square \\ \square \end{matrix}$$

Ejector/Vacuum pump system
 Silencer exhaust,
 With supply valve/release valve,
 With pressure sensor



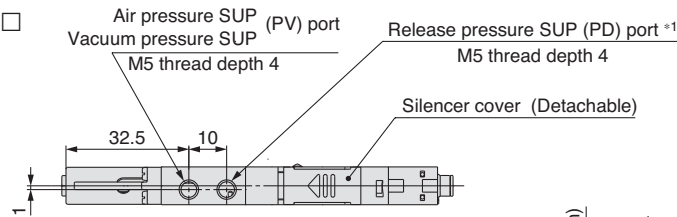
Port type	A	B
C2	4.1	92.6
C4	7.5	96
L2	8.4	96.9
L4	8.3	96.8



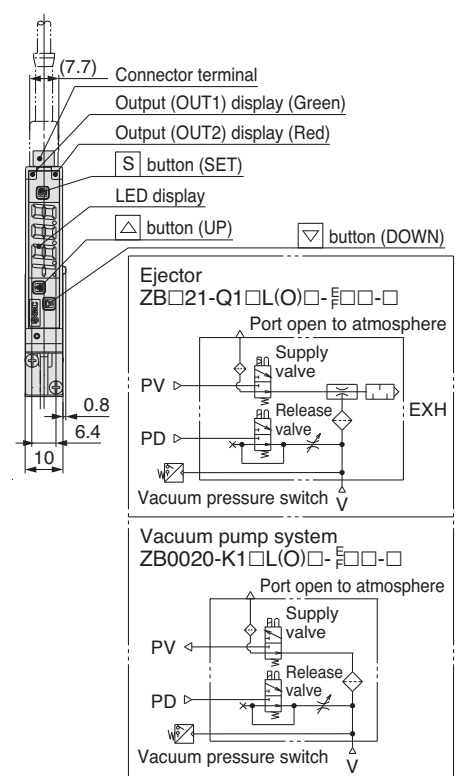
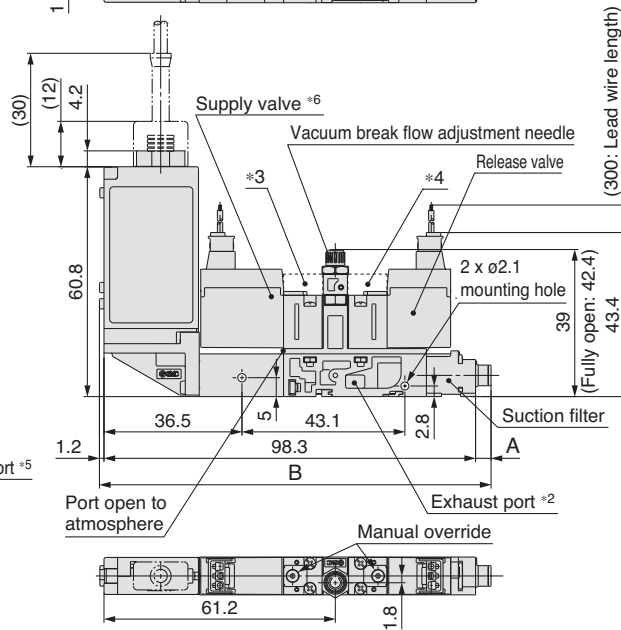
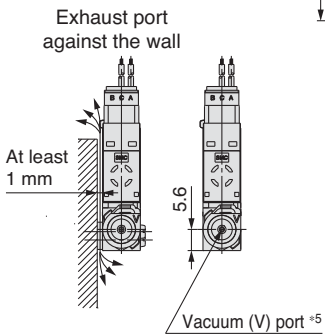
Dimensions

ZB□¹⁰₁₁-K1□L(O)□^E_F-□□-□¹₂₁

Ejector/Vacuum pump system
 Silencer exhaust,
 With supply valve/release valve,
 With vacuum pressure switch



[mm]		
Port type	A	B
C2	4.1	103.6
C4	7.5	107
L2	8.4	107.9
L4	8.3	107.8

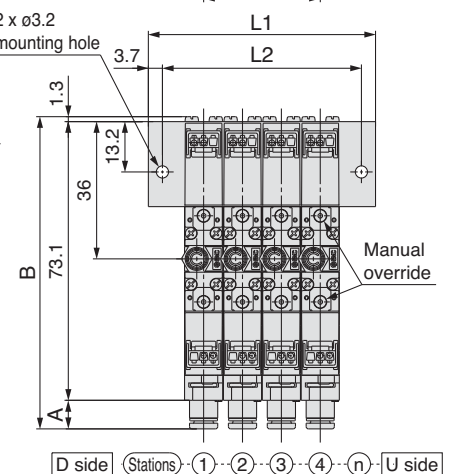
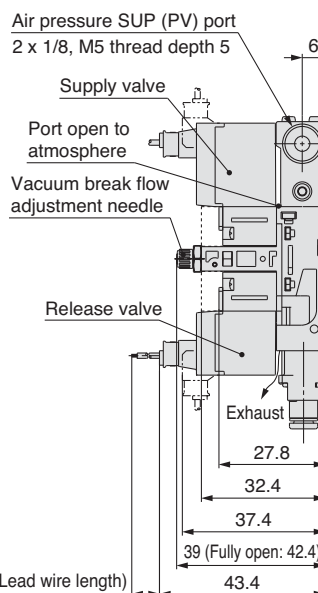
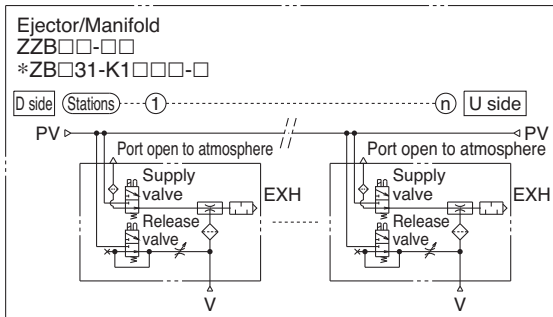
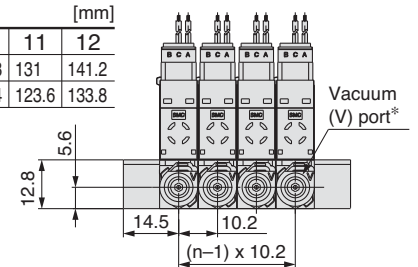


ZZB□-01□
 M5
 *ZB□31-K1□^{L(O)}_{M(O)}-□□

Ejector
 Silencer exhaust,
 With supply valve/release valve,
 Without sensor/switch,
 PV, PD common port (PV = PD)

		[mm]											
L	n	1	2	3	4	5	6	7	8	9	10	11	12
L1		29	39.2	49.4	59.6	69.8	80	90.2	100.4	110.6	120.8	131	141.2
L2		21.6	31.8	42	52.2	62.4	72.6	82.8	93	103.2	113.4	123.6	133.8

* Refer to page 14 for the dimensions for the various vacuum (V) ports.



[mm]		
Port type	A	B
C2	4.1	78.5
C4	7.5	81.9
L2	8.4	82.8
L4	8.3	82.7

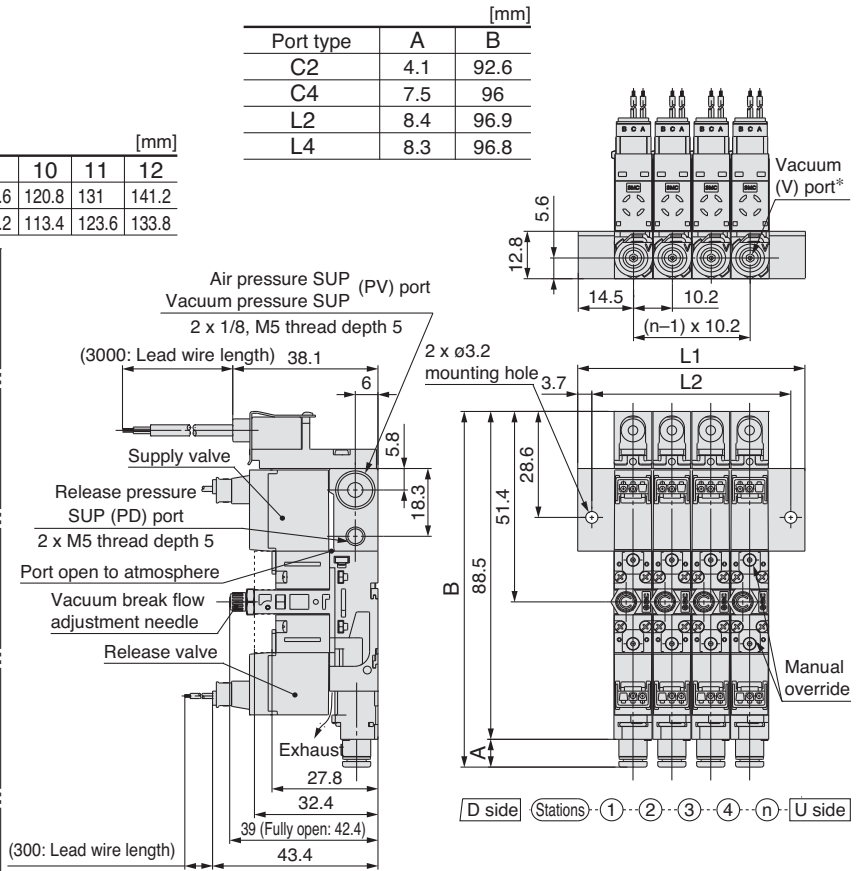
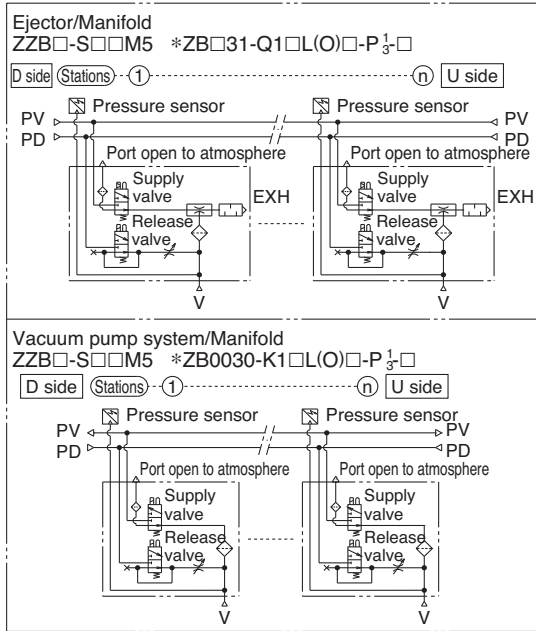
Dimensions

ZZB□-S^{01□}_{M5} M5

*ZB□3⁰₁-K1□L(O)□-P₃-□

Ejector/Vacuum pump system
 Silencer exhaust, With supply valve/release valve,
 With pressure sensor, PV, PD individual port (PV PD)

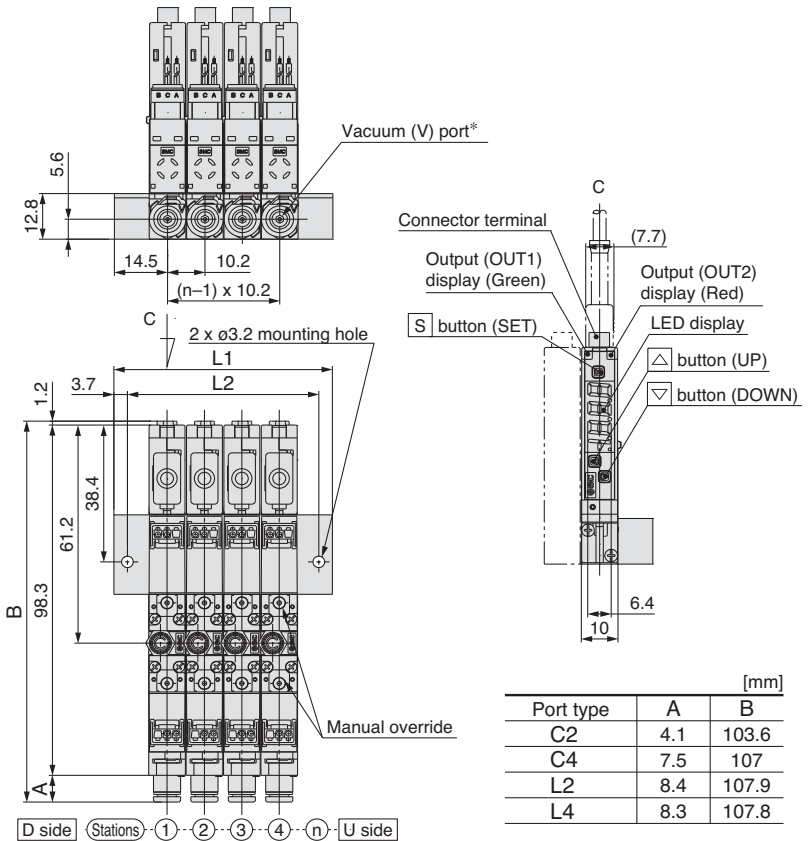
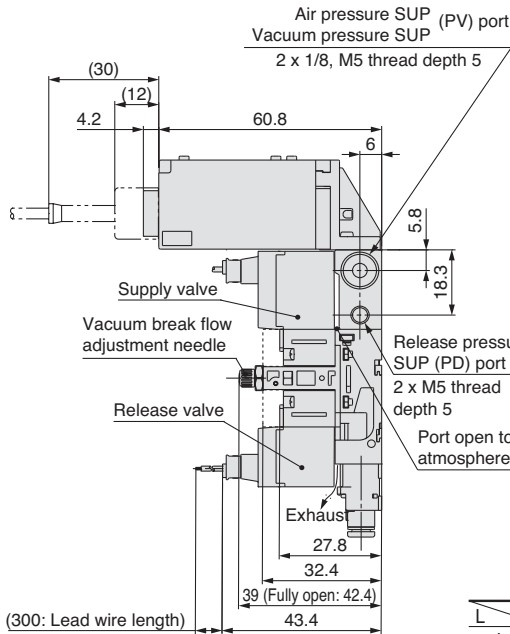
L	n	1	2	3	4	5	6	7	8	9	10	11	12
L1		29	39.2	49.4	59.6	69.8	80	90.2	100.4	110.6	120.8	131	141.2
L2		21.6	31.8	42	52.2	62.4	72.6	82.8	93	103.2	113.4	123.6	133.8



ZZB□-S^{01□}_{M5} M5

*ZB□3⁰₁-K1□L(O)□-E_F□□-□

Ejector/Vacuum pump system
 Silencer exhaust,
 With supply valve/release valve,
 With vacuum pressure switch,
 PV, PD individual port (PV PD)



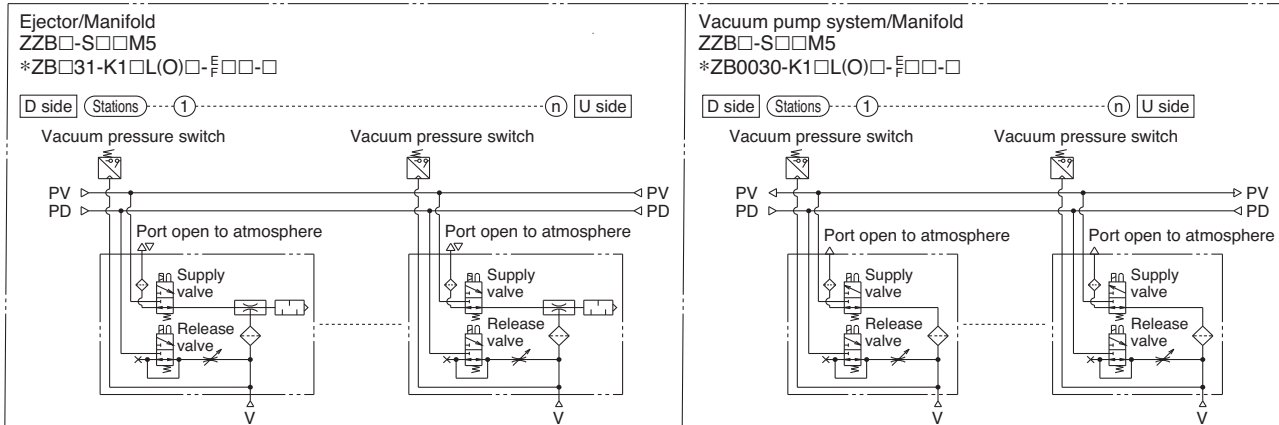
Port type	A	B
C2	4.1	103.6
C4	7.5	107
L2	8.4	107.9
L4	8.3	107.8

L	n	1	2	3	4	5	6	7	8	9	10	11	12
L1		29	39.2	49.4	59.6	69.8	80	90.2	100.4	110.6	120.8	131	141.2
L2		21.6	31.8	42	52.2	62.4	72.6	82.8	93	103.2	113.4	123.6	133.8

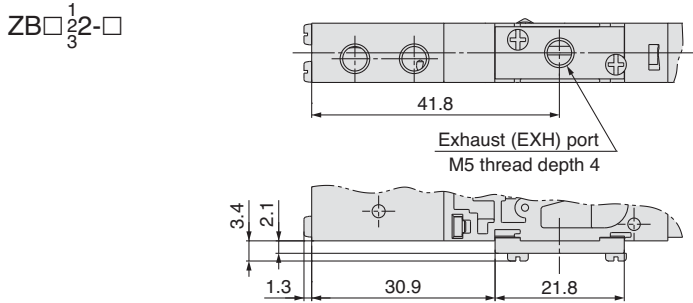


For more product options and details see our specific catalogues or on-line information.

Dimensions



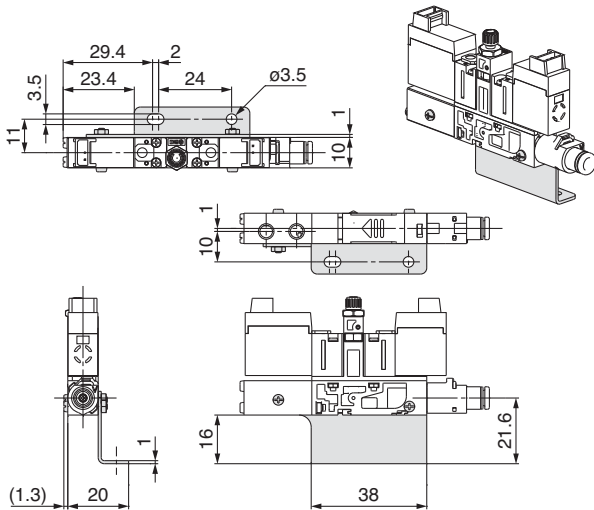
Common dimensions of the individual EXH port



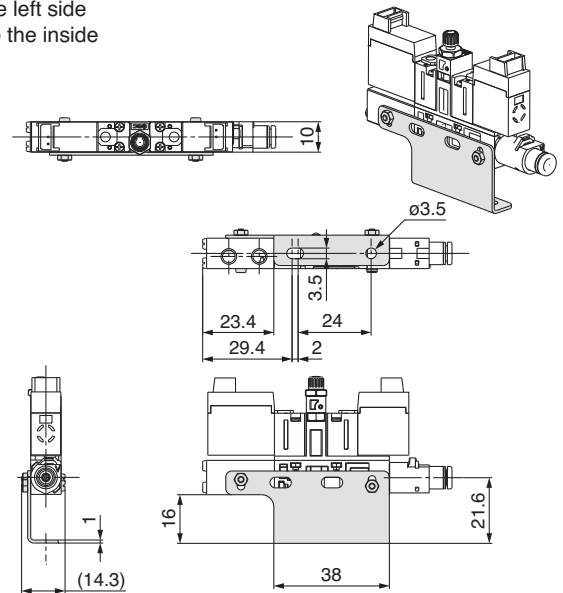
Bracket mounting dimensions for single unit

Bracket part number for single unit: ZB1-BK1-A
 * Mounting screw (M2 x 14, with washer) 2 pcs., M2 nut 2 pcs. included

Mounting the right side of the unit to the outside



Mounting the left side of the unit to the inside

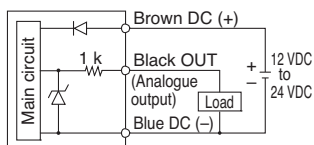


Vacuum

Wiring

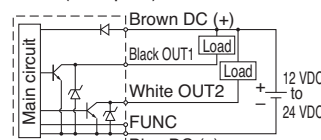
* The FUNC terminal is connected when using the copy function. (Refer to the Operation Manual.)

Pressure Sensor ZB1-PS□-A



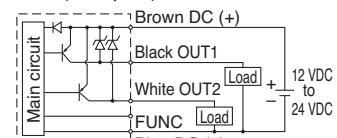
Voltage output type: 1 to 5 V
 Output impedance: Approx. 1 k

Vacuum Pressure Switch ZB1-ZS□A□□-A NPN (2 outputs)



Max. 28 V, 80 mA
 Residual voltage: 2 V or less

ZB1-ZS□B□□-A PNP (2 outputs)



Max. 80 mA
 Residual voltage: 2 V or less

Vacuum Pad Series ZP2

Features

- Range of diameter from 0.8mm to 340mm plus elliptical pads.
- Wide range of pad shapes and materials.
- Solid stem or buffer, to cater for varying workplace heights, can be selected.
- Rigid pad attachment or ball joint types.



How to Order - Spare Pads

ZP2 – 04 U N

Pad diameter •

Pad type •

Note) Refer to table below for pad type-pad diameter combinations

• Pad material

Symbol	Material
N	NBR
S	Silicone rubber
U	Urethane rubber ^{Note 1)}
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber
GC	Conductive CR ^{Note 2)}

Note 1) Not available for MT pad type
Note 2) Only available for S pad type

○ Normal Pad

● Blast type pad: Add "B" before symbol

Table) Pad type - Pad diameter

Pad type	Symbol	Pad diameter Ø																						
		0.8	1.1	2	3	3.5	4	5	6	7	8	9	10	11	13	14	15	16	18	20	25	30	40	46
U Flat		—	—	○	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
C Flat with rib		—	—	—	—	—	—	●	○	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—
UT Thin flat		—	—	—	—	—	○	○	—	—	—	—	○	—	○	—	—	○	○	—	—	—	—	—
B Bellows		—	—	—	—	—	—	●	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—	—
MT Thin flat (with groove)		—	—	—	—	—	—	—	—	—	—	●	—	—	—	●	—	—	●	●	●	—	—	—
MU Flat, short type		—	—	●	—	●	●	●	—	●	—	●	—	—	—	●	—	—	—	—	—	—	—	—
EU Flat		—	—	●	—	—	—	—	—	○	—	—	—	—	—	○	—	—	—	—	—	—	—	—
AU Flat		—	—	○	○	—	○	—	○	—	●	—	—	—	—	—	—	—	—	—	—	—	—	—
J Bellows (multistage type)		—	—	—	—	—	—	—	—	—	—	●	—	—	—	●	—	—	—	—	●	●	—	—
MB Bellows		—	—	—	—	—	●	—	●	—	●	—	●	—	—	●	—	—	—	●	—	—	—	—
ZJ Bellows		—	—	○	—	—	○	○	○	—	—	—	—	—	—	—	—	—	—	—	—	—	○	○
AN Nozzle Pad		○	○	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
S Sponge		—	—	—	—	—	○	—	○	—	○	—	○	—	—	—	○	—	—	—	—	—	—	—



Related Products

- Series V100 - 3 Port Valve - page 353
- Series ZL - One-stage Ejector - page 1360
- Series ZB - Modular Ejector - page 1380
- Series IRV - Vacuum Regulator - www.smc.eu
- Series ITV209 - Electronic Vacuum Regulator - page 1119
- Series ZFZ - Air Suction Filter - www.smc.eu
- Series ZP2 - Vacuum Pad - page 1414
- Series GZ - Pressure Gauge for Vacuum - www.smc.eu
- Series PFM - Flow Switch - page 1298
- Series ZSE40A(F)/ISE40A - Vacuum Switch - page 1283
- Series AC - Air Preparation - page 1076
- Series TU - Tubing - page 1223
- Series KQB2 - Fitting - page 1212



For more product options and details see our specific catalogues or on-line information.

How to Order

ZP2 – 3507 W N

Pad size

Symbol	Size	Symbol	Size
3507	3.5 x 7	6020	6 x 20
4010	4 x 10	8020	8 x 20
5010	5 x 10	4030	4 x 30
6010	6 x 10	5030	5 x 30
4020	4 x 20	6030	6 x 30
5020	5 x 20	8030	8 x 30

Pad type

Symbol	Type
W	Oval

Pad material

Symbol	Material
N	NBR
S	Silicone rubber
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

How to Order - Heavy Duty Pads

ZP2 – 32 H N

Pad diameter

Pad type

Note) Refer to table below for pad type-pad diameter combinations

Pad material

Symbol	Material
N	NBR
S	Silicone rubber <small>Note 1)</small>
F	FKM
C	CR
U	Urethane rubber <small>Note 2)</small>
E	EPR <small>Note 2)</small>

Note 1) Silicone rubber is only applicable to the ø32 pad.
Note 2) Only applicable to H, HB, sizes 40, 50, 63, 80, 100, 125

Table) Pad type - Pad diameter

Pad type	Pad size	ø32	ø40	ø50	ø63	ø80	ø100	ø125	ø150	ø250	ø300	ø340	30x50
	Symbol	32	40	50	63	80	100	125	150	250	300	340	3050
H Flat with rib		○	○	○	○	○	○	○	—	—	○	○	—
HT Thin flat with rib		—	—	—	—	—	—	—	○	○	—	—	—
HB Heavy-duty (bellows)		○	○	○	○	○	○	○	○	—	—	—	—
HW Heavy-duty (oval)		—	—	—	—	—	—	—	—	—	—	—	○

How to Order - Pad with Ball Spline Buffer

ZP2 – T U N – S 6

Vacuum inlet direction

Symbol	Direction
T	Vertical

Pad diameter

Symbol	Pad diameter
02	ø2
04	ø4
06	ø6
08	ø8

Buffer stroke

Symbol	Stroke
6	6 mm

Buffer specification

Symbol	Specification
S	Ball spline

Pad material

Symbol	Material
N	NBR
S	Silicone rubber
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

Pad type

Symbol	Type
U	Flat

How to Order - Mark-free Pads

ZP2 – 04 U CL

• Pad diameter

Symbol	Pad diameter
04	ø4
06	ø6
08	ø8
10	ø10
16	ø16
25	ø25
32	ø32
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

• Pad material

Symbol	Material
CL	Mark-free NBR
NT	NBR + Stude fluororesin ^{Note)}
FT	Fluororubber + Stude fluororesin ^{Note)}

Note) Not applicable to pad diameters ø4 to ø32

• Pad type

Symbol	Type
U	Flat

How to Order - Resin Attachment

ZP2 – 06 K P

• Pad diameter

Symbol	Pad diameter
06	ZP06B□
08	ZP08B□
10	ZP10B□
13	ZP13B□
16	ZP16B□
20	ZP20B□
25	ZP25B□
32	ZP32B□

• Attachment material

Symbol	Material
P	PEEK
GP	Conductive PEEK

How to Order - Pads for Transferring Disks

ZP2 – Z1 – 001 – S

• Pad material

Symbol	Material
S	Silicone rubber
GS	Urethane rubber

Specifications

Pad Material and Characteristics

◎: Little or no influence ○: Can be used depending on conditions X: Not suitable

Characteristics	Durometer HS (±5°)	Operating temperature range [°C]	Oil resistance gasoline	Oil resistance benzol	Base resistance	Acid resistance	Weatherability	Ozone resistance	Abrasion resistance	Waterproof	Solvent resistance (Benzene, toluene)
NBR	50°	0 to 120	◎	X	○	○	X	X	◎	○	X
Silicon rubber	40°	-30 to 200	X	X	○	X	◎	◎	X	○	X
Urethane rubber	60°	0 to 60	◎	X	X	X	○	◎	◎	X	X
Fluoro rubber	60°	0 to 250	◎	◎	X	◎	◎	◎	○	◎	◎
Conductive NBR	50°	0 to 100	○	X	○	X	○	X	○	○	X
Conductive silicon rubber	50°	-10 to 200	X	X	○	X	◎	◎	X	○	X

* The above table covers only general characteristics of subject rubber materials. Pad materials used by SMC pass the JIS standards; however the actual performance depends on operating conditions.



For more product options and details see our specific catalogues or on-line information.

How to Order

ZP2 – T B10 MT N – H5

Vacuum inlet direction

Symbol	Direction
T	Vertical

Pad diameter

Note) Refer to table below for pad type-pad diameter combinations

Pad type

Symbol	Type
MT	Thin flat (With groove)
MU	Flat
EU	Flat
MB	Bellows
AN	Nozzle
S	Sponge

Mounting

Symbol	Thread size	Applicable Series
A3	M3x0.5 male thread	MU (ø2 to ø5), MB (ø4), S (ø4)
A5	M5x0.8 male thread	B, AN, S (ø6 to ø15)
B3	M3x0.5 female thread	S (ø4)
B5	M5x0.8 female thread	MT (ø10 to ø15), MU (ø6 to ø15), MB (ø6 to ø8), S (ø6 to ø15)
H5	M5x0.8 male thread	MT, EU, MU (ø6 to ø15), MB (ø6 to ø15)

Pad material

Symbol	Material
N	NBR
S	Silicone rubber
U	Urethane rubber ^{Note 1)}
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber
GC	Conductive CR ^{Note 2)}

Note 1) Not available for MT pad type

Note 2) Only available for S pad type

Note 3) Pad type S only available with pad materials GS and GC

○ Normal Pad

● Blast type pad: Add "B" before symbol

Table) Pad type - Pad diameter

Pad type	Symbol	Pad diameter ø													
		0.8	1.1	2	3	3.5	4	5	6	8	10	15	20	25	30
MT Thin flat (with groove)		—	—	—	—	—	—	—	—	—	●	●	●	●	●
MU Flat		—	—	●	—	●	●	●	●	●	●	●	—	—	—
EU Flat		—	—	●	—	—	●	—	●	○	—	○	—	—	—
MB Bellows		—	—	—	—	—	●	—	●	●	●	●	●	—	—
AN Nozzle Pad		○	○	—	—	—	—	—	—	—	—	—	—	—	—
S Sponge		—	—	—	—	—	○	—	○	○	○	○	—	—	—

How to Order - Oval Pads

ZP2 – T 3507 W N – B5

Vacuum inlet direction

Symbol	Direction
T	Vertical

Pad size

Symbol	Size	Symbol	Size
3507	3.5 x 7	6020	6 x 20
4010	4 x 10	8020	8 x 20
5010	5 x 10	4030	4 x 30
6010	6 x 10	5030	5 x 30
4020	4 x 20	6030	6 x 30
5020	5 x 20	8030	8 x 30

Pad type

Symbol	Type
W	Oval

Vacuum inlet

Symbol	Thread size
B5	M5 x 0.8

Pad material

Symbol	Material
N	NBR
S	Silicone rubber
U	Urethane rubber
F	FKM
GN	Conductive NBR
GS	Conductive silicone rubber

How to Order - Heavy Duty Pads

ZP2 – T F 40 H N

Vacuum inlet direction

Symbol	Direction
T	Vertical
X	Lateral

Specification (mechanism)

Symbol	Specification
F	Ball joint

Pad diameter

Symbol	Pad diameter
40	ø40
50	ø50
63	ø63
80	ø80
100	ø100
125	ø125

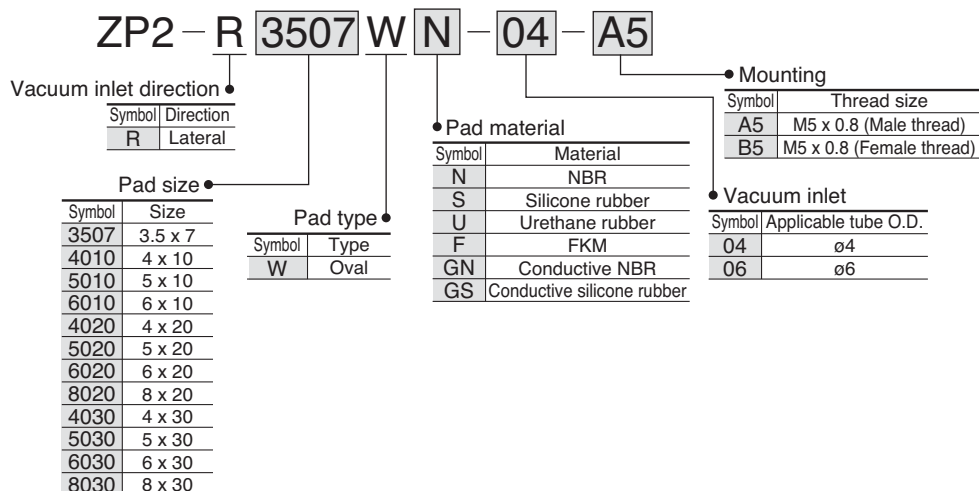
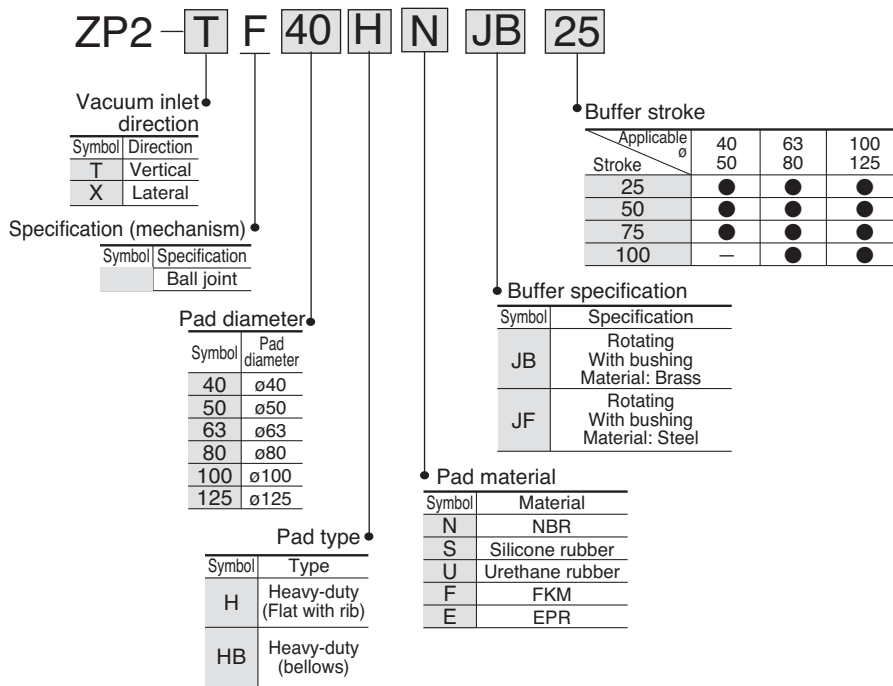
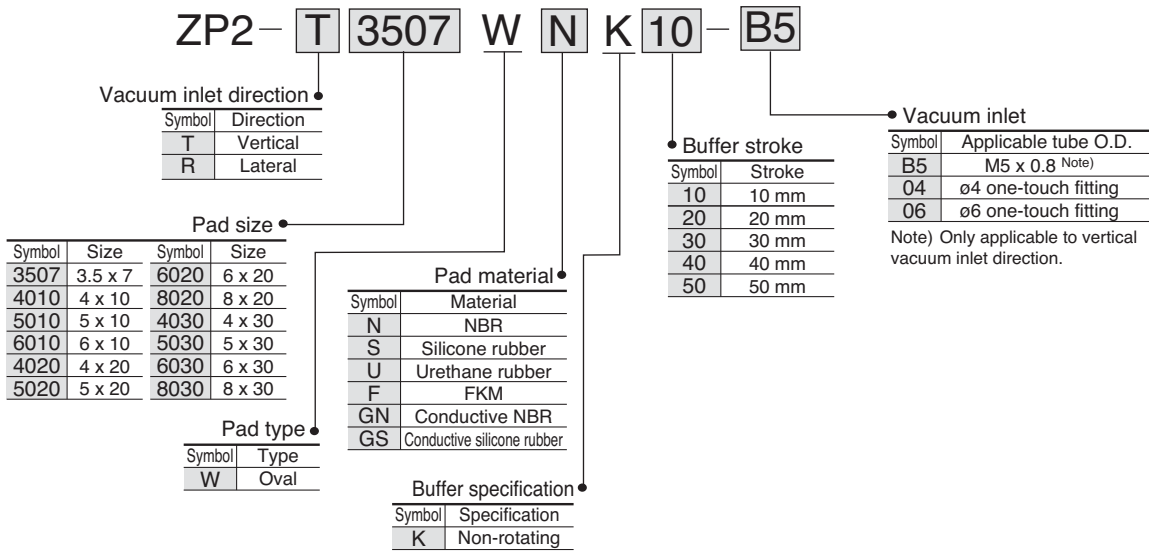
Pad material

Symbol	Material
N	NBR
S	Silicone rubber
U	Urethane rubber
F	FKM
E	EPR

Pad type

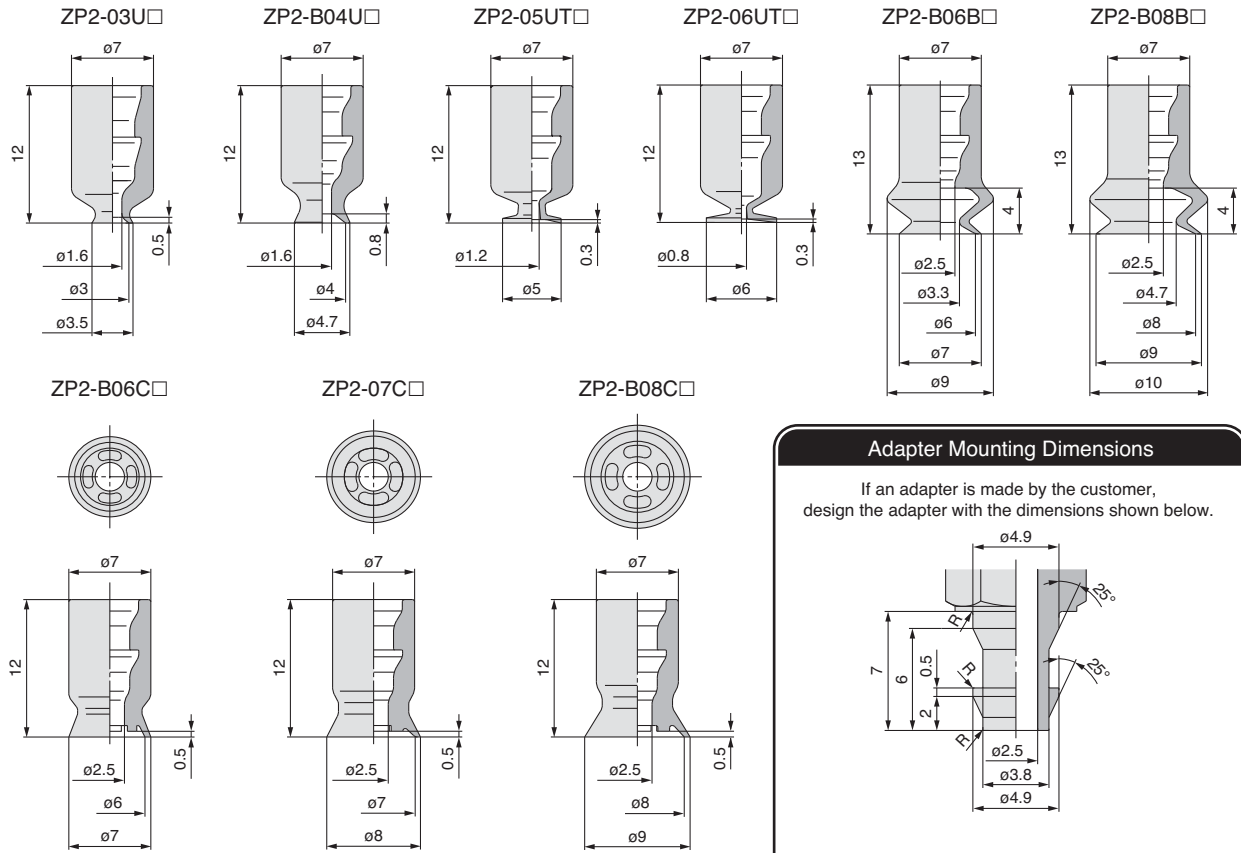
Symbol	Type
H	Heavy-duty (Flat with rib)
HB	Heavy-duty (bellows)

How to Order - Oval Pads



Dimensions

Compact Pad

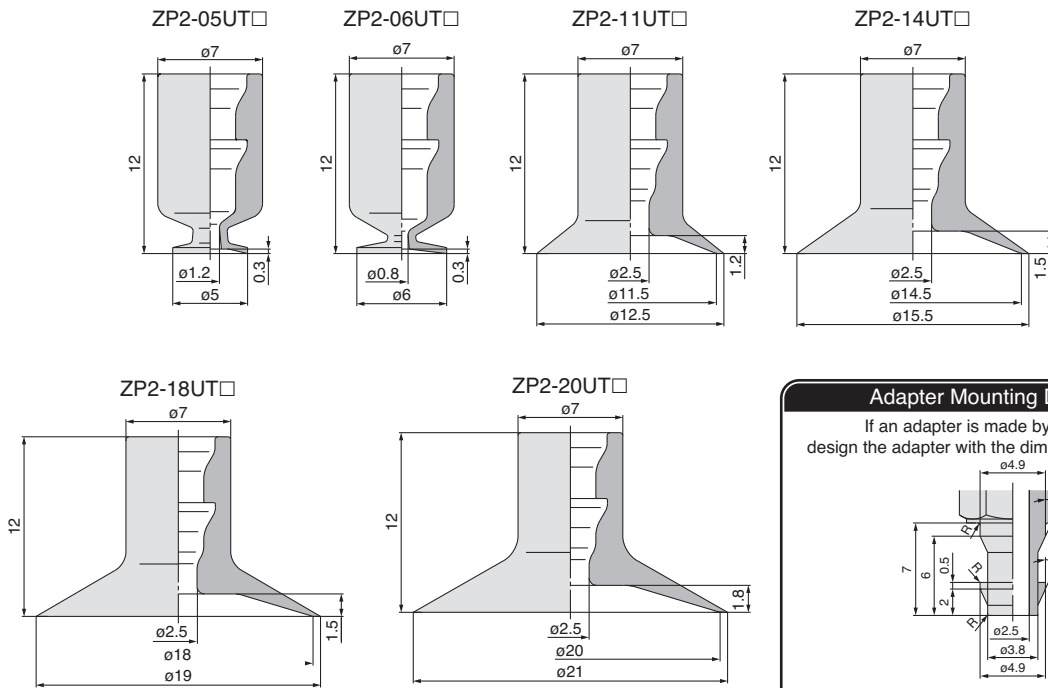


Adapter Mounting Dimensions

If an adapter is made by the customer, design the adapter with the dimensions shown below.

Note) R part has to be smooth with no corners.

Thin Flat Pad



Adapter Mounting Dimensions

If an adapter is made by the customer, design the adapter with the dimensions shown below.

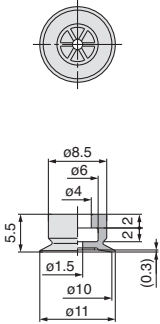
Note) R part has to be smooth with no corners.

Dimensions

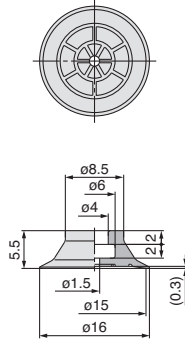
Flat Pad

Dimensions: Pad Unit

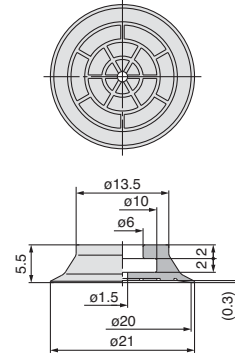
ZP2-B10MT□



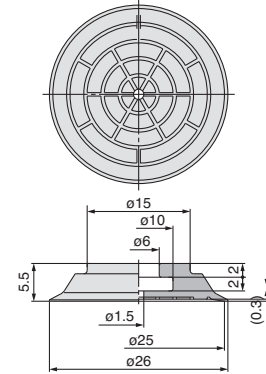
ZP2-B15MT□



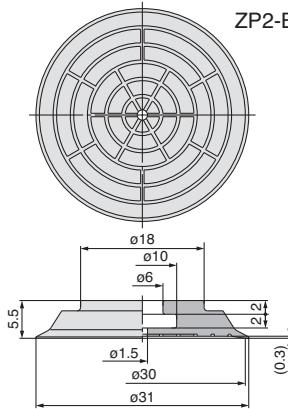
ZP2-B20MT□



ZP2-B25MT□



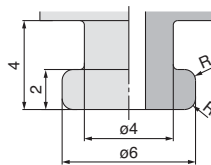
ZP2-B30MT□



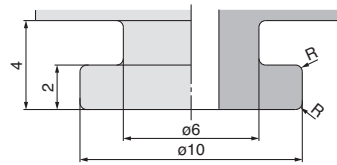
Adapter Mounting Dimensions

If an adapter made by the customer, design the adapter with the dimensions shown below.

Applicable pad
B10MT/B15MT



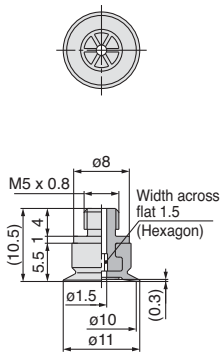
Applicable pad
B20MT/B25MT/B30MT



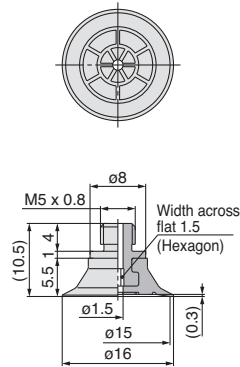
Note) R part has to be smooth with no corners.

Dimensions: With Adapter

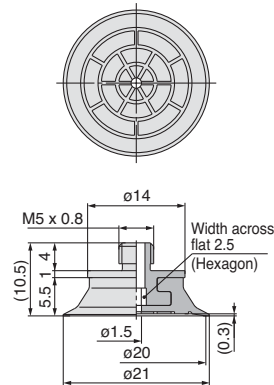
ZP2-TB10MT□-H5



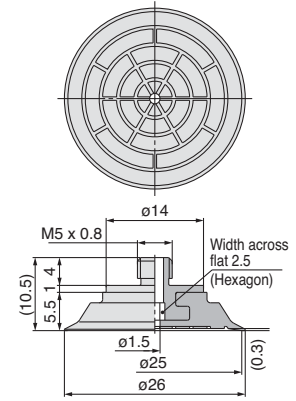
ZP2-TB15MT□-H5



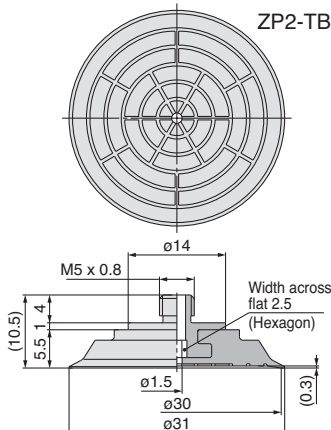
ZP2-TB20MT□-H5



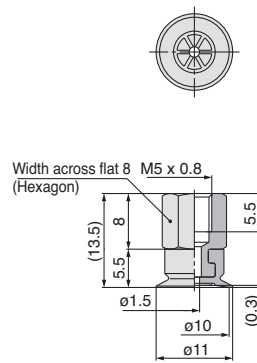
ZP2-TB25MT□-H5



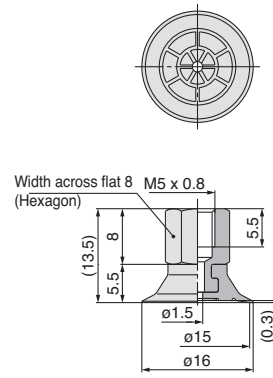
ZP2-TB30MT□-H5



ZP2-TB10MT□-B5



ZP2-TB15MT□-B5

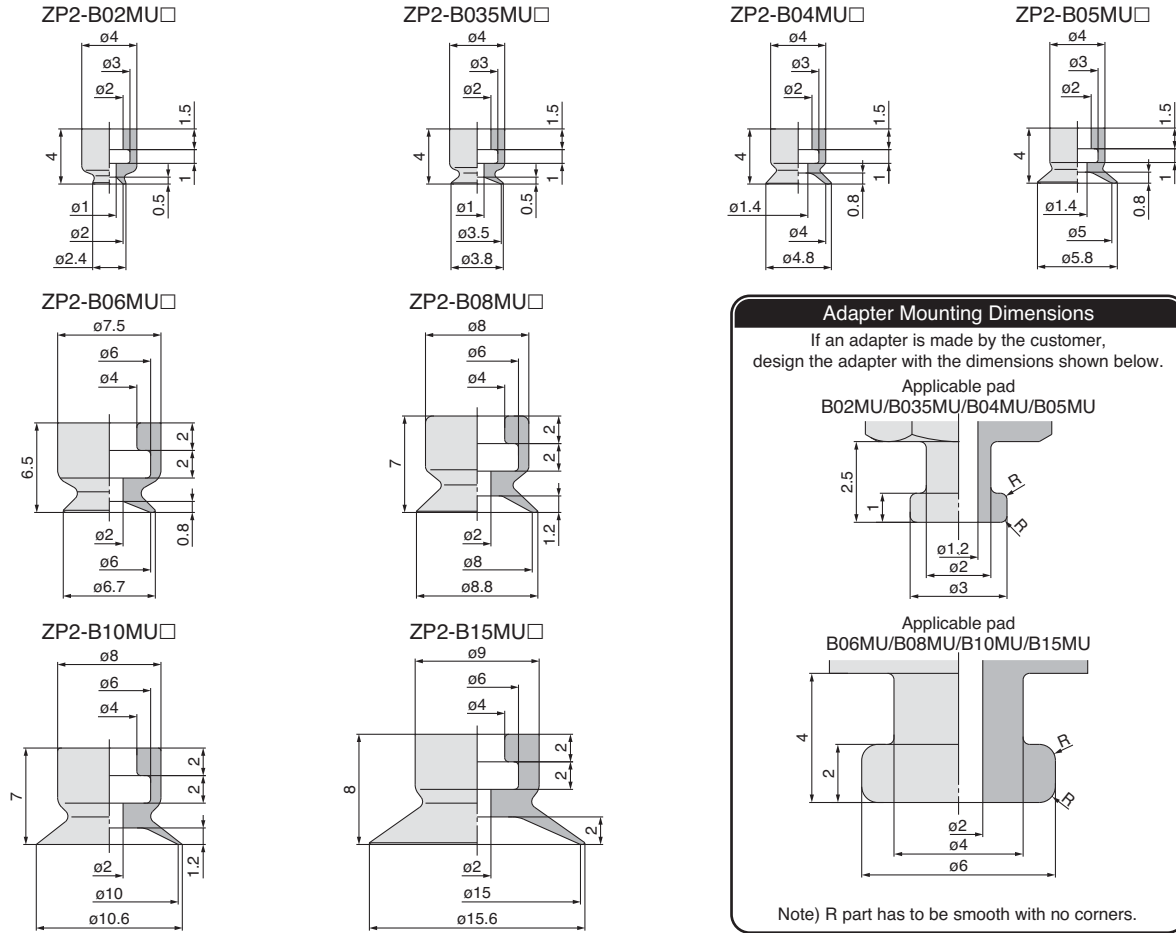


For more product options and details see our specific catalogues or on-line information.

Dimensions

Short-type Pad

Dimensions: Pad Unit



Adapter Mounting Dimensions

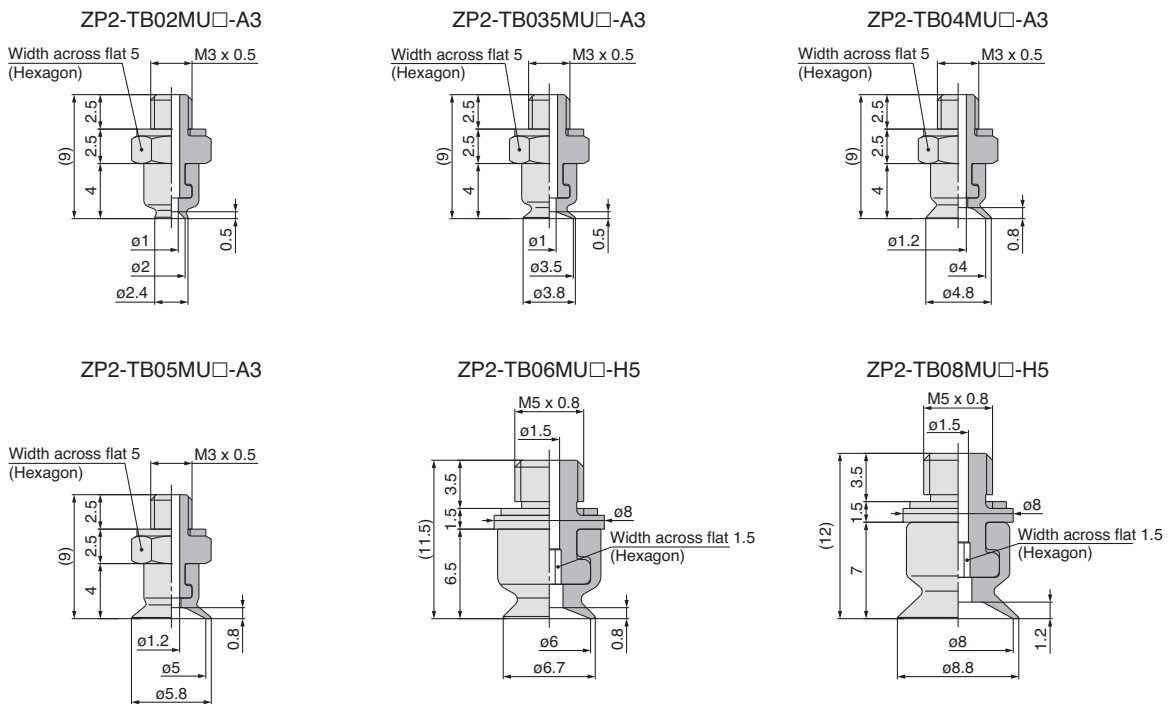
If an adapter is made by the customer, design the adapter with the dimensions shown below.

Applicable pad
 B02MU/B035MU/B04MU/B05MU

Applicable pad
 B06MU/B08MU/B10MU/B15MU

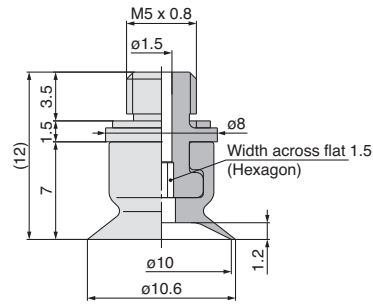
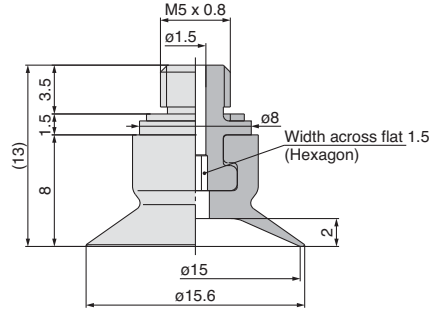
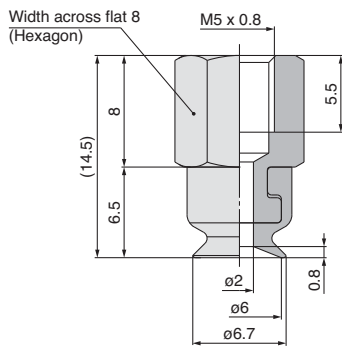
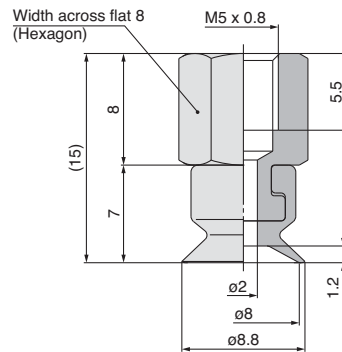
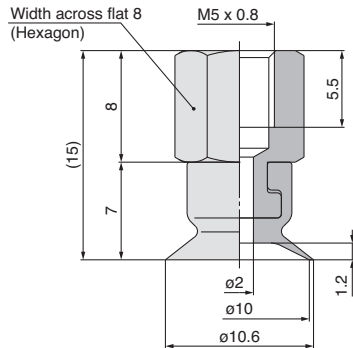
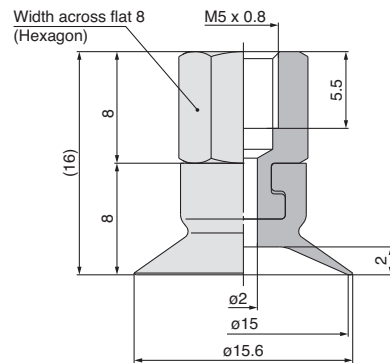
Note) R part has to be smooth with no corners.

Dimensions: With Adapter

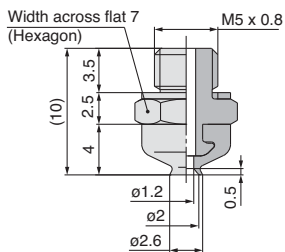
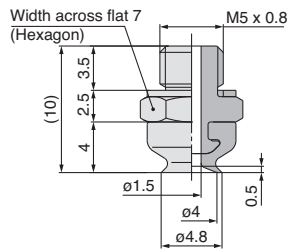
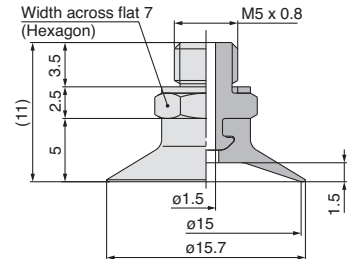
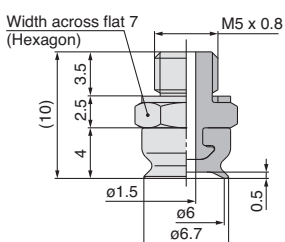
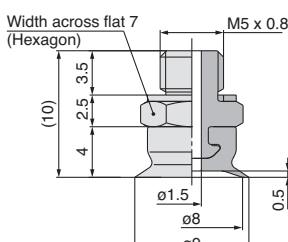


Dimensions

Dimensions: With Adapter

ZP2-TB10MU□-H5

ZP2-TB15MU□-H5

ZP2-TB06MU□-B5

ZP2-TB08MU□-B5

ZP2-TB10MU□-B5

ZP2-TB15MU□-B5


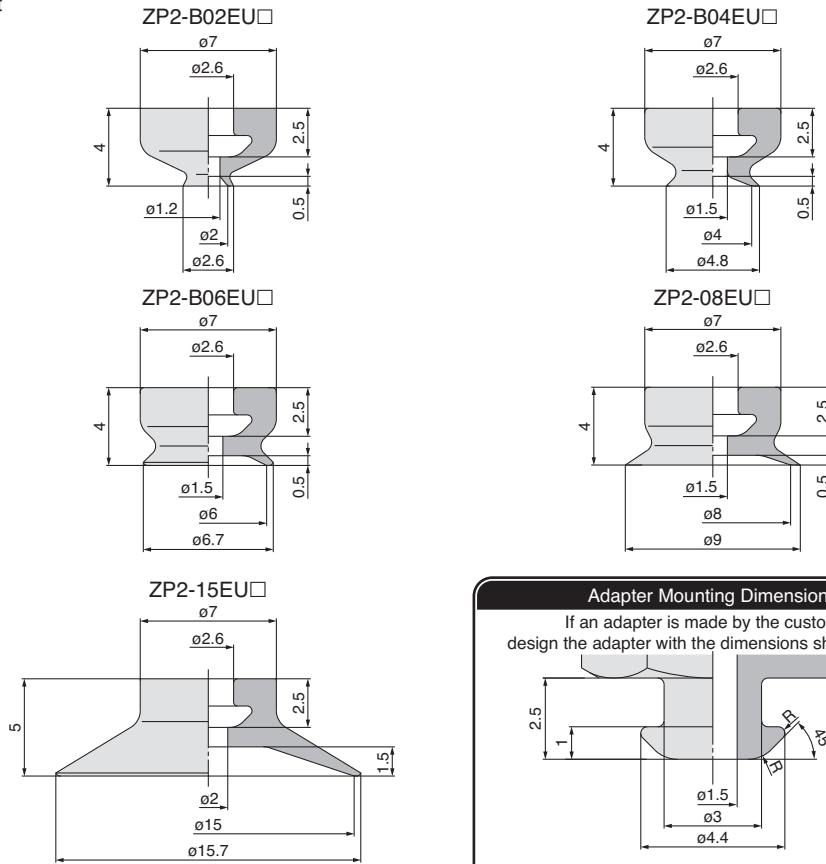
Dimensions: With Adapter

ZP2-TB02EU□-A5

ZP2-TB04EU□-A5

ZP2-T15EU□-A5

ZP2-TB06EU□-A5

ZP2-T08EU□-A5


For more product options and details see our specific catalogues or on-line information.

Dimensions

Dimensions: Pad Unit

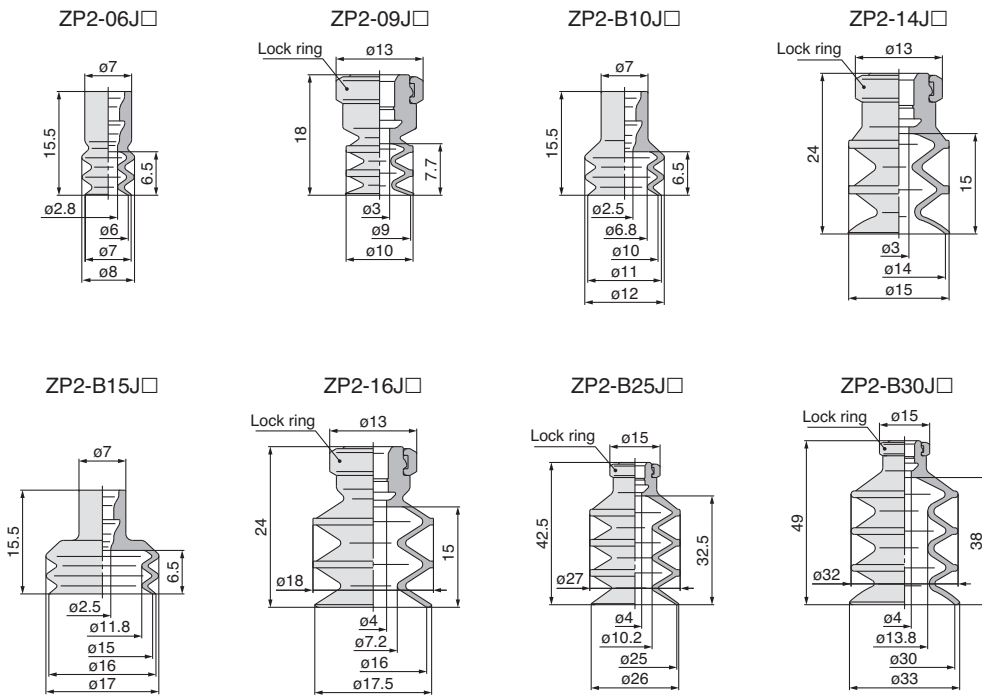


Adapter Mounting Dimensions
 If an adapter is made by the customer, design the adapter with the dimensions shown below.

Note) R part has to be smooth with no corners.

Bellows Pad

Dimensions: Pad Unit



Adapter Mounting Dimensions
 If an adapter is made by the customer, design the adapter with the dimensions shown below.

Applicable pad 06J/B10J/B15J

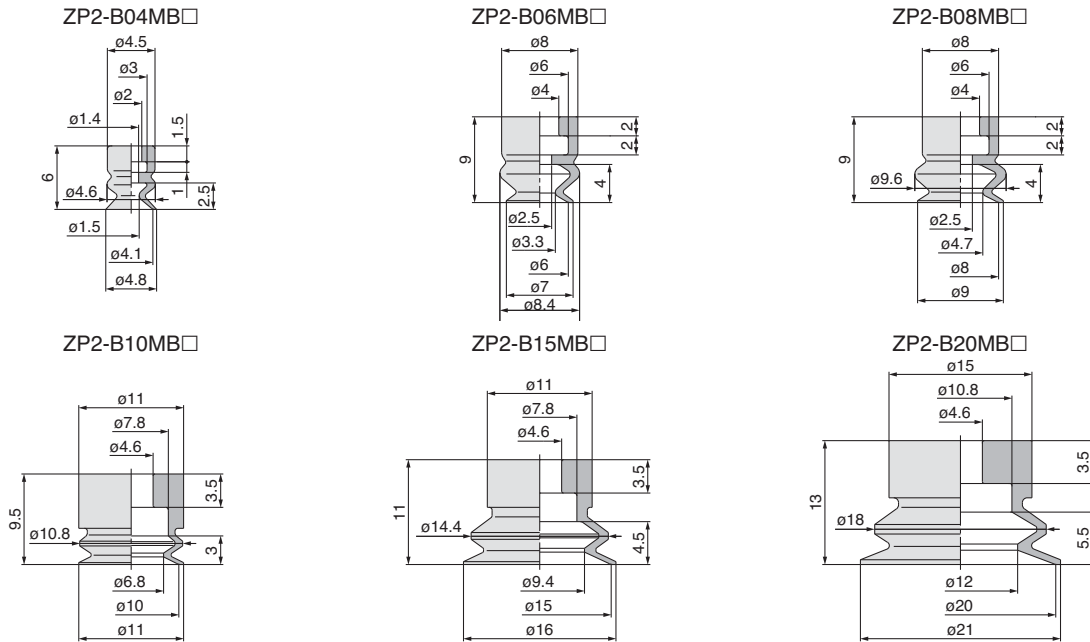
Applicable pad 09J/14J/16J

Applicable pad B25J/B30J

Note) R part has to be smooth with no corners.

Dimensions

Dimensions: Pad Unit



Adapter Mounting Dimensions

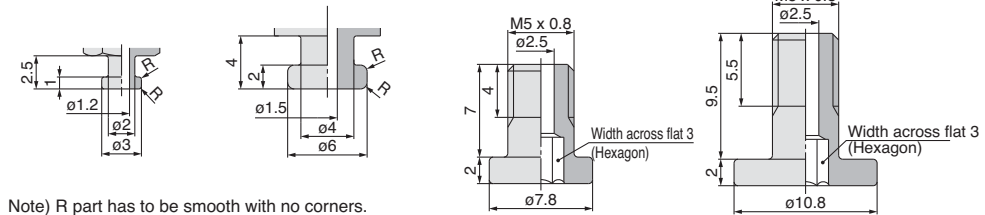
If an adapter is made by the customer, design the adapter with the dimensions shown below.

Applicable pad
B04MB

Applicable pad
B06MB/B08MB

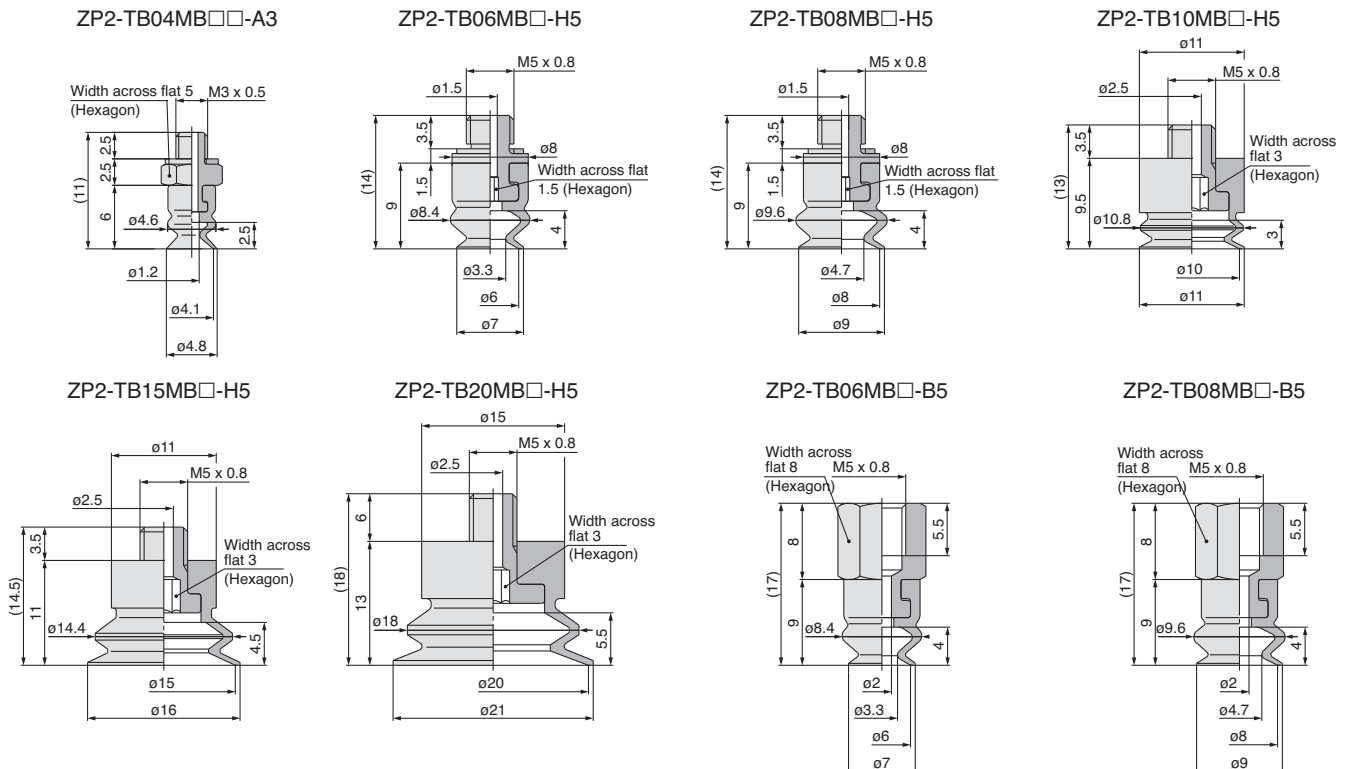
Applicable pad
B10MB/B15MB

Applicable pad
B20MB



Note) R part has to be smooth with no corners.

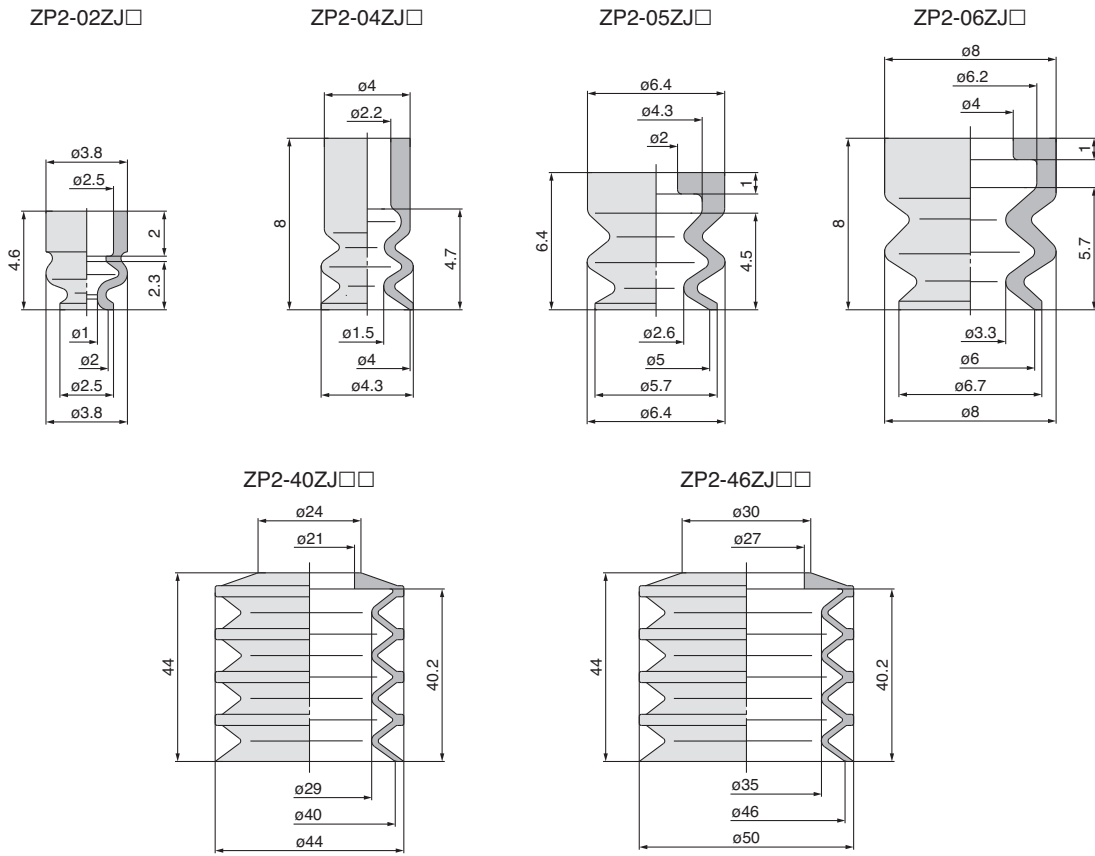
Dimensions: With Adapter



For more product options and details see our specific catalogues or on-line information.

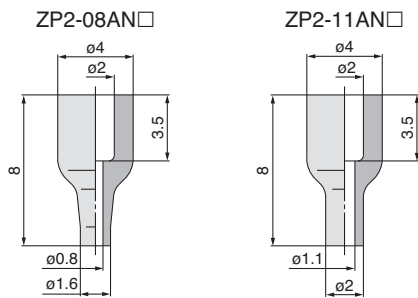
Dimensions

Dimensions: Pad Unit



Nozzle Pad

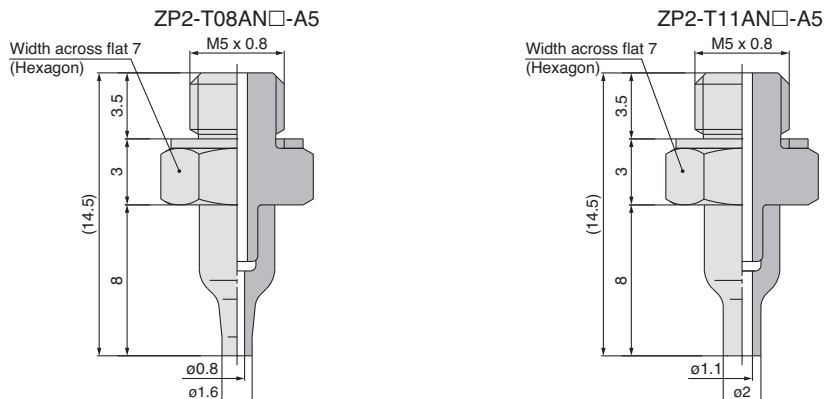
Dimensions: Pad Unit



Adapter Mounting Dimensions
 If an adapter is made by the customer, design the adapter with the dimensions shown below.

Note) R part has to be smooth with no corners.

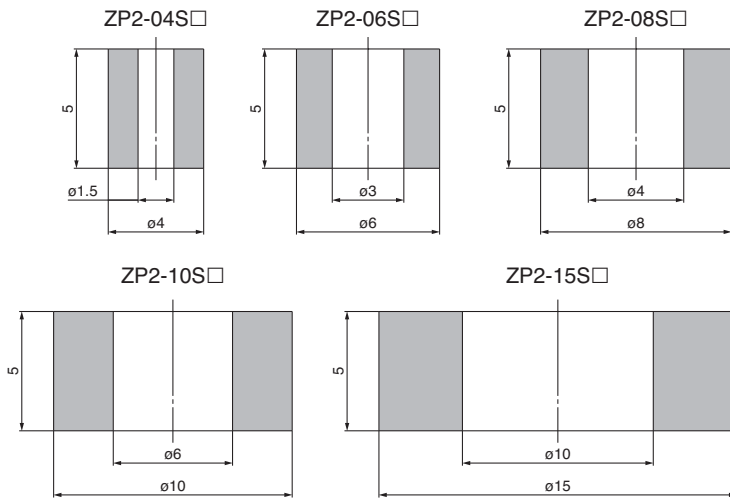
Dimensions: With Adapter



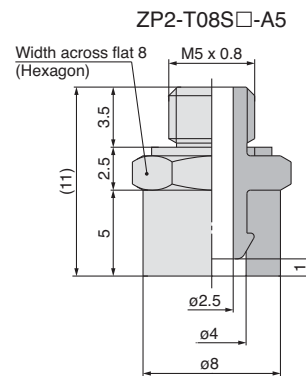
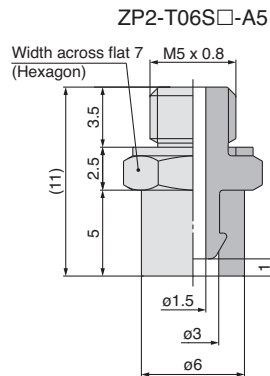
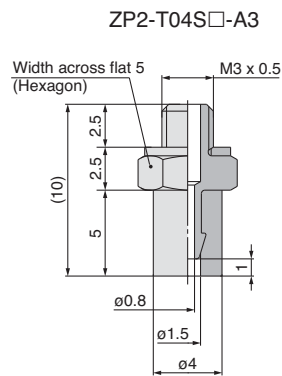
Dimensions

Sponge Pad

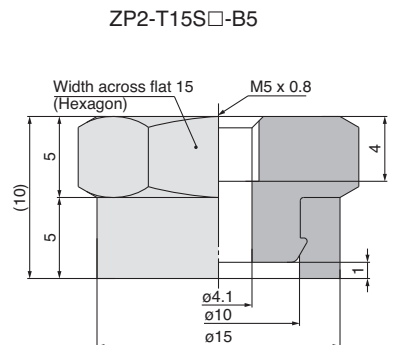
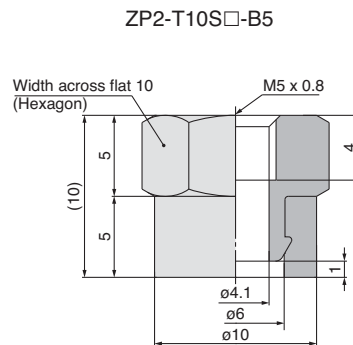
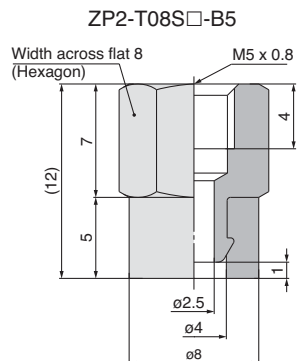
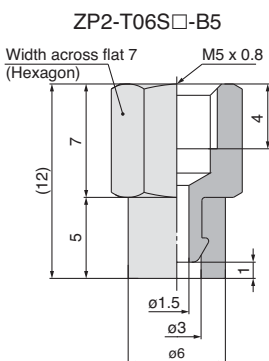
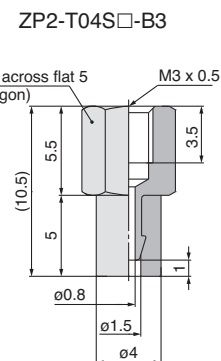
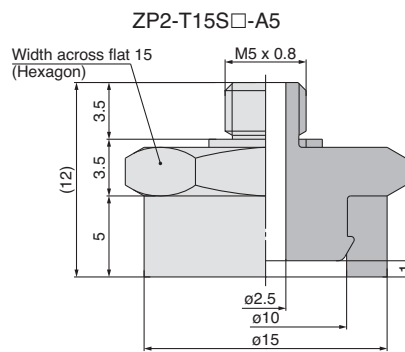
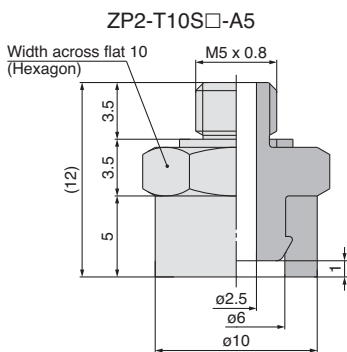
Dimensions: Pad Unit



Dimensions: With Adapter

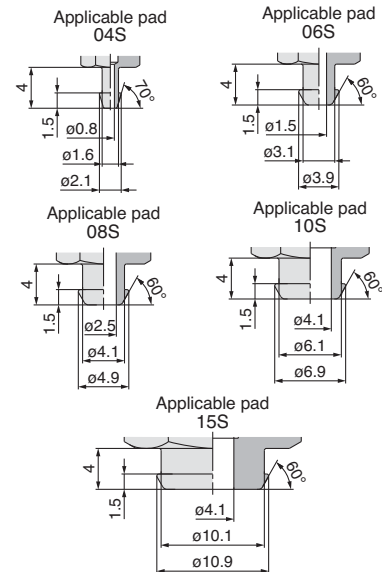


Dimensions: With Adapter



Adapter Mounting Dimensions

If an adapter is made by the customer, design the adapter with the dimensions shown below.

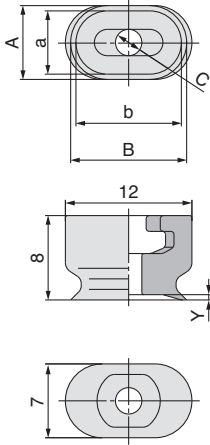


For more product options and details see our specific catalogues or on-line information.

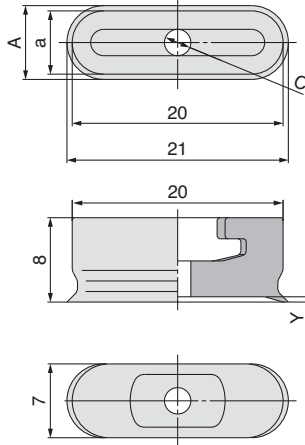
Dimensions

Oval Pad
Dimensions: Pad Unit

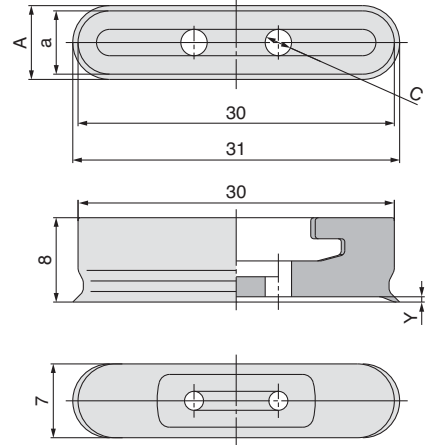
ZP2-□W□



ZP2-□20W□



ZP2-□30W□



Dimensions

Model	a	A	b	B	C	Y
ZP2-3507W□	3.5	4.5	7	8	2 x 1.5	0.5
ZP2-4010W□	4	5	10	11		
ZP2-5010W□	5	6			2.5	
ZP2-6010W□	6	7				

Dimensions

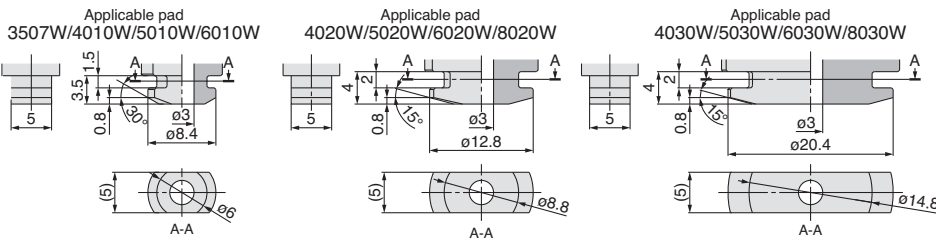
Model	a	A	C	Y
ZP2-4020W□	4	5	2 x 1.8	0.5
ZP2-5020W□	5	6	2 x 2	
ZP2-6020W□	6	7	2.5	
ZP2-8020W□	8	9	3	0.8

Dimensions

Model	a	A	C	Y
ZP2-4030W□	4	5	2 x 1.8	0.5
ZP2-5030W□	5	6	2 x 2.5	
ZP2-6030W□	6	7		
ZP2-8030W□	8	9	0.8	

Adapter Mounting Dimensions

If an adapter is made by the customer, design the adapter with the dimensions shown below.

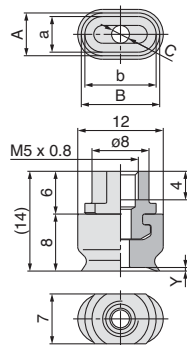


Note) R part has to be smooth with no corners.

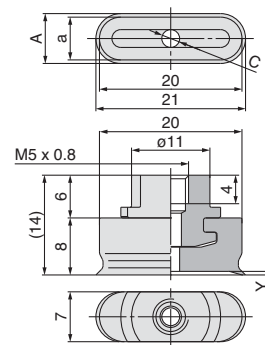
Dimensions

Dimensions: With Adapter

ZP2-T□W□-B5



ZP2-T□20W□-B5



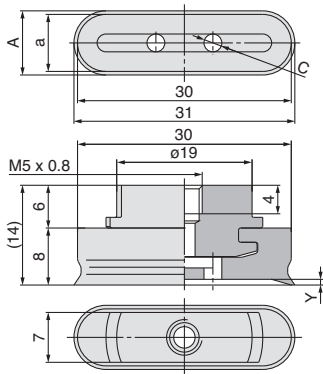
Dimensions

Model	a	A	b	B	C	Y
ZP2-T3507W□-B5	3.5	4.5	7	8	2 x 1.5	0.5
ZP2-T4010W□-B5	4	5	10	11		
ZP2-T5010W□-B5	5	6			2.5	
ZP2-T6010W□-B5	6	7				

Dimensions

Model	a	A	C	Y
ZP2-T4020W□-B5	4	5	2 x 1.8	0.5
ZP2-T5020W□-B5	5	6	2 x 2	
ZP2-T6020W□-B5	6	7	2.5	
ZP2-T8020W□-B5	8	9	3	0.8

ZP2-T□30W□-B5

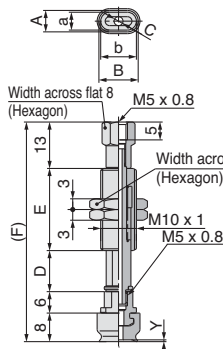


Dimensions

Model	a	A	C	Y
ZP2-T4030W□-B5	4	5	2 x 1.8	0.5
ZP2-T5030W□-B5	5	6	2 x 2.5	
ZP2-T6030W□-B5	6	7		
ZP2-T8030W□-B5	8	9		0.8

Dimensions: With Buffer

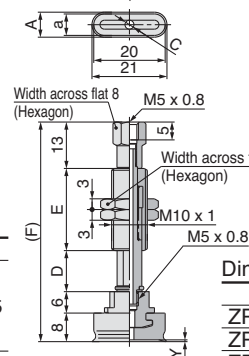
ZP2-T□W□K★-B5



Dimensions

Model	a	A	b	B	C	Y
ZP2-T3507W□K★-B5	3.5	4.5	7	8	2 x 1.5	0.5
ZP2-T4010W□K★-B5	4	5	10	11		
ZP2-T5010W□K★-B5	5	6			2.5	
ZP2-T6010W□K★-B5	6	7				

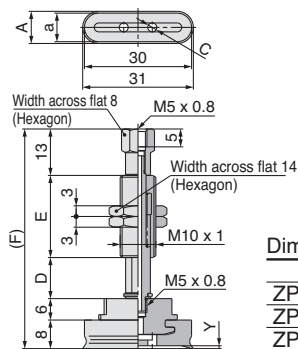
ZP2-T□20W□K★-B5



Dimensions

Model	a	A	C	Y
ZP2-T4020W□K★-B5	4	5	2 x 1.8	0.5
ZP2-T5020W□K★-B5	5	6	2 x 2	
ZP2-T6020W□K★-B5	6	7	2.5	
ZP2-T8020W□K★-B5	8	9	3	0.8

ZP2-T□30W□K★-B5



Dimensions

Model	a	A	C	Y
ZP2-T4030W□K★-B5	4	5	2 x 1.8	0.5
ZP2-T5030W□K★-B5	5	6	2 x 2.5	
ZP2-T6030W□K★-B5	6	7		
ZP2-T8030W□K★-B5	8	9		0.8

Dimensions common for all three drawings
Dimensions (per buffer stroke)

Stroke (★)	D	E	F
10	11.5	23	61.5
20	21.5		99.5
30	31.5	51	109.5
40	41.5	77	145.5
50	51.5		155.5

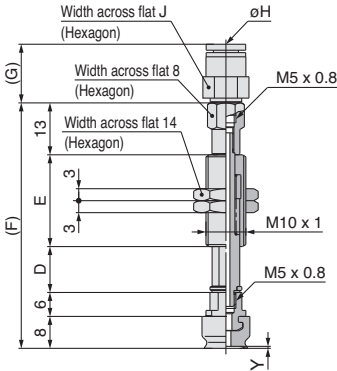
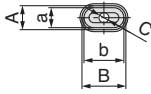


For more product options and details see our specific catalogues or on-line information.

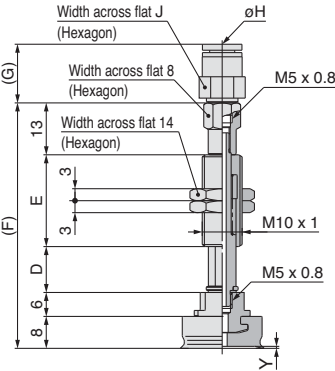
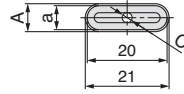
Dimensions

Dimensions: With Buffer

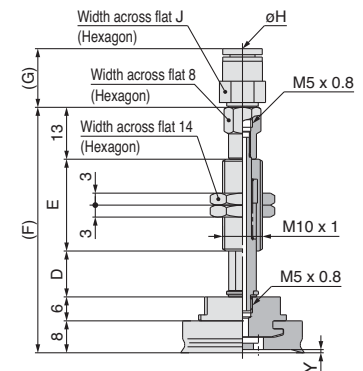
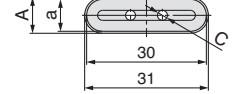
ZP2-T □ W □ K ★ ⁰⁴/₀₆



ZP2-T 20 W □ K ★ ⁰⁴/₀₆



ZP2-T 30 W □ K ★ ⁰⁴/₀₆



Dimensions

Model	a	A	b	B	C	Y
ZP2-T3507W □ K ★ ⁰⁴ / ₀₆	3.5	4.5	7	8	2 x 1.5	0.5
ZP2-T4010W □ K ★ ⁰⁴ / ₀₆	4	5				
ZP2-T5010W □ K ★ ⁰⁴ / ₀₆	5	6	10	11	2.5	
ZP2-T6010W □ K ★ ⁰⁴ / ₀₆	6	7				

Dimensions

Model	a	A	C	Y
ZP2-T4020W □ K ★ ⁰⁴ / ₀₆	4	5	2 x 1.8	0.5
ZP2-T5020W □ K ★ ⁰⁴ / ₀₆	5	6	2 x 2	
ZP2-T6020W □ K ★ ⁰⁴ / ₀₆	6	7	2.5	0.8
ZP2-T8020W □ K ★ ⁰⁴ / ₀₆	8	9	3	

Dimensions

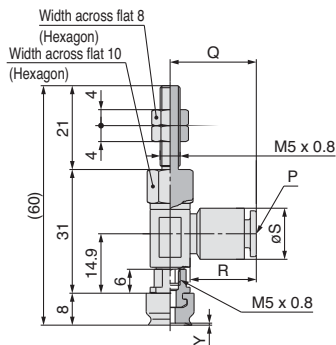
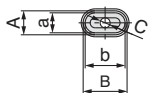
Model	a	A	C	Y
ZP2-T4030W □ K ★ ⁰⁴ / ₀₆	4	5	2 x 1.8	0.5
ZP2-T5030W □ K ★ ⁰⁴ / ₀₆	5	6		
ZP2-T6030W □ K ★ ⁰⁴ / ₀₆	6	7	2 x 2.5	0.8
ZP2-T8030W □ K ★ ⁰⁴ / ₀₆	8	9		

Dimensions common for all three drawings
Dimensions (per buffer stroke)

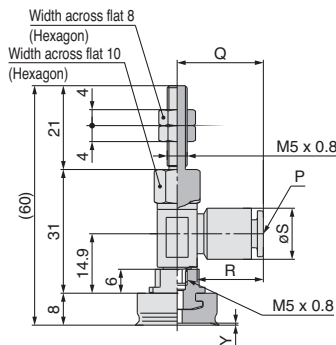
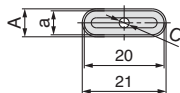
Stroke (★)	D	E	F	H: ø4		H: ø6	
				G	J	G	J
10	11.5	23	61.5				
20	21.5	51	99.5	13.9	8	14.7	10
30	31.5		109.5				
40	41.5	77	145.5				
50	51.5		155.5				

Dimensions: Without Buffer

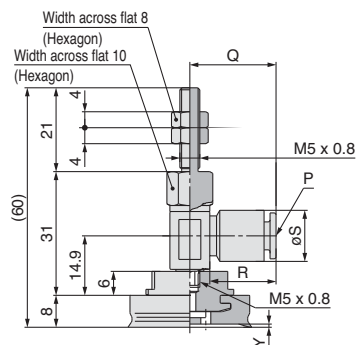
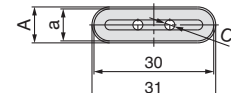
ZP2-R □ W □ ⁰⁴/₀₆-A5



ZP2-R 20 W □ ⁰⁴/₀₆-A5



ZP2-R 30 W □ ⁰⁴/₀₆-A5



Dimensions

Model	a	A	b	B	C	Y
ZP2-R3507W □ -□-A5	3.5	4.5	7	8	2 x 1.5	0.5
ZP2-R4010W □ -□-A5	4	5				
ZP2-R5010W □ -□-A5	5	6	10	11	2.5	
ZP2-R6010W □ -□-A5	6	7				

Dimensions

Model	a	A	C	Y
ZP2-R4020W □ -□-A5	4	5	2 x 1.8	0.5
ZP2-R5020W □ -□-A5	5	6	2 x 2	
ZP2-R6020W □ -□-A5	6	7	2.5	0.8
ZP2-R8020W □ -□-A5	8	9	3	

Dimensions

Model	a	A	C	Y
ZP2-R4030W □ -□-A5	4	4.8	2 x 1.8	0.5
ZP2-R5030W □ -□-A5	5	6		
ZP2-R6030W □ -□-A5	6	7	2 x 2.5	0.8
ZP2-R8030W □ -□-A5	8	9		

Dimensions common for all three drawings

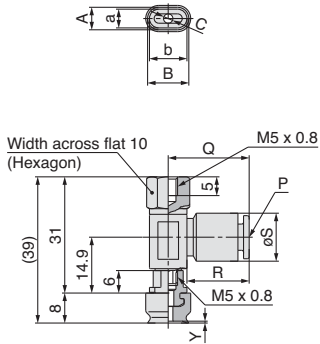
Dimensions (per applicable tube)

Applicable tube O.D. (□)	P	Q	R	S
ø4	4	20.6	15.6	10.4
ø6	6	21.6	16.6	12.8

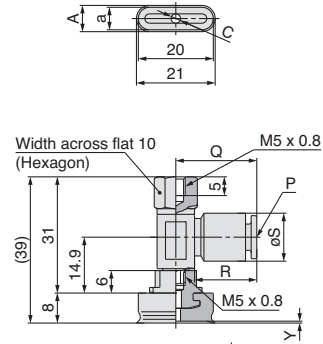
Dimensions

Dimensions: Without Buffer

ZP2-R □ W □ -⁰⁴/₀₆-B5



ZP2-R □ 20W □ -⁰⁴/₀₆-B5



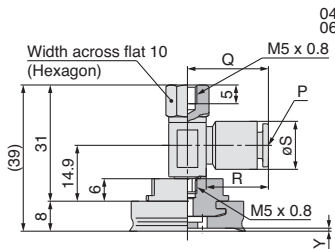
Dimensions

Model	a	A	b	B	C	Y
ZP2-R3507W □ - □ -B5	3.5	4.5	7	8	2 x 1.5	0.5
ZP2-R4010W □ - □ -B5	4	5	10	11		
ZP2-R5010W □ - □ -B5	5	6			2.5	
ZP2-R6010W □ - □ -B5	6	7				

Dimensions

Model	a	A	C	Y
ZP2-R4020W □ - □ -B5	4	5	2 x 1.8	0.5
ZP2-R5020W □ - □ -B5	5	6	2 x 2	
ZP2-R6020W □ - □ -B5	6	7	2.5	
ZP2-R8020W □ - □ -B5	8	9	3	0.8

ZP2-R □ 30W □ - □ -B5



Dimensions

Model	a	A	C	Y
ZP2-R4030W □ - □ -B5	4	5	2 x 1.8	0.5
ZP2-R5030W □ - □ -B5	5	6	2 x 2.5	
ZP2-R6030W □ - □ -B5	6	7		
ZP2-R8030W □ - □ -B5	8	9		0.8

Dimensions common for all three drawings

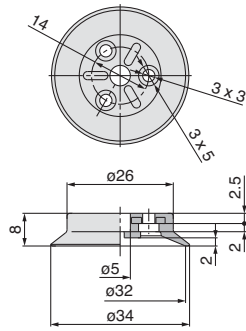
Dimensions (per applicable tube)

Applicable tube O.D. (□)	P	Q	R	S
ø4	4	20.6	15.6	10.4
ø6	6	21.6	16.6	12.8

Dimensions

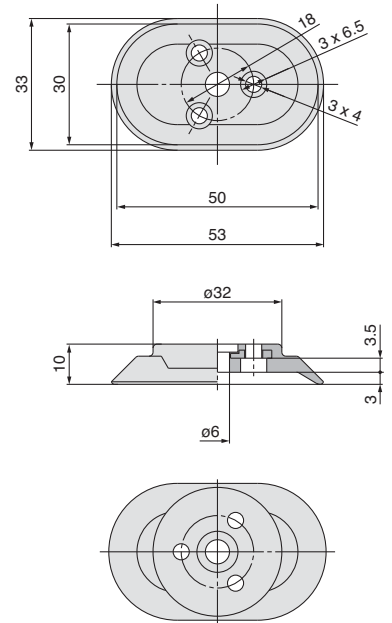
Heavy-duty Pad
Dimensions: Pad Unit

ZP2-32H□

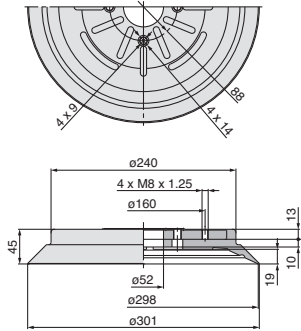


Dimensions: Pad Unit

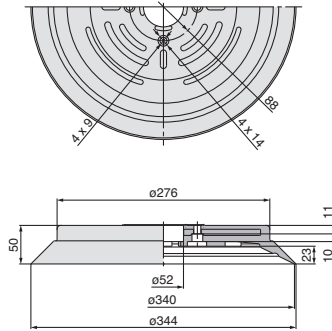
ZP2-3050HW□



ZP2-300H□



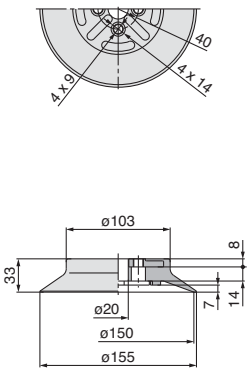
ZP2-340H□



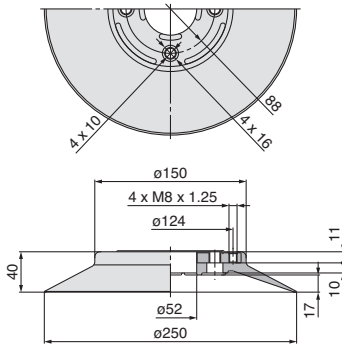
Dimensions: Pad Unit

Dimensions: Pad Unit

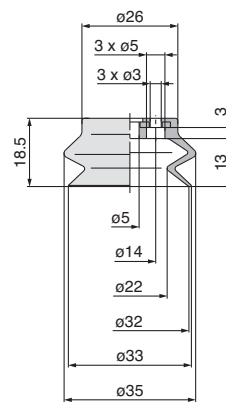
ZP2-150HT□



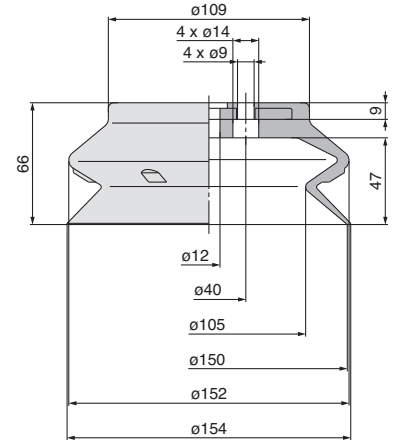
ZP2-250HT□



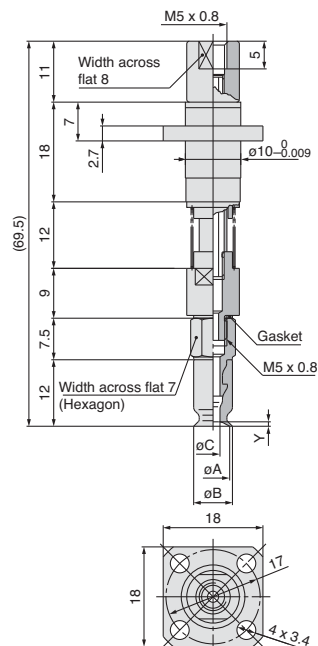
ZP2-32HB□



ZP2-150HB□



Pad with Ball Spine Buffer
ZP2-T02U□S6



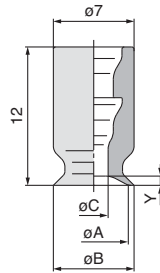
Dimensions

Model	A	B	C	Y
ZP2-T02U□S6	2	2.6	1.2	0.5
ZP2-T04U□S6	4	4.8	1.6	0.8
ZP2-T06U□S6	6	7	2.5	
ZP2-T08U□S6	8	9		1

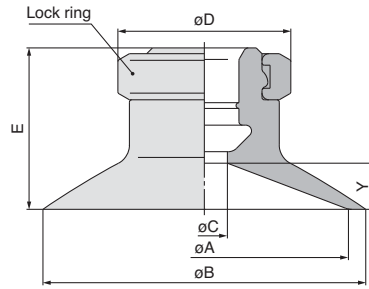
Dimensions

Mark-free Pad

Dimensions: Pad Unit

ZP2-04 to 08UCL

Dimensions

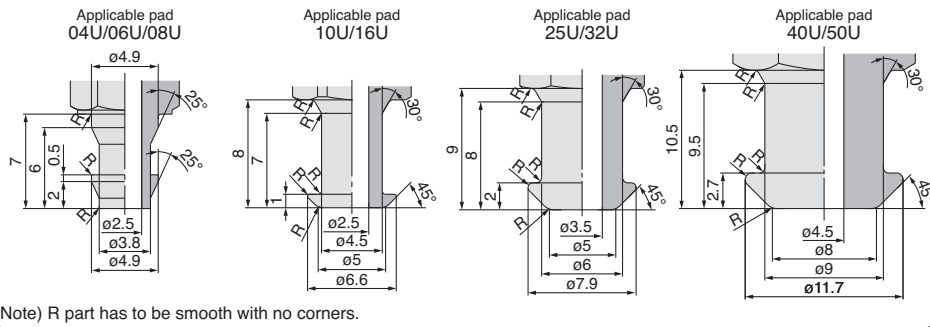
Model	A	B	C	Y
ZP2-04UCL	4	4.8	1.6	0.8
ZP2-06UCL	6	7	2.5	
ZP2-08UCL	8	9		1

ZP2-10 to 50UCL

Dimensions

Model	A	B	C	D	E	Y
ZP2-10UCL	10	12	4	13	12	3
ZP2-16UCL	16	18			12.5	3.5
ZP2-25UCL	25	28			14	4
ZP2-32UCL	32	35	7	18	14.5	4.5
ZP2-40UCL	40	43			18.5	6.5
ZP2-50UCL	50	53			19.5	7.5

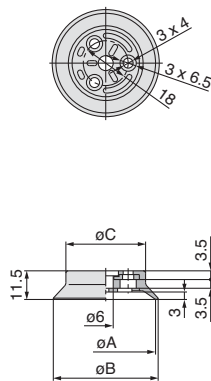
Adapter Mounting Dimensions

If an adapter is made by the customer, design the adapter with the dimensions shown below.

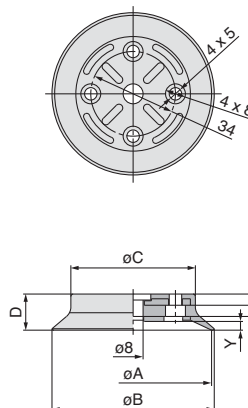


(Note) R part has to be smooth with no corners.

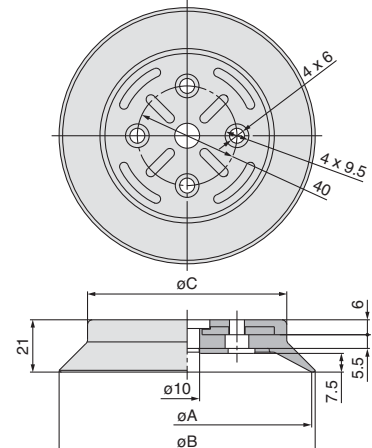
Dimensions: Pad Unit

ZP2-⁴⁰/₅₀ H□

Dimensions

Model	A	B	C
ZP2-40H□	40	43	32
ZP2-50H□	50	53	42

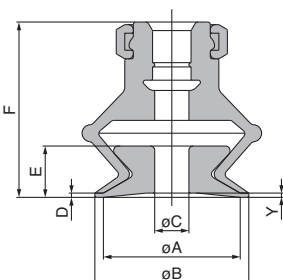
ZP2-⁶³/₈₀ H□

Dimensions

Model	A	B	C	D	Y
ZP2-63H□	63	65	50	14.5	3.5
ZP2-80H□	80	82	61	16.5	4.5

ZP2-¹⁰⁰/₁₂₅ H□

Dimensions

Model	A	B	C
ZP2-100H□	100	103	80
ZP2-125H□	125	128	104

Dimensions: Pad Unit


Dimensions

Model	Applicable pad	A	B	C	D	E	F	Y
ZP2-06K■	ZP06B□	6	7	1.6	0.5	3	13.5	0.5
ZP2-08K■	ZP08B□	8	9	3				
ZP2-10K■	ZP10B□	10	12	3.5				
ZP2-13K■	ZP13B□	13	15	4	1	5.5	19	1
ZP2-16K■	ZP16B□	16	18			6	20.5	
ZP2-20K■	ZP20B□	20	22	8		8.5	24.5	
ZP2-25K■	ZP25B□	25	27	10	1	25	30	
ZP2-32K■	ZP32B□	32	34			11.5		

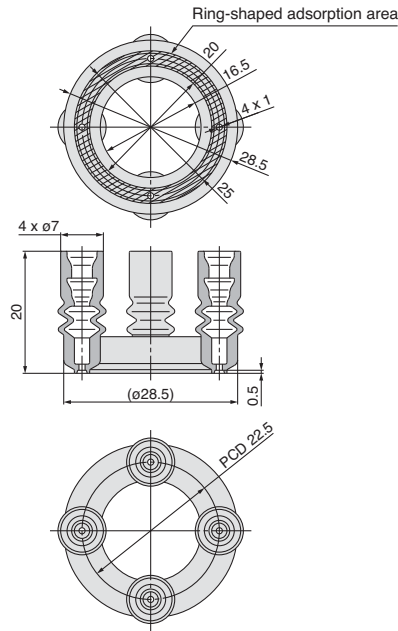
 Note 1) ■ Indicates the attachment material.
 Note 2) □ Indicates the pad material.


For more product options and details see our specific catalogues or on-line information.

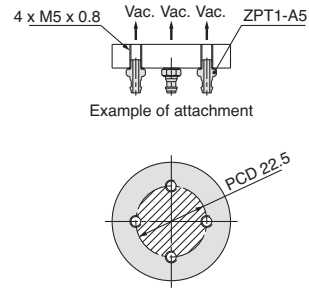
Dimensions

Vacuum Pad for Transferring Disks

ZP2-Z1-001-□□



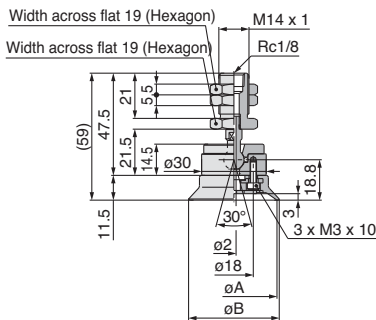
ZPT1-A5 is a recommended adapter.
(Four adapters are necessary.)



Dimensions

Heavy-duty Ball Joint Pad
Dimensions: With Adapter

ZP2-TF⁴⁰₅₀H□

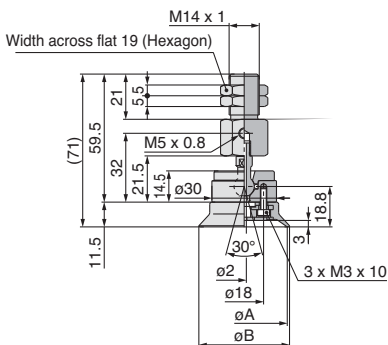


Dimensions

Model	A	B
ZP2-TF40H□	40	42
ZP2-TF50H□	50	52

Dimensions: With Adapter

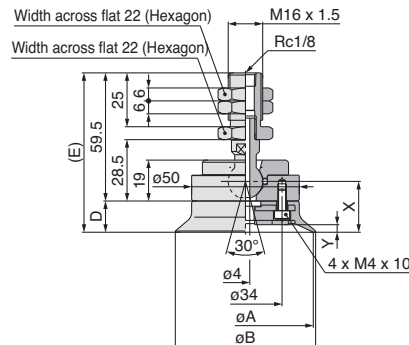
ZP2-XF⁴⁰₅₀H□



Dimensions

Model	A	B
ZP2-XF40H□	40	42
ZP2-XF50H□	50	52

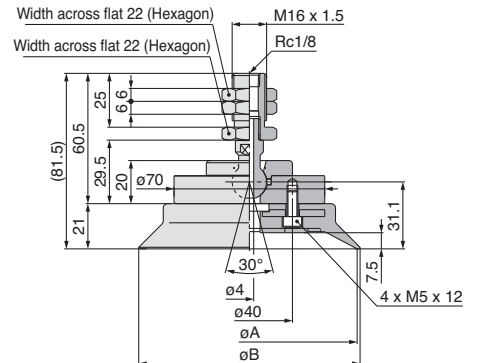
ZP2-TF⁶³₈₀H□



Dimensions

Model	A	B	D	E	X	Y
ZP2-TF63H□	63	65	14.5	74	23.6	3.5
ZP2-TF80H□	80	82	16.5	76	25.6	4.5

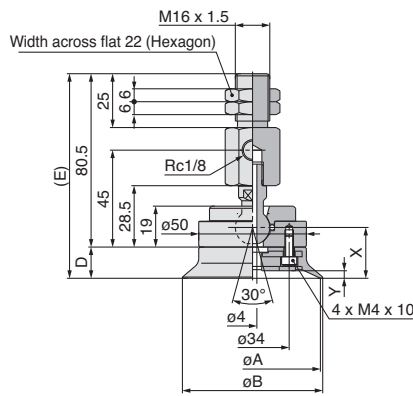
ZP2-TF¹⁰⁰₁₂₅H□



Dimensions

Model	A	B
ZP2-TF100H□	100	103
ZP2-TF125H□	125	128

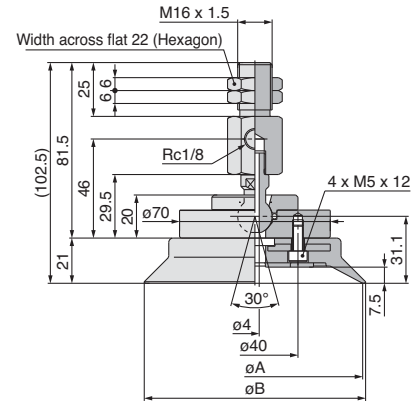
ZP2-XF⁶³₈₀H□



Dimensions

Model	A	B	D	E	X	Y
ZP2-XF63H□	63	65	14.5	95	23.6	3.5
ZP2-XF80H□	80	82	16.5	97	25.6	4.5

ZP2-XF¹⁰⁰₁₂₅H□

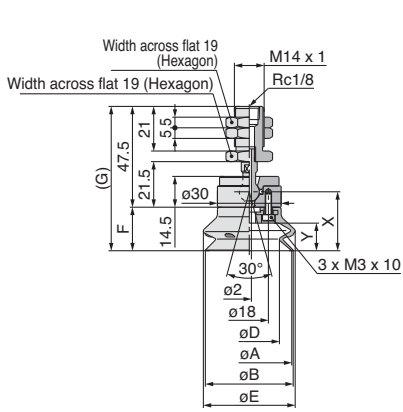


Dimensions

Model	A	B
ZP2-XF100H□	100	103
ZP2-XF125H□	125	128

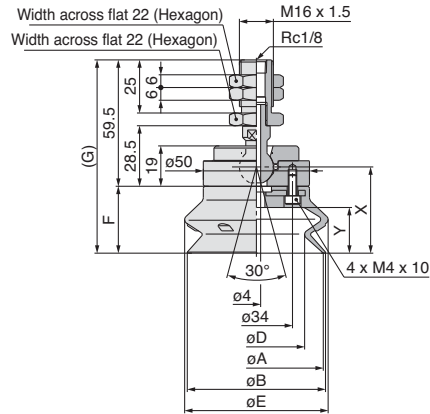
Dimensions

Dimensions: With Adapter

 ZP2-TF₅₀⁴⁰HB□


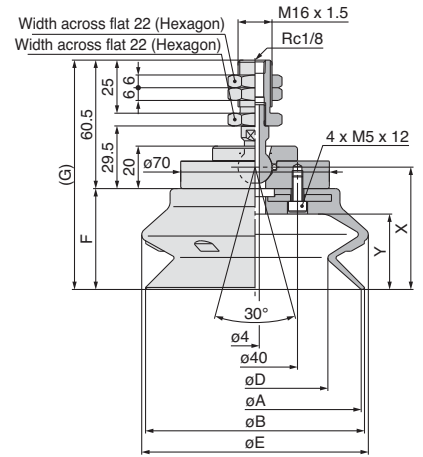
Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-TF40HB□	40	41	28	43	20.5	68	27.8	13
ZP2-TF50HB□	50	52	36	54	24	71.5	31.3	16.5

 ZP2-TF₈₀⁶³HB□


Dimensions

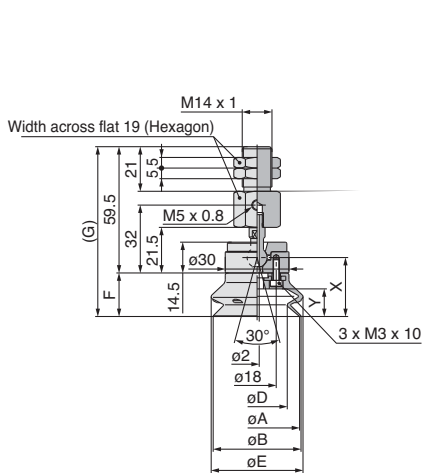
Model	A	B	D	E	F	G	X	Y
ZP2-TF63HB□	63	65	46	68	31.5	91	40.6	21
ZP2-TF80HB□	80	83	58	85	37	96.5	46.1	27.5

 ZP2-TF₁₂₅¹⁰⁰HB□


Dimensions

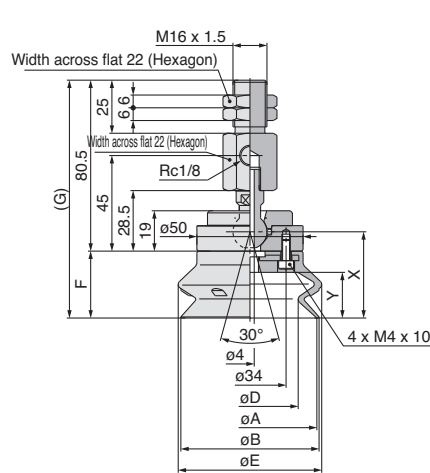
Model	A	B	D	E	F	G	X	Y
ZP2-TF100HB□	100	103	69	107	47.5	108	57.6	35.5
ZP2-TF125HB□	125	129	89	135	56	116.5	66.1	44

Dimensions: With Adapter

 ZP2-XF₅₀⁴⁰HB□


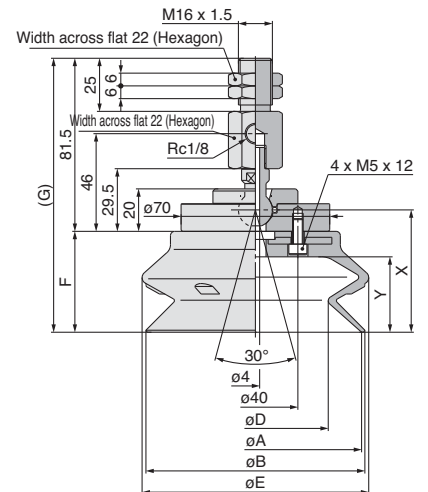
Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-XF40HB□	40	41	28	43	20.5	80	27.8	13
ZP2-XF50HB□	50	52	36	54	24	83.5	31.3	16.5

 ZP2-XF₈₀⁶³HB□


Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-XF63HB□	63	65	46	68	31.5	112	40.6	21.5
ZP2-XF80HB□	80	83	58	85	37	117.5	46.1	27.5

 ZP2-XF₁₂₅¹⁰⁰HB□


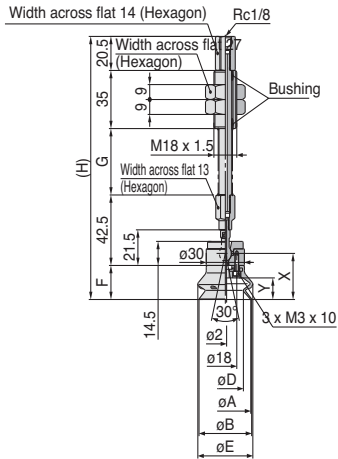
Dimensions

Model	A	B	D	E	F	G	X	Y
ZP2-XF100HB□	100	103	69	107	47.5	129	57.6	35.5
ZP2-XF125HB□	125	129	89	135	56	137.5	66.1	44

Dimensions

Dimensions: With Buffer

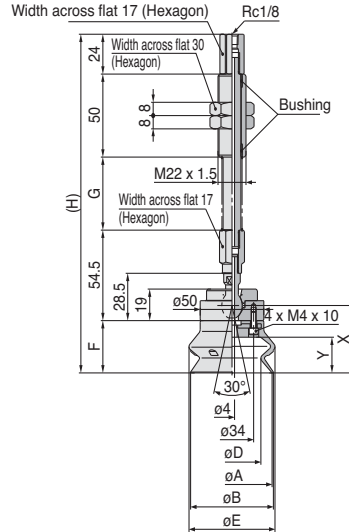
ZP2-TF⁴⁰₅₀HB□^{JB}_{JF}□



Dimensions

Model	A	B	D	E	F	G	H	X	Y
ZP2-TF40HB□(JB/JF)25						40	158.5		
ZP2-TF40HB□(JB/JF)50	40	42	28	43	20.5	75	193.5	27.8	13
ZP2-TF40HB□(JB/JF)75						111	229.5		
ZP2-TF50HB□(JB/JF)25						40	162		
ZP2-TF50HB□(JB/JF)50	50	52	36	54	24	75	197	31.3	16.5
ZP2-TF50HB□(JB/JF)75						111	233		

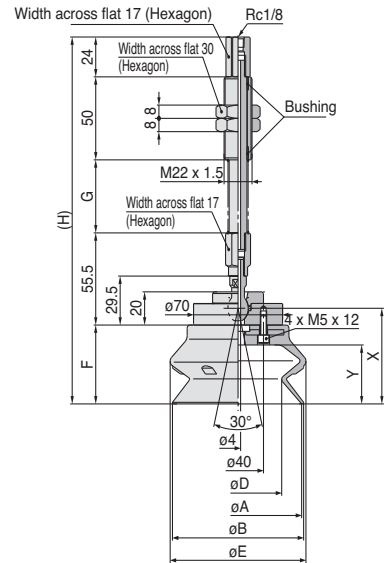
ZP2-TF⁶³₈₀HB□^{JB}_{JF}□



Dimensions

Model	A	B	D	E	F	G	H	X	Y
ZP2-TF63HB□(JB/JF)25						44	204		
ZP2-TF63HB□(JB/JF)50	63	65	46	68	31.5	80	240	40.6	21.5
ZP2-TF63HB□(JB/JF)75						120	280		
ZP2-TF63HB□(JB/JF)100						155	315		
ZP2-TF80HB□(JB/JF)25						44	209.5		
ZP2-TF80HB□(JB/JF)50	80	83	58	85	37	80	245.5	46.1	27.5
ZP2-TF80HB□(JB/JF)75						120	285.5		
ZP2-TF80HB□(JB/JF)100						155	320.5		

ZP2-TF¹⁰⁰₁₂₅HB□^{JB}_{JF}□

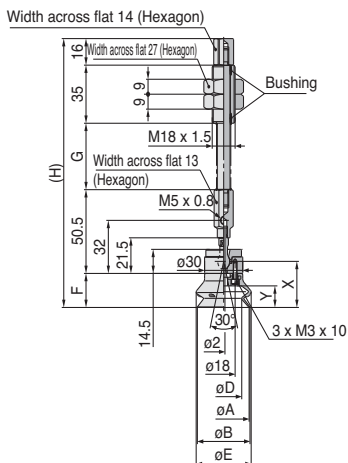


Dimensions

Model	A	B	D	E	F	G	H	X	Y
ZP2-TF100HB□(JB/JF)25						44	221		
ZP2-TF100HB□(JB/JF)50	100	103	69	107	47.5	80	257	57.6	35.5
ZP2-TF100HB□(JB/JF)75						120	297		
ZP2-TF100HB□(JB/JF)100						155	332		
ZP2-TF125HB□(JB/JF)25						44	229.5		
ZP2-TF125HB□(JB/JF)50	125	129	89	135	56	80	265.5	66.1	44
ZP2-TF125HB□(JB/JF)75						120	305.5		
ZP2-TF125HB□(JB/JF)100						155	340.5		

Dimensions: With Buffer

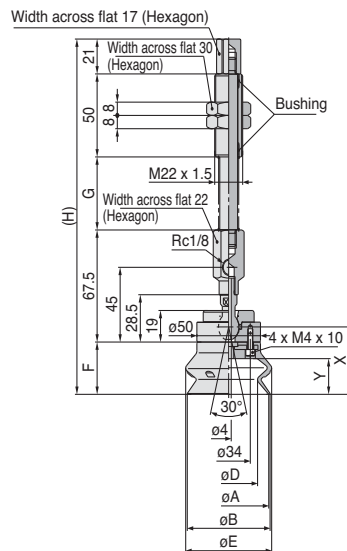
ZP2-XF⁴⁰₅₀HB□^{JB}_{JF}□



Dimensions

Model	A	B	D	E	F	G	H	X	Y
ZP2-XF40HB□(JB/JF)25						40	162		
ZP2-XF40HB□(JB/JF)50	40	42	28	43	20.5	75	197	27.8	13
ZP2-XF40HB□(JB/JF)75						111	233		
ZP2-XF50HB□(JB/JF)25						40	165.5		
ZP2-XF50HB□(JB/JF)50	50	52	36	54	24	75	200.5	31.3	16.5
ZP2-XF50HB□(JB/JF)75						111	236.5		

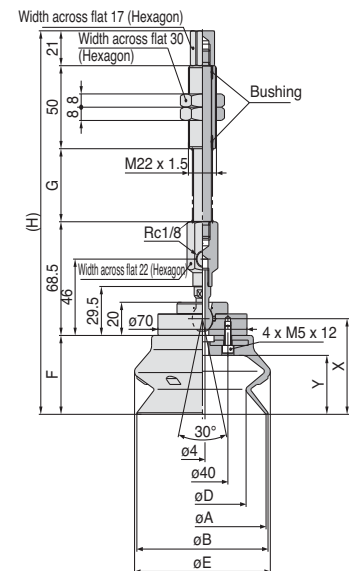
ZP2-XF⁶³₈₀HB□^{JB}_{JF}□



Dimensions

Model	A	B	D	E	F	G	H	X	Y
ZP2-XF63HB□(JB/JF)25						44	214		
ZP2-XF63HB□(JB/JF)50	63	65	46	68	31.5	80	250	40.6	21.5
ZP2-XF63HB□(JB/JF)75						120	290		
ZP2-XF63HB□(JB/JF)100						155	325		
ZP2-XF80HB□(JB/JF)25						44	219.5		
ZP2-XF80HB□(JB/JF)50	80	83	58	85	37	80	255.5	46.1	27.5
ZP2-XF80HB□(JB/JF)75						120	295.5		
ZP2-XF80HB□(JB/JF)100						155	330.5		

ZP2-XF¹⁰⁰₁₂₅HB□^{JB}_{JF}□



Dimensions

Model	A	B	D	E	F	G	H	X	Y
ZP2-XF100HB□(JB/JF)25						44	231		
ZP2-XF100HB□(JB/JF)50	100	103	69	107	47.5	80	267	57.6	35.5
ZP2-XF100HB□(JB/JF)75						120	307		
ZP2-XF100HB□(JB/JF)100						155	342		
ZP2-XF125HB□(JB/JF)25						44	239.5		
ZP2-XF125HB□(JB/JF)50	125	129	89	135	56	80	275.5	66.1	44
ZP2-XF125HB□(JB/JF)75						120	315.5		
ZP2-XF125HB□(JB/JF)100						155	350.5		



Vacuum Pad

Series ZP

Pad Diameter / size	Standard Design	Heavy duty	Ball joint type
	{ZPT series}	{ZPT series}	{ZPT series}
2mm	○		
4mm	○		
6mm	○		
8mm	○		
10mm	○		○
13mm	○		○
16mm	○		○
20mm	○		○
25mm	○		○
32mm	○		○
40mm	○	○	○
50mm	○	○	○
63mm		○	
80mm		○	
100mm		○	
125mm		○	
2mm x 4mm elliptical	○		
3.5mm x 7mm elliptical	○		
4mm x 10mm elliptical	○		

Features

Buffer available?	○	○	○
Threaded vacuum connection?	○	○	○
One touch vacuum connection? (direct tube fitting)	○ (Buffer type only)		○
See Page	1393	1404	1408

Features

- Range of diameters from 2mm to 125mm plus elliptical pads.
- Choice of 5 different pad shapes and 6 different materials.
- Solid stem or buffer, to cater for varying workplace heights, can be selected.
- Rigid pad attachment or ball joint types.
- Wide variations of entry direction (top or side) and vacuum connection (threaded or one touch).
- Replacement pad are available.



Identification of pads

1. Size

Pads are identified by diameter, which is measured at the inside edge of the rim, i.e. the effective diameters in contact with the material.

2. Materials

Pads are available in several materials, these are identified by colour.

Pad material

NBR (Black), Silicon rubber (White), Urethane rubber (Brown), Fluoro rubber (Black with green mark), Conductive NBR (Black with one white mark), Conductive silicon rubber (Black with two white marks)

The different materials have different chemical resistance for different environments and applications. The table below gives a guide to this.

Pad Material and Characteristics

⊙: Little or no influence ○: Can be used depending on conditions X: Not suitable

Characteristics	Durometer HS (5)	Operating temperature range (°C)	Oil resistance gasoline	Oil resistance benzol	Base resistance	Acid resistance	Weatherability	Ozone resistance	Abrasion resistance	Waterproof	Solvent resistance (Benzene, toluene)
NBR	50	0 to 120	⊙	X	○	○	X	X	⊙	○	X
Silicon rubber	40	-30 to 200	X	X	○	X	⊙	⊙	X	○	X
Urethane rubber	60	0 to 60	⊙	X	X	X	○	⊙	⊙	X	X
Fluoro rubber	60	0 to 250	⊙	⊙	X	⊙	⊙	⊙	○	⊙	⊙
Conductive NBR	50	0 to 100	○	X	○	X	○	X	○	○	X
Conductive silicon rubber	50	-10 to 200	X	X	○	X	⊙	⊙	X	○	X

* The above table covers only general characteristics of subject rubber materials. Pad materials used by SMC pass the JIS standards; however the actual performance depends on operating conditions.

3. Pad shape

Pads are available in several shapes, to suit different substrates.

Pad form (Compatible with all models)



Pad diameter	2 x 4	3.5 x 7	4 x 10	ø2	ø4	ø6	ø8	ø10	ø13	ø16	ø20	ø25	ø32	ø40	ø50
Flat	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Flat with ribs	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
Deep	—	—	—	—	—	—	—	●	●	●	—	●	●	●	—
Bellows	—	—	—	—	—	●	●	●	●	●	●	●	●	●	●
Thin flat	—	—	—	—	—	—	—	●	●	●	—	—	—	—	—
Thin flat with ribs	—	—	—	—	—	—	—	●	●	●	—	—	—	—	—



How to Order ZP

The ZP Series can be ordered as complete assemblies, i.e. the pad, holder and stem/ buffer are pre-assembled.

Alternatively, the individual components for a new assembly can be specified and ordered. Assembly takes a few moments only and this route may give a much faster delivery of the completed item if the finished assembly is not ready to ship. The part number breakdowns of the components are shown on the following pages.

In the event of wear or damage, the components (Pads, holders, stems, etc) are available individually.

Pads with ball joint (ZPT/ZPR ball joint) are different, because the adaptor and cap are unique for this range. Replacements pads are available but loose adaptors cannot be purchased. Buffer assemblies are common to the "fixed" ZPT/ZPR Series.

How to order - Spare Pads (rubber part only)

Note: The part numbers on this page are for pads (rubber)only with locking rings
For complete assemblies, see later pages.

Standard Pads

ZP 10 U N

Pad dia. [mm]		Material	
02	ø2	N	NBR
04	ø4	S	Silicon rubber
06	ø6	U	Urethane rubber
08	ø8	F	Fluoro rubber
10	ø10	GN	Conductive NBR (ø2 to ø16)
13	ø13	GS	Conductive silicon rubber (ø2 to ø16)
16	ø16		
20	ø20	Pad type	
25	ø25	U	Flat
32	ø32	C	Flat with ribs
40	ø40	D	Deep
50	ø50	B	Bellows
		UT	Thin flat (ø10 - ø16)
		CT	Thin flat with ribs(ø10 - ø16)

How to order - Elliptical Pads

ZP 2004 U N

Pad diameter		Material	
2004	2 x 4 (Breadth x Length)	N	NBR
3507	3.5 x 7	S	Silicon rubber
4010	4 x 10	U	Urethane rubber
		F	Fluoro rubber
		GN	Conductive NBR
		GS	Conductive silicon rubber

Pad type	
U	Flat

How to order - Heavy Duty Bellows Pads

ZP 40 HB N

Pad diameter [mm]		Material	
40	ø40	N	NBR
50	ø50	S	Silicon rubber
63	ø63	U	Urethane rubber
80	ø80	F	Fluoro rubber
100	ø100	E	EPR
125	ø125	Pad type	
		HB	Heavy duty bellows pad

How to order - Heavy Duty Flat Pads

ZP 40 H N

Pad dia. [mm]		Material	
40	ø40	N	NBR
50	ø50	S	Silicon rubber
63	ø63	U	Urethane rubber
80	ø80	F	Fluoro rubber
100	ø100	E	EPR
125	ø125	Pad type	
		H	Heavy duty pad

How to order - Spare Lock Rings

ZPL 1

Applicable pad dia. [mm]	
1	ø10 to ø16
2	ø20 to ø32
3	ø40, ø50
F	ø40, ø50 Ball joint type

How to order - Ball Joint Pads

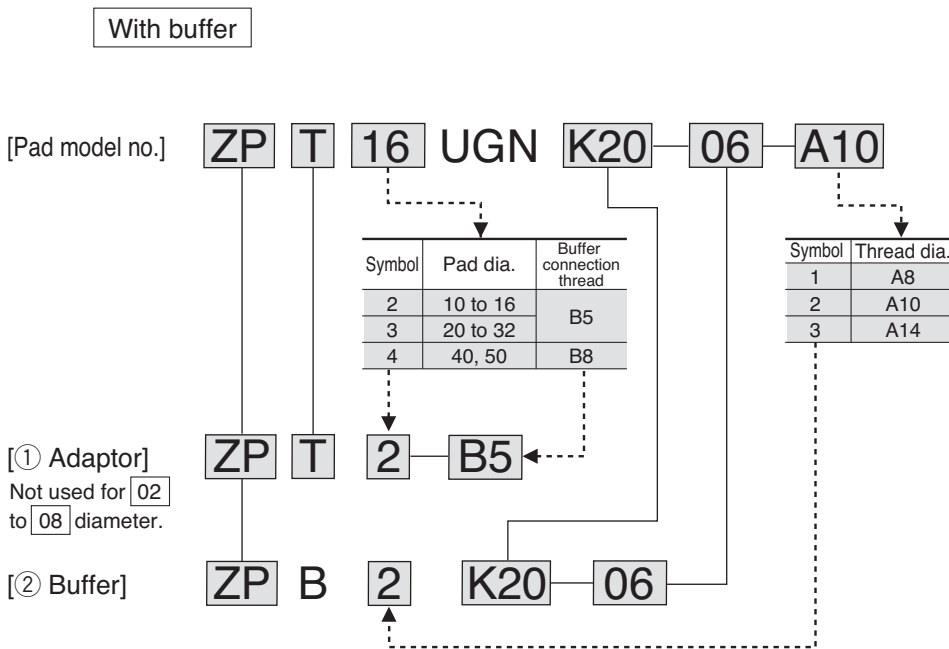
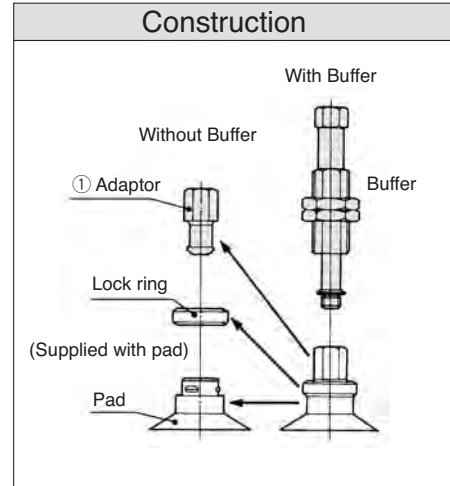
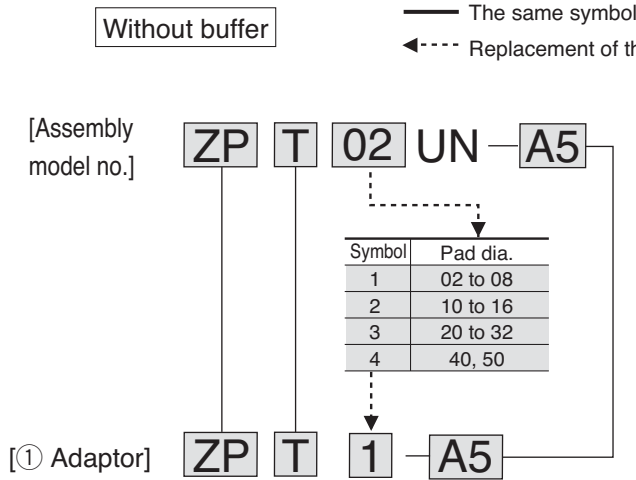
ZP 10 F GN

Pad diameter [mm]		Material	
10	ø10	N	NBR
13	ø13	S	Silicon rubber
16	ø16	U	Urethane rubber
20	ø20	F	Fluoro rubber
25	ø25	GN	Conductive NBR (ø10-ø16 only)
32	ø32	GS	Conductive silicon rubber(ø10-ø16 only)
40	ø40	Pad type	
50	ø50	F	Ball joint type

Note) Pads are exclusively ball joint type and are not interchangeable with other pads.

Component Parts: Adaptor/Buffer (Series ZPT)

Appropriate adaptor or buffer can be selected for the currently used pad model.



* Refer to ø2 to ø8 for Thin flat, Thin flat with ribs, and Elliptic type.

Using this information, the assembly part number can be broken down into components

Examples:

Without buffer
 Assembly ZPT08UF-A6
 Breaks down to:
 Pad ZP08UF
 Adaptor ZPT1-A6

With buffer
 Assembly ZPT25BSJ50-B5-A10
 Breaks down to:
 Pad ZP25BS
 Adaptor ZPT3-B5
 Buffer ZPB2J50-06



How to Order ZPT Standard Pads

Type	Without buffer		With buffer		
	Vacuum entry port	Mounting	Vacuum entry port	Mounting	
Series ZPT Vertical vacuum entry Pads diameter 2mm to 50mm	Male thread	Male thread	Female thread	Buffer body	
		Female thread		Buffer body	
	Female thread	Female thread	One-touch fitting	Buffer body	

Series ZPT Without buffer



ZPT 02 U N - A5

Pad diameter [mm]

2004	2 x 4
3507	3.5 x 7
4010	4 x 10
02	ø2
04	ø4
06	ø6
08	ø8
10	ø10
13	ø13
16	ø16
20	ø20
25	ø25
32	ø32
40	ø40
50	ø50

Pad type
(Refer to "Table (1)" for availability.)

U	Flat
C	Flat with ribs
D	Deep
B	Bellows
UT	Thin flat
CT	Thin flat with ribs

Table (1) Pad Diameter/Pad Type

Type	Diameter [mm]														
	2 x 4	3.5 x 7	4 x 10	2	4	6	8	10	13	16	20	25	32	40	50
Flat	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Flat with ribs	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
Deep	—	—	—	—	—	—	—	●	—	●	—	●	—	●	—
Bellows	—	—	—	—	—	●	●	●	●	●	●	●	●	●	●
Thin flat	—	—	—	—	—	—	—	●	●	●	●	—	—	—	—
Thin flat with ribs	—	—	—	—	—	—	—	●	●	●	—	—	—	—	—

Connection	Symbol	Thread diameter	Vacuum entry/Mounting thread diameter			
			ø2 to ø8 2 x 4, 3.5 x 7, 4 x 10 ø10 to ø16 (Thin section series)	ø10 to ø16	ø20 to ø32	ø40, ø50
Male thread	A5	M5	●	●	—	—
	A6	M6	●	●	●	●
	A8	M8	—	—	●	●
	B4	M4	●	—	—	—
Female thread	B5	M5	●	●	●	—
	B6	M6	—	●	●	●
	B8	M8 x 1.25	—	—	●	●
	B01	1/8	—	●	●	●

Material

N	NBR
S	Silicon rubber
U	Urethane rubber
F	Fluoro rubber
GN	Conductive NBR (ø2 to ø16)
GS	Conductive silicon rubber (ø2 to ø16)

Product Recommendation



Stocked items for fast delivery

ZPT*UN-□	ZPT**BN-□	ZPT***CN-□
ZPT*US-□	ZPT**BS-□	ZPT***CS-□

- * Pad diameters ø2 to ø16
- ** Pad diameters ø6 to ø16
- *** ø10 to ø16
- A5, B5



Stocked items for fast delivery

ZPT*UN-□□□	ZPT*BN-□	ZPT*CN-□
ZPT**UN-□□	ZPT*BS-□	ZPT*CS-□
ZPT*US-□		

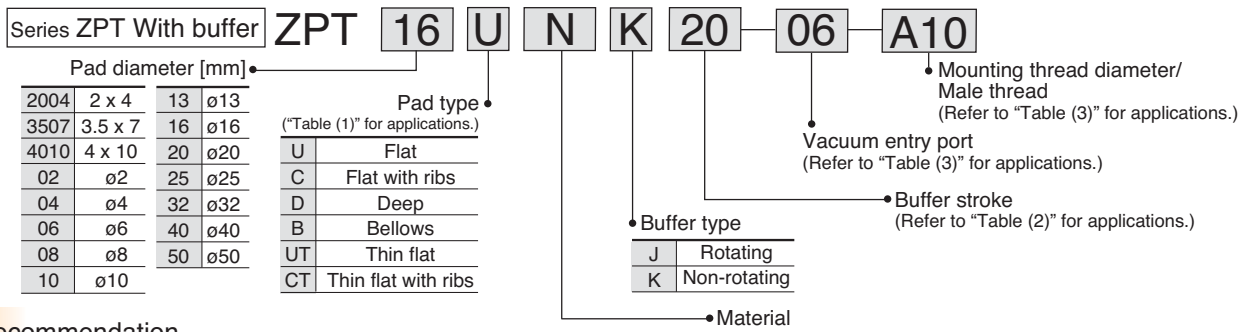
- * Pad diameters ø20 to ø50
- ** Pad diameters ø20 to ø32
- *** ø10 to ø16
- B01
- B5, B6
- A6, B8, B01



Accessories and Related Products

- Series V100 - 3 Port Valve - page 353
- Series ZL - One-stage Ejector - page 1360
- Series ZB - Modular Ejector - page 1380
- Series IRV - Vacuum Regulator - www.smc.eu
- Series ITV209 - Electronic Vacuum Regulator - page 1119
- Series ZFZ - Air Suction Filter - www.smc.eu
- Series ZP2 - Vacuum Pad - page 1414
- Series GZ - Pressure Gauge for Vacuum - www.smc.eu
- Series PFM - Flow Switch - page 1298
- Series ZSE40A(F)/ISE40A - Vacuum Switch - page 1283
- Series AC - Air Preparation - page 1076
- Series TU - Tubing - page 1223
- Series KQB2 - Fitting - page 1212

How to Order ZPT Standard Pads



Product Recommendation



Stocked items for fast delivery

ZPT02UNK6-06-A8	ZPT08UNK6-04-A8	ZPT13CNK10-B5-A10	ZPT20BNK10-B5-A10	ZPT40UNK10-08-A14
ZPT02UNK6-B5-A8	ZPT08BNK6-B5-A8	ZPT13BNK10-B5-A10	ZPT25UNK10-06-A10	ZPT40CNK10-08-A14
ZPT04UNK6-04-A8	ZPT10UNK10-06-A10	ZPT16UNK10-06-A10	ZPT25CNK10-06-A10	ZPT40CNK10-B01-A14
ZPT04UNK6-06-A8	ZPT10USK10-06-A10	ZPT16USK10-06-A10	ZPT25CNK10-B5-A10	ZPT40BNK10-06-A14
ZPT04UNK6-B5-A8	ZPT10USK10-06-A10	ZPT16CNK10-06-A10	ZPT25BNK10-06-A10	ZPT40BNK10-B01-A14
ZPT04USK6-04-A8	ZPT10CNK10-06-A10	ZPT16CNK10-B5-A10	ZPT25BNK10-B5-A10	ZPT50UNK10-06-A14
ZPT04USK6-B5-A8	ZPT10CNK10-B5-A10	ZPT16BNK10-06-A10	ZPT32UNK10-06-A10	ZPT50UNK10-08-A14
ZPT06UNK6-04-A8	ZPT10BNK10-06-A10	ZPT16BNK10-B5-A10	ZPT32UNK10-B5-A10	ZPT50CNK10-B01-A14
ZPT06UNK6-06-A8	ZPT10BNK10-B5-A10	ZPT20UNK10-06-A10	ZPT32CNK10-B5-A10	ZPT50BNK10-06-A14
ZPT06UNK6-B5-A8	ZPT10BSK10-06-A10	ZPT20USK10-06-A10	ZPT32BNK10-06-A10	
ZPT06BNK6-06-A8	ZPT10BSK10-B5-A10	ZPT20CNK10-B5-A10	ZPT32BNK10-B5-A10	
ZPT06BNK6-B5-A8	ZPT13CUJ10-B5-A10	ZPT20BNK10-06-A10	ZPT40UNK10-06-A14	

Tables

Table (1) Pad Diameter/Pad Type

Type \ Diameter [mm]	2 x 4	3.5 x 7	4 x 10	2	4	6	8	10	13	16	20	25	32	40	50
Flat	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
Flat with ribs	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
Deep	—	—	—	—	—	—	—	●	—	●	—	●	—	●	—
Bellows	—	—	—	—	—	●	●	●	●	●	●	●	●	●	●
Thin flat	—	—	—	—	—	—	—	●	●	—	—	—	—	—	—
Thin flat with ribs	—	—	—	—	—	—	—	●	●	●	—	—	—	—	—

Table (2) Pad Diameter/Stroke

Stroke \ Diameter [mm]	Diameter [mm]			Thin flat/Thin flat with ribs														
	2 x 4	3.5 x 7	4 x 10	2	4	6	8	10	13	16	10	13	16	20	25	32	40	50
6	●	●	●	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
10	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
15	●	●	●	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
20	—	—	—	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
25	●	●	●	●	●	●	●	●	●	●	—	—	—	—	—	—	—	—
30	—	—	—	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●
40	—	—	—	—	—	—	—	—	—	—	●	●	●	●	●	●	—	—
50	—	—	—	—	—	—	—	—	—	—	●	●	●	●	●	●	●	●

Table (3) Vacuum Entry/Mounting Thread Diameter

Connection		Symbol	Thread dia./Port size	2 x 4, 3.5 x 7, 4 x 10 Thin section series ø10 to ø16	ø10 to ø32	ø40, ø50
Vacuum entry	Female thread	B3	M3	●	—	—
		B5	M5	●	●	●
		B01	1/8	—	—	●
	One-touch fitting	04	ø4 tube	●	●	—
		06	ø6 tube	●	●	●
	08	ø8 tube	—	—	●	
Mounting	Male thread	A8	M8 x 1	●	—	—
		A10	M10 x 1	—	●	—
		A14	M14 x 1	—	—	●

Pad Types

Pad form	Flat	Flat with ribs	Deep	Bellows	Thin flat/Thin flat with ribs
Pad diameter [mm]	2, 4, 6, 8, 2 x 4, 3.5 x 7, 4 x 10, 10, 13, 16, 20, 25, 32, 40, 50	10, 13, 16, 20, 25, 32, 40, 50	10, 16, 25, 40	6, 8, 10, 13, 16, 20, 25, 32, 40, 50	10, 13, 16
Material (Color)	NBR (Black), Silicon rubber (White), Urethane rubber (Brown), Fluoro rubber (Black with green mark) Conductive NBR (Black with one white mark), Conductive silicon rubber (Black with two white marks)				
Durometer	NBR (50), Silicon rubber (40), Urethane rubber/Fluoro rubber (60) Conductive NBR (50), Conductive silicon rubber (50)				



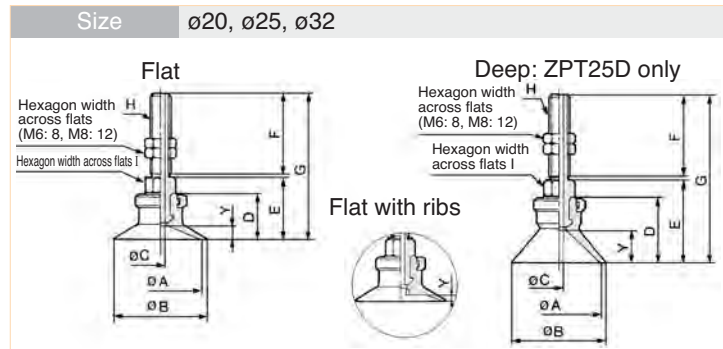
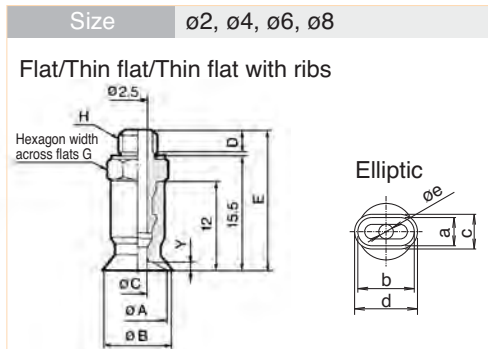
For more product options and details see our specific catalogues or on-line information.

Also Available

Type	Without buffer			With buffer		
	Vacuum entry port	Mounting		Vacuum entry port	Mounting	
Series ZPY Side vacuum entry Pad diameters 2mm to 50mm	Barb fitting	Male thread		Barb fitting	Buffer body	
	Barb fitting	Female thread				

Dimensions

Connection	Male thread	Pad Form	Flat/Flat with ribs/Deep/Thin flat/Thin flat with ribs/Elliptic
Vacuum Entry Port	Vertical	Mounting	Use connection for vacuum



Flat/Thin Flat/Thin Flat with Ribs

Model	ϕA	ϕB	ϕC	H: M5			H: M6 x 1			Y	
				D	E	G	D	E	G		
ZPT02U	2	2.6	1.2	2.5	3	19	7	4	20	8	0.5
ZPT04U	4	4.8	1.6								0.8
ZPT06U	6	7	1								
ZPT08U	8	9	1								
ZPT10UT	10	11	1.5								
ZPT13UT	13	14	0.8								
ZPT16UT	16	17	1								
ZPT10CT	10	11	0.8								
ZPT13CT	13	14	1								
ZPT16CT	16	17	1								

Flat/Flat with Ribs

Model	ϕA	ϕB	D	H: M6					H: M8 x 1					Y						
				ϕC	E	F	G	I	ϕC	E	F	G	I	Flat	Flat with ribs					
ZPT20 ^U _C	20	23	14	3	19	25	45	8	3.5	24	15	40	12	4	1.7					
ZPT25 ^U _C	25	28	19.5													45.5	24.5	40.5	4.5	2.3
ZPT32 ^U _C	32	35	14.5													19.5	45.5	24.5	40.5	4.5

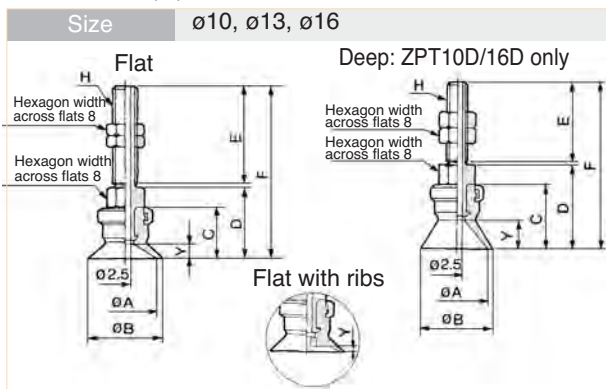
Deep

Model	ϕA	ϕB	D	H: M6					H: M8 x 1					Y
				ϕC	E	F	G	I	ϕC	E	F	G	I	
ZPT25D	25	28	20	3	25	25	51	8	3.5	30	15	46	12	10

Elliptic

Model	a	b	c	d	ϕe	Y
ZPT2004U	2	4	2.6	4.6	1.2	0.3
ZPT3507U	3.5	7	4.3	7.8	1.8	0.5
ZPT4010U	4	10	5	11	2	0.8

* Dimensions of D, E, G are the same.

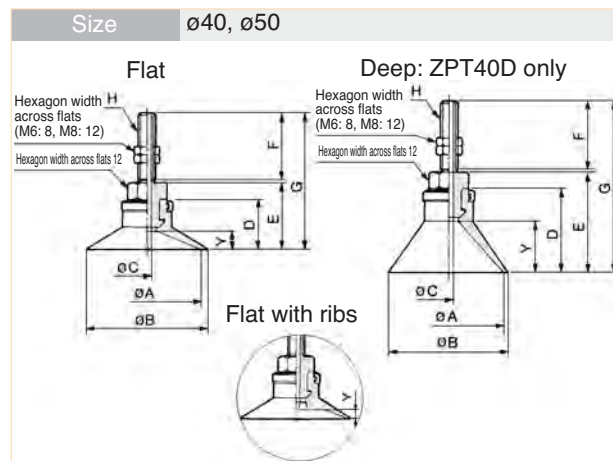


Flat/Flat with Ribs

Model	ϕA	ϕB	C	D	H: M5		H: M6		Y		
					E	F	E	F	Flat	Flat with ribs	
ZPT10 ^U _C	10	12	12	17	20	38	25	43	3	1.7	
ZPT13 ^U _C	13	15	12	17							1.8
ZPT16 ^U _C	16	18	12.5	17.5							38.5

Deep

Model	ϕA	ϕB	C	D	H: M5		H: M6		Y
					E	F	E	F	
ZPT10D	10	12	15	20	20	41	25	46	6
ZPT16D	16	18	16	21	20	42	25	47	7



Flat/Flat with Ribs

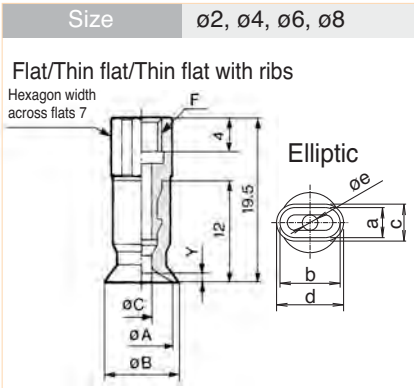
Model	ϕA	ϕB	D	E	H: M6			H: M8 x 1			Y	
					ϕC	F	G	ϕC	F	G	Flat	Flat with ribs
ZPT40 ^U _C	40	43	18.5	24.5	3	25	50.5	4.5	15	40.5	6.5	3.3
ZPT50 ^U _C	50	53	19.5	25.5								

Deep

Model	ϕA	ϕB	D	E	H: M6			H: M8 x 1			Y
					ϕC	F	G	ϕC	F	G	
ZPT40D	40	43	29	35.5	3	25	61	4.5	15	51	17

Dimensions

Connection	Female thread	Pad Form	Flat/Flat with ribs/Deep
Vacuum Entry Port	Vertical	Mounting	Use connection for vacuum entry

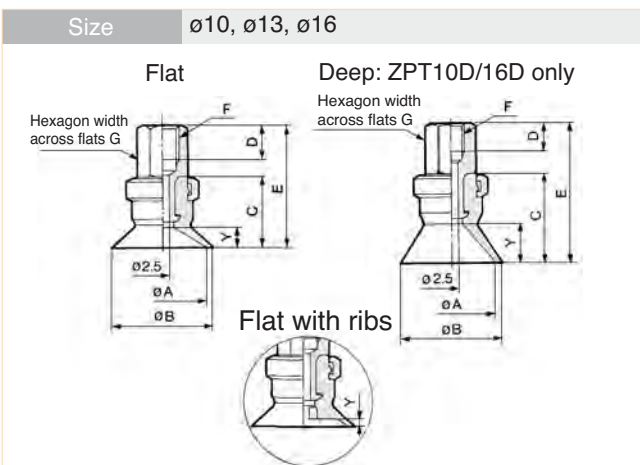


Flat

Model	$\varnothing A$	$\varnothing B$	C	F	Y
ZPT02U	2	2.6	1.2	M4	0.5
ZPT04U	4	4.8	1.6		0.8
ZPT06U	6	7	2.5		1
ZPT08U	8	9		M5	1.5
ZPT10UT	10	11			0.8
ZPT13UT	13	14	1	M5	1
ZPT16UT	16	17			0.8
ZPT10CT	10	11			1
ZPT13CT	13	14			
ZPT16CT	16	17			

Elliptic

Model	a	b	c	d	oe	Y
ZPT2004U	2	4	2.6	4.6	1.2	0.3
ZPT3507U	3.5	7	4.3	7.8	1.8	0.5
ZPT4010U	4	10	5	11	2	0.8

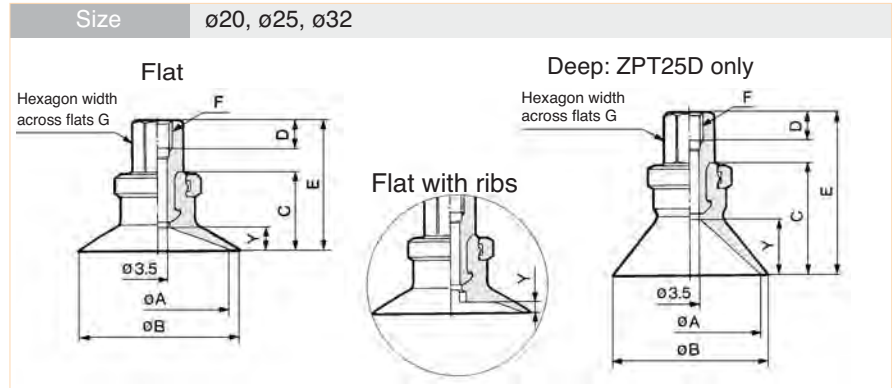


Flat/Flat with Ribs

Model	$\varnothing A$	$\varnothing B$	C	F: M5			F: M6			F: 1/8			Y	
				D	E	G	D	E	G	D	E	G	Flat	Flat with ribs
ZPT10 _C	10	12	12	5	21	8	6	21	8	6.2	27	12	3	1.7
ZPT13 _C	13	15	15	5	21	8	6	21	8	6.2	27	12	3	1.8
ZPT16 _C	16	18	12.5	5	21.5	8	6	21.5	8	6.2	27.5	12	3.5	1.2

Deep

Model	$\varnothing A$	$\varnothing B$	C	F: M5			F: M6			F: 1/8			Y
				D	E	G	D	E	G	D	E	G	
ZPT10D	10	12	15	5	24	8	6	24	8	6.2	30	12	6
ZPT16D	16	18	16	5	25	8	6	25	8	6.2	31	12	7

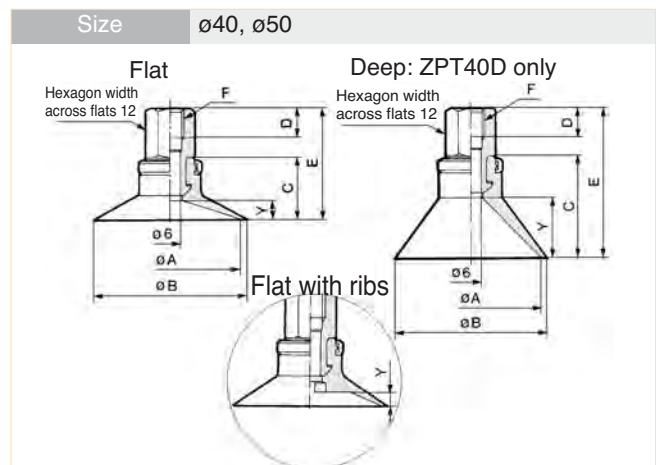


Flat/Flat with Ribs

Model	$\varnothing A$	$\varnothing B$	C	F: M5			F: M6			F: M8 x 1.25			F: 1/8			Y	
				D	E	G	D	E	G	D	E	G	D	E	G	Flat	Flat with ribs
ZPT20 _C	20	23	14	5	23	8	6	23	8	8	29	12	6.2	29	12	4	1.7
ZPT25 _C	25	28	14	5	23.5	8	6	23.5	8	8	29.5	12	6.2	29.5	12	4.5	1.8
ZPT32 _C	32	35	14.5	5	23.5	8	6	23.5	8	8	29.5	12	6.2	29.5	12	4.5	2.3

Deep

Model	$\varnothing A$	$\varnothing B$	C	F: M5			F: M6			F: M8 x 1.25			F: 1/8			Y
				D	E	G	D	E	G	D	E	G	D	E	G	
ZPT25D	25	28	20	5	29	8	6	29	8	8	35	12	6.2	35	12	10



Flat/Flat with Ribs

Model	$\varnothing A$	$\varnothing B$	C	F: M6			F: M8 x 1.25			F: 1/8			Y	
				D	E	G	D	E	G	D	E	G	Flat	Flat with ribs
ZPT40 _C	40	43	18.5	6	27	8	6	27	8	6.2	32	6.5	3.3	
ZPT50 _C	50	53	19.5	6	27	8	6	27	8	6.2	33	7.5	3.8	

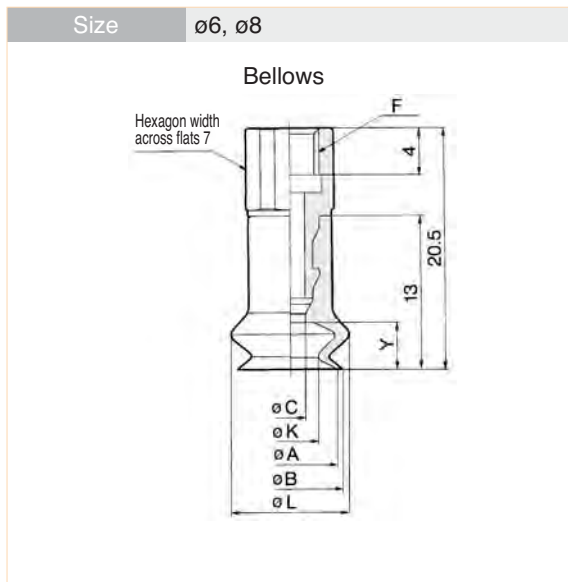
Deep

Model	$\varnothing A$	$\varnothing B$	C	F: M6			F: M8 x 1.25			F: 1/8			Y
				D	E	G	D	E	G	D	E	G	
ZPT40D	40	43	29	6	27	8	6	27	8	6.2	32	6.5	17

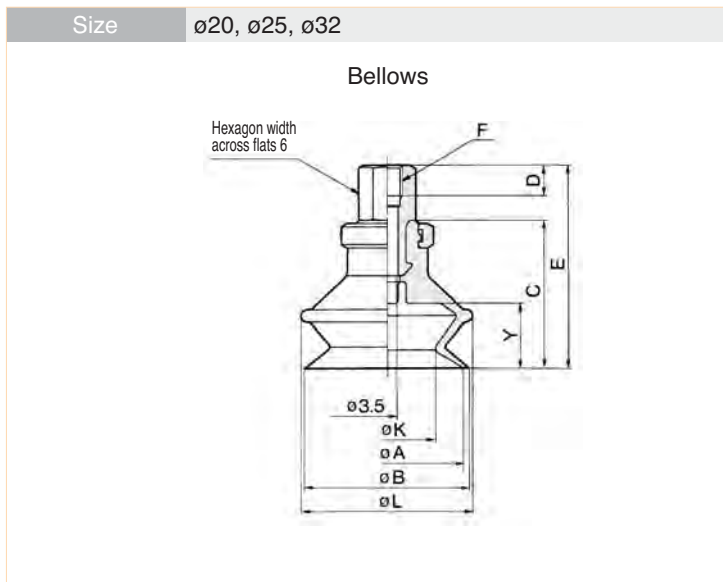


Dimensions

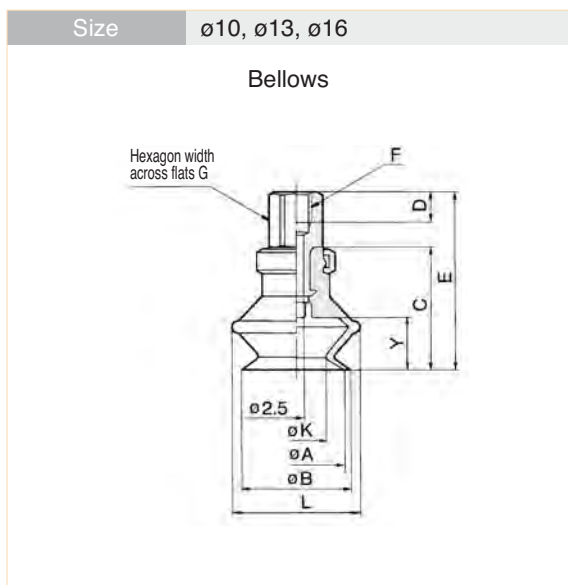
Connection	Female thread	Pad Form	Bellows
Vacuum Entry Port	Vertical	Mounting	Use connection for vacuum entry



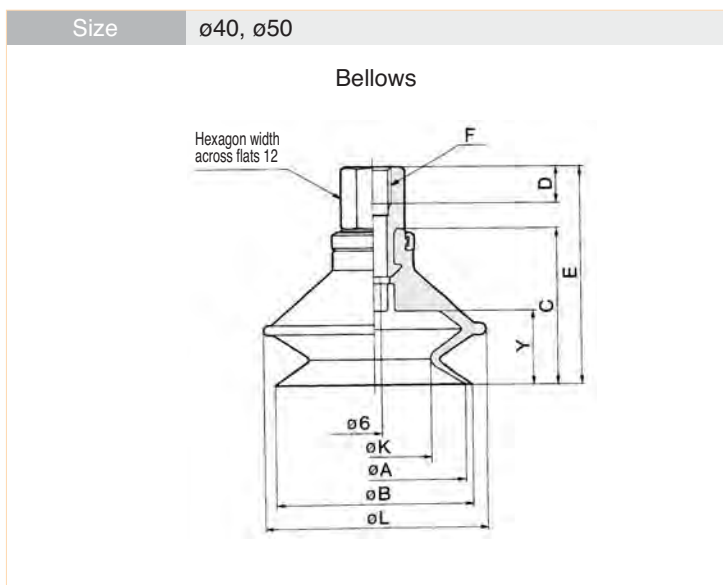
Model	ϕA	ϕB	ϕC	F	ϕK	ϕL	Y
ZPT06B	6	7	2.5	M4	3.3	9.1	4
ZPT08B	8	9		M5	4.7	10.1	



Model	ϕA	ϕB	ϕC	F: M5			F: M6			F: M8 x 1.25			F: 1/8			ϕK	ϕL	Y
				D	E	G	D	E	G	D	E	G	D	E	G			
ZPT20B	20	22	23.5		32.5			32.5	8		38.5			38.5	12.4	25	10.5	
ZPT25B	25	27	24	5	33	8	6	33	8	8	39	12	6.2	39	12	15.6	28	10.5
ZPT32B	32	34	29		38			38			44			44		18.9	37	14



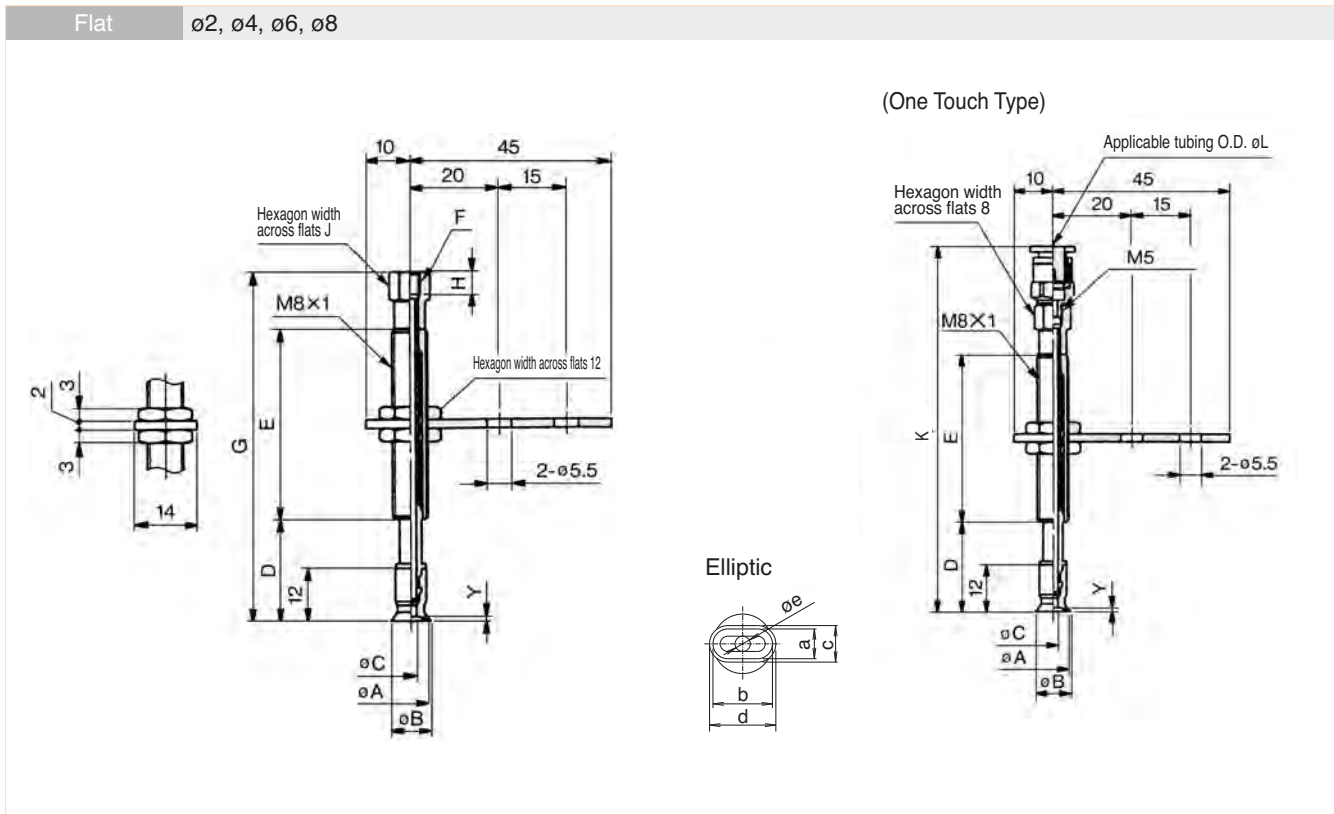
Model	ϕA	ϕB	ϕC	F: M5			F: M6			F: 1/8			ϕK	ϕL	Y
				D	E	G	D	E	G	D	E	G			
ZPT10B	10	12	16		25			25			31		5.5	13.8	5.5
ZPT13B	13	15	18.5	5	27.5	8	6	27.5	8	6.2	33.5	12	8.7	19	7.5
ZPT16B	16	18	20		29			29			35		9.9	21	8.5



Model	ϕA	ϕB	ϕC	F: M6			F: M8 x 1.25			F: 1/8			E	ϕK	ϕL	Y
				D	E	G	D	E	G	D	E	G				
ZPT40B	40	43	34										47.5	24.4	48	16
ZPT50B	50	53	38										51.5	32.4	57	19

Dimensions

Connection	Female thread (Buffer)	Pad Form	Flat/Thin flat/Thin flat with ribs/Elliptic
Vacuum Entry Port	Vertical	Mounting	Buffer body



Flat					Elliptic							Thin Flat/Thin Flat with Ribs				
Model	A	B	C	Y	Model	a	b	c	d	øe	Y	Model	A	B	C	Y
ZPT02U□□□□□-B□-A8	2	2.6	1.2	0.5	ZPT2004U	2	4	2.6	4.6	1.2	0.3	ZPT10UT	10	11	2.5	1
ZPT04U□□□□□-B□-A8	4	4.8	1.6	0.8	ZPT3507U	3.5	7	4.3	7.8	1.8	0.5	ZPT13UT	13	14		1.5
ZPT06U□□□□□-B□-A8	6	7	2.5		ZPT4010U	4	10	5	11	2	0.8	ZPT16UT	16	17		0.8
ZPT08U□□□□□-B□-A8	8	9		1	ZPT10CT	10	11	1	ZPT13CT	13	14					
				ZPT16CT	16	17										

Dimensions by Stroke

Model	D	E	F: M3			F: M5			L04	L06
			G	H	J	G	H	J	K	K
ZPT□□□□□□ 6-B□-A8	18	15	44	3	6	46	5	8	60	61
ZPT□□□□□□10-B□-A8	23	43	77			79			93	94
ZPT□□□□□□15-B□-A8	28		82			84			98	99
ZPT□□□□□□25-B□-A8	38		92			94			108	109

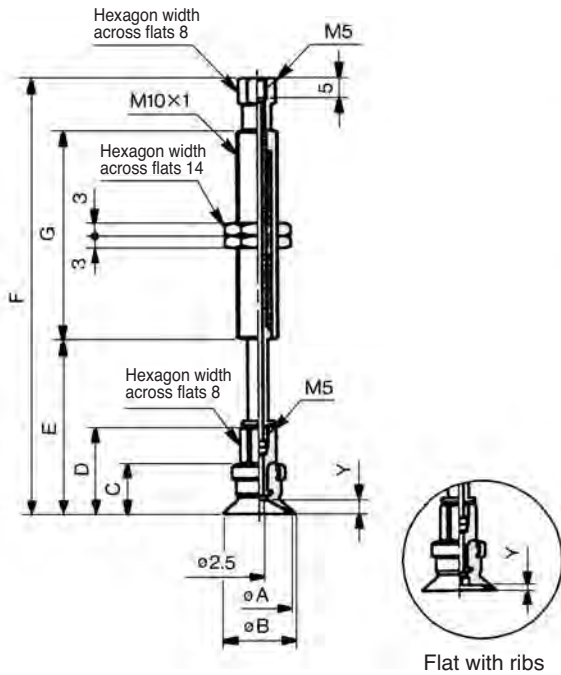
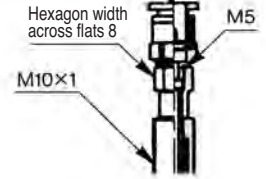


Dimensions

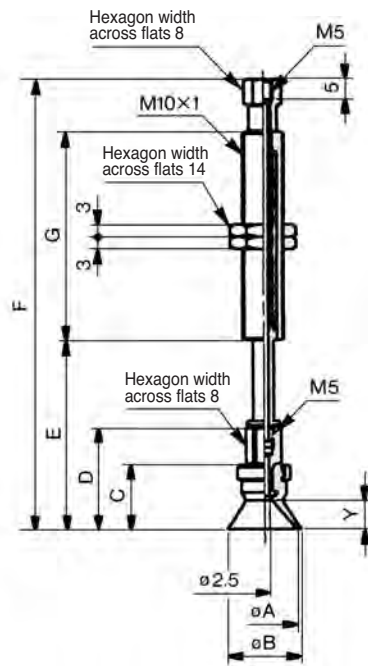
Connection	Female thread (Buffer)	Pad Form	Flat/Flat with ribs/Deep
Vacuum Entry Port	Vertical	Mounting	Buffer body
Flat/Flat with ribs	ø10, ø13, ø16	Deep	ø10, ø16

One Touch Type

Applicable tubing O.D. øL



Flat with ribs



Flat/Flat with Ribs

Model	A	B	C	D	Y	
					Flat	Flat with ribs
ZPT10□□□□□□□□-B5-A10	10	12	12	21	3	1.7
ZPT13□□□□□□□□-B5-A10	13	15				1.8
ZPT16□□□□□□□□-B5-A10	16	18	12.5	21.5	3.5	1.2

Deep

Model	A	B	C	D	Y
ZPT10D□□□□□□□□-B5-A10	10	12	15	24	6
ZPT16D□□□□□□□□-B5-A10	16	18	16	25	7

Dimensions by Stroke

Model	ø10, ø13		ø16		G
	E	F	E	F	
ZPT□□□□□□□□10-B5-A10	32.5	68.5	33	69	51
ZPT□□□□□□□□20-B5-A10	42.5	106.5	43	107	
ZPT□□□□□□□□30-B5-A10	52.5	116.5	53	117	
ZPT□□□□□□□□40-B5-A10	62.5	152.5	63	153	77
ZPT□□□□□□□□50-B5-A10	72.5	162.5	73	163	77

Dimensions by Stroke

Model	ø10		ø16		G
	E	F	E	F	
ZPT□□□□□□□□10-B5-A10	35.5	71.5	36.5	72.5	51
ZPT□□□□□□□□20-B5-A10	45.5	109.5	46.5	110.5	
ZPT□□□□□□□□30-B5-A10	55.5	119.5	56.5	120.5	
ZPT□□□□□□□□40-B5-A10	65.5	155.5	66.5	156.5	77
ZPT□□□□□□□□50-B5-A10	75.5	165.5	76.5	166.5	

One Touch Type

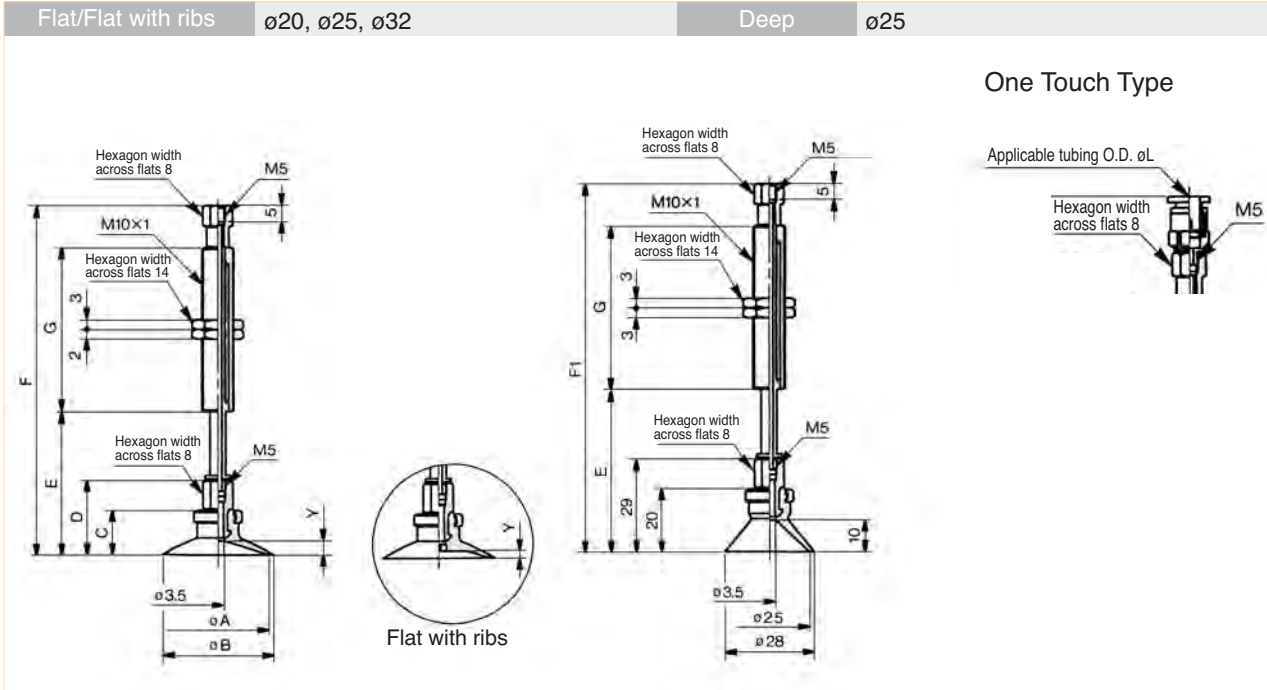
Model	ø10, ø13		ø16	
	K		K	
	L: ø4	L: ø6	L: ø4	L: ø6
ZPT□□□□□□□□10-0□-A10	82.5	83.5	83	84
ZPT□□□□□□□□20-0□-A10	120.5	121.5	121	122
ZPT□□□□□□□□30-0□-A10	130.5	131.5	131	132
ZPT□□□□□□□□40-0□-A10	166.5	167.5	167	168
ZPT□□□□□□□□50-0□-A10	176.5	177.5	177	178

One Touch Type

Model	ø10		ø16	
	K		K	
	L: ø4	L: ø6	L: ø4	L: ø6
ZPT□□□□□□□□10-0□-A10	85.5	86.5	86.5	87.5
ZPT□□□□□□□□20-0□-A10	123.5	124.5	124.5	125.5
ZPT□□□□□□□□30-0□-A10	133.5	134.5	134.5	135.5
ZPT□□□□□□□□40-0□-A10	169.5	170.5	170.5	171.5
ZPT□□□□□□□□50-0□-A10	179.5	180.5	180.5	181.5

Dimensions

Connection	Female thread (Buffer)	Pad Form	Flat/Flat with ribs/Deep
Vacuum Entry Port	Vertical	Mounting	Buffer body



Flat/Flat with Ribs

Model	A	B	C	D	Y	
					Flat	Flat with ribs
ZPT20□□□□□□□□-B5-A10	20	23	14	23	4	1.7
ZPT25□□□□□□□□-B5-A10	25	28	14	23	4	1.8
ZPT32□□□□□□□□-B5-A10	32	35	14.5	23.5	4.5	2.3

Deep

Model	E	F	G
ZPT25D□□□□10-B5-A10	40.5	76.5	23
ZPT25D□□□□20-B5-A10	50.5	114.5	51
ZPT25D□□□□30-B5-A10	60.5	124.5	
ZPT25D□□□□40-B5-A10	70.5	160.5	77
ZPT25D□□□□50-B5-A10	80.5	170.5	

Dimensions by Stroke

Model	ø20, ø25		ø32		G
	E	F	E	F	
ZPT□□□□□□□□10-B5-A10	34.5	70.5	35	71	23
ZPT□□□□□□□□20-B5-A10	44.5	108.5	45	109	51
ZPT□□□□□□□□30-B5-A10	54.5	118.5	55	119	
ZPT□□□□□□□□40-B5-A10	64.5	154.5	65	155	77
ZPT□□□□□□□□50-B5-A10	74.5	164.5	75	165	

One Touch Type

Model	ø20, ø25		ø32	
	K		K	
	L: ø4	L: ø6	L: ø4	L: ø6
ZPT□□□□□□□□10-0□-A10	84.5	85.5	85	86
ZPT□□□□□□□□20-0□-A10	122.5	123.5	123	124
ZPT□□□□□□□□30-0□-A10	132.5	133.5	133	134
ZPT□□□□□□□□40-0□-A10	168.5	169.5	169	170
ZPT□□□□□□□□50-0□-A10	178.5	179.5	179	180

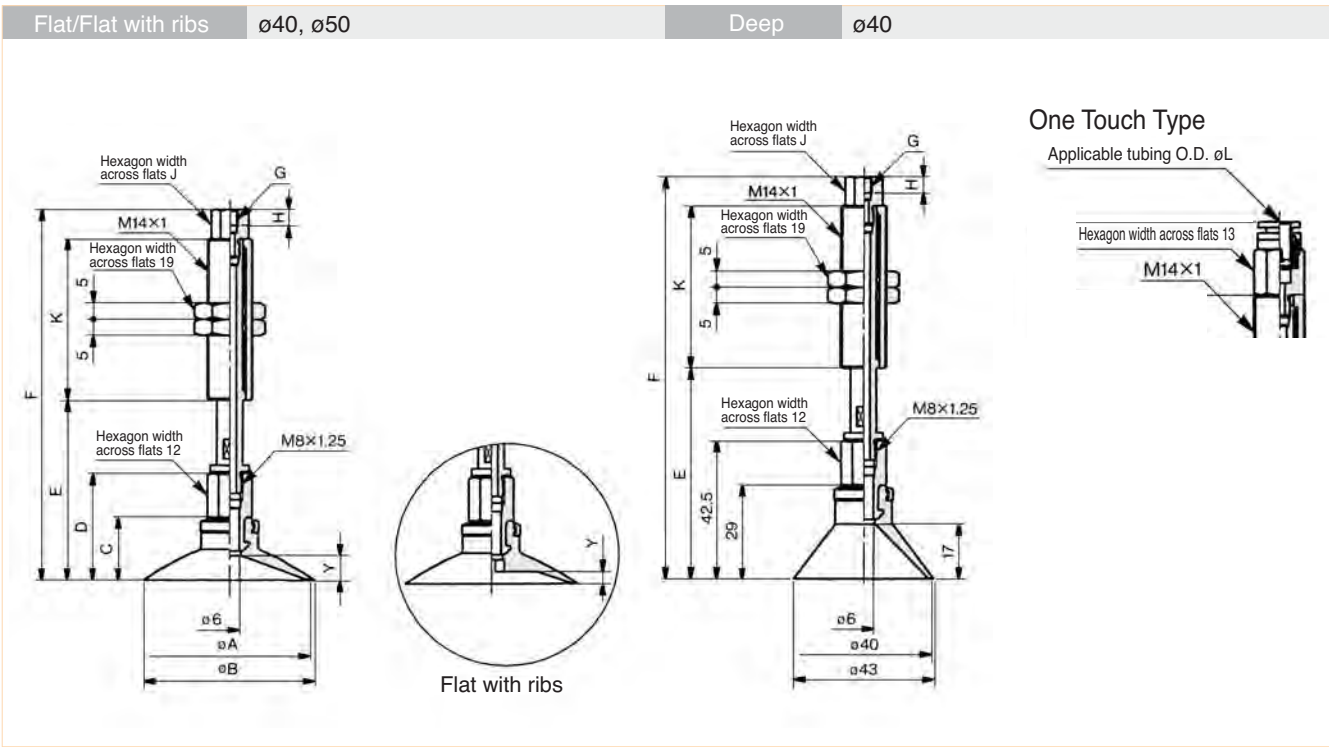
One Touch Type

Model	K	
	L: ø4	L: ø6
ZPT25D□□□□10-0□-A10	90.5	91.5
ZPT25D□□□□20-0□-A10	128.5	129.5
ZPT25D□□□□30-0□-A10	138.5	139.5
ZPT25D□□□□40-0□-A10	174.5	175.5
ZPT25D□□□□50-0□-A10	184.5	185.5



Dimensions

Connection	Female thread (Buffer)	Pad Form	Flat/Flat with ribs/Deep
Vacuum Entry Port	Vertical	Mounting	Buffer body



Flat/Flat with Ribs

Model	A	B	C	D	Y	
					Flat	Flat with ribs
ZPT40 ^U □□□□-B□□-A14	40	43	18.5	32	6.5	3.3
ZPT50 ^U □□□□-B□□-A14	50	53	19.5	33	7.5	3.8

Deep

Model	E	G: M5			G: 1/8			K
		F	H	J	F	H	J	
ZPT40D□□□10-B□□-A14	55	120			121.5			50
ZPT40D□□□20-B□□-A14	65	124	5	10	127	6.2	13	
ZPT40D□□□30-B□□-A14	75	134			137			
ZPT40D□□□50-B□□-A14	95	179			182			

Dimensions by Stroke

Model	E		G: M5			G: 1/8			K
	ø40	ø50	F	H	J	F	H	J	
ZPT□□ ^U □□□10-B□□-A14	44.5	45.5	109.5	110.5		111	112		50
ZPT□□ ^U □□□20-B□□-A14	54.5	55.5	113.5	114.5	5	116.5	117.5	6.2	
ZPT□□ ^U □□□30-B□□-A14	64.5	65.5	123.5	124.5	10	126.5	127.5	13	
ZPT□□ ^U □□□50-B□□-A14	84.5	85.5	168.5	169.5		171.5	172.5		75

One Touch Type

Model	ø40		ø50	
	K		K	
	L: ø6	L: ø8	L: ø6	L: ø8
ZPT□□ ^U □□□10-0□-A14	129.5	135	130.5	136
ZPT□□ ^U □□□20-0□-A14	124.4	129.4	125.4	130.4
ZPT□□ ^U □□□30-0□-A14	134.4	139.4	135.4	140.4
ZPT□□ ^U □□□50-0□-A14	179.4	184.4	180.4	185.4

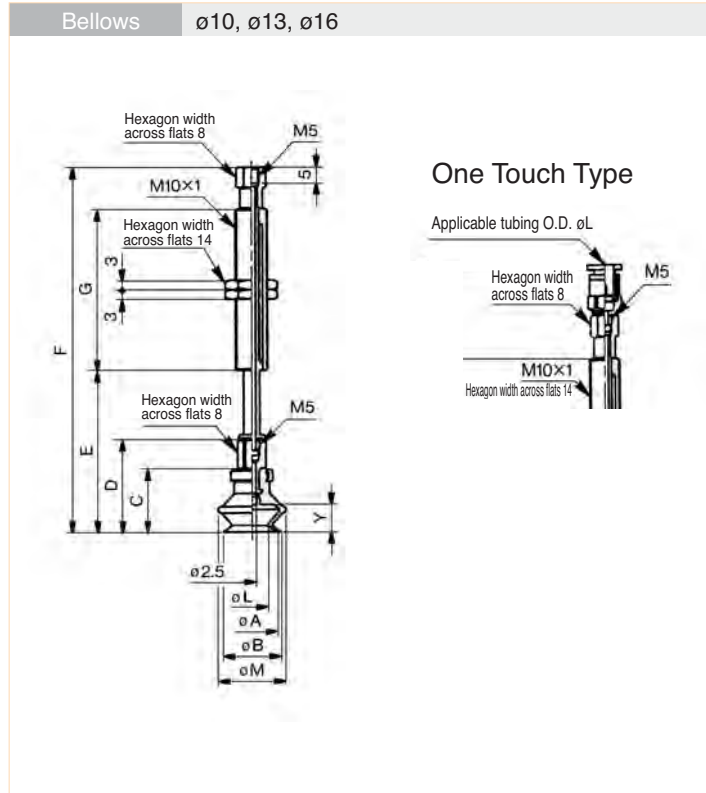
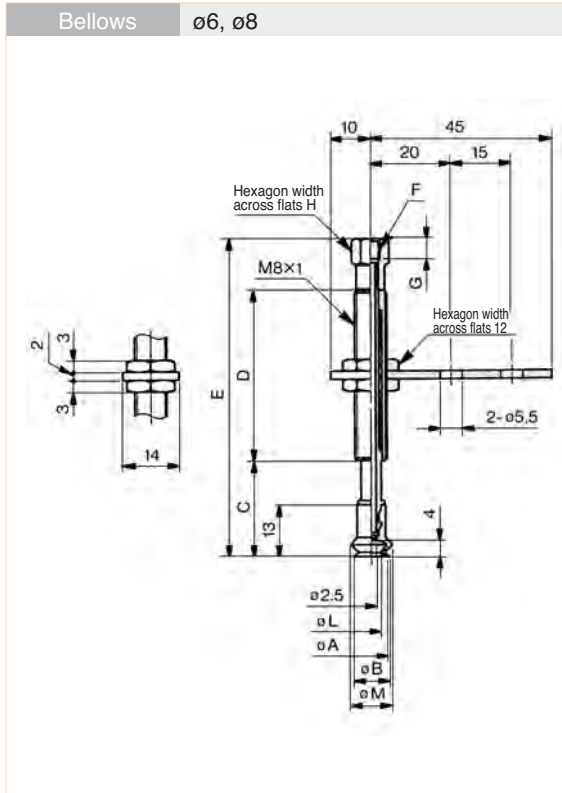
One Touch Type

Model	K	
	L: ø6	L: ø8
ZPT40D□□□10-0□-A14	140	145.5
ZPT40D□□□20-0□-A14	134.9	139.9
ZPT40D□□□30-0□-A14	144.9	149.9
ZPT40D□□□50-0□-A14	189.9	194.9

Vacuum

Dimensions

Connection	Female thread (Buffer)	Pad Form	Bellows
Vacuum Entry Port	Vertical	Mounting	Buffer body



Bellows

Model	A	B	L	M
ZPT06B□□□□□-B□-A8	6	7	3.3	9.1
ZPT08B□□□□□-B□-A8	8	9	4.7	10.1

Dimensions by Stroke

Model	C	D	F: M3			F: M5		
			E	G	H	E	G	H
ZPT□□B□□□□ 6-B□-A8	19	15	45			47		
ZPT□□B□□□□10-B□-A8	24		78	3	6	80	5	8
ZPT□□B□□□□15-B□-A8	29	43	83			85		
ZPT□□B□□□□25-B□-A8	39		93			95		

Bellows

Model	A	B	C	D	L	M	Y
ZPT10B□□□□□-B5-A10	10	12	16	25	5.5	13.8	5.5
ZPT13B□□□□□-B5-A10	13	15	18.5	27.5	8.7	19	7.5
ZPT16B□□□□□-B5-A10	16	18	20	29	9.9	21	8.5

Dimensions by Stroke

Model	$\phi 10$		$\phi 13$		$\phi 16$		G
	E	F	E	F	E	F	
ZPT□□B□□□□10-B5-A10	36.5	72.5	39	75	40.5	76.5	23
ZPT□□B□□□□20-B5-A10	46.5	110.5	49	113	50.5	114.5	51
ZPT□□B□□□□30-B5-A10	56.5	120.5	59	123	60.5	124.5	
ZPT□□B□□□□40-B5-A10	66.5	156.5	69	159	70.5	160.5	77
ZPT□□B□□□□50-B5-A10	76.5	166.5	79	169	80.5	170.5	

One Touch Type

Model	K	
	L: $\phi 4$	L: $\phi 6$
ZPT□□B□□□□16-0□-A8	61	62
ZPT□□B□□□□10-0□-A8	94	95
ZPT□□B□□□□15-0□-A8	99	100
ZPT□□B□□□□25-0□-A8	109	110

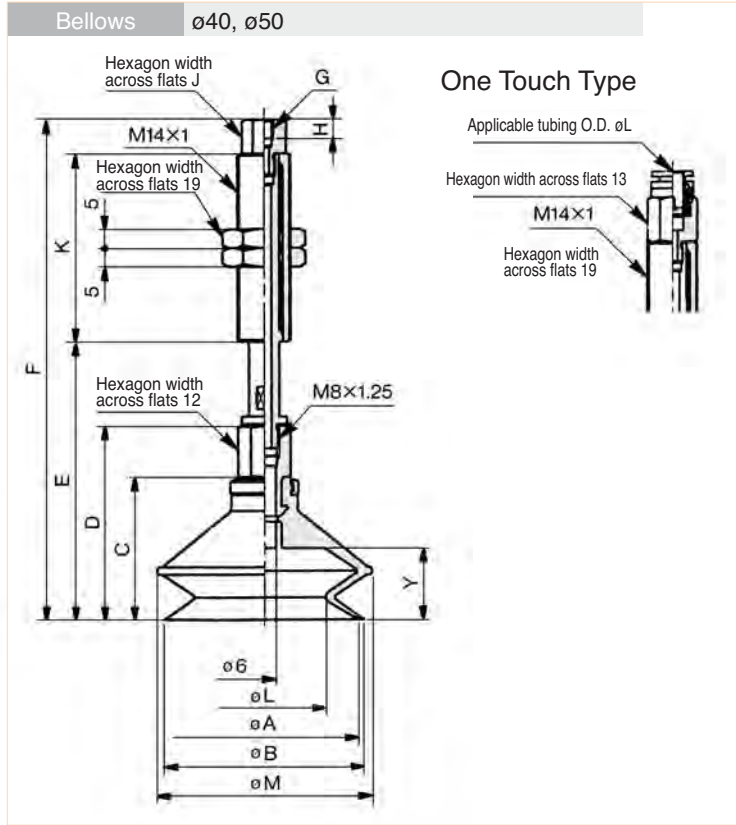
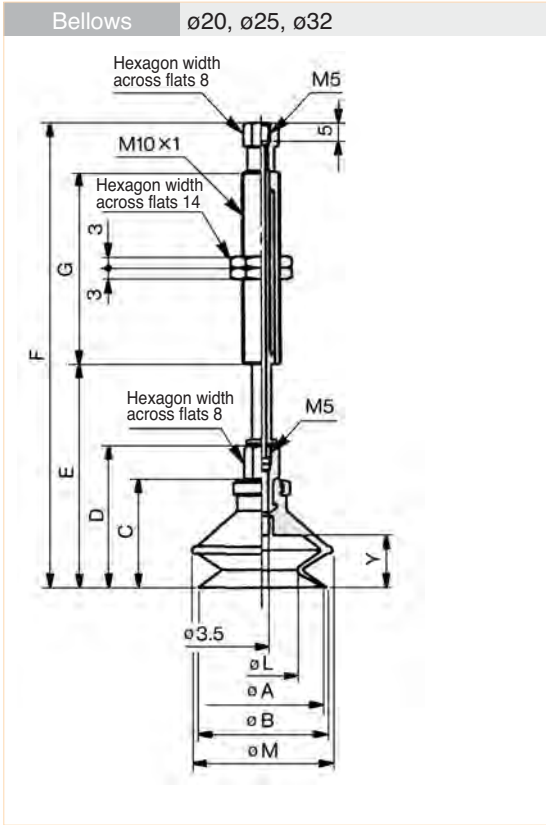
One Touch Type

Model	$\phi 10$		$\phi 13$		$\phi 16$	
	K		K		K	
	L: $\phi 4$	L: $\phi 6$	L: $\phi 4$	L: $\phi 6$	L: $\phi 4$	L: $\phi 6$
ZPT□□B□□□□10-0□-A10	86.5	87.5	89	90	90.5	91.5
ZPT□□B□□□□20-0□-A10	124.5	125.5	127	128	128.5	129.5
ZPT□□B□□□□30-0□-A10	134.5	135.5	137	138	138.5	139.5
ZPT□□B□□□□40-0□-A10	170.5	171.5	173	174	174.5	185.5
ZPT□□B□□□□50-0□-A10	180.5	181.5	183	184	184.5	185.5



Dimensions

Connection	Female thread (Buffer)	Pad Form	Bellows
Vacuum Entry Port	Vertical	Mounting	Buffer body



Bellows

Model	A	B	C	D	L	M	Y
ZPT20B□□□□□-B5-A10	20	22	23.5	32.5	12.4	25	10.5
ZPT25B□□□□□-B5-A10	25	27	24	33	15.6	28	
ZPT32B□□□□□-B5-A10	32	34	29	38	18.9	37	14

Dimensions by Stroke

Model	ø20		ø25		ø32		G
	E	F	E	F	E	F	
ZPT□□B□□□□10-B5-A10	44	80	44.5	80.5	49.5	85.5	23
ZPT□□B□□□□20-B5-A10	54	118	54.5	118.5	59.5	123.5	51
ZPT□□B□□□□30-B5-A10	64	128	64.5	128.5	69.5	133.5	77
ZPT□□B□□□□40-B5-A10	74	164	74.5	164.5	79.5	169.5	
ZPT□□B□□□□50-B5-A10	84	174	84.5	174.5	89.5	179.5	

Bellows

Model	A	B	C	D	L	M	Y
ZPT40B□□□□□-B□□-A14	40	43	34	47.5	24.4	48	16
ZPT50B□□□□□-B□□-A14	50	53	38	51.5	32.4	57	19

Dimensions by Stroke

Model	E		G: M5				G: 1/8				K
	ø40	ø50	F		H	J	F		H	J	
			ø40	ø50			ø40	ø50			
ZPT□□B□□□□10-B□□-A14	60	64	125	129	5	10	126.5	130.5	6.2	13	50
ZPT□□B□□□□20-B□□-A14	70	74	129	133			132	136			
ZPT□□B□□□□30-B□□-A14	80	84	139	143			142	146			
ZPT□□B□□□□50-B□□-A14	100	104	184	188			187	191			

One Touch Type

Model	ø20		ø25		ø32	
	K	K	K	K	K	K
	L: ø4	L: ø6	L: ø4	L: ø6	L: ø4	L: ø6
ZPT□□B□□□□10-□□-A10	94	95	94.5	95.5	99.5	100.5
ZPT□□B□□□□20-□□-A10	132	133	132.5	133.5	137.5	138.5
ZPT□□B□□□□30-□□-A10	142	143	142.5	143.5	147.5	148.5
ZPT□□B□□□□40-□□-A10	178	179	178.5	179.5	183.5	184.5
ZPT□□B□□□□50-□□-A10	188	189	188.5	189.5	193.5	194.5

One Touch Type

Model	ø40		ø50	
	K	K	K	K
	L: ø6	L: ø8	L: ø6	L: ø8
ZPT□□B□□□□10-□□-A14	145	150.5	149	154.5
ZPT□□B□□□□20-□□-A14	139.9	144.9	143.9	148.9
ZPT□□B□□□□30-□□-A14	149.9	154.9	153.9	158.9
ZPT□□B□□□□50-□□-A14	194.9	199.9	198.9	203.9

How to Order ZPT Heavy Duty Pads

Type	Without buffer				With buffer	
	Vacuum entry port		Mounting		Vacuum entry port	Mounting
Series ZPT Heavy duty vertical vacuum entry. Pad diameters. 40mm to 125mm	Female thread	Male thread			One-touch fitting	Buffer body (Male thread)
	Female thread	Female thread				

How to order ZPT heavy duty without buffer

ZPT 40 H N - A14

- 40**: Pad diameter [mm]
- H**: Pad type
- N**: Material
- A14**: Vacuum entry/Mounting thread diameter

Pad diameter [mm]	Ø
40	Ø40
50	Ø50
63	Ø63
80	Ø80
100	Ø100
125	Ø125

Material	
N	NBR
S	Silicon rubber
U	Urethane rubber
F	Fluoro rubber
E	EPR

Vacuum entry/Mounting thread diameter (Vacuum entry port)		Ø40, Ø50	Ø63, Ø80	Ø100, Ø125
A14	M14 x 1	●	—	—
A16	M16 x 1.5	—	●	●
B8	M8 x 1.25	●	●	—
B10	M10 x 1.5	●	●	—
B12	M12 x 1.75	—	●	●
B16	M16 x 1.5	—	●	●

Pad type	
H	Heavy duty
HB	Heavy duty Bellows type

Product Recommendation



Stocked items for fast delivery

ZPT40HN-A14	ZPT50HN-B10	ZPT63HN-A16	ZPT80HN-A16	ZPT100HBN-A16
ZPT40HBN-A14	ZPT50HS-B8	ZPT63HS-B10	ZPT80HBN-B16	ZPT125HN-A16
ZPT40HN-B8	ZPT50HBN-A14	ZPT63HU-A16	ZPT80HBF-A16	ZPT125HS-B16
ZPT50HN-A14	ZPT50HBN-B10	ZPT63HBN-A16	ZPT100HN-A16	ZPT125HBN-A16
ZPT50HN-B8	ZPT50HBS-B8	ZPT63HBS-A16	ZPT100HN-B12	



Related Products

Series V100 - 3 Port Valve - page 353
Series ZL - One-stage Ejector - page 1360
Series ZB - Modular Ejector - page 1380
Series IRV - Vacuum Regulator - www.smc.eu
Series ITV209 - Electronic Vacuum Regulator - page 1119
Series ZFZ - Air Suction Filter - www.smc.eu
Series ZP2 - Vacuum Pad - page 1414
Series GZ - Pressure Gauge for Vacuum - www.smc.eu
Series PFM - Flow Switch - page 1298
Series ZSE40A(F)/ISE40A - Vacuum Switch - page 1283
Series AC - Air Preparation - page 1076
Series TU - Tubing - page 1223
Series KQB2 - Fitting - page 1212

How to order ZPT heavy duty with buffer

ZPT 40 H N J 25 - B01 - A18

- 40**: Pad diameter [mm]
- H**: Pad type
- N**: Material
- J**: Buffer stroke (Rotating)
- 25**: Buffer stroke (Rotating)
- B01**: Vacuum entry
- A18**: Mounting thread

Pad diameter [mm]	Ø
40	Ø40
50	Ø50
63	Ø63
80	Ø80
100	Ø100
125	Ø125

Material	
N	NBR
S	Silicon rubber
U	Urethane rubber
F	Fluoro rubber
E	EPR

Vacuum entry		Ø40, Ø50	Ø63, Ø80	Ø100, Ø125
B01	Rc 1/8	—	—	—

Mounting thread		Ø40, Ø50	Ø63, Ø80	Ø100, Ø125
A18	M18 x 1.5 (Ø40 to Ø80)	●	●	●
A22	M22 x 1.5 (Ø100, Ø125)	—	—	●

Buffer stroke (Rotating)		Ø40	Ø50	Ø63	Ø80	Ø100	Ø125
Stroke	25	●	●	●	●	●	●
Stroke	50	●	●	●	●	●	●
Stroke	75	●	●	●	●	●	●
Stroke	100	—	—	—	—	●	●

Pad type	
H	Heavy duty
HB	Heavy duty with bellows

Product Recommendation



Stocked items for fast delivery

ZPT50HBNJ50-B01-A18	ZPT80HFJ50-B01-A18	ZPT80HBNJ75-B01-A18
ZPT63HNJ25-B01-A18	ZPT80HBNJ50-B01-A18	ZPT100HBNJ25-B01-A22

Pad types

Pad diameter [mm]	Ø40, Ø50, Ø63, Ø80, Ø100, Ø125
Material (color)	NBR (Black), Silicon rubber (White), Urethane rubber (Brown), Fluoro rubber (Black with mark F), EPR (Black with mark E)
Durometer	NBR/Silicone rubber/EPR (50), Urethane/Fluoro rubber (60)



Related Products

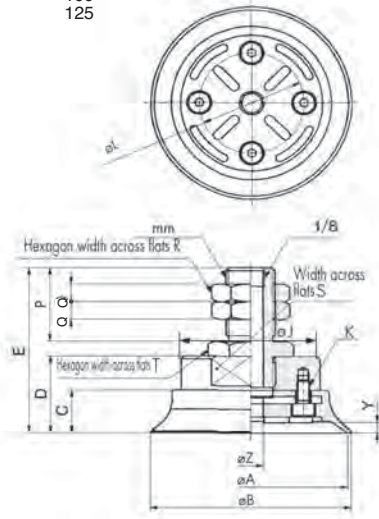
Series V100 - 3 Port Valve - page 353
Series ZL - One-stage Ejector - page 1360
Series ZB - Modular Ejector - page 1380
Series IRV - Vacuum Regulator - www.smc.eu
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Series ZSE40A(F)/ISE40A - Vacuum Switch - page 1283
Series AC - Air Preparation - page 1076
Series TU - Tubing - page 1223
Series KQB2 - Fitting - page 1212

Also Available

Type	Without buffer		With buffer		
	Vacuum entry port	Mounting	Vacuum entry port	Mounting	
Series ZPX Heavy duty Side vacuum entry Pad diameter 40mm to 125mm	Female thread	Female thread		Female thread	Buffer body (Male thread)

Dimensions

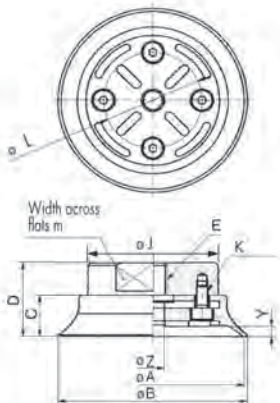
ZPT⁴⁰₅₀⁶³₈₀¹⁰⁰₁₂₅H□-A¹⁴₁₆ (Male thread, flat pad without buffer)



Model	ϕA	ϕB	C	D	E	MM	Y	ϕZ	ϕJ	K	ϕL	P	Q	R	S	T
ZPT40H*-A14	40	42	11.5	23	53	M14X1	3	3	28	3-M3	18	25	5	19	24	19
ZPT50H*-A14	50	52	14.5	26	56	M16X1.5	3.5	8	45	4-M4	34		6	22	37	24
ZPT63H*-A16	63	65					7.5					70				
ZPT80H*-A16	80	82	16.5	28	58	M16X1.5	7.5	70	4-M5	40	40	60	60	60	60	60
ZPT100H*-A16	100	103	21	34	64											
ZPT125H*-A16	125	128														

Vacuum

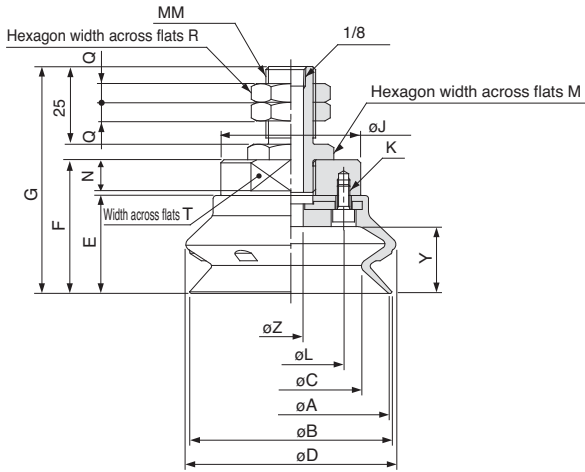
ZPT⁴⁰₅₀⁶³₈₀¹⁰⁰₁₂₅H□-B□ (Female thread, flat pad without buffer)



Model	ϕA	ϕB	C	D	E	Y	ϕZ	ϕJ	K	ϕL	M
ZPT40H*-B8	40	42	11.5	23	M8X1.25	3	6	28	3-M3	18	24
ZPT40H*-B10					M10X1.5						
ZPT50H*-B8	50	52	14.5	26	M8X1.25	3.5	8	45	4-M4	34	37
ZPT50H*-B10					M10X1.5						
ZPT63H*-B8	63	65	14.5	26	M8X1.25	3.5	8	45	4-M4	34	37
ZPT63H*-B10					M10X1.5						
ZPT63H*-B12					M12X1.75						
ZPT63H*-B14					M16X1.5						
ZPT80H*-B8	80	82	16.5	28	M8X1.25	4.5	70	4-M5	40	60	
ZPT80H*-B10					M10X1.5						
ZPT80H*-B12					M12X1.75						
ZPT80H*-B14					M16X1.5						
ZPT100H*-B12	100	103	21	34	M12X1.75	7.5	10	70	4-M5	40	60
ZPT100H*-B16					M16X1.5						
ZPT125H*-B12	125	128			M12X1.75						
ZPT125H*-B16					M16X1.5						

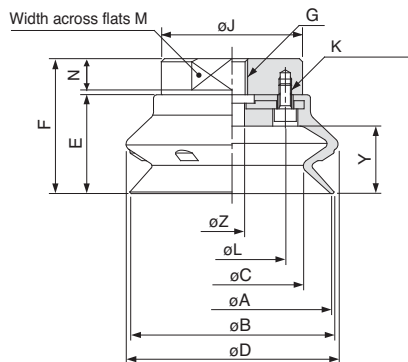
Dimensions

ZPT⁴⁰₅₀⁶³₈₀¹⁰⁰₁₂₅ HB□-A¹⁴₁₆ (Male thread, bellows pad without buffer)



Model	ØA	ØB	ØC	ØD	E	F	G	[mm]	Y	ØZ	ØJ	K	ØL	N	R	M	T	Q
ZPT40HB*-B8	40	41.4	28.4	43.2	20.5	32	62	M14X1	13	3	28	3-M3	18	10	19	24	19	5
ZPT50HB*-B8	50	51.9	35.7	54	24	35.5	65.5		16.5									
ZPT63HB*-B8	63	65.1	45.5	67.6	31.5	43	73	M16X1.5	21.5	8	45	4-M4	34	22	37	24	6	
ZPT80HB*-B8	80	83	58.4	85.1	37	48.5	78.5		27.5									
ZPT100HB*-B12	100	103.1	68.6	107	47.5	60.5	90.5		35.5									
ZPT125HB*-B12	125	128.5	88.6	135	56	69	99	44	8	70	4-M5	40	11					

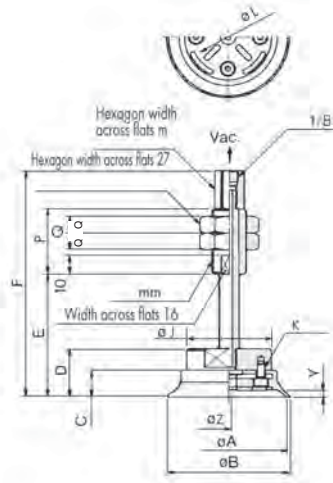
ZPT⁴⁰₅₀⁶³₈₀¹⁰⁰₁₂₅ HB□-B□ (Female thread, bellows pad without buffer)



Model	ØA	ØB	C	D	E	F	G	Y	ØZ	ØJ	K	ØL	M	N
ZPT40HB*-B8	40	41.4	28.4	43.2	21	32	M8X1.25	13	6	28	3-M3	18	24	10
ZPT40HB*-B10							M10X1.5							
ZPT50HB*-B8	50	51.9	35.7	54	24	36	M8X1.25	16.5	8	45	4-M4	34	37	11
ZPT50HB*-B10							M10X1.5							
ZPT63HB*-B8	63	65.1	45.5	67.6	32	43	M8X1.25	21.5	10	70	4-M5	40	60	11
ZPT63HB*-B10							M10X1.5							
ZPT63HB*-B12							M12X1.75							
ZPT63HB*-B14	80	83	58.4	85.1	37	49	M16X1.5	27.5	10	70	4-M5	40	60	11
ZPT80HB*-B8							M8X1.25							
ZPT80HB*-B10							M10X1.5							
ZPT80HB*-B12							M12X1.75							
ZPT80HB*-B14	100	103	68.6	107	48	61	M16X1.5	35.5	10	70	4-M5	40	60	11
ZPT100HB*-B12							M12X1.75							
ZPT100HB*-B16							M16X1.5							
ZPT125HB*-B12	125	129	88.6	135	56	69	M12X1.75	44	10	70	4-M5	40	60	11
ZPT125HB*-B16							M16X1.5							

Dimensions

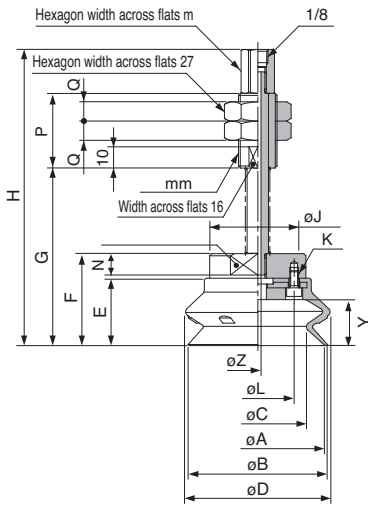
ZPT⁴⁰₆₃⁵⁰₈₀ H□J□-B01-A¹⁸₂₂ (With buffer, flat pad)
 40
 50
 63
 80
 100
 125



Model	ØA	ØB	C	D	E	F	Y	ØZ	MM	ØJ	K	ØL	M	P	Q										
ZPT40H*J25-B01-A18	40	42	11.5	23	63	118.5	3	3	M18X1.5	28	3-M3	18	14	35	9										
ZPT40H*J50-B01-A18					98	153.5																			
ZPT40H*J75-B01-A18					134	189.5																			
ZPT50H*J25-B01-A18	50	52	11.5	23	63	118.5																			
ZPT50H*J50-B01-A18					98	153.5																			
ZPT50H*J75-B01-A18					134	189.5																			
ZPT63H*J25-B01-A18	63	65	14.5	26	66	121.5	3.5		4	M22X1.5	45	4-M4	34	17	50	8									
ZPT63H*J50-B01-A18					101	156.5																			
ZPT63H*J75-B01-A18					137	192.5																			
ZPT80H*J25-B01-A18	80	83	16.5	28	68	123.5	4.5										4	M22X1.5	70	4-M5	40	17	50	8	
ZPT80H*J50-B01-A18					103	158.5																			
ZPT80H*J75-B01-A18					139	194.5																			
ZPT100H*J25-B01-A22	100	103	21	34	78	152	7.6	4		M22X1.5	70	4-M5	40	17	50	8									
ZPT100H*J50-B01-A22					114	188																			
ZPT100H*J75-B01-A22					154	228																			
ZPT100H*J100-B01-A22	100	103	21	34	189	263	7.6											4	M22X1.5	70	4-M5	40	17	50	8
ZPT125H*J25-B01-A22					78	152																			
ZPT125H*J50-B01-A22					114	188																			
ZPT125H*J75-B01-A22	125	128	21	34	154	228	7.6		4	M22X1.5	70	4-M5	40	17	50	8									
ZPT125H*J100-B01-A22					189	263																			

Dimensions

ZPT⁴⁰₆₃⁵⁰₈₀ HB□J□-B01-A¹⁸₂₂ (With buffer, bellows pad)
 40
 50
 63
 80
 100
 125



Model	ØA	ØB	ØC	ØD	E	F	G	H	Y	ØZ	MM	ØJ	K	ØL	M	N	P	Q											
ZPT40HB*J25-B01-A18	40	41.4	28.4	43.2	20.5	32	72	127.5	13	3	M18X1.5	28	3-M3	18	14	10	35	9											
ZPT40HB*J50-B01-A18							107	162.5																					
ZPT40HB*J75-B01-A18							143	198.5																					
ZPT50HB*J25-B01-A18	50	51.9	35.7	54	24	35.5	75.5	131	16.5										4	M22X1.5	70	4-M5	40	17	11	50	8		
ZPT50HB*J50-B01-A18							110.5	166																					
ZPT50HB*J75-B01-A18							146.5	202																					
ZPT63HB*J25-B01-A18	63	65.1	45.5	67.6	31.5	43	83	138.5	21.5		4	M22X1.5	70	4-M5	40	17	11	50										8	
ZPT63HB*J50-B01-A18							118	173.5																					
ZPT63HB*J75-B01-A18							154	209																					
ZPT80HB*J25-B01-A18	80	83	58.5	85.1	37	48.5	88.5	144	27.5											4	M22X1.5	70	4-M5	40	17	11	50		8
ZPT80HB*J50-B01-A18							123.5	179																					
ZPT80HB*J75-B01-A18							159.5	215																					
ZPT100HB*J25-B01-A22	100	103	68.6	107	47.5	60.5	104.5	178.5	35.5	4		M22X1.5	70	4-M5	40	17	11	50										8	
ZPT100HB*J50-B01-A22							140.5	214.5																					
ZPT100HB*J75-B01-A22							180.5	254.5																					
ZPT100HB*J100-B01-A22	100	103	68.6	107	47.5	60.5	215.5	289.5	35.5										4		M22X1.5	70	4-M5	40	17	11	50		8
ZPT125HB*J25-B01-A22							113	187																					
ZPT125HB*J50-B01-A22							149	223																					
ZPT125HB*J75-B01-A22	125	129	88.6	135	56	69	189	263	44		4	M22X1.5	70	4-M5	40	17	11	50										8	
ZPT125HB*J100-B01-A22							224	298																					

How to Order ZPT Ball Joint Pads

Type	Without buffer				With buffer			
Series ZPT Ball joint type Pad diameter 10mm to 50mm	Vacuum entry port		Mounting		Vacuum entry port		Mounting	
	Female thread	Female thread			Female thread	Buffer Body		
	Female thread	Male thread			One-touch fitting	Buffer body		

How to Order Ball joint pads without buffer, vertical entry

ZPT 25 F N B5 A8


Pad diameter [mm]: 10 (ø10), 13 (ø13), 16 (ø16), 20 (ø20), 25 (ø25), 32 (ø32), 40 (ø40), 50 (ø50)

Pad type: F (Ball joint type)

Material: N (NBR), S (Silicon rubber), U (Urethane rubber), F (Fluoro rubber), GN (Conductive NBR), GS (Conductive silicon rubber)

Vacuum entry port: B5, M5

Mounting thread diameter/ Male thread: A8 (M8 x 1, ø10 to ø16), A10 (M10 x 1, ø20 to ø32), A14 (M14 x 1, ø40, ø50)



Note) Pads are exclusively for ball joint type and are not interchangeable with other pads.

Product Recommendation



Stocked items for fast delivery

ZPT10FN-B5-A8	ZPT25FU-B5-A10	ZPT40FS-B5-A14	ZPT40FF-B5-A14	ZPT40FGS-B5-A14
ZPT20FN-B5-A10	ZPT32FGN-B5-A10	ZPT40FU-B5-A14	ZPT40FGN-B5-A14	ZPT50FN-B5-A14

- Series V100 - 3 Port Valve - page 353
- Series ZL - One-stage Ejector - page 1360
- Series ZB - Modular Ejector - page 1380
- Series IRV - Vacuum Regulator - www.smc.eu
- Series ITV209 - Electronic Vacuum Regulator - page 1119
- Series ZFZ - Air Suction Filter - www.smc.eu
- Series ZP2 - Vacuum Pad - page 1414
- Series GZ - Pressure Gauge for Vacuum - www.smc.eu
- Series PFM - Flow Switch - page 1298
- Series ZSE40A(F)/ISE40A - Vacuum Switch - page 1283
- Series AC - Air Preparation - page 1076
- Series TU - Tubing - page 1223
- Series KQB2 - Fitting - page 1212

How to Order Ball Joint Pads Without Buffer, Vertical Entry

ZPT 20 F N B01


Pad diameter [mm]: 10 (ø10), 13 (ø13), 16 (ø16), 20 (ø20), 25 (ø25), 32 (ø32), 40 (ø40), 50 (ø50)

Pad type: F (Ball joint type)

Material: N (NBR), S (Silicon rubber), U (Urethane rubber), F (Fluoro rubber), GN (Conductive NBR), GS (Conductive silicon rubber)

Vacuum entry/ Mounting thread diameter:

Connection	Symbol	Thread dia.	Pad dia. [mm]		
			ø10 to ø16	ø20 to ø32	ø40, ø50
Female thread	B5	M5	●	●	—
	B8	M8 x 1.25	—	●	●
	B01	1/8	—	●	●



Note) Pads are exclusively ball joint type and are not interchangeable with other pads.

Product Recommendation



Stocked items for fast delivery

ZPT10FN-B5	ZPT16FN-B5	ZPT25FS-B5	ZPT40FS-B8	ZPT50FN-B01
ZPT10FS-B5	ZPT16FS-B5	ZPT25FU-B5	ZPT40FS-B01	ZPT50FS-B8
ZPT10FU-B5	ZPT16FU-B5	ZPT25FGN-B5	ZPT40FU-B8	ZPT50FS-B01
ZPT10FF-B5	ZPT16FF-B5	ZPT32FN-B01	ZPT40FU-B01	ZPT50FU-B8
ZPT10FGN-B5	ZPT16FGN-B5	ZPT32FN-B5	ZPT40FF-B8	ZPT50FU-B01
ZPT13FN-B5	ZPT20FN-B5	ZPT32FU-B5	ZPT40FF-B01	ZPT50FF-B8
ZPT13FS-B5	ZPT20FS-B5	ZPT32FF-B5	ZPT40FGN-B8	ZPT50FF-B01
ZPT13FU-B5	ZPT20FF-B5	ZPT32FGN-B5	ZPT40FGN-B01	ZPT50FGN-B8
ZPT13FF-B5	ZPT20FGN-B5	ZPT32FGS-B5	ZPT40FGS-B8	ZPT50FGN-B01
ZPT13FGN-B5	ZPT20FGS-B5	ZPT40FN-B8	ZPT40FGS-B01	ZPT50FGS-B8
ZPT13FGS-B5	ZPT25FN-B5	ZPT40FN-B01	ZPT50FN-B8	ZPT50FGS-B01



- Series V100 - 3 Port Valve - page 353
- Series ZL - One-stage Ejector - page 1360
- Series ZB - Modular Ejector - page 1380
- Series IRV - Vacuum Regulator - www.smc.eu
- Series ITV209 - Electronic Vacuum Regulator - page 1119
- Series ZFZ - Air Suction Filter - www.smc.eu
- Series ZP2 - Vacuum Pad - page 1414
- Series GZ - Pressure Gauge for Vacuum - www.smc.eu
- Series PFM - Flow Switch - page 1298
- Series ZSE40A(F)/ISE40A - Vacuum Switch - page 1283
- Series AC - Air Preparation - page 1076
- Series TU - Tubing - page 1223
- Series KQB2 - Fitting - page 1212



For more product options and details see our specific catalogues or on-line information.

How to Order Ball Joint Pads Without Buffer, Vertical Entry



ZPT 10 F N K 20-04-A10

Pad diameter [mm]

10	ø10
13	ø13
16	ø16
20	ø20
25	ø25
32	ø32
40	ø40
50	ø50

Pad type

F	Ball joint type
---	-----------------

Material

N	NBR
S	Silicon rubber
U	Urethane rubber
F	Fluoro rubber
GN	Conductive NBR
GS	Conductive silicon rubber

Buffer type

K	Non-rotating
J	Rotating

Mounting thread diameter/Male thread
(Refer to "Table (1)" for applications.)

Vacuum entry port
(Refer to "Table (1)" for applications.)

Table (1) Vacuum Entry/Mounting Thread Diameter

Pad dia. [mm]			Mounting thread diameter (Male thread)		
			ø10 to ø16	ø20 to ø50	
Connection	Thread dia./Port size		M10 x 1	M14 x 1	
	Symbol		A10	A14	
Vacuum entry	Female thread	M5	B5	●	—
		1/8	B01	—	●
One-touch fitting	ø4 tube	04	●	—	
	ø6 tube	06	●	●	
	ø8 tube	08	—	●	

Buffer stroke

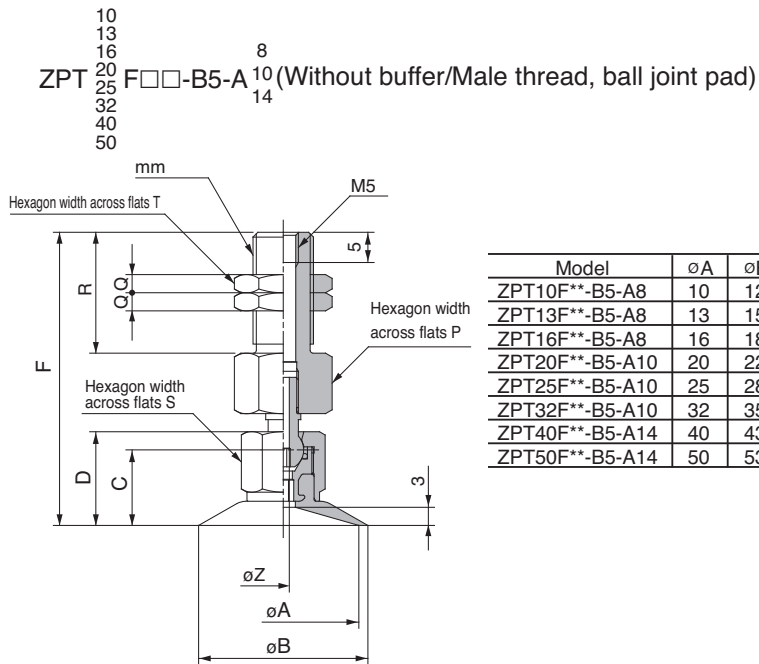
Symbol	Stroke	Pad dia. [mm]	
		ø10 to ø16	ø20 to ø50
10	10 mm	●	●
20	20 mm	●	●
30	30 mm	●	●
40	40 mm	●	—
50	50 mm	●	●



Related Products

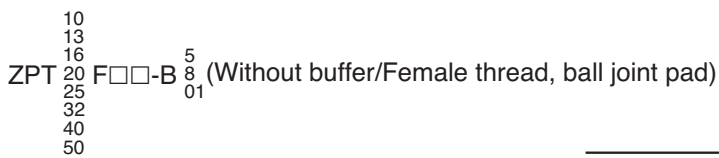
- Series V100 - 3 Port Valve - page 353
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- Series AC - Air Preparation - page 1076
- Series TU - Tubing - page 1223
- Series KQB2 - Fitting - page 1212

Dimensions



Model	øA	øB	C	D	F	Y	MM	P	Q	R	S	T	øZ
ZPT10F**B5-A8	10	12	10	12.5	37.5	1.5	M8X1	12	3	15	10	12	2
ZPT13F**B5-A8	13	15	10.5	13	38								
ZPT16F**B5-A8	16	18	12.5	15.5	48.5	3	M10X1	16	20	12	14	2	
ZPT20F**B5-A10	20	22											
ZPT25F**B5-A10	25	28	12.5	18.5	51.5	5	M14X1	21	5	19	19	2.5	
ZPT32F**B5-A10	32	35											
ZPT40F**B5-A14	40	43	12.5	18.5	51.5	5	M14X1	21	5	19	19	2.5	
ZPT50F**B5-A14	50	53	13.5	19.5	52.5	6	M14X1	21	5	19	19	2.5	

Dimensions

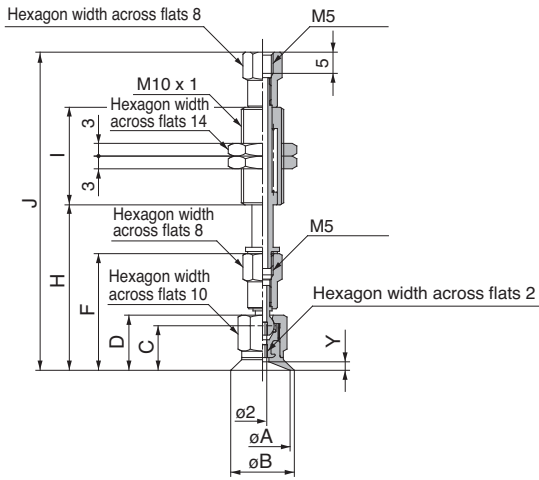


Model	øA	øB	C	D	F	N	NL	P	Y	øZ
ZPT10F□□-B5	10	12	10	12.5	27	M5	5	8	1.5	2
ZPT13F□□-B5	13	15	10.5	13	27.5					
ZPT16F□□-B5	16	18	12.5	15.5	32	M5	5	9	3	2
ZPT20F□□-B5	20	22								
ZPT20F□□-B8	20	22	12.5	15.5	36	M8 x 1.25	8	12	5	2.5
ZPT20F□□-B01					36	1/8	6.2	14		
ZPT25F□□-B5	25	28	12.5	15.5	32	M5	5	9	5	2.5
ZPT25F□□-B8					36	M8 x 1.25	8	12		
ZPT25F□□-B01	36	1/8	6.2	14						
ZPT32F□□-B5	32	35	13	16	32.5	M5	5	9	5	2.5
ZPT32F□□-B8					36.5	M8 x 1.25	8	12		
ZPT32F□□-B01	36.5	1/8	6.2	14						
ZPT40F□□-B8	40	43	12.5	18.5	39	M8 x 1.25	8	12	5	2.5
ZPT40F□□-B01					39	1/8	6.2	14		
ZPT50F□□-B8	50	53	13.5	19.5	40	M8 x 1.25	8	12	6	2.5
ZPT50F□□-B01					40	1/8	6.2	14		



Dimensions

ZPT¹⁰₁₃¹⁰₁₆F□□^J_K10-B5-A (With buffer/Female thread)



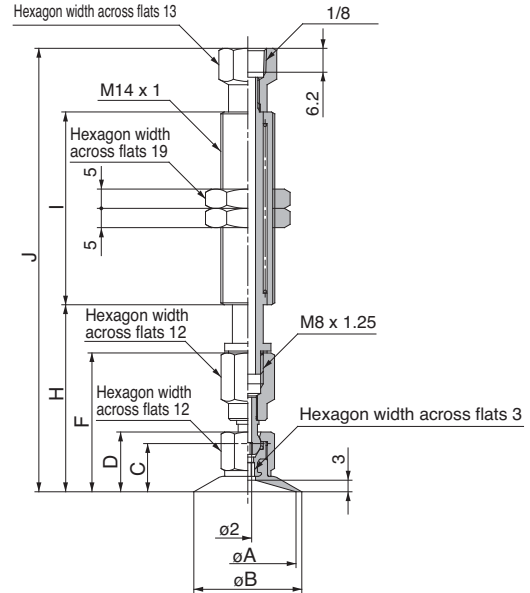
Dimensions: 10 mm Stroke [mm]

Model	A	B	C	D	F	H	I	J	Y
ZPT10F□□10-B5-A10	10	12	10	12.5	27	38.5	23	74.5	1.5
ZPT13F□□10-B5-A10	13	15	10.5	13	27.5	39		75	2
ZPT16F□□10-B5-A10	16	18							

Additional Dimensions by Stroke [mm]

Stroke	H	I	J
20	+10	+28	+38
30	+20		+48
40	+30	+54	+84
50	+40		+94

ZPT²⁰₂₅¹⁰₃₂F□□^J_K-B01-A14 (With buffer/Female thread)



Dimensions: 10 mm Stroke [mm]

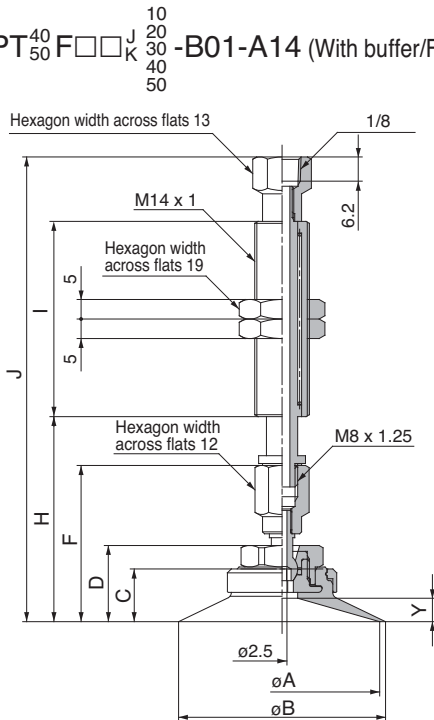
Model	A	B	C	D	F	H	I	J
ZPT20F□□10-B01-A14	20	22	12.5	15.5	36	48.5	50	115
ZPT25F□□10-B01-A14	25	28	13	16	36.5	49		115.5
ZPT32F□□10-B01-A14	32	35						

Additional Dimensions by Stroke [mm]

Stroke	H	I	J
20	+10	0	+5.5
30	+20		+15.5
50	+40		+60.5

Dimensions

ZPT⁴⁰₅₀F□□□^J_K-B01-A14 (With buffer/Female thread)



Dimensions: 10 mm Stroke [mm]

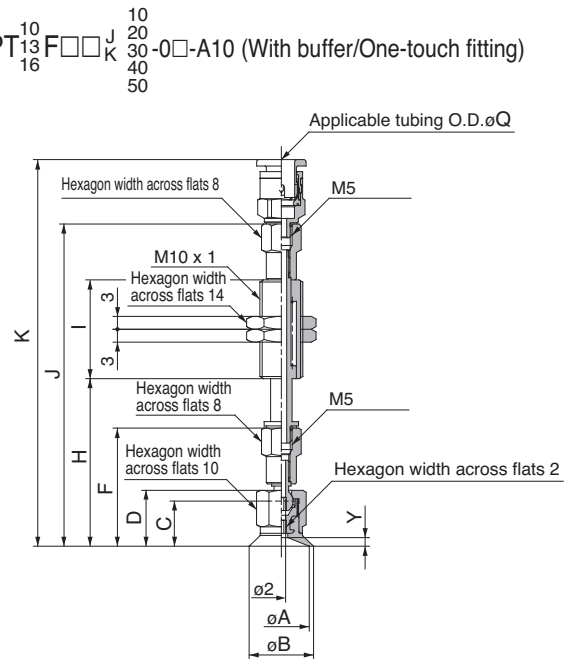
Model	A	B	C	D	F	H	I	J	Y
ZPT40F□□□10-B01-A14	40	43	12.5	18.5	39	51.5	50	118	5
ZPT50F□□□10-B01-A14	50	53	13.5	19.5	40	52.5		119	6

Additional Dimensions

by Stroke [mm]

Stroke	H	I	J
20	+10	0	+5.5
30	+20		+15.5
50	+40	+25	+60.5

ZPT¹⁰₁₃¹⁶F□□□^J_K-0□-A10 (With buffer/One-touch fitting)



Dimensions: 10 mm Stroke [mm]

Model	A	B	C	D	F	H	I	J	Q: 4 K	Q: 6 K	Y
ZPT10F□□□10-0□-A10	10	12	10	12.5	27	38.5	23	74.5	88.5	89.5	1.5
ZPT13F□□□10-0□-A10	13	15	10.5	13	27.5	39		75	89	90	2
ZPT16F□□□10-0□-A10	16	18	10.5	13	27.5	39					

Additional Dimensions

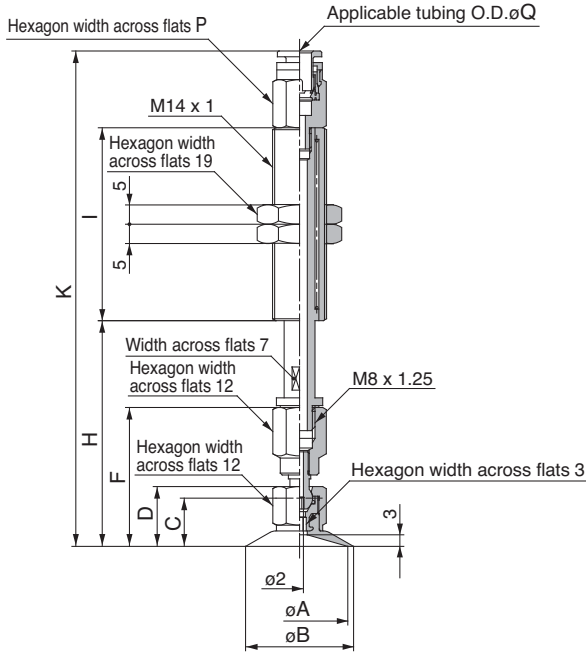
by Stroke [mm]

Stroke	H	I	J	K
20	+10	+28	+38	
30	+20		+48	
40	+30	+54	+84	
50	+40		+94	



Dimensions

ZPT²⁰₂₅¹⁰₃₂F□□□^J_K20-0□-A14 (With buffer/One-touch fitting)



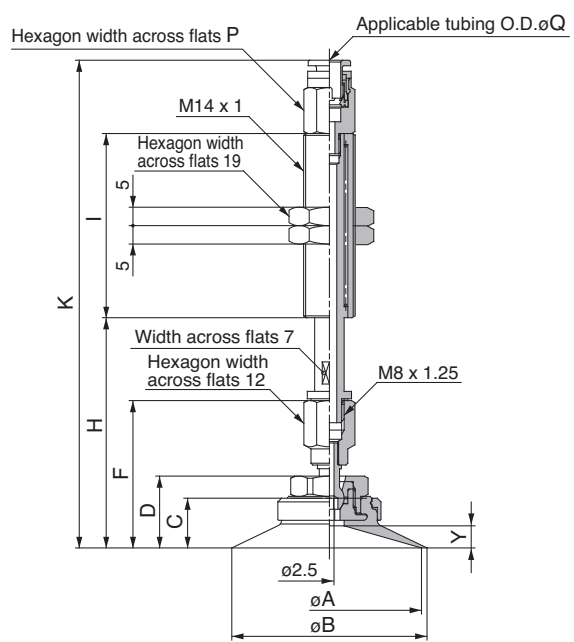
Dimensions: 10 mm Stroke [mm]

Model	A	B	C	D	F	H	I	J	Q: 6		Q: 8	
									K	P	K	P
ZPT20F□□□10-0□-A14	20	22	12.5	15.5	36	48.5	50	115	133.5	13	137	13
ZPT25F□□□10-0□-A14	25	28										
ZPT32F□□□10-0□-A14	32	35	13	16	36.5	49		115.5	134		135.5	

Additional Dimensions by Stroke [mm]

Stroke	H	I	Q: 6		Q: 8	
			K	P	K	P
20	+10	0	-5.1		-5.6	
30	+20		+4.9	□-1	+4.4	+1
50	+40	+25	+49.9		+49.4	

ZPT⁴⁰₅₀F□□□^J_K20¹⁰₃₀-0□-A14 (With buffer/One-touch fitting)



Dimensions: 10 mm Stroke [mm]

Model	A	B	C	D	F	H	I	J	Q: 6		Q: 8		Y
									K	P	K	P	
ZPT40F□□□10-0□-A14	40	43	12.5	18.5	39	51.5	50	118	136.5	13	140	13	5
ZPT50F□□□10-0□-A14	50	53	13.5	19.5	40	52.5		119	137.5		141		6

Additional Dimensions by Stroke [mm]

Stroke	H	I	Q: 6		Q: 8	
			K	P	K	P
20	+10	0	-5.1		-5.6	
30	+20		+4.9	□-1	+4.4	+1
50	+40	+25	+9.9		+49.4	

Vacuum Saving Valve Series ZP2V

Features

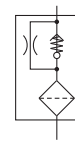
- Non-return valve that closes the suction line if there is air leakage from the pad which is not on or fully onto the workpiece.
- Energy Saving:
Big reduction of the vacuum pressure loss when there is no workpiece.
- No need of switching operation when changing workpieces
The control circuit can be simplified when the workpieces have different shapes.
Optional air release (blow off) valve.



How to Order

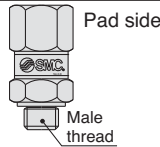
ZP2V – A5 – 03

Symbol



Connection thread symbol for the pad
• Male thread connection

Symbol	Thread size	Applicable fixed orifice size			
		0.3	0.5	0.7	1.0
A5	M5	○	○	○	—
A8	M8	—	○	○	○
AG1	G1/8	—	○	○	○

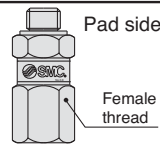


• Fixed orifice size

Symbol	Fixed orifice size [mm]
03	0.3
05	0.5
07	0.7
10	1.0

Female thread connection

Symbol	Thread size	Applicable fixed orifice size			
		0.3	0.5	0.7	1.0
B5	M5	○	○	○	—
B6	M6	○	○	○	—
BG1	G1/8	—	○	○	○



Product Recommendation



Stocked items for fast delivery

ZP2V-A5-03	ZP2V-A8-05	ZP2V-AG1-05	ZP2V-B5-03	ZP2V-B6-03	ZP2V-BG1-07
ZP2V-A5-05	ZP2V-A8-07	ZP2V-AG1-07	ZP2V-B5-05	ZP2V-B6-05	ZP2V-BG1-10
ZP2V-A5-07	ZP2V-A8-10	ZP2V-AG1-10	ZP2V-B5-07	ZP2V-B6-07	



Related Products

- Series V100 - 3 Port Valve - page 353
- Series ZL - One-stage Ejector - page 1360
- Series ZB - Modular Ejector - page 1380
- Series IRV - Vacuum Regulator - www.smc.eu
- Series ITV209 - Electronic Vacuum Regulator - page 1119
- Series ZFZ - Air Suction Filter - www.smc.eu
- Series ZP2 - Vacuum Pad - page 1414
- Series GZ - Pressure Gauge for Vacuum - www.smc.eu
- Series PFM - Flow Switch - page 1298
- Series ZSE40A(F)/ISE40A - Vacuum Switch - page 1283
- Series AC - Air Preparation - page 1076
- Series TU - Tubing - page 1223
- Series KQB2 - Fitting - page 1212

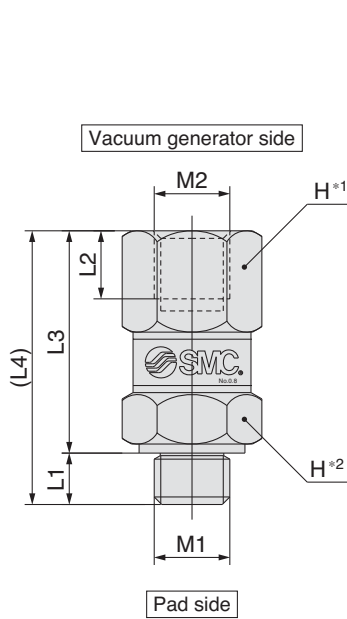
Specifications

Connection thread size for the pad	M5, M6			M8, G1/8		
	Fixed orifice size [mm]	0.3	0.5	0.7	0.5	0.7
Fluid	Air					
Max. operating pressure range [MPa]	0 to 0.7					
Max. operating vacuum pressure range [kPa]	0 to -100					
Ambient and fluid temperature [°C]	5 to 60 (No freezing)					
Element nominal filtration rating [μm]	40					
Minimum operating flow [l/min (ANR)]	3	5	8	5	8	16

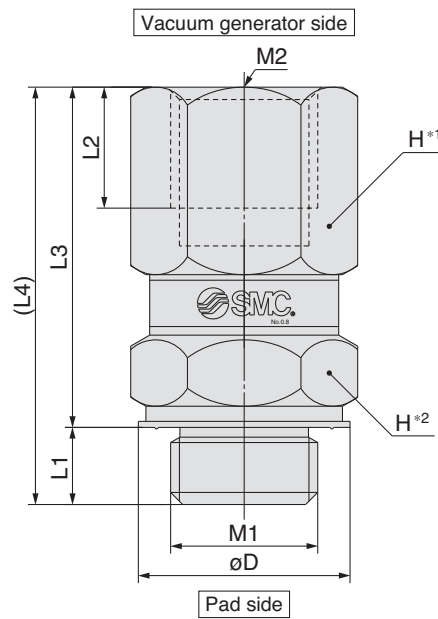


For more product options and details see our specific catalogues or on-line information.

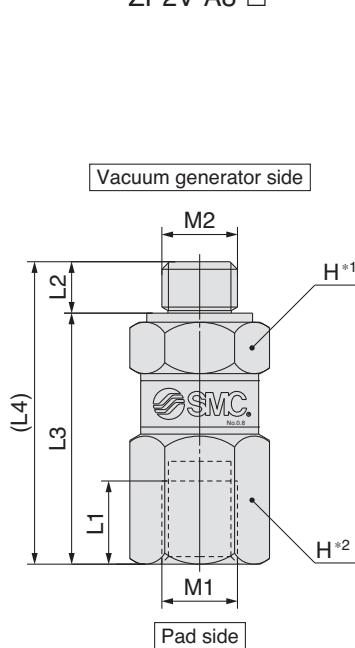
Dimensions



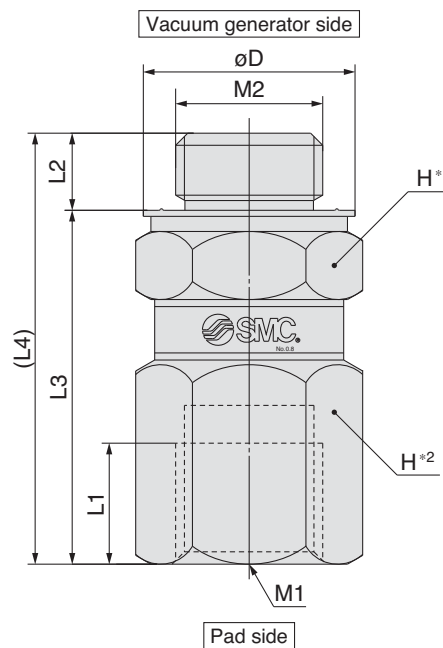
ZP2V-A5-□
ZP2V-A8-□



ZP2V-AG1-□



ZP2V-B5-□
ZP2V-B6-□



ZP2V-BG1-□

*1 The place at the vacuum generator side where the tool is applied.
*2 The place at the pad side where the tool is applied.

[mm]

Model	M1	M2	L1	L2	L3	L4	H (Width across flats)	øD	W [g]	Tightening torque [N·m] <small>Note)</small>
ZP2V-A5-□	M5 x 0.8	M5 x 0.8	3.4	4.5	14.7	18.1	8	—	6	1.0 to 1.5
ZP2V-A8-□	M8 x 1.25	M8 x 1.25	5.9	8	20.1	26	12	—	18	5.5 to 6.0
ZP2V-AG1-□	G1/8	G1/8	5.1	8	22.5	27.6	13	14	23	5.5 to 6.0
ZP2V-B5-□	M5 x 0.8	M5 x 0.8	5.5	3.4	16.6	20	8	—	7	1.0 to 1.5
ZP2V-B6-□	M6 x 1	M6 x 1	5	4.5	16.2	20.7	8	—	7	2.0 to 2.5
ZP2V-BG1-□	G1/8	G1/8	8	5.1	23.4	28.5	13	14	24	5.5 to 6.0

Note) When mounting and removing the product, apply a wrench or torque wrench to the place shown in the Figure.
When mounting, tighten to the torque specified in the table.