

## ISO 03 MANIFOLDS type MR3 SIDE PORTS



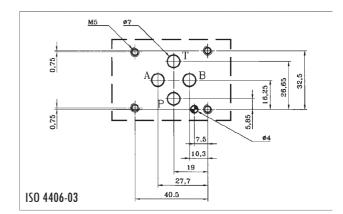
	A	and	B	ports	(3	/8"	BSP)	side	position
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- P and T ports (1/2" BSP) pass-through on terminal surfaces
- Internal P and T parallel link type
- Manifolds 1 to 8 stations for oil hydraulic 4-way valves, ISO 03 interface.
- Material: cast iron GG 25
- Surface: manganese black phosphating
- P max: P, A, B and T = 300 bar
- Max recommended flow: 40 up to 80 l/min, decreasing with the number of stations.
- Ports: female BSP cylindrical threads, with perpendicularity surface at Ra max 1,6, for assembly of standardized fittings.

A and B: 3/8" BSP. One couple each station.

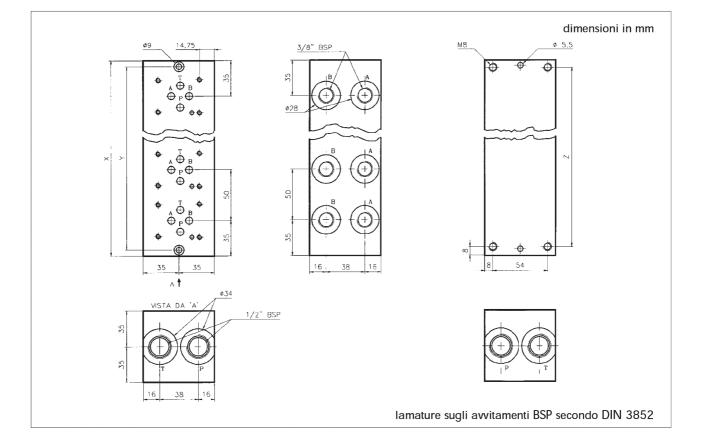
P and T: 1/2" BSP. Two couples on terminal faces. They allow, if required, a double inlet (P) or a double discharge (T). Ports unused have to be plugged.

(\*) By using both couples of ports P and T, the "Qmax recommended" valves can be increased.



Туре	ISO 03 Station	Qmax recommended (*) I/min	
MR3-1G	l	80	
MR3-2G	2	80	
MR3-3G	3	60	
MR3-4G	4	60	
MR3-5G	5	50	
MR3-6G	6	50	
MR3-7G	7	40	
MR3-8G	8	40	





Туре	X (mm)	Y (mm)	Z (mm)	mass (kg)
MR3-1G	70	58	54	2,10
MR3-2G	120	108	104	3,60
MR3-3G	170	158	154	5,20
MR3-4G	220	208	204	6,70
MR3-5G	270	258	254	8,30
MR3-6 G	320	308	304	9,80
MR3-7 G	370	358	354	11,40
MR3-8G	420	408	404	13,00

## Manifold mounting:

• 2 holes Ø 5,5 mm pass-through, with internal seat Ø 10x10 mm for screw's head

• 4 threaded holes M8 on rear face

## Valves' assembly interface:

Planarity: 0,01/100

: Ra 0,8

Each position has a pin hole, according to ISO 4401-02, to allow unique direction of assembly.